LMS4000

2D LiDAR sensors





Described product

LMS4000

Manufacturer

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Original document

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1 About this document

1.1 Information on the operating instructions

These operating instructions provide important information on how to use devices from SICK AG.

Prerequisites for safe work are:

- Compliance with all safety notes and handling instructions supplied.
- Compliance with local work safety regulations and general safety regulations for device applications

The operating instructions are intended to be used by qualified personnel and electrical specialists.



NOTE

Read these operating instructions carefully to familiarize yourself with the device and its functions before commencing any work.

The operating instructions are an integral part of the product. Store the instructions in the immediate vicinity of the device so they remain accessible to staff at all times. Should the device be passed on to a third party, these operating instructions should be handed over with it.

These operating instructions do not provide information on operating the machine or system in which the device is integrated. For information about this, refer to the operating instructions of the specific machine.

1.2 Explanation of symbols

Warnings and important information in this document are labeled with symbols. Signal words introduce the instructions and indicate the extent of the hazard. To avoid accidents, damage, and personal injury, always comply with the instructions and act carefully.



DANGER

... indicates a situation of imminent danger, which will lead to a fatality or serious injuries if not prevented.



WARNING

... indicates a potentially dangerous situation, which may lead to a fatality or serious injuries if not prevented.



CAUTION

... indicates a potentially dangerous situation, which may lead to minor/slight injuries if not prevented.



NOTICE

... indicates a potentially harmful situation, which may lead to material damage if not prevented.



NOTE

... highlights useful tips and recommendations as well as information for efficient and trouble-free operation.

1.3 **Further information**



NOTE

Further documentation for the device can be found on the online product page at:

www.sick.com/LMS4000

There, additional information has been provided depending on the product, such as:

- Model-specific online data sheets for device variants, containing technical data, dimensional drawing, and specification diagrams
- EU declarations of conformity for the product family
- Dimensional drawings and 3D CAD dimension models of the device variants in various electronic formats
- This documentation, available in English and German, and in other languages if necessary
- Other publications related to the devices described here
- Publications dealing with accessories

2 Safety information

2.1 Intended use

The 2D LiDAR sensor LMS4000 is intended exclusively for use in industrial environments. Radio interference may result when used in residential areas.

The device measures objects of any shape during continuous output of measurement data.

The following contour data are output to a computing unit (e.g. industrial PC or SICK Sensor Integration Machine (SIM)) via the Ethernet interface for further processing:

- Distance values: Distance from zero point in the corrected angular position
- Remission values: Object remission as a dimensionless scale value (digits) or a calibrated grayscale value (%) in the corrected angular position
- Angle correction values: Deviation from implicit angular position

SICK AG assumes no liability for losses or damage arising from the use of the product, either directly or indirectly. This applies in particular to use of the product that does not conform to its intended purpose and is not described in this documentation.

2.2 Improper use

Any use outside of the stated areas, in particular use outside of the technical specifications and the requirements for intended use, will be deemed to be incorrect use.

- The device does not constitute a safety component in accordance with the respective applicable safety standards for machines.
- The device must not be used in explosion-hazardous areas, in corrosive environments or under extreme environmental conditions.
- Any use of accessories not specifically approved by SICK AG is at your own risk.



WARNING

Danger due to improper use!

Any improper use can result in dangerous situations.

Therefore, observe the following information:

- Product should be used only in accordance with its intended use.
- All information in these operating instructions must be strictly observed.
- Shut down the product immediately in case of damage.

2.3 Internet protocol (IP) technology



NOTE

SICK uses standard IP technology in its products. The emphasis is placed on availability of products and services.

SICK always assumes the following prerequisites:

- The customer ensures the integrity and confidentiality of the data and rights affected by its own use of the aforementioned products.
- In all cases, the customer implements the appropriate security measures, such as network separation, firewalls, virus protection, and patch management.

2.4 Limitation of liability

Relevant standards and regulations, the latest technological developments, and our many years of knowledge and experience have all been taken into account when compiling the data and information contained in these operating instructions. The manufacturer accepts no liability for damage caused by:

- Non-adherence to the product documentation (e.g., operating instructions)
- Incorrect use
- Use of untrained staff
- Unauthorized conversions or repair
- Technical modifications
- Use of unauthorized spare parts, consumables, and accessories

With special variants, where optional extras have been ordered, or owing to the latest technical changes, the actual scope of delivery may vary from the features and illustrations shown here.

2.5 Modifications and conversions



NOTICE

Modifications and conversions to the device may result in unforeseeable dangers.

Interrupting or modifying the device or SICK software will invalidate any warranty claims against SICK AG. This applies in particular to opening the housing, even as part of mounting and electrical installation.

2.6 Requirements for skilled persons and operating personnel



WARNING

Risk of injury due to insufficient training.

Improper handling of the device may result in considerable personal injury and material damage.

All work must only ever be carried out by the stipulated persons.

This product documentation refers to the following qualification requirements for the various activities associated with the device:

- Instructed personnel have been briefed by the operator about the tasks assigned to them and about potential dangers arising from improper action.
- Skilled personnel have the specialist training, skills, and experience, as well as knowledge of the relevant regulations, to be able to perform tasks delegated to them and to detect and avoid any potential dangers independently.
- Electricians have the specialist training, skills, and experience, as well as knowledge of the relevant standards and provisions to be able to carry out work on electrical systems and to detect and avoid any potential dangers independently. In Germany, electricians must meet the specifications of the BGV A3 Work Safety Regulations (e.g. Master Electrician). Other relevant regulations applicable in other countries must be observed.

The following qualifications are required for various activities:

Table 1: Activities and technical requirements

Activities	Qualification
Mounting, maintenance	 Basic practical technical training Knowledge of the current safety regulations in the workplace
Electrical installation, device replacement	 Practical electrical training Knowledge of current electrical safety regulations Knowledge of the operation and control of the devices in their particular application
Commissioning, configuration	 Basic knowledge of the WindowsTM operating system in use Basic knowledge of the design and setup of the described connections and interfaces Basic knowledge of data transmission
Operation of the device for the particular application	 Knowledge of the operation and control of the devices in their particular application Knowledge of the software and hardware environment for the particular application

2.7 Operational safety and particular hazards

Please observe the safety notes and the warnings listed here and in other chapters of this product documentation to reduce the possibility of risks to health and avoid dangerous situations.



CAUTION

Optical radiation: Laser class 2

The human eye is not at risk when briefly exposed to the radiation for up to 0.25 seconds. Exposure to the laser beam for longer periods of time may cause damage to the retina. The laser radiation is harmless to human skin.

- Do not look into the laser beam intentionally.
- Never point the laser beam at people's eyes.
- If it is not possible to avoid looking directly into the laser beam, e.g., during commissioning and maintenance work, suitable eye protection must be worn.
- Avoid laser beam reflections caused by reflective surfaces. Be particularly careful during mounting and alignment work.
- Do not open the housing. Opening the housing may increase the level of risk.
- Current national regulations regarding laser protection must be observed.

Caution – Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.



WARNING

Electrical voltage!

Electrical voltage can cause severe injury or death.

- Work on electrical systems must only be performed by qualified electricians.
- The power supply must be disconnected when attaching and detaching electrical connections.
- The product must only be connected to a voltage supply as set out in the requirements in the operating instructions.
- National and regional regulations must be complied with.
- Safety requirements relating to work on electrical systems must be complied with.



WARNING

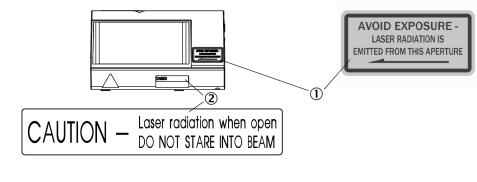
Risk of injury and damage caused by potential equalization currents!

Improper grounding can lead to dangerous equipotential bonding currents, which may in turn lead to dangerous voltages on metallic surfaces, such as the housing. Electrical voltage can cause severe injury or death.

- Work on electrical systems must only be performed by qualified electricians.
- Follow the notes in the operating instructions.
- Install the grounding for the product and the system in accordance with national and regional regulations.

2.8 Warning signs on the device

LMS4x1x



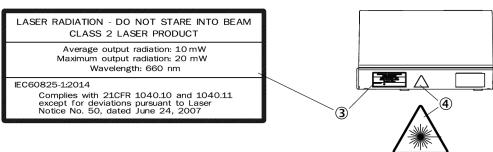


Figure 1: LMS4x1x - Warning signs on the device

- (1) Avoid exposure - Laser radiation is emitted from this aperture.
 - Laser output aperture corresponds to the front screen at the height of the position shown.
- 2 Caution - Laser radiation when opened. Do not look into beam.
- **(3**) Laser radiation - Do not stare into beam. Class 2 laser product

Average radiation output: 10 mW

Maximum radiation output: 20 mW

Wavelength: 660 nm IEC 60825-1:2014

Complies with 21 CFR 1040.10 and 1040.11 except for tolerances according to Laser Notice No. 50 of June 24, 2007.

(4) Warning symbol: Laser radiation

LMS4x2x

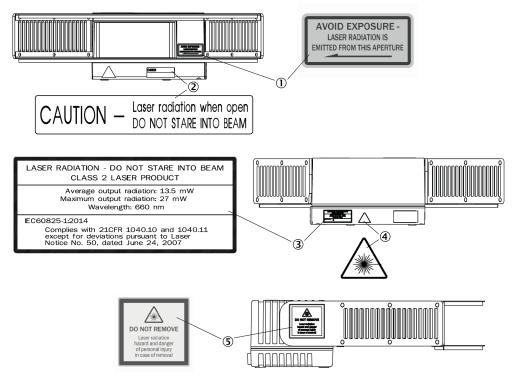


Figure 2: LMS4x2x - Warning signs on the device

- (1) Avoid exposure - Laser radiation is emitted from this aperture. Laser output aperture corresponds to the front screen at the height of the position shown.
- 2 Caution - Laser radiation when opened. Do not stare into beam.
- 3 Laser radiation - Do not stare into beam. Class 2 laser product

Average radiation output: 13.5 mW Maximum radiation output: 27 mW

Wavelength: 660 nm IEC 60825-1:2014

Complies with 21 CFR 1040.10 and 1040.11 except for tolerances according to Laser Notice No. 50 of June 24, 2007.

- **(4**) Warning symbol: Laser radiation
- **(5**) Do not remove - Hazardous laser radiation and risk of personal injury if the laser protection hood is removed. Limit values of laser class 2 are exceeded.

Notes on the warning signs

- Before commissioning, the English warning label "LASER RADIATION DO NOT STARE INTO BEAM" is to be replaced with a warning label in a language that the operators of the system understand. Laser warning labels in German and French are included in the scope of delivery.
- If the devices are installed in a system/casing so that the warning labels are covered, other warning labels (not included with delivery) must be attached to the system/casing next to the laser output aperture.

