

# Supporting Material for Visionary-T Mini CX

3D machine vision



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**Valid for products**

Visionary-T Mini CX

**Manufacturer**

SICK AG  
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79183 Waldkirch  
Germany

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**Original document**

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# 1 INTRODUCTION AND DOWNLOAD

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## 1 Introduction and Download

### 1.1 Introduction

Information material and the necessary software are available to assist you in setting up the device. You will find all of these on sick.com.

In the following you will find an overview and explanations of the individual contents.

## 2 Contents

### 2.1 DOC

#### 2.1.1 Product introduction

- ▶ Short overview about the device and its technical specifications.

#### 2.1.2 SOPAS Installation & Embedding

- ▶ Documentation how to install SOPAS ET and how to establish a connection to Visionary-S with it

#### 2.1.3 Device configuration user guide

- ▶ Detailed description of the Visionary-T Mini settings and filters that can be adjusted via the SOPAS ET GUI. Tips about how to configure your device dependent on your circumstances.

#### 2.1.4 Firmware update guide

- ▶ Description of how to update the Visionary-T Mini device.

#### 2.1.5 Single Frame / Trigger Mode Description

- ▶ Description of how to use the single frame and trigger mode of Visionary-T Mini CX.

# 2.1.1 Product introduction

SICK AG – Mobile Perception – 3D Snapshot



# Visionary-T Mini CX

## DISCLAIMER

- › Visionary-T Mini is specified as a laser class 1 product (= poses no danger )
- › Visionary-T Mini does not constitute personal protection equipment in accordance with the respective applicable safety standards for machines
- › The Visionary-T Mini CX is a streaming device which provides high quality depth and intensity maps based on the time-of-flight principle
- › The measurement of physical quantities is always affected by random and systematic errors. Some errors are creating false measurements for distances above 9m. If your application allows it, we therefore recommend that you always use the Visionary-T Mini CX with the activated distance filter <9m.



# SICK Product portfolio

## 3D SNAPSHOT CAMERAS



### Visionary-T Mini

3D Time of Flight

### Visionary-S

Structured light Stereo

### Visionary-B

Passive Stereo

### Visionary-T

3D Time of Flight



# Visionary-T Mini CX

## RELEASE FEATURES

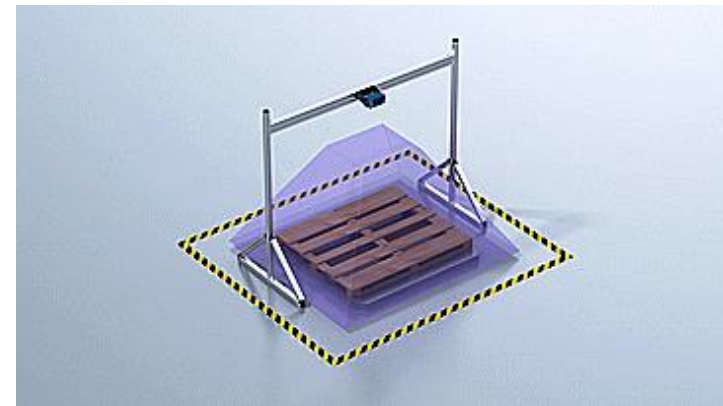
- › The new **Visionary-T Mini CX** convinces with a **compact design** and fits even for your applications in the smallest space.
- › 3D snapshot technology enables 3D data with no moving parts and guarantees **high robustness against shock and vibrations**.
- › State of the art technology and system design ensures your advantage with **unrivalled precision**.
- › **Industrial design** (thermal, electrical, communication) for **reliable 24/7 availability**.
- › Optimized for application **in motion** and with **highly dynamic** operating range (dark and bright objects).



