

# GMS800 MODULAR GAS ANALYZERS

TAILOR-MADE GAS ANALYSIS SOLUTIONS FOR PROCESS AND EMISSION MONITORING



**Extractive Gas Analyzers** 

# Modular analyzer system – flexible configuration, options tailored for almost any application



#### Emission monitoring according to EN 15267

- Emission measurements of very low concentrations, e.g. in power plants, cement plants or waste incineration plants and in the pulp and paper industry
- With the analysis module DEFOR, the specialist for gas turbines due to measurement of very low SO<sub>2</sub>, NO and NO<sub>2</sub> concentrations
- Monitoring of  $NO_x$  in denitrification plants by direct measurement of NO and  $NO_2$  as well as compiling to  $NO_x$  in the analyzer
- Efficient measurement in denitrification plants
- QAL1 certificate available for plants requiring approval

# Prozess gas measurements for more than 60 components

- Efficient process gas analysis in applications of the chemical and petrochemical industry – also in ex areas
- High H<sub>2</sub>S contents in reactive or sour gases
- Reliable CO monitoring for explosion protection in coal mills and coal bunkers
- Furnace gas measurement of blast furnaces or coke ovens
- Quality audits in air separation plants and purity measurement of gases (e.g. 5 ppm CO concentration in H<sub>2</sub> in hydrogen production)

# 4 types of enclosures for easy integration at the installation location



## 6 Analyzer modules for more than 60 gases

## DEFOR

Modern UV gas analyzer for simultaneous measurement of up to 3 gas components. Specialist for extremely selective NO measurement with small measuring ranges and an all-rounder for many other UV-active gases, e.g.  $SO_2$ ,  $NO_2$ , NO,  $CS_2$  and COS. As an option calibration cells are avaivalable.

## UNOR

Highly selective NDIR analyzer for continuous measurement of almost any gas component which absorbs in the infra-red spectral range. Especially insensitive to building vibrations due to the variably adjustable chopper frequency. As an option calibration cells are avaivalable.

## MULTOR

Multicomponent NDIR analyzer for continuous measurement of up to 3 IR-absorbing gases and  $\rm H_2O$  for internal interference sensitivity correction. As an option calibration cells are avaivalable.

## THERMOR

Precise heat conductivity analyzer for the determination of concentrations in binary or quasi-binary gas mixtures, e.g.  $H_2$ , He,  $CO_2$  and Ar.

#### OXOR-P

Precise oxygen analyzer which operates according to the paramagnetic measuring principle. Also available as special model as especially solvent-resistant or corrosion-resistant version

## OXOR-E

Determination of oxygen contents using an electrochemical cell.

# TAILOR-MADE GAS ANALYSIS FOR PROCESS AND EMISSION MONITORING



#### Product description

The GMS800 is a product familiy of extractive analyzers which can measure more than 60 different gas compounds. The GMS800 is characterized by its modular design: 6 analyzing modules, one gas module, I/O modules and an operating unit. Standardized 19" racks can be used for economic system inte-

#### At a glance

- 6 different analyzer modules: DEFOR (NDUV, UVRAS), MULTOR (NDIR), OXOR-E (electrochemical O<sub>2</sub>), OXOR-P (paramagnetic O<sub>2</sub>), THERMOR (TC), and UNOR (NDIR)
- 4 different types of enclosures

#### Your benefits

- Approved according to EN 15267 and EN 14181
- Installations in Non-Ex-areas and Ex-areas (Zone 1 and 2 according to ATEX) possible
- Minimum service and maintenance work as well as easy reconditioning of existing installations due to modular design

gration. Wall mounting enclosures with an ATEX approval for hazardous areas can be used in rough industrial environments. Equipped with modern software, the GMS800 comes with the required interfaces for remote control via networks through to the connection to a process control system.