- When operating with the trigger, the laser diode is switched on by the switch-on signal and switched off again by the deactivation signal. When free output of measured values is set, the laser diode is continuously on.
- The device automatically monitors beam generation and automatically shuts down the laser diode in the event of irregularities. If this happens, the red "Status" LED lights up. The device stops sending measured values and an entry is added to the error memory.

3 **Product description**

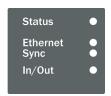
Scope of delivery 3.1

The delivery of the device includes the following components:

Table 2: Scope of delivery

No. of units	Component	Comment
1	Device in the version ordered	Depending on version. Without connecting cables and brackets.
1	Set of protective caps for electrical connections	Attached to the connections.
1	Set of warning labels in German and French.	To replace the English version if needed.
1	Printed safety notes, multilingual	Quick guide and general safety notes

3.2 **Status indicators**



Four LEDs give a visual indication of the operational status and any errors that occur.

LED	Color	Status
Status	Green	Device is fully functional and the laser is switched on (continuously lit), device is in standby mode and the laser is switched off (flashing)
	Yellow	Warning
	Red	Device is not ready to take measurements Possible reasons: Login via a terminal is active, device is in error state or restarting
Ethernet	Green	LINK path is established (continuously lit), data transmission (flashing)
Sync	Green	Master: Sync signals are being sent (continuously lit) Slave: Sync signals are being received (flashing), sync connection is active and device synchronized (continuously lit)
In/Out	Yellow	Specific digital input or digital output (can be parameterized) is active

3.3 **Device variants**

Туре	Application	Measuring range	Remission range	Connections
LMS4111R-13000	Indoor	0.7 m 3 m	3.5% 300%	3x M12
LMS4121R-13000	Indoor	0.7 m 3 m	2% 200%	3x M12

3.4 Type label

The type label gives information for identification of the sensor.

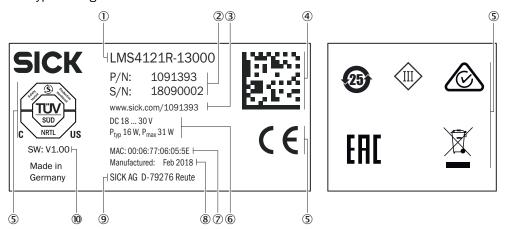


Figure 3: LMS4000 type label (example)

- ① Type code
- 2 Part number, serial number
- 3 Web address of product page
- 4 DataMatrix code with product data and link to product page
- S Conformity mark/certification mark
- Supply voltage, typical power consumption/maximum power consumption
- MAC address
- (8) Production date
- Manufacturer/production location
- ① Device software version

3.5 Principle of operation

3.5.1 Measuring principle

The device is an opto-electronic LiDAR sensor that uses non-contact laser beams to scan its surroundings. The device measures its surroundings in polar coordinates (distance, angle) relative to its measurement origin. The measurement origin is marked by a circular indentation on the top and bottom of the housing.

It is an active system featuring a light laser in the visible range (red). It does not require position marks, reflectors, or object illumination.

When a laser beam strikes an object, the distance and measuring angle are determined.

The distance is determined according to the principle of phase shift (continuous wave). There is a phase difference between the transmitter and receiver beams resulting from the run time of the light and the wavelength used. This phase difference is used to calculate the distance of the object from the zero point. The measuring angle is the angle at which the laser radiation exits the device.

The device must have a clear view of the object being measured.

Working range

The working range of the device is illustrated in the drawing below.

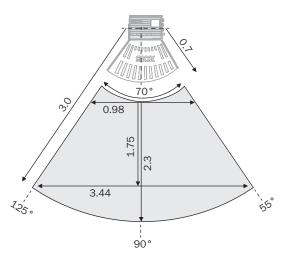


Figure 4: Working range

Notes on measuring objects

The measuring method used can lead to changes in measured values when measuring edges, borders, or protruding parts. Measurement results can stray out of tolerance on smaller surface areas.

Output of measured values

The device outputs measurement data via an Ethernet interface. It sends measured values to the interface when requested to do so via a telegram.

The following data can be polled individually or in combination:

- Distance values: Distance from zero point in the corrected angular position
- Remission values: Object remission as scale value without unit (digit) or calibrated greyscale value (%) at the corrected angular position. For details, see "Remission value", page 19.
- Angle correction values: Deviation from implicit angular position. For details, see "Angle channel", page 19.

In the event of an error, the output of measured values is terminated immediately and an error code is output which can be evaluated by the connected application. The error code can also be read out with the SOPAS ET PC software.

3.5.2 Ethernet data interface

The device has an Ethernet data interface for configuration and the transmission of measured values.

The Ethernet interface has a data transmission rate of 100/1,000 Mbit/s. The interface is a TCP/IP interface supporting full duplex and half duplex.

The Ethernet interface allows the configuration of the device as well as the output of measured values.

The factory setting for the Ethernet interface is as follows:

IP address: 192.168.0.1 Subnet mask: 255.255.255.0 TCP port: 2111 (CoLa binary) TCP port: 2112 (CoLa ASCII)

You might need to adjust the TCP/IP configuration of the Ethernet interface so that a connected PC (client) can communicate with the device via Ethernet.



NOTE

If you change the parameters of the Ethernet interface via the Ethernet interface, you must first save the data permanently to non-volatile memory and then restart the device.

3.5.3 **Output of measured values**

A fundamental distinction must be made between continuous and triggered output of measured values.



NOTICE

A permanent measurement (with or without output of measured values) reduces the service life of the laser diode and thus the device.

There are 3 possible ways to extend the service life of the laser diode:

- 1 Disconnect the device from the voltage.
- 2 Use software trigger options for laser control with the smn LMCstandby telegram command (hexadecimal: 734D4E204C4D437374616E646279). Do not reactivate the laser until immediately before sending the request for measured values with the Start Measurement telegram smn LmCstartmeas (hexadecimal: 734D4E204C4D4373746172746D656173, login on device not necessary).
- 3 Use hardware trigger options for laser control.

Continuous output of measured values 3.5.3.1

With continuous output of measured values, once the device has received an sen LMDscandata 1 telegram (hexadecimal: 73454E204C4D447363616E646174612001) requesting measured values, measured value telegrams are sent until the output of measured values is terminated by the stop telegram sen LMDscandata 0 (hexadecimal: 73454E204C4D447363616E646174612000). When the output of measured values stops, the motor continues to turn normally, the laser diode remains switched on, and measurement data continues to be generated and processed inside the device. Laser control must be set to "free-running".

See "Telegram structure", page 54 for a description of the measured value telegrams.

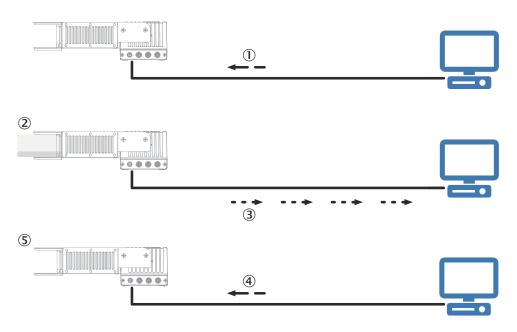


Figure 5: Continuous output of measured values

- Start telegram
- 2 Start transmission of measured values
- 3 Output measured-value telegrams
- Stop telegram
- Stop output of measured values

3.5.3.2 Triggered output of measured values

During triggered measurement, the start and end of the measurement are determined by a reading gate.

First, the trigger source is selected via the laser control settings, "Laser control", page 18.

After this, measured values are initially requested with the \mathtt{sEN} LMDscandata 1 telegram, "Telegram structure", page 54, in the same way as for the continuous output of measured values.

Measured values are only output if the laser is switched on (to open the reading gate). If the reading gate is closed, the laser will switch off, thereby terminating the measurement process and the output of measured values.

A software trigger or the digital inputs input 1 or 2 can be used for triggering purposes.

3.5.3.3 Connecting the incremental encoder

If the device is mounted for mobile use or if the objects to be measured are in motion, the application will usually also need position data to further process the measured values.

Encoders can be connected for this purpose. The encoder data is then available with the other measured values in a single scan and at the same interface. A volume, for example, can be calculated by evaluating the measurement data and position data (encoder ticks). The input frequency of the encoder signal must not exceed 50 kHz.

The following incremental encoders with a push-pull output stage (HTL) can be used:

- Single-channel, only connected at encoder A, no direction detection.
- Dual-channel (phase), connected at encoder A and encoder B; the pulses have a
 phase shift of 90°, making direction detection possible. By definition, during forward motion (CW = clockwise) phase A precedes phase B; conversely, during
 reverse motion (CCW = counterclockwise) edge A rises before edge B.
- Dual-channel (level), connected at encoder A and encoder B; the pulses are at encoder A; at encoder B, the direction is indicated by level 0 or level 1 (rarely used).



NOTE

Incremental encoder transmits a zero index signal often (encoder Z). This signal is not processed by the device. So the signal does not need to be connected to the device.



NOTICE

Device damage due to incorrect parameterization!

• When connecting an encoder, configure IN1/OUT1 of the device as an input.

3.5.4 Laser control

Laser control is used to switch the laser on and off. Measurement data is only transmitted when the laser is switched on. To initiate the transmission of measurement data, the telegram command \mathtt{sen} LMDscandata 1 (hexadecimal:

73454E204C4D447363616E646174612001), "Telegram structure", page 54 must be sent once after switching on the device.

Since the motor turns constantly at the scan speed as long as the device is ready for operation, the device is ready to start taking measurements immediately after the laser has been switched on.

Laser control reduces the data load at the Ethernet interface. Switching the laser on and off specifically when required also increases the service life of the laser diode.

The "switch-on delay" and "switch-off delay" parameters can be set to switch the laser on subject to a time delay and/or to leave it switched on longer for a defined period after the trigger signal has dropped out.

Following login (minimum **Authorized customer**), it is possible to select between various modes on the **Basic settings** tab in SOPAS ET or using a corresponding terminal program.

In free-running mode, the laser is permanently switched on and the device detects measurement data permanently (default setting). This mode is intended specifically for test purposes or for aligning a device with the laser line.

The laser is switched off initially in software trigger mode. The laser is activated with the Start measuring SOPAS command or the \mathtt{sMN} LMCstartmeas telegram (hexadecimal: 734D4E204C4D4373746172746D656173). It is deactivated with the Standby command or the \mathtt{sMN} LMCstandby telegram (hexadecimal: 734D4E204C4D437374616E646279). This mode is designed for the use of telegrams for triggering measurement data output and for setting up the device with the SOPAS ET parameterization software.

A third option for a digital trigger is to use input 1 and input 2 both individually and in an OR link. These three trigger modes are intended for when the device is used with one or more photoelectric sensors. Due to possible restrictions affecting the installation position, the use of switch-on and switch-off delays is advisable in many cases.