# Visionary-T Mini CX

## TARGET APPLICATIONS

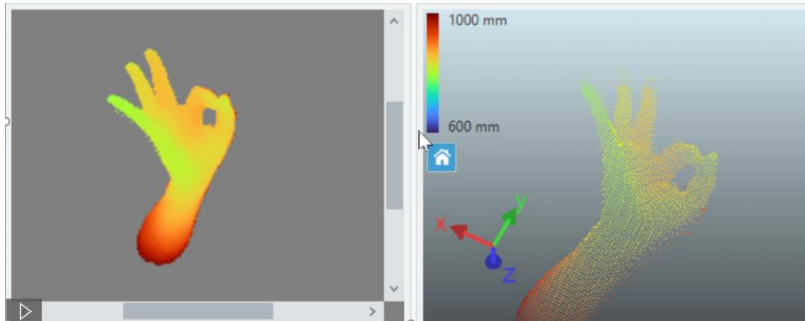
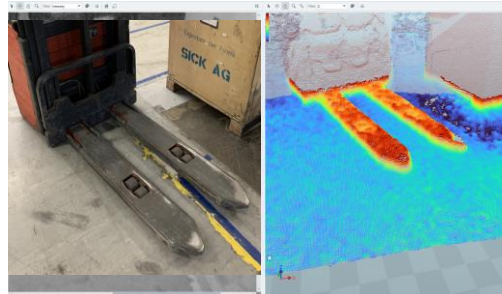
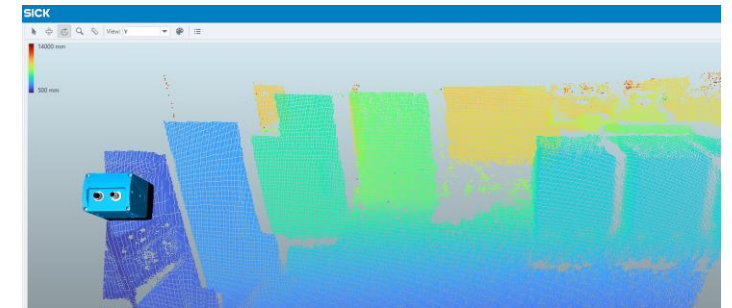
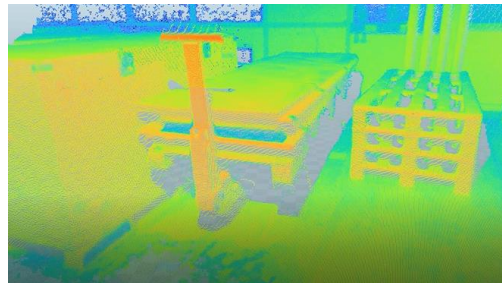
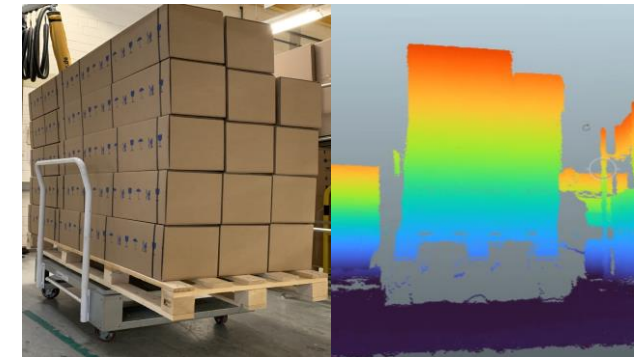
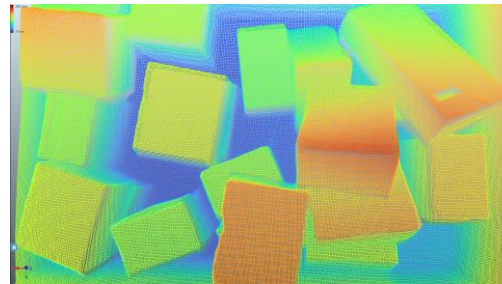
- › 3D object detection for AGV/AGC, e.g. collision warning, object positioning, navigation
- › Static and dynamic 3D dimensioning and level detection
- › Robot applications e.g. palletizing / depalletizing
- › Completeness check e.g. packaging machines



# Visionary-T Mini CX

## DATA EXAMPLES

- › Accurate vision for the third dimension
- › High dynamic range for flexible usability
- › High frame rate for dynamic applications
- › Fast acquisition for reduced blur effects
- › Dense resolution for object recognition



# Visionary-T Mini CX

## FEATURES AND BENEFITS

| Main device features  | Main benefits  |
|---|--|
| Compact design 80 x 70 x 77 mm (w x h x d)  | Easy to integrate in confined assembly space                                 |
| IP65, IP67 enclosure rating and temperature range -10 °C ... 50 °C                          | Industrially robust camera for 24/7 use in harsh environment                 |
| 3D snapshot camera based on 3D time-of-flight principle with resolution of 512 x 424 pixels | High quality calibrated depth data from the device                           |
| Up to 30 frames per second  | Well suited for dynamic applications   |
| High-power cutting-edge illumination technology   | Ambient light robustness up to 50 kLux                                       |
| Automatic camera coexistence mode   | Simultaneous operation of multiple cameras in one scene without interference |



# Visionary-T Mini CX

## FEATURES AND BENEFITS

| Additional features  | Main benefits  |
|--|--|
| Pixel Binning within device                                | Higher data robustness by additional spatial filtering.<br>Optimized bandwidth usage and reduced hardware requirements for the client. |
| Image cropping within device                               | Reduction of image size for given region of interest<br>And optimized bandwidth usage.   |
| Frame rate configuration                                   | Optimized bandwidth usage and reduced hardware requirements for the client.  |
| Embedded data filters                                      | Efficiently optimize data quality for a specific use case without compromising device performance                                      |
| Gigabit ethernet communication with TCP/IP and UDP support | Enables TCP/IP + UDP   |