- Gas module with sample gas pump and/or control sensors
- New enclosure type for easy and quick integration in analyzer systems
- Remote diagnosis via Ethernet with SOPAS ET software
- Adjustment without test gases via optional adjustment unit
- Minimal influence of ambient temperature through thermostatic controlled modules
- Reliable measuring results by proven measurement technology
- Easy maintenance and repair due to replacement of complete assemblies or modules



#### Additional information

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#### → www.sick.com/GMS800

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



# Fields of application

- Emission monitoring according to EN 15267 and process gas measurements, including in potentially explosive atmospheres
- Emission monitoring of very low concentrations
- Measurement of smallest concentrations of NO,  $\mathrm{NO}_{2}$  , and  $\mathrm{SO}_{2}$
- NO<sub>x</sub> monitoring by direct measurement of NO and NO<sub>2</sub>
- Measurement of sulfur compounds in process gases
- CO monitoring for explosion protection
- Measurement of smallest concentrations in hydrogen or hydrocarbons

# Detailed technical data

The exact device specifications and performance data of the product may deviate from the information provided here, and depend on the application in which the product is being used and the relevant customer specifications.

#### GMS800 system

Measured values	Ar, $CH_4$ , $CH_3OH$ , $C_2H_2$ , $C_2H_2F_4$ , $C_2H_4$ , $C_3H_6$ , $C_3H_8$ , $C_4H_6$ , $CI_2$ , $CO$ , $CO_2$ , $COCI_2$ , $COS$ , $CS_2$ , $H_2$ , $H_2S$ , He, $NH_3$ , NO, $N_2O$ , $NO_2$ , $O_2$ , $SF_6$ , $SO_2$ , other components on request
Performance-tested measurands	CH <sub>4</sub> , CO, CO <sub>2</sub> , NO, NO <sub>2</sub> , O <sub>2</sub> , SO <sub>2</sub>
Gas flow rate	30 l/h 60 l/h
Sample gas temperature	
Analyzer inlet:	0 °C +45 °C
Process pressure	
Hosed gas lines:	-200 hPa 300 hPa
Tubed gas lines:	-200 hPa 1,000 hPa
Process gas humidity	Non-condensing
Dust load	Free of dust and aerosols
Ambient temperature	+5 °C +45 °C
Storage temperature	-20 °C +70 °C
Ambient pressure	700 hPa 1,200 hPa
Geographical altitude	+ 2,500 m (above mean sea level)
Ambient humidity	20 % 90 %, relative humidity; non-condensing
Electrical safety	CE

#### GMS810 design

Description	19" rack enclosure with 4 rack units, for integration in cabinets
Electrical safety	CE
Enclosure rating	IP40
Dimensions (W x H x D)	483 mm x 178 mm x 388 mm (for details see dimensional drawings)
Weight	9 kg 20 kg, depending on configuration
Power supply	
Voltage	93 V AC 132 V AC 186 V AC 264 V AC 210 V AC 370 V AC
Frequency	47 63 Hz
Power consumption	≤ 300 VA
Sample gas connections	PVDF bulkhead fitting: for hose 6 x 1 mm
Auxiliary gas connections	For purge gas or flowing reference gas: option
Options	Gas connections: Swagelok 6 mm or Swagelok 1/4"

# GMS811 design

Description	19" rack enclosure with 4 rack units, for usage with separate control unit (BCU), for integration in cabinets
Electrical safety	CE
Enclosure rating	IP40
Dimensions (W x H x D)	483 mm x 178 mm x 388 mm (for details see dimensional drawings)
Weight	9 kg 20 kg, depending on configuration
Power supply	
Voltage	93 V AC 132 V AC 186 V AC 264 V AC 210 V AC 370 V AC
Frequency	47 63 Hz
Power consumption	≤ 300 VA
Sample gas connections	PVDF bulkhead fitting: for hose 6 x 1 mm
Auxiliary gas connections	For purge gas or flowing reference gas: option
Options	Gas connections: Swagelok 6 mm or Swagelok 1/4"