NOTE

The laser is also switched off when logging in on the device via a terminal with the smn SetAccessMode telegram command (see the Listing Ranging sensors telegram, no. 8014631).

Changes to the device are only taken into account with the smn Run log-off command; this also switches the laser back on.

3.5.5 Remission value

Remission is the ability of a material to reflect light. The remission value of an object correlates with the ratio of the amount of the laser light emitted by the LiDAR sensor that falls on the object and the amount that is reflected by the object (see Lambert-Beer law).

Shiny surfaces have different remission values at different angles of incidence. In the case of shiny surfaces, maximum remission is achieved when the beam makes vertical incidence. A multiple of the typcial remission value of a material is reached at such places and may cause invalid measurement values. On such occasions distance values will be flagged with "1" and remission values with "FF FF" in the measurement data output, see "Telegram structure", page 54, LMDscandata - reserved values.

Matt and dull surfaces have a diffuse remission and therefore have similar relative remission values independent of the angle of incidence.

Material	Typ. relative remission value
Rubber tires (vulcanized, black)	2%
Foam rubber (black)	2.4%
Photographic board (black, matte)	10%
Cardboard (gray)	20%
Wood (untreated fir, soiled)	40%
PVC (gray)	50%
Paper (white, matte)	80%
Plaster (white)	100%
Aluminum (black anodized)	110 150%
Steel (stainless, shiny)	120 150%
Steel (high gloss)	140 200%

3.5.6 Angle channel

The motor of the device rotates with 100 Hz and enables the device to reach a scanning frequency of 600 Hz by way of deflecting the laser beam on a six-sided mirror wheel.

Assuming that the motor turns at a constant speed, the sensor creates every 1.16 µs a new measurement value in order to reach an angular resolution of 1/12°. However, due to hardware limitations there are minor fluctuations in the motor speed. Due to external influences (e.g. high acceleration or deceleration of the device), these ripples can reach a deviation of several tenths of a degree, which may lead in measurement error of some centimeters for object measurement.

The angle channel allows an adjustment of the measurement values to their true angle position. When activated, an additional correction value is provided in the measurement telegram for each measurement point.

Every value states the deviation to the implied angle position within a range of ± 3.2768° with an accuracy of approx. ± 0.01°. Since the channel is only able to put out positive numbers, the value 32768 (8000h) signifies a deviation of exactly 0°. Higher values, from 32768 to 65535 (8001h ... FFFFh), indicate an acceleration of the motor (objects appear to be more narrow), lower values, from 0 to 32767 (0h ... 7999h), indicate an deceleration of the motor (objects appear to be wider).

3.5.7 Impact of object surfaces on the measurement

The received signal from a perfectly diffuse reflection from a white surface (diffuse Lambertian reflector) corresponds to a remission of 100%. By this definition, surfaces that reflect the light in bundles (specular surfaces, reflectors) have remissions of over 100%.

Reflection

Most surfaces produce a diffuse reflection of the laser beam in all directions. The structure (smooth or rough), shape (flat or curved), and color (light or dark) of the surface determine how well the laser beam is reflected.

On very rough surfaces, a large proportion of the energy is lost due to absorption. Curved surfaces produce a higher diffusion. Dark surfaces reflect the laser beam worse than light ones (brilliant white plaster reflects approx. 100% of the light, while black foam rubber reflects approx. 2.4%). The aforementioned surface characteristics can reduce the scanning range of the device, in particular for surfaces with low remission values.

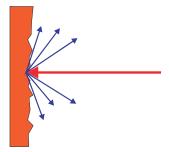


Figure 6: Reflection of light on the surface of the object

Angle of reflection

The angle of reflection corresponds to the angle of incidence. If the laser beam hits a surface at right angles, the energy is optimally reflected. If the laser beam hits a surface at an oblique angle, energy and range are lost accordingly.

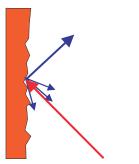


Figure 7: Angle of reflection

Retroreflection

If the reflective energy is greater than 100%, the beam is not reflected diffusely in all directions; instead it is reflected in a targeted way (retroreflection). Thus a large part of the emitted energy can be received by the laser distance measurer. Plastic reflectors (cat's eyes), reflective tape, and triple prisms have these properties.

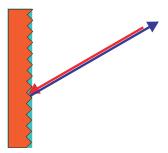


Figure 8: Retroreflection

Reflective surfaces

The laser beam is almost completely deflected on reflective surfaces. This means that an object hit by the deflected beam may be detected instead of the reflective surface.

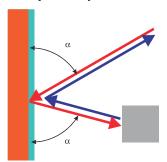


Figure 9: Specular surfaces

Small objects

Objects that are smaller than the diameter of the laser beam cannot reflect the laser light's full energy. The portion of the light beam that does not reach the object is lost. If all of the light reflected to the sensor is insufficient, the object may not be detected.

The portion of the light that does not reach the front object can be reflected by a larger object in the background. If all of the light reflected to the sensor is sufficient, this object is detected. This can lead to a corruption of the measured value.

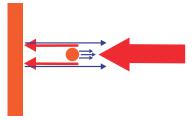


Figure 10: Object smaller than the laser beam diameter

3.5.8 **Filters**

The device has digital filters for pre-processing and optimizing the measured distance values. They enable the device to be adapted to meet the specific requirements of the respective application.

The filters can be combined without restrictions. If several filters are active, then the filters are applied sequentially to the results of the preceding filter. The processing sequence is as follows:

- Scan range filter
- Edge filter
- Median filter
- Mean filter

The active filter functions affect the output measured values. It is not possible to recalculate the original measured values from the filtered output values. For this reason, certain combinations of filters might not be advisable.

A particularly effective way to reduce the data in a scan is to restrict the scan range (reducing the measurement points). A good way of reducing data in multiple scans is to use the mean filter (reducing the event rate) or, alternatively, to select a higher output interval.

3.5.8.1 Scan range filter

The scan range filter is used to restrict the angular range output per scan.

The maximum range is set to 70° by default. This produces 841 measurement points.

The range can be restricted by increasing the start angle (default setting = 55°) or reducing the stop angle (default = 125°). Please note that the angle beam is defined orthogonally in relation to the front at 90° and the direction of rotation of the device is set to counterclockwise, see figure 4, page 15.

The minimum difference between start angle and stop angle is $1/12^{\circ}$; this is equivalent to the output of a single measurement point. It is not possible to output multiple scan ranges (e.g., 55° ... 70° and 90° ... 110°).

3.5.8.2 Edge filter

The edge filter eliminates erroneous or extreme distance values at edges. These arise as a result of laser light, which partly hits an object in the foreground and partly hits a more distant object, or due to too little light remission at the object itself, see "Impact of object surfaces on the measurement", page 20. The filter evaluates the difference in distance between adjacent points.

When the edge filter is activated, the device sets a distance value of 0 at each edge (values in **bold** in the table).

Table 4: Example: Measured values with and without edge filter

	Angle (distance values in mm)								
Scan	1	2	3	4	5	6	7		
1, not filtered	0	750	1145	1150	1147	1500	0		
1, filtered	0	0	1145	1150	1147	0	0		

The edge filter enables points to be entirely suppressed at the outer edges of the object. In this case, the width of an object is detected by up to 2× angular resolution too narrow.

3.5.8.3 Median filter

This filter is suitable for excluding individual outliers in the distance values.

The values included in the calculation are defined using a 1×3 matrix: 3 measured values, consisting of the distance values of a point and its two adjacent points in the scan, are sorted by size.

The measured value in the middle of this sequence is output as the distance value, along with its remission value and the original angle correction value.

The median values are determined and output as moving values (median angular increment 2 from the unfiltered distances values 1, 2, and 3; median angular increment 3 from the unfiltered distances values 2, 3, and 4, etc.).

A median cannot be determined as the measured value for the first and last angular increments in a scan. The distance value 0 (= invalid) is always output.

Table 5: Example: Median in angular position 2, 3, and 4

	Angle (distance values in mm)									
Scan	1	2	3	4	5					
Unfiltered	d measured va	lues								
1	850	852	851	849	850					
2	849	851	850	853	852					
3	850	849	853	851	850					
Filtered r	measured value	es								
1	0	851	851	850						
2	0	850	851	852						
3	0	850	851	851						

When using the median filter, the measured values are output with a time delay of one scan.

3.5.8.4 Mean filter

The mean filter smooths the distance values. It does this by calculating the arithmetic mean from several scans at the same angular position. The number of scans can be configured.

Table 6: Example: Mean filter over 5 scans

	Angle position (distance values in mm)									
Scan	1	2	3	4	5	6	7	8	9	
1	0	0	1100	1100	1150	1150	1380	1380	0	
2	0	0	1200	1200	1190	950	1500	1500	0	
3	0	0	1150	1450	1200	1200	1450	1450	0	
4	0	0	1280	1280	1180	1180	1430	1430	0	
5	0	0	1170	1170	1220	1220	1470	1150	0	
1st output value	0	0	1180	1240	1188	1140	1446	1382	0	
6	0	0	0	1100	1150	1150	1380	1380	0	
7	0	0	1200	1200	1190	0	1500	1500	0	
8	0	730	1150	0	1200	1200	1450	1450	0	
9	0	0	0	1280	1180	1180	1430	1430	0	
10	0	0	1170	1170	1220	1220	1470	0	0	
2nd output value	0	730	1173	1187	1188	1187	1446	1440	0	

Individual outliers (shown in **bold** in the table) influence the mean value.

Once the measured value telegram has been confirmed, the first measured value is not output until after the configured number of scans. Therefore, there is always a time delay equivalent to the number of scans configured for averaging. The digit of the first scan included in the averaging calculation is always output in the scan counter. Invalid distance values (= 0) are not included in the averaging calculation, so that in these places a smaller number of scans is used in the division calculation. The measured values from other channels (remission, angle correction) are not averaged; instead, the value of the first scan from each channel is output.

Based on the scanning frequency of 600 Hz, a measured value is generated every 1.67 ms. The time delay affecting data output results from this base value multiplied by the number of averaging operations (e.g., 2 averaging operations = 3.34 ms, 10 averaging operations = 16.67 ms). This time delay is not increased if the median filter is activated at the same time.

3.5.9 Motor synchronization for measuring range extension

Based on the technical and geometrical properties of the device, objects up to 1 m in height can be measured continuously on a width of approx. 2.6 m. At a height of up to 2 m, a continuous width of approx. 1.4 m is achievable.

To increase the width of the field for the intended application or to avoid shadowing effects caused by geometrical properties, multiple devices can be mounted side by side at the same level.

To avoid mutual optical interference of adjacent sensors (beam dazzle or reflection), the motors can be synchronized. The devices must have the same orientation when doing so.