# Visionary-T Mini CX

## PRELIMINARY PARAMETER LIST\*

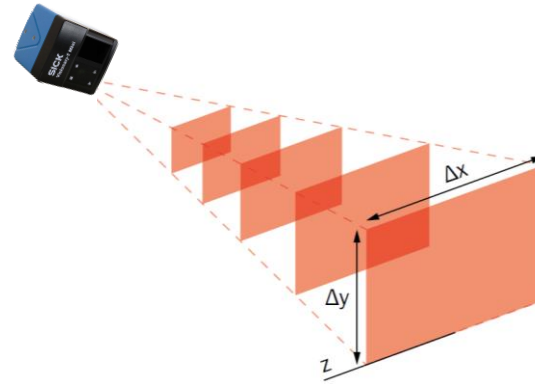
| Parameter*                   | Target spec*                                       |
|------------------------------|--|
| Resolution                   | 512 x 424 pixels                                   |
| FOV (field of view)          | ~70° x 60°   |
| Max. frame rate              | 30 fps   |
| Illumination wavelength      | 850 nm (± 5 nm)                                    |
| Radial depth measuring range | ~0.1 – 16m   |
| Optimized working range      | ~0.4 – 9m  |
| Unambiguity range            | 18,75m   |
| Precision                    | ± 0,8 mm (<1.0m @ 90% remission)                   |
| Accuracy                     | ± 5 mm (<3.0m @ 90% remission)                     |
| Ambient light robustness     | 50 klx   |
| Operating voltage            | 24V -30%/+25%                                      |
| Power consumption            | ≤12 W  |
| Peak current                 | ≤2.0 A   |
| Eye safety (EN/IEC 80625-1)  | Laser class 1                                      |
| Protection rating            | IP65, IP67   |
| Ambient temperature range    | -10 - 50°C   |
| Dimensions                   | 80 x 70 x 77 mm (w x h x d)                        |
| Weight                       | ~520 g   |
| Interfaces                   | TCP/IP, UDP, Gigabit Ethernet, 6 programmable I/Os |
| Data output (via Ethernet)   | radial depth, intensity, statemap                  |
| Camera coexistence mode      | Automatic  |



\* All content may change without notice

# Visionary-T Mini CX

## WORKING RANGE



| Working distance (radial) | Accuracy* (90% remission) | Precision* (90% remission) |
|---------------------------|---------------------------|----------------------------|
| 0.2 m                     | ...                       | ...                        |
| 0.5 m                     | ± 5 mm                    | ± 0.8 mm                   |
| 1.0 m                     | ± 5 mm                    | ± 0.8 mm                   |
| 2.0 m                     | ± 5 mm                    | ± 1.0 mm                   |
| 4.0 m                     | ± 7 mm                    | ± 2.0 mm                   |
| 7.0 m                     | ± 10 mm                   | ± 5.0 mm                   |
| 9.0 m                     | ± 15 mm                   | ± 10.0 mm                  |

| Working distance (radial) | Accuracy* (10% remission) | Precision* (10% remission) |
|---------------------------|---------------------------|----------------------------|
| 0.2 m                     | ± 5 mm                    | ± 0.8 mm                   |
| 0.5 m                     | ± 5 mm                    | ± 0.8 mm                   |
| 1.0 m                     | ± 5 mm                    | ± 1.5 mm                   |
| 2.0 m                     | ± 5 mm                    | ± 4.0 mm                   |
| 4.0 m                     | ± 8 mm                    | ± 12.0 mm                  |
| 7.0 m                     | ± 10 mm                   | ± 10.0 mm                  |
| 9.0 m                     | ...                       | ...                        |

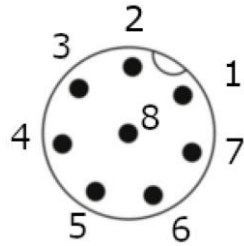
| Working distance (absolute z) | Range - Δx | Range - Δy |
|-------------------------------|------------|------------|
| 0.2 m                         | 0.30 m     | 0.20 m     |
| 0.5 m                         | 0.70 m     | 0.60 m     |
| 1.0 m                         | 1.40 m     | 1.15 m     |
| 2.0 m                         | 2.80 m     | 2.30 m     |
| 4.0 m                         | 5.60 m     | 4.60 m     |
| 7.0 m                         | 9.80 m     | 8.00 m     |
| 9.0 m                         | 12.60 m    | 10.35 m    |

# Visionary-T Mini CX

## ACCESSORIES - CABLES

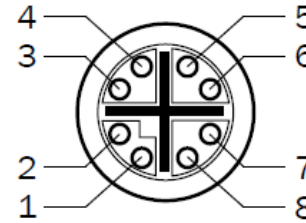


### › System Plug (8-pin, M12, A-coded)



| Pin | Signal  | Description              |
|-----|---------|--------------------------|
| 1   | +24V DC | Supply Voltage           |
| 2   | INOUT3  | Programmable digital I/O |
| 3   | GND     | Reference Ground         |
| 4   | INOUT4  | Programmable digital I/O |
| 5   | INOUT1  | Programmable digital I/O |
| 6   | INOUT5  | Programmable digital I/O |
| 7   | INOUT6  | Programmable digital I/O |
| 8   | INOUT2  | Programmable digital I/O |

### › Gigabit Ethernet (8-pin, M12, X-coded)



| Pin | Signal |
|-----|--------|
| 1   | TRD0_P |
| 2   | TRD0_N |
| 3   | TRD1_P |
| 4   | TRD1_N |
| 5   | TRD3_P |
| 6   | TRD3_N |
| 7   | TRD2_P |
| 8   | TRD2_N |

### › Cables



| Article number | Description                                       |
|----------------|---|
| 2106258        | Ethernet cable 2m, M12 / RJ45, X-Coded, Straight  |
| 2106259        | Ethernet cable 5m, M12 / RJ45, X-Coded, Straight  |
| 2106260        | Ethernet cable 10m, M12 / RJ45, X-Coded, Straight |
| 6020663        | System cable 2m, M12, A-Coded, Straight           |
| 6020664        | System cable 5m, M12, A-Coded, Straight           |
| 6048434        | System cable 10m, M12, A-Coded, Straight          |
| 2094783        | Ethernet cable 2m, M12 / RJ45, X-Coded, Angled    |
| 2094784        | Ethernet cable 5m, M12 / RJ45, X-Coded, Angled    |
| 2094785        | Ethernet cable 10m, M12 / RJ45, X-Coded, Angled   |
| 2096218        | System cable 2m, M12, A-Coded, Angled             |
| 2096219        | System cable 5m, M12, A-Coded, Angled             |
| 2114689        | System cable 10m, M12, A-Coded, Angled            |