# GMS820P design

Description	Flame-proof enclosure for use in Ex-zone 1 areas
Ex-approvals	
IECEx	Ex db eb [ia] IIC T6
ATEX	II 2G Ex db eb [ia] IIC T6 Gb II 2G Ex db eb IIC T6 Gb
Electrical safety	CE
Enclosure rating	IP65
Dimensions (W x H x D)	790 mm x 590 mm x 353 mm (for details see dimensional drawings)
Weight	140 kg 150 kg, depending on configuration
Power supply	
Voltage	93 V AC 132 V AC 186 V AC 264 V AC 210 V AC 370 V AC
Frequency	47 63 Hz
Power consumption	≤ 300 VA
Sample gas connections	Inside thread G1/4"
Auxiliary gas connections	For purge gas or flowing reference gas: option
Options	Gas connections: Swagelok 6 mm or Swagelok 1/4"

# GMS840 design

_	
Description	Closed sheet steel housing for wall mounting for use indoors
Ambient temperature	+5 °C +45 °C
Storage temperature	-10 °C +70 °C
Ambient humidity	10 % 95 %, non-condensing
Ex-approvals	
IECEx	GMS841: Ex nA nC IIC T4 Gc GMS841: Ex nA nC [ia Ga] IIC T4 Gc
ATEX	GMS841: II 3G Ex nA nC IIC T4 Gc GMS841: II 3G Ex nA nC [ia Ga] IIC T4 Gc
NEC/CEC (US/CA)	GMS842: Class I, Division 2, Groups A, B, C and D; T4 GMS842: Ex nA nC IIC T4 Gc GMS842: Ex nA nC [ia Ga] IIC T4 Gc GMS842: Class I, Zone 2 AEx nA nC IIC T4 Gc GMS842: Class I, Zone 2 AEx nA nC [ia Ga] IIC T4 Gc
Electrical safety	CE
Enclosure rating	IP66 / NEMA 4x
Dimensions (W x H x D)	522 mm x 475 mm x 478 mm (for details see dimensional drawings)
Weight	30 kg, depending on configuration
Power supply	
Voltage	85 V AC 264 V AC
Frequency	47 63 Hz
Current consumption	≤ 10 A
Power consumption	≤ 300 VA, depending on configuration
	Inside thread G1/4": for screw-in fittings
Sample gas connections	inside thread dr/+. It serew-in ittings
Sample gas connections	Swagelok 6 mm: stainless steel, for metal tube
Sample gas connections	

# DEFOR analyzer module

Description	UV gas analyzer for simultaneous measurement of up to 3 gas components
Measurement principles	NDUV spectroscopy, UVRA spectroscopy
Measuring ranges	
Cl <sub>2</sub>	0 125 ppm / 0 100 Vol%
COS	0 250 ppm / 0 100 Vol%
CS <sub>2</sub>	0 50 ppm / 0 30 Vol%
$H_2S$	0 25 ppm / 0 100 Vol%
NH <sub>3</sub>	0 50 ppm / 0 100 Vol%
NO	0 10 ppm / 0 100 Vol%
NO <sub>2</sub>	0 50 ppm / 0 100 Vol%
NO <sub>2</sub> <sup>(*)</sup>	0 10 ppm / 0 100 Vol%
SO <sub>2</sub>	0 25 ppm / 0 100 Vol%
\$0 <sub>2</sub> <sup>(*)</sup>	0 10 ppm / 0 100 Vol%
	$^{(*)}$ NO <sub>2'</sub> , SO <sub>2</sub> : Smallest measuring range with daily adjustment of zero point and operation in an air-conditioned environment with temperature stability of ± 2 °C
Certified measuring ranges	
NO	0 50 mg/m <sup>3</sup> / 0 1,000 mg/m <sup>3</sup> / 0 2,000 mg/m <sup>3</sup>
NO <sub>2</sub>	0 50 mg/m <sup>3</sup> / 0 500 mg/m <sup>3</sup>
S0 <sub>2</sub>	0 75 mg/m <sup>3</sup> / 0 287 mg/m <sup>3</sup> / 0 2,000 mg/m <sup>3</sup>