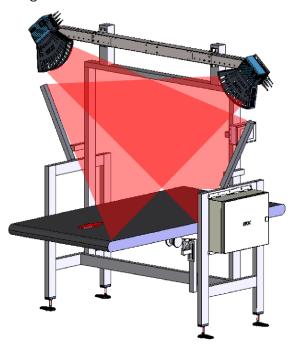


Figure 11: Mounting 2 LMS4000 LiDAR sensors side by side (example)

If you are using motor synchronization, please note:

- The slave devices do not send feedback to the master. The Sync LED on the master lights up as soon as the sync signal is sent. The Sync LED on the slave starts flashing as soon as a sync signal is received and lights up permanently once the motors have been synchronized.
- If devices are mounted exactly in parallel (angle of rotation = 0°), the default setting for the phase at the slave can usually be left unchanged at 0°.

- For devices that are mounted at a specific angle of rotation in relation to each other, direct dazzle can be virtually excluded through motor synchronization. Reflection can occur at certain angles depending on the distance between devices and the measuring distance to the object. Although these effects can be reduced by adjusting the phase, if the objects being scanned are of different heights they cannot be ruled out completely.
- The maximum phase angle is 80°; this is approximately equivalent to the angle at which the laser exits the device. Inside the device, the covered angle is 120°.
- There is no fixed upper limit on the number of devices that can be synchronized via the master signal. However, the total length of the transmission cables must not exceed 20 m.

Setting up motor synchronization:

- Connect the motor-sync I/Os and the sensors to be synchronized using shielded cables (in a star configuration).
- Viewed from the front, define the device located furthest to the left as the master (set the corresponding parameter value in the Interfaces view in the SOPAS ET software).

!

NOTICE

Device damage due to incorrect parameterization!

- Ensure that only one device is defined as master.
- Configure all other connected devices as slaves and set the angle of rotation of each device relative to the master as the phase (the phase specifies the angular offset by which the slave motor lags behind the master motor).
- After a few seconds, the Sync LED on the slave lights up permanently green. The devices are now synchronized.

4 **Transport and storage**

4.1 **Transport**

For your own safety, please read and observe the following notes:



Damage to the product due to improper transport.

- The device must be packaged for transport with protection against shock and
- Recommendation: Use the original packaging as it provides the best protection.
- Transport should be performed by trained specialist staff only.
- The utmost care and attention is required at all times during unloading and transportation on company premises.
- Note the symbols on the packaging.
- Do not remove packaging until immediately before you start mounting.

4.2 Unpacking

- To protect the device against condensation, allow it to equilibrate with the ambient temperature before unpacking if necessary.
- Handle the device with care and protect it from mechanical damage.
- To avoid ingress of dust and water, only remove the protective caps of the electrical connections just before attaching the connecting cable.

4.3 Transport inspection

Immediately upon receipt in Goods-in, check the delivery for completeness and for any damage that may have occurred in transit. In the case of transit damage that is visible externally, proceed as follows:

- Do not accept the delivery or only do so conditionally.
- Note the scope of damage on the transport documents or on the transport company's delivery note.
- File a complaint.



NOTE

Complaints regarding defects should be filed as soon as these are detected. Damage claims are only valid before the applicable complaint deadlines.

4.4 **Storage**

Store the device under the following conditions:

- Recommendation: Use the original packaging.
- Electrical connections are provided with protective caps and plugs (as they are on delivery).
- Do not store outdoors.
- Store in a dry area that is protected from dust.
- So that any residual damp can evaporate, do not package in airtight containers.
- Do not expose to any aggressive substances.
- Protect from sunlight.
- Avoid mechanical shocks.
- Storage temperature: see "Technical data", page 47.

- Relative humidity: see "Technical data", page 47.
- For storage periods of longer than 3 months, check the general condition of all components and packaging on a regular basis.

5 **Mounting**

5.1 **Mounting instructions**

- Observe the technical data.
- Protect the sensor from direct sunlight.
- To prevent condensation, avoid exposing the device to rapid changes in temperature.
- The mounting site has to be designed for the weight of the device.
- The device can be mounted in any position.
- It should be mounted so that it is exposed to as little shock and vibration as possible. Optional mounting accessories are available, see "Accessories", page 53.
- Avoid having shiny or reflective surfaces in the scanning range, e.g., stainless steel, aluminum, glass, reflectors, or surfaces with these types of coatings.
- Protect the device from moisture, contamination, and damage.
- Make sure that the status indicator is clearly visible.
- Do not subject the device to excessive shock or vibrations. In systems subjected to heavy vibrations, secure the fixing screws with screw-locking devices.
- If necessary, affix additional laser warning labels to the device and/or replace an English laser warning label with a warning label in another language.

Conveyor system requirements (if used)

- The conveyor system must work with a constant conveyor speed, or an incremental encoder must be installed.
- The objects can be moved on a conveyor system with a flat conveyor surface. If the objects rotate, vibrate, roll, or slip on the conveyor system or on uneven conveying surfaces, the accuracy of the measurements may be reduced thereby negatively impacting the analysis.

5.2 Example installation of a conveyor system

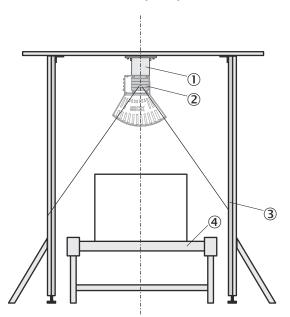


Figure 12: Example installation of a conveyor system

- 1 Mounting kit (accessory)
- **(2**) LMS4000
- (3) Beam separation for limiting detection
- **(4**) Conveyor system

To achieve the best possible measurement result, please note:

- Typical space requirement for the device installation: approximately 700 mm above the tallest object (measured from measured value origin).
- The device must have a clear view of the conveyor system.
- The laser beams of the device should not reach beyond the application space, so that people or goods, which are being transported on an adjacent conveyor system, are not detected (limiting detection by beam separation).
- The maximum detection must be limited to a working range of three meters, as measurement inaccuracies may otherwise result.
- Ensure sufficient distance between the device and curves, induction lines, start/ stop areas, areas with upward and downward inclines, and breaks in the conveyor system.
- If two or more devices are mounted one behind the other offset in parallel and are not synchronized, the orthogonal distance of the laser lines must be at least 7 cm.
- There must be no foreign objects in the receiving range of the sensor (see the dimensional drawing).

5.3 Mounting the device

- Mount the device in a suitably prepared bracket using the fixing holes provided and make provision for limiting detection by beam separation.
- 2. Tighten the mounting screws to 6 Nm. If you are using coated screws, select a pretension of 5 Nm after screw contact.
- Make the electrical connection. Attach a voltage-free cable and tighten to 0.6 Nm 3. (note the tightening torque specified on the cable).
- 4. Switch on the voltage supply.
- The status LED lights up after successful initialization. The device is ready for use.

6 **Electrical installation**

6.1 Wiring notes



NOTE

Preassembled cables can be found online at:

www.sick.com/LMS4000



NOTICE

Faults during operation and device or system defects!

Incorrect wiring may result in operational faults and defects.

Follow the wiring notes precisely.

All electrical connections of the device are configured as M12 round connectors.

The pins of the voltage supply are reverse polarity protected.

The protection class stated in the technical data is achieved only with screwed plug connectors or protective caps.

Observe the following notes to ensure safe and trouble-free operation:

- When using shielded cables, place the cable shield in the control cabinet.
- Connect the connecting cables in a de-energized state. Do not switch on the supply voltage until installation is complete and all connecting cables have been connected to the device and control.
- The tightening torque for cables is typically 0.4 Nm or 0.6 Nm. This value must not be exceeded.
- Wire cross-sections in the supply cable from the customer's power system should be designed in accordance with the applicable standards. Protect the device with an external slow-blow fuse of 6.3 A at the beginning of the supply cable, viewed from the voltage supply.
- All electric circuits connected to the device must be designed as SELV or PELV circuits (SELV = Safety Extra Low Voltage, PELV = Protective Extra Low Voltage).
- The specified enclosure rating of the device when mounted is reached only if suitable mating connectors or protective caps are used.
- Do not open the screwed housing of the device and do not remove the laser protection hood (if one has been fitted) as this will invalidate the warranty.
- When configuring the digital inputs/outputs, make sure that the wired pins of two devices are not functioning as an output concurrently (i.e., motor synchronization with two devices configured as a master, or Out 1 concurrent with zero index signal of an incremental encoder).

Table 7: Max. length of cable for device supply at 10% cable loss

	Supply voltage					
Cable cross-section 18 V DC 24 V DC 30 V DC						
0.5 mm ²	30 m	50 m	75 m			
0.34 mm ²	20 m	30 m	50 m			
0.25 mm ²	15 m	25 m	35 m			

6.2 Prerequisites for safe operation of the device



WARNING

Risk of injury and damage caused by electrical current!

As a result of equipotential bonding currents between the device and other grounded devices in the system, faulty grounding of the device can give rise to the following dangers and faults:

- Dangerous voltages are applied to the metal housings.
- Devices will behave incorrectly or be destroyed.
- Cable shielding will be damaged by overheating and cause cable fires.

Remedial measures

- Only skilled electricians should be permitted to carry out work on the electrical sys-
- If the cable insulation is damaged, disconnect the voltage supply immediately and have the damage repaired.
- Ensure that the ground potential is the same at all grounding points.
- Where local conditions do not meet the requirements for a safe earthing method. take appropriate measures (e.g., ensuring low-impedance and current-carrying equipotential bonding).

The device is connected to the peripheral devices (voltage supply, any local trigger sensor(s), system controller) via shielded cables. The cable shield - for the data cable, for example - rests against the metal housing of the device. The device can be grounded through the cable shield or through a blind tapped hole in the housing, for example.

If the peripheral devices have metal housings and the cable shields are also in contact with their housings, it is assumed that all devices involved in the installation have the same ground potential.

This is achieved by complying with the following conditions:

- Mounting the devices on conductive metal surfaces
- Correctly grounding the devices and metal surfaces in the system
- If necessary: low-impedance and current-carrying equipotential bonding between areas with different ground potentials

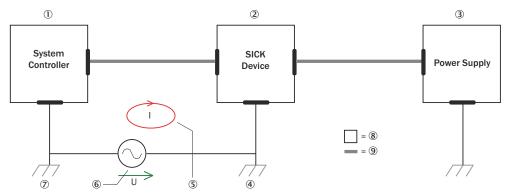


Figure 13: Example: Occurrence of equipotential bonding currents in the system configuration

- (1) System controller
- **2**) Device
- **(3**) Voltage supply
- 4 Grounding point 2
- **(5**) Closed current loop with equalizing currents via cable shield

- 6 Ground potential difference
- ⑦ Grounding point 1
- 8 Metal housing
- 9 Shielded electrical cable

If these conditions are not fulfilled, equipotential bonding currents can flow along the cable shielding between the devices due to differing ground potentials and cause the hazards specified. This is, for example, possible in cases where there are devices within a widely distributed system covering several buildings.