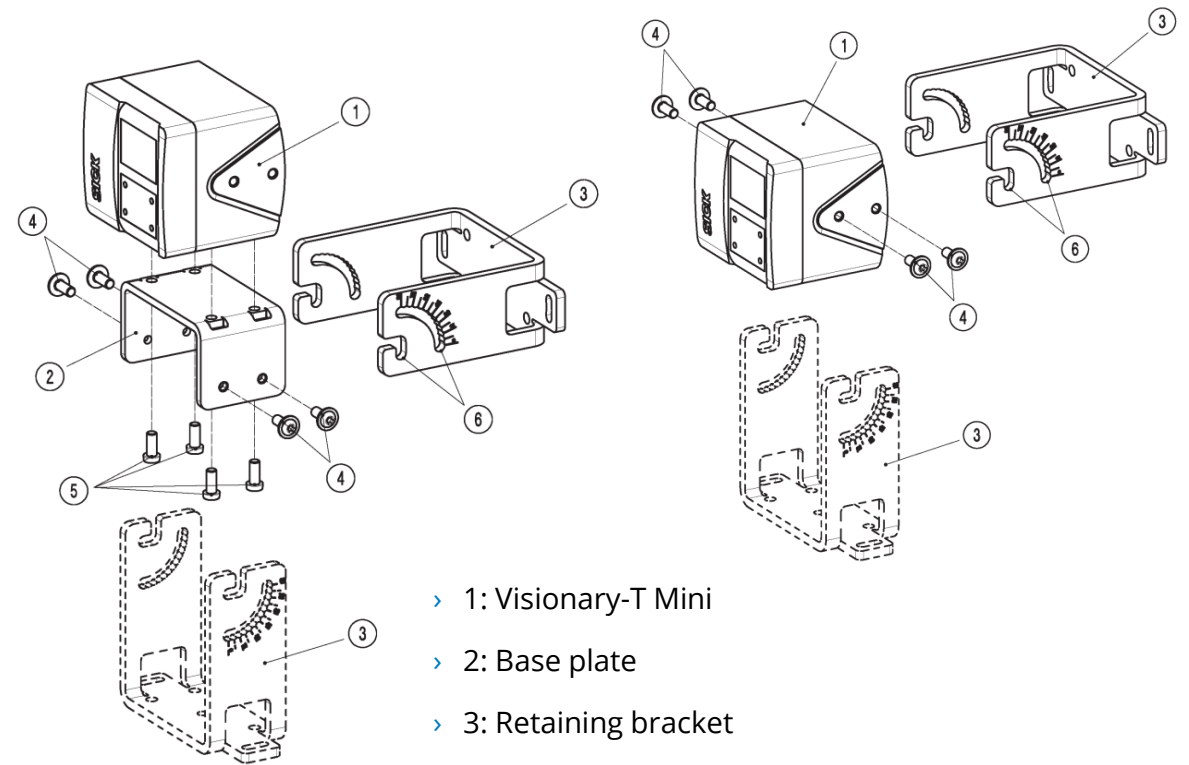


# Visionary-T Mini CX

## ACCESSORIES - MOUNTING KIT

| Article number | Description                     |
|----------------|---------------------------------|
| 2124497        | Mounting Kit – Visionary-T Mini |

- › The mounting kit includes the fixing screws and can be optionally used without the base plate



- › 1: Visionary-T Mini
- › 2: Base plate
- › 3: Retaining bracket
- › 4: Fixing screws with flange M5, Torx T25, 10mm
- › 5: Fixing screws cheese head M5, Torx T25, 10mm
- › 6: Fixing holes with angle scale



# Thank you for your attention.

SICK AG - Mobile Perception – 3D Snapshot

# 2.1.2 SOPAS Installation & Embedding

SICK AG – Mobile Perception – 3D Snapshot



- [Prerequisites](#)
- [Install SOPAS ET](#)
- [Step by step](#) (online and offline)
- [Getting properly connected](#)
- [Change IP address](#)
- [Device not found](#)
- [Change search settings](#)
- [Install Device description](#) (SDD from device)
- [Go online](#)
- [Device window](#)
- [Install Device description](#) (SDD from SICK.com or Supporting material)
- [Open offline device](#)