Response time (t <sub>90</sub> )	4 s, typical at 60 l/h, depending on cell length and gas flow
Sensitivity drift	≤ 1 %: of measuring range full scale per week
Zero point drift	≤ 1 %: of measuring range full scale per week
Measuring ranges smaller than 2 x smallest measuring range	≤ 2 %: of measuring range full scale per week
NO, NO <sub>2</sub> , SO <sub>2</sub>	≤ 1 %: of smallest measuring range per day
Conformities	Approved for plants requiring approval 2001/80/EC (13. BlmSchV) 2000/76/EC (17. BlmSchV) 27. BlmSchV TA-Luft (Prevention of Air Pollution) EN 15267 EN 14181 MCERTS
Corrective functions	Manual or automatic adjustment with test gases or adjustment cell
Test functions	Self test and fault diagnosis

# MULTOR analyzer module

Deservitien	Multi component NDID apply for continuous macoursment of up to 2.1D cheerbirg good
Description	Multi-component NDIR analyzer for continuous measurement of up to 3 IR-absorbing gases and $\rm H_2O$ for internal interference sensitivity correction
Measurement principles	NDIR spectroscopy
Measuring ranges	
CH <sub>4</sub>	0 400 ppm / 0 100 Vol%
СО	0 160 ppm / 0 100 Vol%
C0 <sub>2</sub>	0 100 ppm / 0 100 Vol%
NO	0 190 ppm / 0 100 Vol%
S0 <sub>2</sub>	0 90 ppm / 0 100 Vol%
Certified measuring ranges	
CH <sub>4</sub>	0 286 mg/m <sup>3</sup> / 0 500 mg/m <sup>3</sup>
СО	0 200 mg/m <sup>3</sup> / 0 2,000 mg/m <sup>3</sup>
C0 <sub>2</sub>	0 25 Vol%
NO	0 250 mg/m <sup>3</sup> / 0 2,500 mg/m <sup>3</sup>
SO <sub>2</sub>	0 250 mg/m <sup>3</sup> / 0 2,000 mg/m <sup>3</sup>
Response time (t <sub>90</sub> )	$\leq$ 25 s, at 60 l/h, depending on cuvette length, gas flow and number of measuring components
Sensitivity drift	$\leq$ 1 %: of measuring range full scale per week
Zero point drift	≤ 1 %: of smallest measuring range per week
Measuring ranges smaller than 2 x smallest measuring range	≤ 2 %: of smallest measuring range per week
Conformities	Approved for plants requiring approval 2001/80/EC (13. BlmSchV) 2000/76/EC (17. BlmSchV) 27. BlmSchV TA-Luft (Prevention of Air Pollution) EN 15267 EN 14181 MCERTS
Corrective functions	Manual or automatic adjustment with test gases or adjustment cell
Test functions	Self test and fault diagnosis

# OXOR-E analyzer module

Description	Determination of oxygen content using an electrochemical cell
Measurement principles	Electrochemical cell
Measuring ranges	
02	0 10 Vol% / 0 25 Vol%
Certified measuring ranges	
02	0 25 Vol%
Response time (t <sub>90</sub> )	20 s, typical at 60 l/h, depending on gas flow
Sensitivity drift	≤ 2 %: of measuring range full scale per week
Zero point drift	$\leq$ 2 %: of smallest measuring range per month
Process pressure	
Analyzer inlet:	-200 hPa 300 hPa Relative
Conformities	Approved for plants requiring approval 2001/80/EC (13. BlmSchV) 2000/76/EC (17. BlmSchV) 27. BlmSchV TA-Luft (Prevention of Air Pollution) EN 15267 EN 14181 MCERTS
Corrective functions	Manual or automated adjustment with test gases
Test functions	Self test and fault diagnosis

# OXOR-P analyzer module

Description	Accurate oxygen analyzer which operates according to the paramagnetic measurement principle
Measurement principles	Paramagnetic dumbbell principle
Measuring ranges	
0 <sub>2</sub>	0 3 Vol% / 0 100 Vol%
	Optional: smallest measuring range 0 1 vol%
Certified measuring ranges	
02	0 25 Vol%
Response time (t <sub>90</sub> )	$\leq$ 4 s, at a gas flow of 60 l/h
Sensitivity drift	$\leq$ 1 %: of measuring range full scale per week
Zero point drift	≤ 1 %: of smallest measuring range per week
Measuring ranges smaller 5 vol%	≤ 0.05 Vol%: per week
Conformities	Approved for plants requiring approval 2001/80/EC (13. BlmSchV) 2000/76/EC (17. BlmSchV) 27. BlmSchV TA-Luft (Prevention of Air Pollution) EN 15267 EN 14181 MCERTS
Corrective functions	Manual or automated adjustment with test gases
Test functions	Self test and fault diagnosis
Remark	Special versions with highly solvent-resistant or highly corrosion-resistant measuring cells available