Remedial measures

The most common solution to prevent equipotential bonding currents on cable shields is to ensure low-impedance and current-carrying equipotential bonding. If this equipotential bonding is not possible, the following solution approaches serve as a suggestion.



NOTICE

We expressly advise against opening up the cable shields. This would mean that the EMC limit values can no longer be complied with and that the safe operation of the device data interfaces can no longer be guaranteed.

Measures for widely distributed system installations

On widely distributed system installations with correspondingly large potential differences, the setting up of local islands and connecting them using commercially available **electro-optical signal isolators** is recommended. This measure achieves a high degree of resistance to electromagnetic interference.

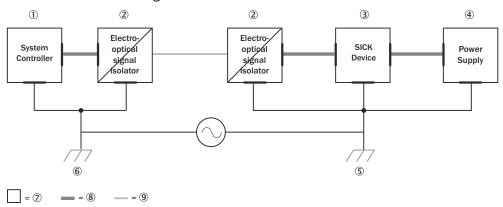


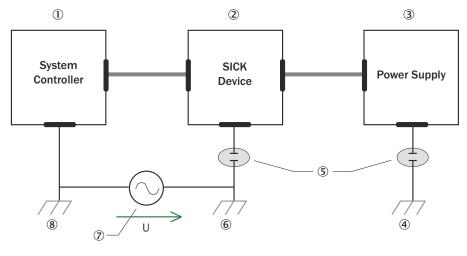
Figure 14: Example: Prevention of equipotential bonding currents in the system configuration by the use of electro-optical signal isolators

- System controller
- ② Electro-optical signal isolator
- 3 Device
- 4 Voltage supply
- (5) Grounding point 2
- 6 Grounding point 1
- Metal housing
- 8 Shielded electrical cable
- Optical fiber

The use of electro-optical signal isolators between the islands isolates the ground loop. Within the islands, a stable equipotential bonding prevents equalizing currents on the cable shields.

Measures for small system installations

For smaller installations with only slight potential differences, insulated mounting of the device and peripheral devices may be an adequate solution.



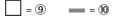


Figure 15: Example: Prevention of equipotential bonding currents in the system configuration by the insulated mounting of the device

- (1) System controller
- 2 Device
- (3) Voltage supply
- **(4**) Grounding point 3
- **(5**) Insulated mounting
- **6**) Grounding point 2
- 7 Ground potential difference
- **8**) Grounding point 1
- 9 Metal housing
- 10 Shielded electrical cable

Even in the event of large differences in the ground potential, ground loops are effectively prevented. As a result, equalizing currents can no longer flow via the cable shields and metal housing.



NOTICE

The voltage supply for the device and the connected peripheral devices must also guarantee the required level of insulation.

Under certain circumstances, a tangible potential can develop between the insulated metal housings and the local ground potential.

6.3 **Connection diagram**



NOTE

The recommended connecting cables and their associated technical data can be found online at:

www.sick.com/LMS4000

Power connection



Figure 16: Male connector M12, 5-pin, A-coded

Pin	Description	Wire colors connecting cable part no. 6049453 ¹
1	V _s 24 V DC ± 25%	Brown
2	Motor Sync	White
3	Ground	Blue
4	IN2/OUT2	Black
5	OUT4	Gray

Example values when using the specified connecting cable(s). Signal assignment and wire colors can vary when using other connecting cables.

Ethernet connection



Figure 17: Female connector M12, 8-pin, X-coded

Pin	Description
1	TRDO_P
2	TRDO_N
3	TRD1_P
4	TRD1_N
5	TRD3_P
6	TRD3_N
7	TRD2_P
8	TRD2_N

Encoder



Figure 18: Female connector M12, 5-pin, A-coded

Pin	Description	Wire colors connecting cable part no. 2097305 ¹
1	V_{out} 24 V DC ± 25% (identical to V_s)	Brown
2	Encoder B	White
3	Ground	Blue
4	Encoder A	Black

Pin	•	Wire colors connecting cable part no. 2097305 ¹
5	IN1/OUT1	Gray

Example values when using the specified connecting cable(s). Signal assignment and wire colors can vary when using other connecting cables.

6.4 **Connecting the device electrically**



NOTICE

Observe the wiring instructions, see "Wiring notes", page 30.

- Ensure the voltage supply is not connected.
- Connect the device according to the connection diagram, see "Connection diagram", page 33.

7 **Operation**

7.1 **Operation via SOPAS ET**

Version 2018.2 and higher of the SOPAS Engineering Tool (SOPAS ET) software can be used to parameterize the device and for service and diagnostic purposes.

To configure the device, you will require a PC with SOPAS ET installed and a free Ethernet connection. Alternatively, for a test setup, the connection can be established via a USB connection using an Ethernet USB adapter.



NOTE

The most up-to-date version of the SOPAS ET software can be downloaded from www.sick.com/SOPAS_ET. The respective system requirements for installing SOPAS ET are also specified there.

- 1. Connect the communication interface (Ethernet, 8-pin M12 female connector) of the device to the PC.
- Switch on and start the PC.
- 3. Supply the device with voltage.
- The status LED and the Ethernet LED light up green after successful initialization. The device is ready for use.



NOTE

To use SOPAS ET with the device, you need a device description file (SDD) for this device. You can install this within SOPAS ET using the device catalog. The device description file is saved on the device and can be installed there. Alternatively, installation is possible from the SICK website (Internet connection required). Use the wizard in SOPAS ET to do this.

Following installation of the device description file, the device can be selected from the device catalog and added to a project.

A connection to the device is established via the communication interface. The connection must be activated for data transmission (online).

Certain functions (e.g., Edit parameters) require you to be logged in to the device:

! > **Device** > **Log In** > **Select user level and enter password:**

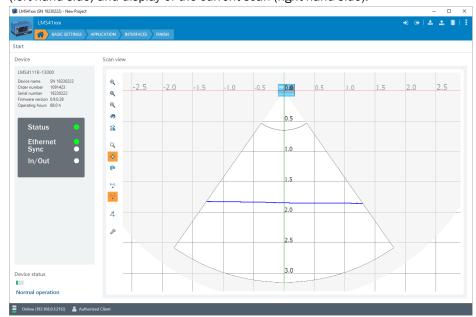
User level	Password
Maintenance personnel	main
Authorized client	client
Service	servicelevel

Information about the device is displayed in the device window (! > Device > Open) and the device can also be configured here.

Description of the device window

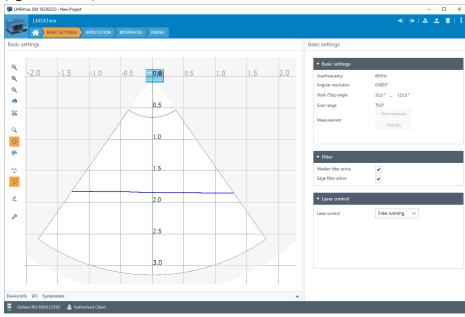
The device window features various views supporting a selection of functions:

(Start): Start device configuration with display of information about the device (left-hand side) and display of the current scan (right-hand side).

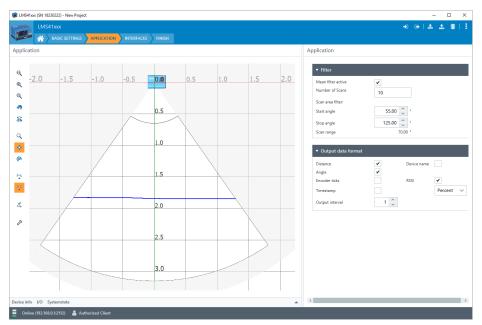


The scan view can be customized with the assistance of various tools (to the left of the scan view), for example:

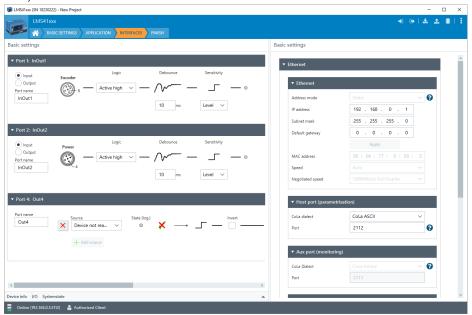
- Resets scan display to default view.
- 🏋 / 🌄: Displays measured values as points or lines.
- : Freely rotates scan display.
- Default settings: Scan display (left-hand side), entry of the basic device parameters (right-hand side):

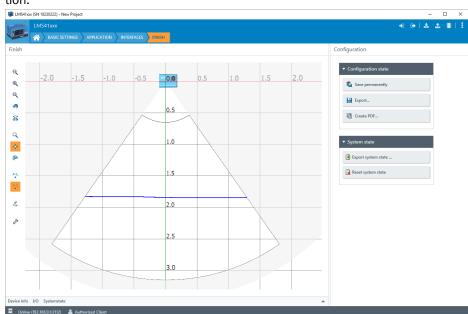


Application: Scan display (left-hand side) and entry of more parameters (right-hand side):



Interfaces: Scan display (left-hand side) and configuration of interfaces (right-hand side):





Complete: Scan display (left-hand side) and buttons for finalizing device configuration.

NOTE

Changes to parameters that are made in SOPAS ET are not saved automatically in the device. After you have completed the configuration, you must save it in the device permanently by pressing the Save permanently button.

7.2 Output of measured values via terminal program

Example commands for output of measured values

If the LMS4000 sensor receives one of the two example commands by telegram via the Ethernet interface, it will start the output of measured values via this data interface. The device must be switched on and in measuring mode.

The detailed structure of the output telegram as well as the flow of requests and outputs is described in the "Measurement output telegram" chapter in the Telegram listing publication (English, no. 8014631).

Request for output of measured values:

Table 8: Telegram structure: sRN LMDscandata

Telegram part	Description	Variable type	Length (Byte)	Value range
Command type	Request (SOPAS read by name)	string	3	sRN
Command	Request data	string	11	LMDscandata

Table 9: Example: sRN LMDscandata

Telegram	ı type	Con	nma	nd															
CoLa A	ASCII	<s7< th=""><th>ΓX>s</th><th>sRN-</th><th>(SPC</th><th>C}L</th><th>MDs</th><th>cano</th><th>data</th><th>a<et< th=""><th>CX></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></et<></th></s7<>	ΓX>s	sRN-	(SPC	C}L	MDs	cano	data	a <et< th=""><th>CX></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></et<>	CX>								
	HEX	02	73	52	4E	20	4 C	4 D	44	73	63	61	6E	64	61	74	61	03	
CoLa B	Binary				02 74			00	OF	73	52	4E	20	4C	4D	44	73	63	61

Request for continuous output of measured values:

Table 10: Telegram structure: **sEN LMDscandata** measurement start/stop

Telegram part	Description	Variable type	Length (Byte)	Value range
Command type	Request (SOPAS event by name)	string	3	sEN
Command	Request data	string	11	LMDscandata
StartStop measure- ment		Enum8	1	O: Stop output of measured values 1: Start output of measured values

Table 11: Example: sEN LMDscandata

Telegram type	Cor	nma	nd														
ASCII	<s7< th=""><th>ΓX>s</th><th>sEN</th><th>(SP</th><th>C}LI</th><th>4Ds</th><th>cano</th><th>data</th><th>a{SI</th><th>PC } 1</th><th>L<e7< th=""><th>ΓX></th><th></th><th></th><th></th><th></th><th></th></e7<></th></s7<>	ΓX>s	sEN	(SP	C}LI	4Ds	cano	data	a{SI	PC } 1	L <e7< th=""><th>ΓX></th><th></th><th></th><th></th><th></th><th></th></e7<>	ΓX>					
HEX	02 31		45	4E	20	4C	4 D	44	73	63	61	6E	64	61	74	61	20
Binary			02 64							45	4E	20	4C	4D	44	73	63

For the content of the response telegram for the measured value request, see the telegram listing (no. 8014631) under Send Data Permanently in Chapter 4. The telegram consists of one part with information on the configuration of the device and the time stamp, one part with measured data, and a status part with information on the device status and the statuses of the inputs/outputs.