# Prerequisites

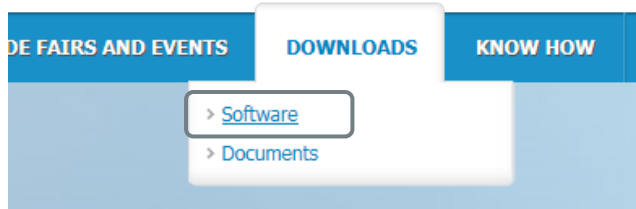
## MINIMAL SYSTEM REQUIREMENTS

### Minimal system requirements

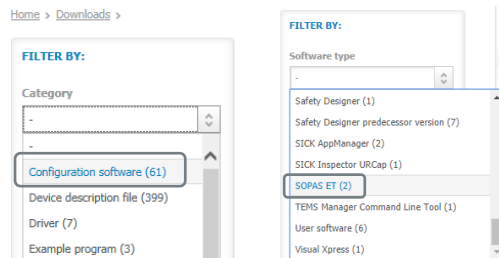
|                    |  |
|--------------------|--|
| Processor:         | Intel® Core™ i5 2,6 GHz  |
| RAM:               | 4 GB RAM   |
| Interface:         | Hardware communication channels such as serial interfaces, USB or Ethernet, depending on the SICK device |
| Operating system:  | Windows 10, Windows 7 (32 bit/64 bit), Windows 8 (32 bit/64 bit)   |
| Graphic interface: | e.g. Intel® HD Graphics 3000 (or NVIDIA® NVS 3100M 512MB gDDR3) and OpenGL 2.0 Support                   |
| Monitor:           | Min. 256 colors - recommended 65,536 colors (16 bit Hi color)  |
| Screen resolution: | 1024 x 768 px  |
| Hard disk space:   | 450 MB   |
| Ethernet:          | >100 Mbit/s, 1Gbit/s or faster is recommended  |

# Install SOPAS ET

- SOPAS ET is included in the supporting material or available on [www.sick.com](http://www.sick.com)
- Go to Downloads/Software



- Filter by *Category*: Configuration software & *Software type*: Sopas ET



- SOPAS Engineering Tool 2021.1 (or higher)
- Accept Terms & Conditions and download the software



**Type:** SOPAS ET  
**Name:** **SOPAS Engineering Tool**  
**Version:** 2021.1 (4.5.0)  
**Software category:** Configuration software  
**Size:** 274.11 MB  
**Product family:** MZT8 VIA, MZC1 VIA, MZCG VIA, GM32, ...

[Details](#) | [Add to wish list](#) | [Download](#)

# STEP BY STEP

## CHOOSE YOUR WAY TO INSTALL DEVICE

Two ways to embed a Visionary device into SOPAS

### **Online - requires a Visionary device**

- › Getting properly connected
- › Install device description from device
- › Go online and explore the GUI



### **Offline - requires one or more SOPAS device description (sdd) file(s)**

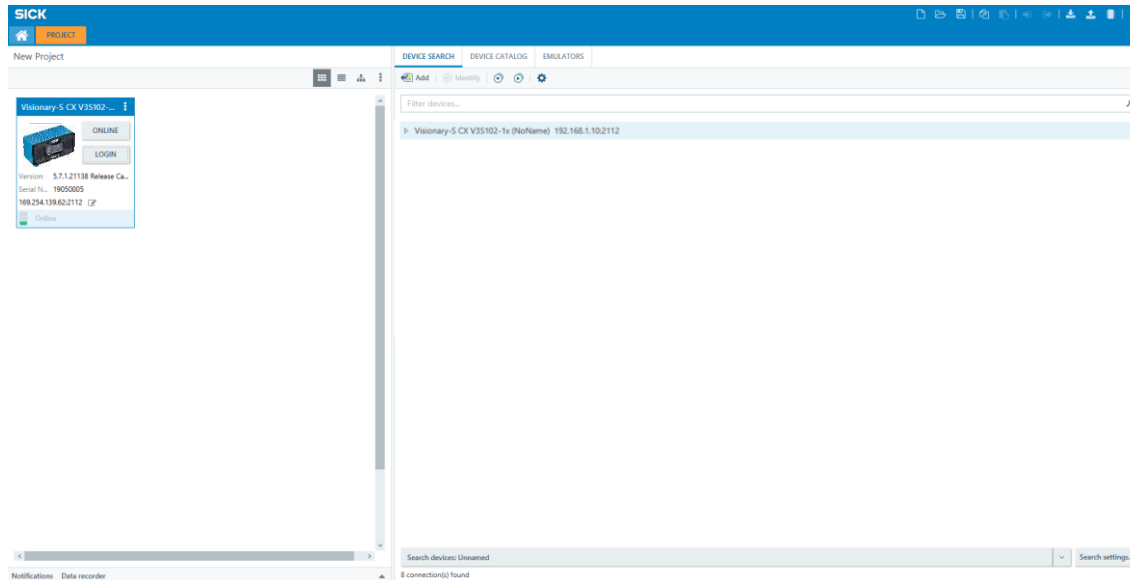
- › Add SOPAS device description (sdd) from SICK.com or the Supporting material
- › Open and explore the GUI in the offline mode (no data stream)



# Getting properly connected

## START SOPAS ET

- Connect your device via Ethernet to your local PC
- Connect the unit to the power supply and wait until it has booted up
- Start SOPAS ET
- The device should be found and added automatically to the project





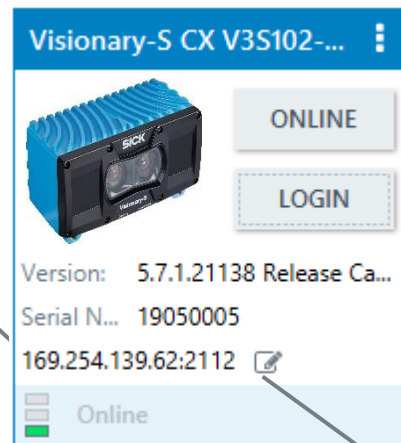
# Getting properly connected

## CHANGE IP ADDRESS



- If necessary, change the IP address of the device according your local network
- It's also possible to change between static IP address or dynamic IP address via DHCP server

IP address of the device is displayed in the device tile.