# THERMOR analyzer module

Description	Heat conductivity analyzer for the determination of concentrations in binary or quasi-binary gas mixtures
Measurement principles	Thermal conductivity measurement
Measuring ranges	
Ar in N <sub>2</sub>	0 10 Vol% / 0 100 Vol%
Ar in O <sub>2</sub>	0 10 Vol% / 0 100 Vol%
CH <sub>4</sub> in biogas	0 60 Vol% / 0 100 Vol%
CO <sub>2</sub> in air	0 10 Vol% / 0 100 Vol%
H <sub>2</sub> in Ar	0 1 Vol% / 0 100 Vol%
$H_2$ in $CH_4$	0 1 Vol% / 0 100 Vol%
$H_2 \text{ in CO}_2$	0 1 Vol% / 0 100 Vol%
${\rm H_2}$ in blast furnace gas	0 1 Vol% / 0 100 Vol%
$H_2 \text{ in } N_2$	0 1 Vol% / 0 100 Vol%
He in N <sub>2</sub>	0 2 Vol% / 0 100 Vol%
NH <sub>3</sub> in CO <sub>2</sub>	0 15 Vol% / 0 100 Vol%
NH <sub>3</sub> in air	0 15 Vol% / 0 100 Vol%
Response time (t <sub>90</sub> )	$\leq$ 20 s, at a gas flow of 60 l/h
Sensitivity drift	< 1 %: of measuring range full scale per week
Zero point drift	< 1 %: of smallest measuring range per week
Measuring ranges smaller than 2 x smallest measuring range	≤ 2 %: of smallest measuring range per week
Corrective functions	Manual or automated adjustment with test gases
Test functions	Self test and fault diagnosis

# UNOR analyzer module

Description	Highly selective NDIR analyzer for continuous measurement of almost any gas component which absorbs in the infra-red spectral range
Measurement principles	NDIR spectroscopy
Measuring ranges	
$C_2H_2$	0 300 ppm / 0 100 Vol%
C <sub>2</sub> H <sub>2</sub> F <sub>4</sub>	0 100 ppm / 0 100 Vol%
C <sub>2</sub> H <sub>4</sub>	0 300 ppm / 0 100 Vol%
C <sub>3</sub> H <sub>6</sub>	0 300 ppm / 0 100 Vol%
C <sub>3</sub> H <sub>8</sub>	0 100 ppm / 0 100 Vol%
C <sub>4</sub> H <sub>6</sub>	0 5,000 ppm / 0 20 Vol%
CH <sub>4</sub>	0 70 ppm / 0 100 Vol%
CH <sub>3</sub> OH	0 150 ppm / 0 10 Vol%
СО	0 20 ppm / 0 100 Vol%
CO+CO <sub>2</sub>	0 50 ppm / 0 100 Vol%
C0 <sub>2</sub>	0 10 ppm / 0 100 Vol%
COCl <sub>2</sub>	0 200 ppm / 0 10 Vol%
N <sub>2</sub> 0	0 25 ppm / 0 100 Vol%
NO	0 75 ppm / 0 100 Vol%
NH <sub>3</sub>	0 300 ppm / 0 100 Vol%
SF <sub>6</sub>	0 50 ppm / 0 100 Vol%
S0 <sub>2</sub>	0 26 ppm / 0 100 Vol%
	More than 60 measuring components available