After starting the measurement mode, the device needs some time to reach status 1 ("ready"). You should, therefore, query the status of the device using the sRN SCdevicestate telegram.

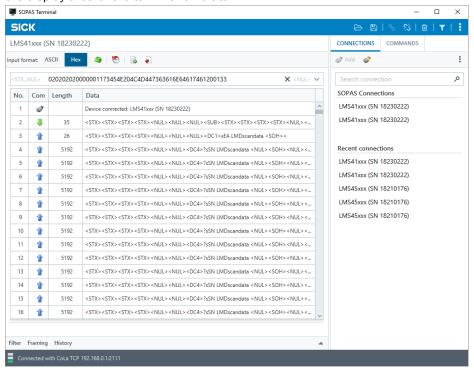
Then request measured data via telegram at the data interface from which you want to receive measured data. This can be achieved in two ways:

- The request of exactly one measured value telegram with the sRN LMDscandata telegram (hexadecimal: 73524E204C4D447363616E64617461) - the last measured scan is transmitted.
- Continuous request of measurement data with the sEN LMDscandata 1 telegram (hexadecimal: 73454E204C4D447363616E646174612001) - measurement data is transmitted until the output of measured values is stopped with the sEN LMDscandata 0 telegram (hexadecimal: 73454E204C4D447363616E646174612000).

Activating the output of the measured values in SOPAS on a test basis:

- Start the terminal emulator: 1 > Tools > Terminal. 1.
- 2. In the dialog window in the Connections menu, select the Create new connection function.
- In the connection wizard, select the communication interface (Ethernet) and connection settings (default IP address: 192.168.0.1) and establish the connection (Finish button).
- 4. Make the following settings in the connection wizard: communication interface (Ethernet), communication protocol (CoLa A/B), and connection settings (default IP address: 192.168.0.1; TCP port: 2112 (for CoLa ASCII) or 2111 (for CoLa binary); SOPAS hub address: 0; CoLa dialect: ASCII or binary; CoLa addressing mode: by name; Duplex mode: full-duplex; Byte order: big-endian; Connection timeout: 1500 ms; Additional timeout: 0 ms). Then establish the connection (Finish button).
- Enter in the input line one of the two example telegrams from the annex as they appear (automatically framed by STX and ETX when sending in the default setting). Pay attention to blank characters in the string.

- 6. Use the button to send the telegram to the LMS4000.
- ✓ The LiDAR sensor responds by providing the data as a one-off or continuously in the display area of the terminal emulator.





NOTE

We recommend using CoLa binary for the output of measurement data in the application. CoLa ASCII is suitable in particular for device parameterization. However, depending on the parameter settings, there is a risk that errors will occur when using this command language for data output.

Data output format of the measured values

The data output format for each scan comprises:

- Configuration information
- Measured values (radial distance (DIST))
- Remission (RSSI/REFL)
- Angle correction (ANGL)
- Device and status information
- Time stamp

In the default settings, the distance is output as a measured value (in mm).

To output more measured values or information in the telegram:

- 1. Open the device window: 1 > Device > Open.
- 2. Check the corresponding box under Output format.

The telegram output interval can also be changed here, so that only every second or third telegram is sent via the data interface during the output of measured values, for example.

Maintenance 8

8.1 Maintenance plan

Depending on the assignment location, the following preventive maintenance tasks may be required for the device at regular intervals:

Table 12: Maintenance plan

Maintenance work	Interval	To be carried out by
Check device and connecting cables for damage at regular intervals.	Depends on ambient conditions and climate.	Specialist
Cleaning housing and front screen	Depends on ambient conditions and climate.	Specialist
Checking screw connections and plug connectors	Depends on the place of use, ambient conditions or operating requirements. Recommended: At least every 6 months.	Specialist

8.2 Cleaning



NOTICE

Equipment damage due to improper cleaning.

Improper cleaning may result in equipment damage.

- Only use recommended cleaning agents and tools.
- Never use sharp objects for cleaning.

Cleaning the front screen

The front screen must be kept clean and dry during operation.



NOTICE

Damage to the front screen

Reduced analysis performance due to scratches or streaks on the screen.

- Always use a damp cloth to clean the screen.
- Use a mild cleaning agent that does not contain powder additives. Do not use aggressive cleaning agents, such as acetone, etc.
- Avoid any movements that could cause scratches or abrasions on the screen.
- Only use cleaning agents suitable for the screen material.

Cleaning procedure



CAUTION

Optical radiation: Laser class 2

The human eye is not at risk when briefly exposed to the radiation for up to 0.25 seconds. Exposure to the laser beam for longer periods of time may cause damage to the retina. The laser radiation is harmless to human skin.

- Do not look into the laser beam intentionally.
- Never point the laser beam at people's eyes.
- If it is not possible to avoid looking directly into the laser beam, e.g., during commissioning and maintenance work, suitable eye protection must be worn.
- Avoid laser beam reflections caused by reflective surfaces. Be particularly careful during mounting and alignment work.
- Do not open the housing. Opening the housing may increase the level of risk.
- Current national regulations regarding laser protection must be observed.
- Switch off the device for the duration of the cleaning operation. If this is not possible, use suitable laser protection goggles. These must absorb radiation of the device's wavelength effectively.
- Remove dust from the front screen using a soft, clean brush. If necessary, also clean the screen with a clean, damp, lint-free cloth, and a mild anti-static lens cleaning fluid.



NOTICE

If the front screen is scratched or damaged (cracked or broken), it must be replaced. Contact SICK Support to arrange this.

If the front screen is cracked or broken, take the device out of operation immediately for safety reasons and have it repaired by SICK.

Troubleshooting 9

9.1 General faults, warnings, and errors

Possible errors and corrective actions are described in the table below. In the case of errors that cannot be rectified using the information below, please contact the SICK Service department. To find your agency, see the final page of this document.



NOTE

Before calling, make a note of all type label data such as type designation, serial number, etc., to ensure faster telephone processing.

Question/Problem	Possible causes	Troubleshooting
Unable to switch on device, LEDs not responding	 Pins have been wired incorrectly Voltage supply is not switched on Permissible supply voltage not adhered to 	Check pin assignments and voltage supply Check the supply voltage
Device starts initially (LEDs are on, motor starts to turn) but then stops and restarts after a few seconds	 Power supply unit not powerful enough Applied voltage is almost out of range Current limiting set to less than 1.7 A Voltage drop on cable when using longer lengths of cable 	Check dimensioning of system with connected sensors, lengths of cables, voltage, current limiting, and power loss Check the supply voltage
Unable to find device in SOPAS ET	Ethernet cable not connected IP address range for network adapter configured incorrectly Unsuitable search settings selected in the device search Non-compatible SOPAS ET version used	Check the Ethernet connection (if you know the IP address, check with a ping CMD) Set the network adapter (TCP/IPv4) to the IP address range and subnet mask of the sensor (sensor default: 192.168.0.1; 255.255.255.0) Check the selected search settings or use the default search Update SOPAS ET
Device is configured as a DHCP client (dynamic IP address), but cannot be found in the network	 Device has not received an IP address (no DHCP server present or reachable) Device is not directly connected to the network (e.g., direct PC connection only) 	 Device is in fallback mode: If "static IP" mode was previously selected, the device can only be reached via that IP (default: 192.168.0.1; 255.255.255.0). Device is in repeat mode: Still waiting for a DHCP server. In this case the device can be found using the default search in SOPAS ET (IP 0.0.0.0) and reconfigured to a different IP address. Connect the device directly to the network via a patched network socket or a switch. Run the default search in SOPAS ET. Have the network checked by a system administrator and any faults eliminated. Disconnect the device from the voltage supply for 10 seconds, then restart it.

0 12 /0 14	D 151	T. III I. II A
Question/Problem	Possible causes	Troubleshooting
Unable to establish connection to device in SOPAS ET	Missing device drivers	Click on the warning symbol in the device tile. Follow the instruc- tions in the wizard and load the drivers from the device
Connection LED in SOPAS ET is red	Device is offline in SOPAS ET	Click on the "Offline" field in the device tile. If the project is new, load the parameters from the device. To transfer existing set- tings, write the parameters to the device
Unable to make any settings in the device window in SOPAS ET	Insufficient user levelDevice is offline in SOPAS ET	Log in as "Authorized client" Click on the "Offline" field in the device tile in the main window
No measurement points are displayed in the scan view in SOPAS ET	 The laser is switched off No objects in the measuring range Obstacles in the field of view 	 Check the laser control settings Check the settings for the angular and distance ranges Check that objects are positioned correctly in relation to the sensor and that the field of view is not being blocked by other objects
No transmission of measurement data via the Ethernet interface	 Measurement data not subscribed The laser is switched off All channels deactivated in the output data format 	 Check that the LMDscandata command has been sent and confirmed by the device Check the laser control settings Check the output data format settings (in the application)
Status LED lights up green but problem persists	Device is unable to detect errors	Device is ready to take measure- ments; check other sources of the problem
Status LED lights up yellow, device contin- ues to be able to take measurements	 Warning, e.g., due to prob- lem with device synchroniza- tion or I/O configuration 	Read the description of the prob- lem under System status in SOPAS ET and take action if appropriate
Status LED lights up red, device is no longer able to take measurements	Error, e.g., due to internal or external factors. The primary function of the device cannot be fulfilled at the current time.	Read the description of the prob- lem under System status in SOPAS ET If the error persists, disconnect the device from the voltage sup- ply for 10 seconds and then restart
Motor synchronization fails, synchronization LED on slave does not light up green perma- nently	 No device configured as master No device configured as slave Link the sync I/Os Sync signal corrupted 	Check the master and slave settings Check connections and cables
Encoder ticks not being output in data telegram or are not incrementing	 Encoder not connected or signal corrupted Unsuitable encoder in use (e.g., no push-pull output stage or supply voltage does not match LMS4000) No encoder configured Encoder ticks deactivated in output data format 	 Check the encoder connection, data sheet, and pin assignment Check the settings for the encoder (interfaces) in SOPAS ET Check the output data format settings (in the application)

Question/Problem	Possible causes	Troubleshooting					
Data transmission rate is less than 600 Hz	Output interval is greater than 1Mean filter activated	 Check the output data format settings (in the application) Check the filter settings 					

9.2 Repairs

Repair work on the device may only be performed by qualified and authorized personnel from SICK AG. Interruptions or modifications to the device by the customer will invalidate any warranty claims against SICK AG.