Clicking the pen allows to modify the IP address settings

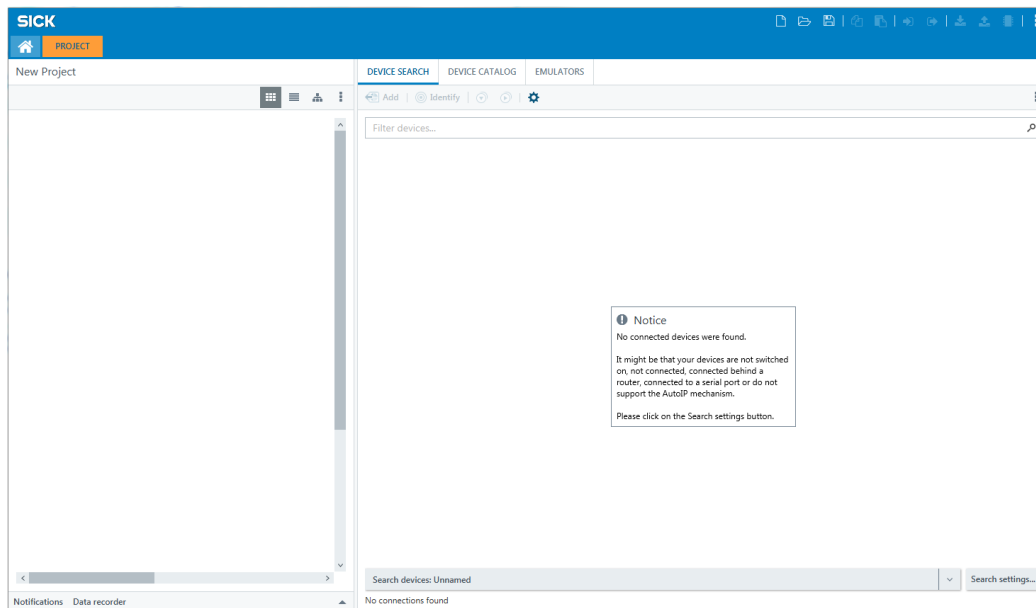
# Getting properly connected

## DEVICE NOT FOUND



If the device was not found, check the following:

- First connect and power the device, after that start SOPAS ET.
- Check your local network settings.
- Default IP of the Visionary devices is 192.168.1.10



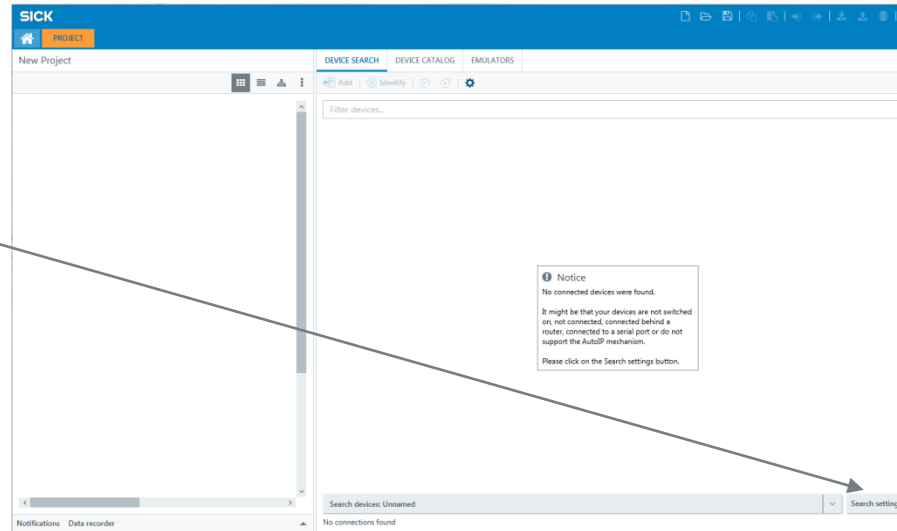
# Getting properly connected

## CHANGE SEARCH SETTINGS

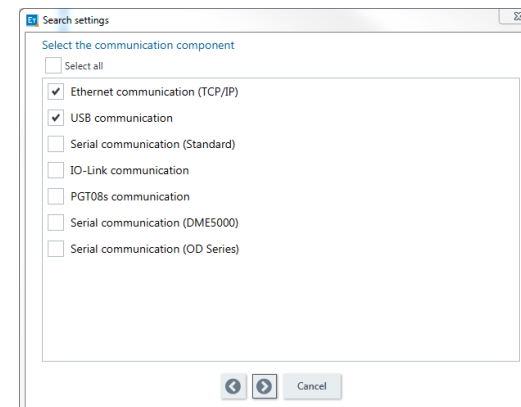
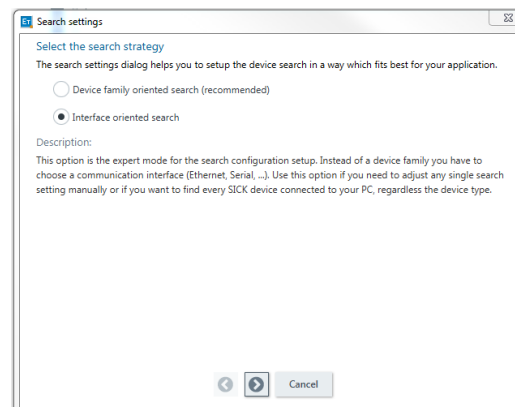


If the device was not found, check the following:

- Change search settings



- Follow the standard SOPAS ET wizard.