Certified measuring ranges	
СО	0 75 mg/m <sup>3</sup> / 0 750 mg/m <sup>3</sup> / 0 3,000 mg/m <sup>3</sup>
C0 <sub>2</sub>	0 25 Vol%
N <sub>2</sub> 0	0 50 mg/m <sup>3</sup> / 0 500 mg/m <sup>3</sup>
NO	0 100 mg/m <sup>3</sup> / 0 1,000 mg/m <sup>3</sup> / 0 2,000 mg/m <sup>3</sup>
SO <sub>2</sub>	0 75 mg/m <sup>3</sup> / 0 287 mg/m <sup>3</sup> / 0 2,000 mg/m <sup>3</sup>
NO <sub>x</sub>	0 100 mg/m <sup>3</sup> / 0 1,000 mg/m <sup>3</sup> / 0 2,000 mg/m <sup>3</sup>
CH <sub>4</sub>	0 50 mg/m <sup>3</sup> / 0 500 mg/m <sup>3</sup>
Response time (t <sub>90</sub> )	3 s, typical at 60 l/h, depending on cell length and gas flow
Sensitivity drift	$\leq$ 1 %: of measuring range full scale per week
Zero point drift	≤ 1 %: of smallest measuring range per week
Measuring ranges smaller than 2 x smallest measuring range	$\leq$ 2 %: of smallest measuring range per week
Conformities	Approved for plants requiring approval 2001/80/EC (13. BlmSchV) 2000/76/EC (17. BlmSchV) 27. BlmSchV TA-Luft (Prevention of Air Pollution) EN 15267 EN 14181 MCERTS
Corrective functions	Manual or automatic adjustment with test gases or adjustment cell
Test functions	Self test and fault diagnosis

# BCU control unit

Modbus Modbus		V, V
	Type of fieldbus integration	TCP RTU RS-485
Ethernet		$\checkmark$
	Function	Connection to SOPAS ET software or OPC server
Indication		Status LEDs: "Power," "Failure," and "Maintenance request"
		LC display
Operation		Via LC display and membrane keyboard

# I/O module

Description	Closed module with top-hat rail adapter or module for integration into enclosures
Analog outputs	4 outputs: $0/2/4 \dots 20 \text{ mA}, 500 \Omega$ Electrically isolated
Analog inputs	2 inputs: 0/4 20 mA Not electrically isolated
Digital outputs	8 outputs: 34 V AC, 500 mA / 48 V DC, 500 mA
Digital inputs	8 inputs: 42 V All inlets with common reference potential

#### Gas module

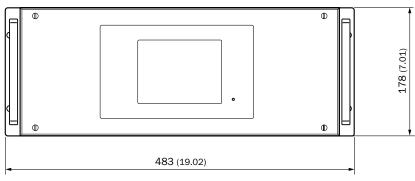
Sample gas connections	PVDF compression fitting: for hose 6 x 1 mm Swagelok 6 mm: stainless steel, for metal tube Swagelok 1/4": stainless steel, for metal tube
Options	Magnetic piston pump (0 60 l/h at 100 hPa low pressure) Humidity sensor Pressure sensor (500 1500 hPa) Flow sensor (0 100 l/h, ±20%)

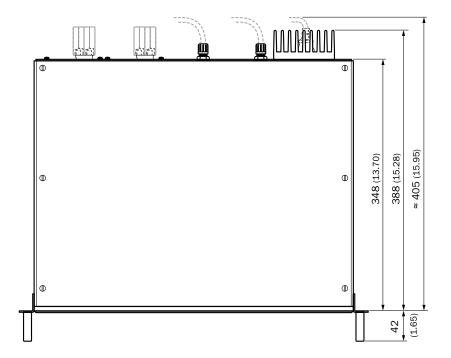
# Ordering information

Our regional sales organization will help you to select the optimum device configuration.