9.3 Returns

- Do not dispatch devices to the SICK Service department without consultation.
- The device must be sent in the original packaging or an equivalent padded packaging.



NOTE

To enable efficient processing and allow us to determine the cause quickly, please include the following when making a return:

- Details of the contact person
- Description of the application
- Description of the fault that occurred

9.4 **Disposal**

If a device can no longer be used, dispose of it in an environmentally friendly manner in accordance with the applicable country-specific waste disposal regulations. Do not dispose of the product along with household waste.



NOTICE

Danger to the environment due to improper disposal of the device.

Disposing of devices improperly may cause damage to the environment.

Therefore, observe the following information:

- Always observe the valid regulations on environmental protection.
- Separate the recyclable materials by type and place them in recycling containers.

Technical data 10



NOTE

The relevant online data sheet for your product, including technical data, dimensional drawing, and connection diagrams can be downloaded, saved, and printed from the Internet:

www.sick.com/LMS4000

These operating instructions provide additional technical data if required.

10.1 **Features**

Version	Short range
Application	Indoor
Reading window/laser out- put aperture	On the front
Light source/laser diode	Visible light (wavelength 660 nm; LMS4x11: max. output power 20 mW, average power 10 mW; LMS4x21: max. output power 27 mW, average power 13.5 mW)
Laser class	2 (IEC 60825-1:2014&2007)
Spot size/laser spread	4 x 3 mm, typical (front screen) 2.5 x 2 mm (3 m distance)
Aperture angle	70°
Scan frequency	600 Hz
Angular resolution	1/12° (0.0833°)
Operating range	0,7 m 3 m
Scanning range	3 m (LMS4x21: 2 % remission; LMS4x11: 3.5 % remission) 3 m (10 % remission)
Number of devices for motor synchronization	Virtually unlimited, length of sync cable max. 20 m

Working range diagram

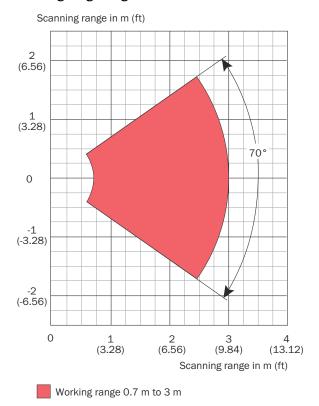


Figure 19: Working range diagram

10.2 **Performance**

Scan/frame rate	504,600 measurement points/second
Response time	≥ 4.8 ms
Detectable object shape	Almost any
Systematic error (typ.) ¹	LMS4x11: ± 1.5 mm LMS4x21: ± 1 mm
Statistical error (1 σ) ¹	LMS4x11: 1.25 mm (@ ≥ 90% 0.7 m 3 m) 2.5 mm (@ 40% 0.7 m 3 m) 6.5 mm (@ 6.5% < 1 m & > 2.5 m) 5 mm (@ 6.5% 1 m 2.5 m) 14 mm (@ 3.5% < 1 m & > 2.5 m) 10 mm (@ 3.5% 1 m 2.5 m) LMS4x21: 0.75 mm (@ ≥ 90% 0.7 m 3 m) 1.5 mm (@ 40% 0.7 m 3 m) 4.5 mm (@ 6.5% < 1 m & > 2.5 m) 3.5 mm (@ 6.5% 1 m 2.5 m) 12 mm (@ 3 % < 1 m & > 2.5 m) 9 mm (@ 2% 1 m 2.5 m)
Temperature drift (systematic)	0.03 mm/K
Angle error	0.05°
Integrated application	Data output

Filters Edge filter, median filter, mean filter	
---	--

Typical value in the following ambient conditions: measuring range and remission as quoted (otherwise full range), scan range 60 $^{\circ}$... 120 $^{\circ}$, ambient temperature 18 $^{\circ}$ C ... 28 $^{\circ}$ C, ambient light \leq 2,000 lux. The actual measured values might deviate from the quoted value depending on the application setup.

10.3 **Interfaces**

Ethernet – function	TCP/IP UDP/IP Measurement data output (distance, angle, RSSI)
Ethernet – data transmis- sion rate	100/1,000 Mbit/s, full duplex, half duplex
Digital inputs	2 (2 x I/O) max. 50 kHz ¹
Encoder inputs	2 (phase A, phase B), max. 50 kHz
Digital outputs	3 (1 x OUT, 2 x I/O) 2 max. 100 mA per output max. 2 V voltage drop in relation to $V_{\rm s}$
Synchronization input/ output	1 (master/slave) max. 100 mA at the output (parameterization as master) max. 2 V voltage drop in relation to $V_{\rm s}$
Optical indicators	4 LEDs
Configuration software	SOPAS ET, version 2018.2 or higher
Telegram language	CoLa ASCII CoLa binary

Voltage for High 13 V ... 30 V; Voltage Low 0 V ... 8 V; Static input current typ. 1 mA

Mechanics/electronics 10.4

Electrical connection	1 x M12, 5-pin male connector (power + I/O + sync) 1 x M12, 8-pin female connector (Ethernet) 1 x M12, 5-pin female connector (encoder + I/O)
Supply voltage (V _s)	24 V DC ± 25%
Permissible residual ripple	≤ 5 %
Voltage output (V _{out})	24 V DC \pm 25% (identical to $V_s)$ Max. output current \leq 1,5 A and depending on external power supply
Power consumption	≤ 16 W (typical, at 24 V DC) ≤ 29 W (start-up current) 26 W (max. continuous, all outputs loaded)
Output current	≤ 100 mA per output
Housing	Aluminum die cast
Front screen material	Float glass
Housing color	Light blue (RAL 5012)
Enclosure rating	IP65 (IEC 60529:1989+AMD1:1999+AMD2:2013)
Protection class	III (IEC 61140:2016-01)
Electrical safety	IEC 61010-1:2011
Weight	LMS4x1x: 2.4 kg LMS4x2x: 3.7 kg

Overcurrent and short-circuit protected; load inductance ≤ 2,2 H, load capacity ≤ 2,2 µF; time delay before availability after device restart: < 25 s

Dimensions (L x W x H) LMS4x1x: 192 mm x 130 mm x 107 mm LMS4x2x: 397 mm x 370 mm x 107 mm

Dimensional drawing

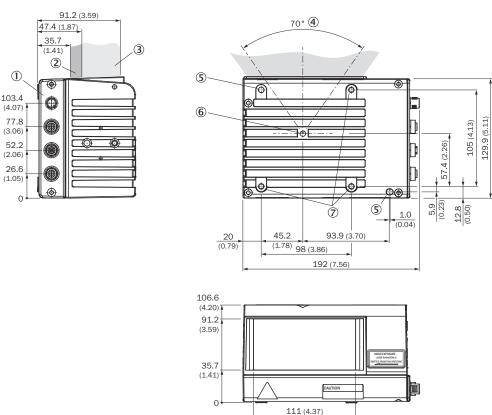


Figure 20: Dimensional drawing of the LMS4x1xx; dimensions in mm (inch), decimal separator: period

- 1 Interfaces, types and number can vary
- 2 Transmission range
- 3 Receiving range
- 4 Aperture angle
- (5) Alignment hole for the locating pin of the alignment bracket
- 6 Zero point of the distance measurement (marking on the top and the bottom side of the device)
- 7 Threaded mounting hole M6 x 6, max. screw length 7.5 mm

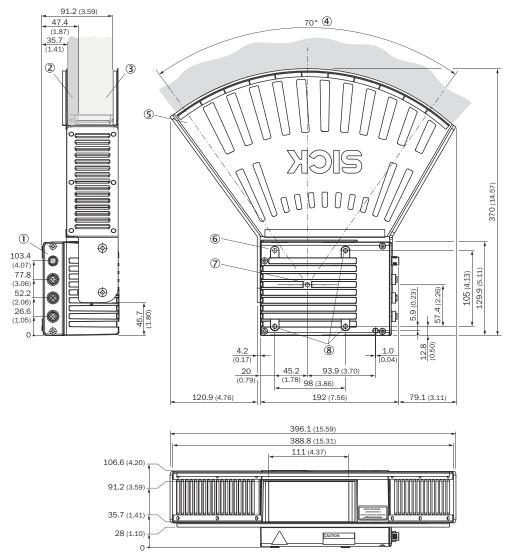


Figure 21: Dimensional drawing of the LMS4x2xx with laser protection hood; dimensions in mm (inch), decimal separator: period

- 1 Interfaces, types and number can vary
- **(2**) Transmission range
- 3 Receiving range
- 4 Aperture angle
- **(5**) Laser protection hood
- **6**) Alignment hole for the locating pin of the alignment bracket
- 7 Zero point of the distance measurement (marking on the top and the bottom side of the device)
- 8 Threaded mounting hole M6 x 6, max. screw length 7.5 mm

10.5 **Ambient data**

Object remission	LMS4x1x: 3.5% 300% LMS4x2x: 2% 200%
Electromagnetic compatibility (EMC)	EN 61000-6-3:2007+A1:2011 / IEC 61000-6-3:2006+AMD 1:2010
Vibration resistance	Vibration, sinusoidal (EN 60068-2-6:2007): 10 Hz 100 Hz, 0.35 mm, 5 g, 20 cycles

Shock resistance	Non-repetitive shock (EN 60068-2-27:2008): 15 g, 11 ms, 6 shocks per axis 10 g, 16 ms, 1,000 shocks per axis
Ambient operating temperature	-10 °C +50 °C (initialization phase: 0 °C +50 °C)
Storage temperature	-20 °C +70 °C
Permissible relative humidity	Max. 90% (non-condensing)
Ambient light immunity	2000 lx ¹

 $^{{\}small 1} \quad \hbox{Illuminance from measurement object; Value for unrestricted measurement performance; Maximum} \\$ value about 60000 lx

11 **Accessories**



NOTE

Accessories and where applicable mounting information can be found online at:

www.sick.com/LMS4000

12 Annex

12.1 Telegram structure

Example: Send data permanently

1 N

NOTICE

When the device is starting up and during a restart, no data telegrams or responses are sent by the device for a period of up to 30 seconds. The blank spaces (hexadecimal: 20) must be added to the calculation of the telegram length when both sending and receiving telegrams.