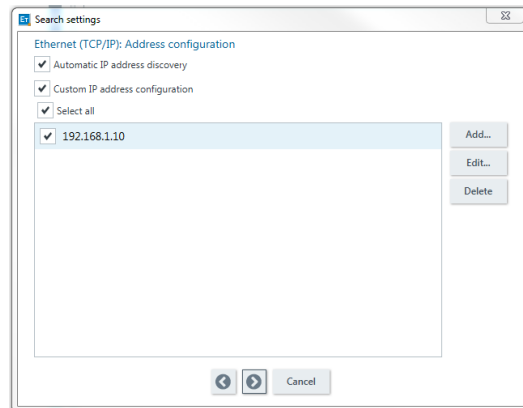


# Getting properly connected

## CHANGE SEARCH SETTINGS



- Some local network settings or hardware may block the automatic IP address discovery scan which based on broadcast messages.
- Add the default IP **192.168.1.10** address to the search list.



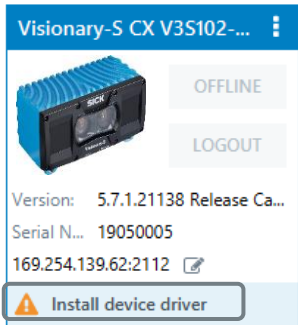
- If your device is not detected automatically, check your firewall settings and used hardware between your local host and the device.
- **Please make sure your firewall allows communication to the TCP-ports 2112, 2113, 2114**
- **In addition, the camera uses the UDP-port 30718 for AUTO-IP-Scan.  
For this purpose, *Broadcast* must be enabled**
- Duplicate IP addresses, firewall settings or used network components may also block the change of the IP address.

# Install SOPAS Device description (SDD) FROM DEVICE

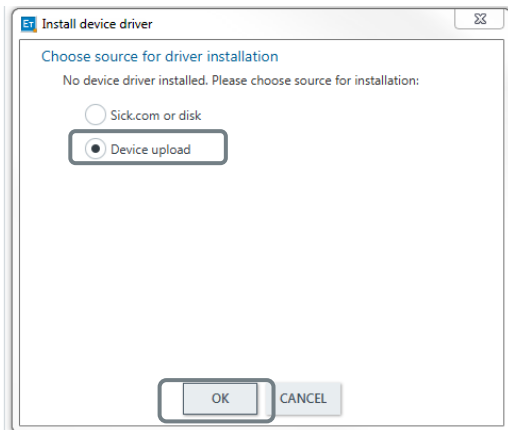


After a successful connection, the driver might be missing.

- Click on *Install device driver*



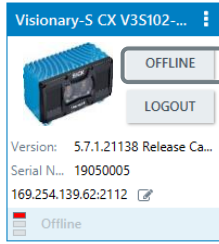
- Choose *Device upload*



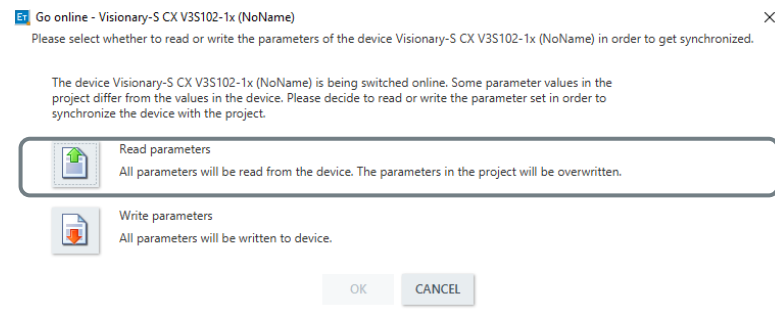
# Go Online (IF NOT AUTOMATICALLY DONE)



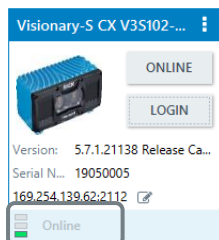
- Click *Offline* to go online



- Choose *Read parameters*



- Success!