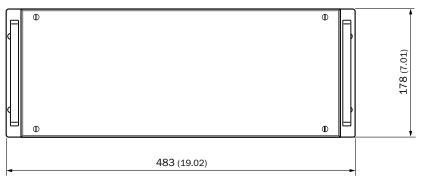
# Dimensional drawings (Dimensions in mm (inch))

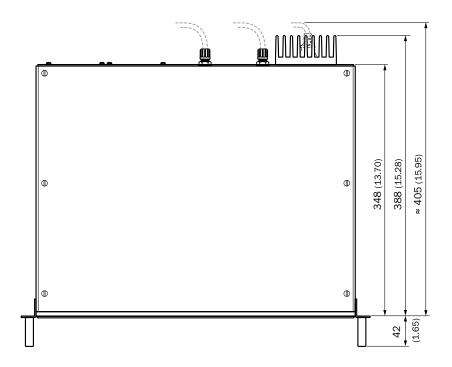
# GMS810 design



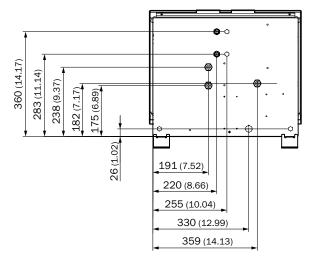


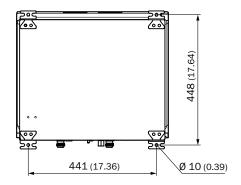


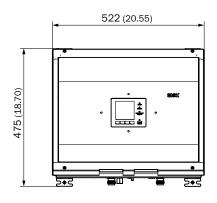


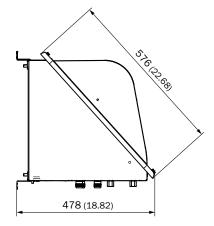


GMS840 design

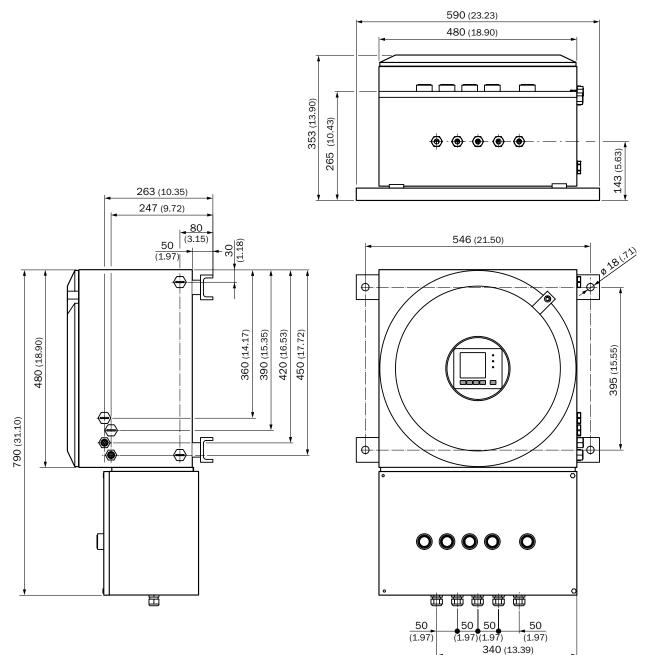








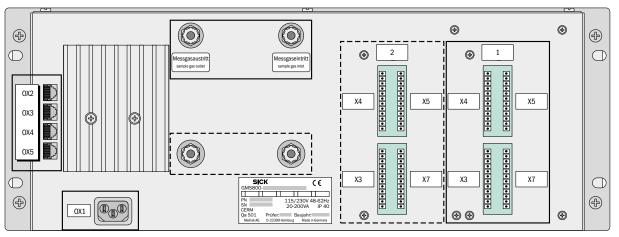
GMS820P design



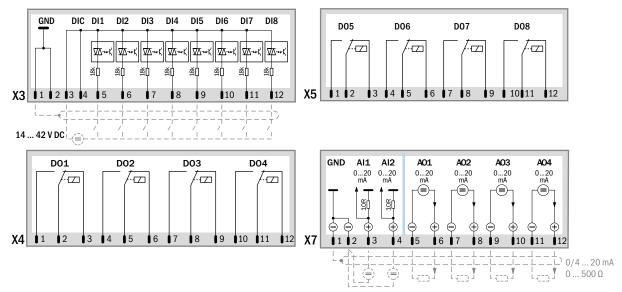
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# Connection types

GMS810 design



GMS800 I/O module



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Detailed addresses and additional representatives -> www.sick.com