The recommended CoLa binary is structured as follows:

- 4 bytes STX (hexadecimal: 02)
- 4 bytes telegram length
- Telegram content
- 1 byte XOR checksum (calculated from the content)

For additional information, see the publication Telegram Listing Ranging sensors (part number 8014631).

Table 13: Telegram structure: sEN LMDscandata

Telegram part	Description	Variable	Length	Values CoLa A (ASCII)	Values CoLa B (binary)
Command type	Event	String	3	sEN	73 45 4E
Command	Data telegram	String	11	LMDscandata	4C 4D 44 73 63 61 6E 64 61 74 61
Measure- ment	Start/stop	Enum_8	1	Stop: 0 Start: 1	Stop: 00 Start: 01

Table 14: Example: sEN LMDscandata

Telegram ty	ре	Con	ommand																					
CoLa A	ASCII	<s7< th=""><th>TX>s</th><th>sEN-</th><th>(SP</th><th>C}LN</th><th>/IDs</th><th>cano</th><th>data</th><th>a { S l</th><th>PC } 1</th><th><e7< th=""><th>CX></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></e7<></th></s7<>	TX>s	sEN-	(SP	C}LN	/IDs	cano	data	a { S l	PC } 1	<e7< th=""><th>CX></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></e7<>	CX>											
	Hex	02	73	45	4E	20	4 C	4 D	44	73	63	61	6E	64	61	74	61	20	31	03				
CoLa B	Binary	02 20			02	00	00	00	11	73	45	4E	20	4C	4 D	44	73	63	61	6E	64	61	74	61

Table 15: Telegram structure: sEA LMDscandata

Telegram part	Description	Variable	Length	Values CoLa A (ASCII)	Values CoLa B (binary)
Command type	Answer	String	3	sEA	73 45 41
Command	Data telegram	String	11	LMDscandata	4C 4D 44 73 63 61 6E 64 61 74 61
Measure- ment	Start/stop	Enum_8	1	Stop: 0 Start: 1	Stop: 00 Start: 01

Table 16: Example: Confirmation of sEA LMDscandata

Telegr	am type	Cor	nma	nd																				
CoLa A	ASCII	<s7< th=""><th>TX>s</th><th>sEA</th><th>(SP</th><th>C}LN</th><th>1Ds</th><th>cano</th><th>data</th><th>a{SI</th><th>PC } 1</th><th>-<Ε'</th><th>CX></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></s7<>	TX>s	sEA	(SP	C}LN	1Ds	cano	data	a{SI	PC } 1	-<Ε'	CX>											
	Hex	02	73	45	41	20	4 C	4 D	44	73	63	61	6E	64	61	74	61	20	31	03				
CoLa B	Binary	02	02	02	02	00	00	00	11	73	45	41	20	4C	4 D	44	73	63	61	6E	64	61	74	61
		20	01	33																				

Telegram data stream

The response to the telegram is followed by the scan data.



NOTE

Leading zeros are not displayed in ASCII.

Table 17: Telegram structure: Data stream from sRA LMDscandata

Telegram	part	Description	Variable	Length	Values CoLa A (ASCII)	Values CoLa B (binary)
Command	l type	Read	String	3	sRA	73 52 41
Command	mmand Data telegram		String	11	LMDscandata	4C 4D 44 73 63 61 6E 64 61 74 61
Version nu	umber	For detecting format changes by the version. Version is always 1 up to now.	Uint_16	2	1	00 01
Device	Device number	Defined with SOPAS	Uint_16	2	0h FFFFh	00 00 FF FF
	Serial number	Defined in factory	Uint_32	4	Oh FFFFFFFFh	00 00 00 00 FF FF FF FF
	Device sta- tus	(See values column)	Uint_8	2 × 1	Ok: 0 0 Error: 0 1	Ok: 00 00 Error: 00 01

Telegram	part	Description	Variable	Length	Values CoLa A (ASCII)	Values CoLa B (binary)
Status info	Telegram counter	Number of measure- ment telegrams fin- ished in the scanner and given to the interface. ¹	Uint_16	2	0h FFFFh	00 00 FF FF
	Scan counter	Number of scans which were created in the device; counts how many scans were really done.	Uint_16	2	0h FFFFh	00 00 FF FF
	Time since start up in µs	Counting the time since power up the device; starting with O. In the output telegram this is the time at the zero index before the measurement itself starts.	Uint_32	4	0h FFFFFFFFh	00 00 00 00 FF FF FF FF
	Time of transmission in µs	Time in µs when the complete scan is transmitted to the buffer for data output; starting with 0 at scanner bootup.	Uint_32	4	0h FFFFFFFFh	00 00 00 00 FF FF FF FF
	Status of digital inputs	Low byte represents input 1	Uint_8	2 × 1	All inputs low: 0 0 IN1 high: 1 0 IN2 high: 2 0 IN1+2 high: 3 0	All inputs low: 00 00 IN1 high: 01 00 IN2 high: 02 00 IN1+2 high: 03 00
	Status of digital out- puts	Low byte represents output 1	Uint_8	2 × 1	All outputs low: 0 0 OUT1 high: 1 0 OUT2 high: 2 0 OUT1+2 high: 3 0 OUT4 high: 8 0 OUT1+4 high: 9 0 OUT2+4 high: A 0 OUT1+2+4 high: B 0	All outputs low: 00 00 OUT1 high: 01 00 OUT2 high: 02 00 OUT1+2 high: 03 00 OUT4 high: 08 00 OUT1+4 high: 09 00 OUT2+4 high: 0A 00 OUT1+2+4 high: 0B 00
	Layer angle	-	Uint_16	2	0	00 00
Frequen- cies	Scan fre- quency	Output format: 1/100 Hz	Uint_32	4	600 Hz: EA60h	600 Hz: 00 00 EA 60
	Measure- ment fre- quency	Inverse of the time between two mea- surement shots (in 1/100 Hz): LMS4000 = 864000 Hz	Uint_32	4	21C0	00 00 21 C0
Amount o	f encoder	If 0, then next two values are missing.	Enum_16	2	0 External encoder: 1	00 00 External encoder: 00 01
Values	Encoder position	Info in ticks	Uint_32	4	Oh FFFFFFFFh	00 00 00 00 FF FF FF FF
	Encoder speed	Ticks/mm	Uint_16	2	0	00 00

Telegram _I	part	Description	Variable	Length	Values CoLa A (ASCII)	Values CoLa B (binary)
Amount of channels	16 bit	Number of 16 bit channels that pro- vide measured data	Uint_16	2	Output channels: 1 3	Output channels: 00 01 00 03
Output channel (16 bit)	Content	Defines the content of the output chan- nel Radial distance val- ues (DIST) in 1/10 mm, as the scale factor is 0.1 (see below)	String	5	Distance values: DIST1 Energy values in digit: RSSI1 Calibrated energy values in %: REFL1 Angle Offset values: ANGL1	Distance values: 44 49 53 54 31 Energy values in digit: 52 53 53 49 31 Calibrated energy values in %: 52 45 46 4C 31 Angle Offset values: 41 4E 47 4C 31
	Scale factor	Scale factor or factor of the measurement values	Real as float according to IEEE754	4	Factor 0.1 (DIST1): 3DC- CCCDh Factor 1 (RSSI1): 3F800000h Factor 1 (REFL1): 3F800000h Factor 1 (ANGL1): 3F800000h	Factor 0.1 (DIST1): 3D CC CC CD Factor 1 (RSSI1): 3F 80 00 00 Factor 1 (REFL1): 3F 80 00 00 Factor 1 (ANGL1): 3F 80 00 00
	Scale factor offset	Sets starting point of measurement	Real As float according to IEEE754	4	DIST1: 0h RSSI1: 0h REFL1: 0h ANGL1 (-32768): C7000000h	DIST1: 00 00 00 00 RSSI1: 00 00 00 00 REFL1: 00 00 00 00 ANGL1 (-32768): C7 00 00 00
	Start angle	Output format: 1/10000°	Uint_32	4	55.0000° 125.0000°: 86470h 1312D0h	55.0000° 125.0000°: 00 08 64 70 00 13 12 D0
	Size of single angular step	Output format: 1/10000°	Uint_16	2	0.0833°:341h	0.0833°: 03 41
	Amount of data	Defines the number of items on measured output	Uint_16	2	0 841 values: 0h 349h	0 841 values: 00 00 03 49
	Data_1 Data_n	Data stream starting Data_1 to Data_n Distance measure- ment values from 0.65 m 3.15 m	Uint_16	2	DIST1: 0h FFFFh RSSI1: 0h FFFFh REFL1: 0h FFFFh ANGL1: 0h FFFFh	DIST1: 00 00 FF FF RSSI1: 00 00 FF FF REFL1: 00 00 FF FF ANGL1: 00 00 FF FF
Amount of nels	8 bit chan-	Amount of 8 bit channels, giving out the measured data	Enum_16	2	Output channels: 0	Output channels: 00 00
Position		Output of position data	Enum_16	2	No position data: 0	No position data: 00 00
Name		Device name	Uint_16	2	No name: 0 Name: 1	No name: 00 00 Name: 00 01
Name	Length	Length of name	Uint_8	1	0h Fh	00 OF
informa- tion	Name	Device name in characters	String	16	20h 7Ah	20 7A
Comment		Comment	Uint_16	2	No comment: 0	No comment: 00 00
Time		Transmits a time stamp	Uint_16	2	No time: 0 Time: 1	No time: 00 00 Time: 00 01

Telegram	oart	Description	Variable	Length	Values CoLa A (ASCII)	Values CoLa B (binary)
Time info	Year	1970 to 2037	Uint_16	2	7B2h 7F5h	07 B2 07 F5
	Month	1 to 12	Uint_8	1	1 C	01 0C
	Day	Day of month 1 to 31	Uint_8	1	1 1Fh	01 1F
	Hour	0 to 23	Uint_8	1	0 17h	00 17
	Minute	0 to 59	Uint_8	1	0 3Bh	00 3B
	Second	0 to 59	Uint_8	1	0 3Bh	00 3B
	Microsec- ond	0 to 999999	Uint_32	4	0h F423Fh	00 00 00 00 00 0F 42 3F
Event info		Display event info	Uint_16	2	No info: 0	No info: 00 00

Does not count how many telegrams were really given out; is relevant if not all scans are delivered from the scan core.

LMDscandata - reserved values

Distance values are only valid starting from 16d and higher. Lower values have the following meaning:

DIST	RSSI	Description
0d	Oh	Invalid measurement value; caused by very low remission (extremely dark object), object distance not within measurement range (too close or too far away) or selected filter settings at device
1d	FFFFh (16Bit out- put)	Invalid measurement value, device was dazzled or blinded, e.g. by measuring on reflector
4d - 15d	0h	Reserved, currently not in use
≥16d	> 0h	Valid measurement values

12.2 EU declaration of conformity / Certificates

The EU declaration of conformity and other certificates can be downloaded from the Internet at:

www.sick.com/LMS4000

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