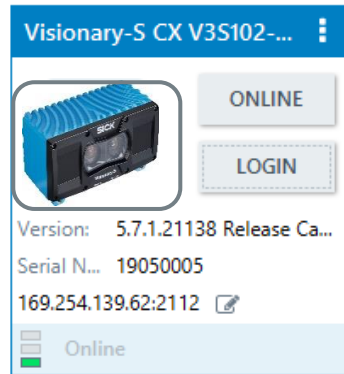


# Device Window

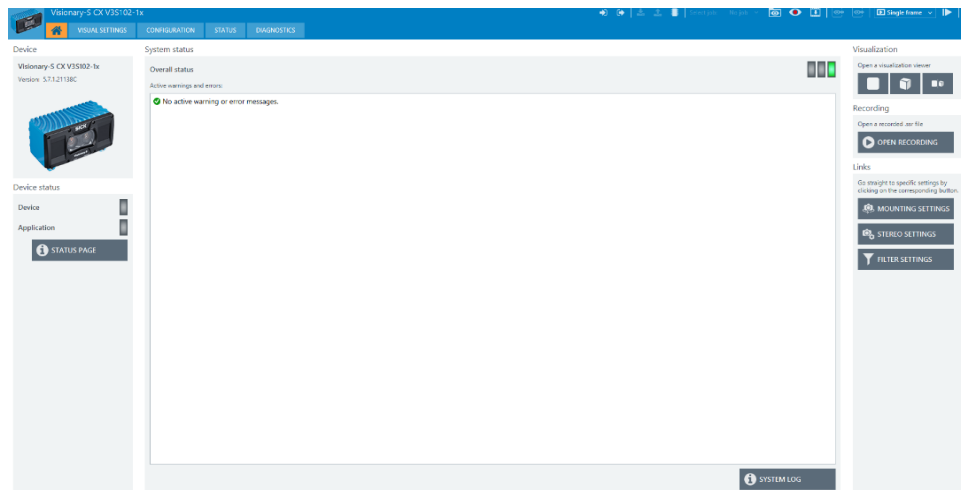
## OPEN DEVICE WINDOW



- Double click on the device tile to open the device window



- Continue with GUI Configuration presentation for more details and examples

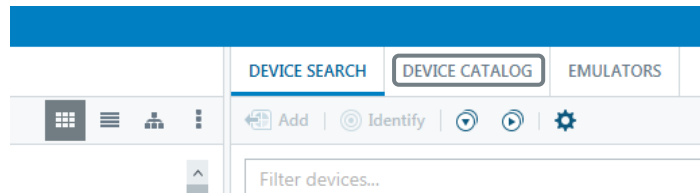


# Install Device description

SDD FROM SICK.COM OR DISK



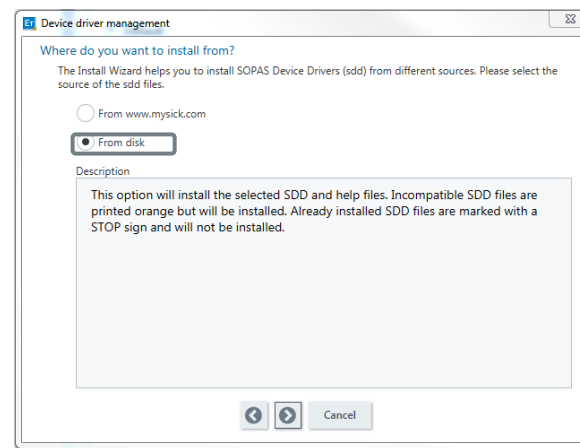
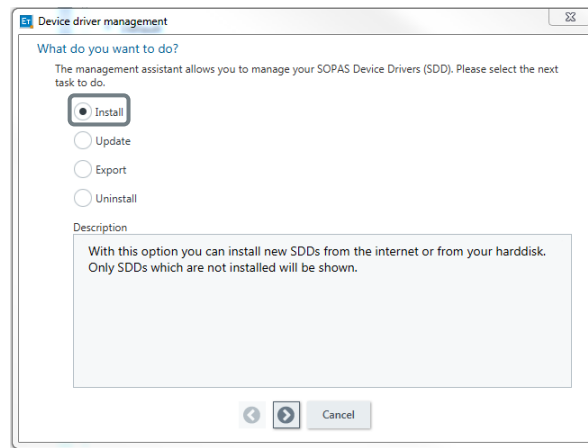
- Open *Device catalog*



- Start the device driver management



- Choose *Install* → *From disk*



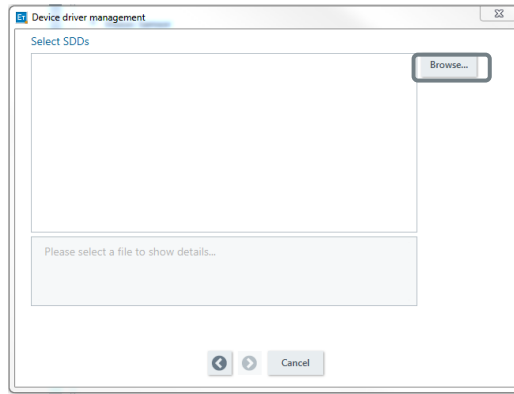


# Install Device driver

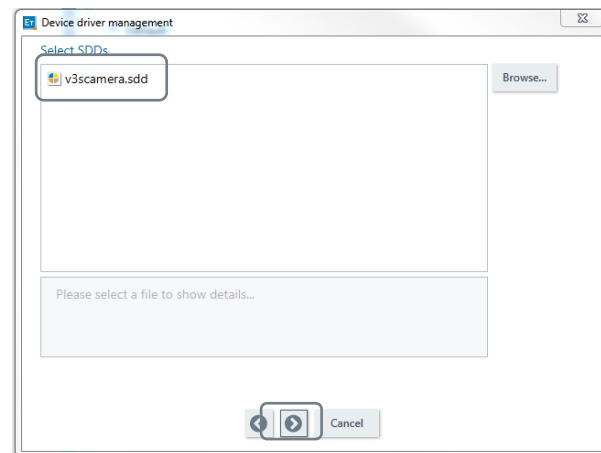
## SDD FROM SICK.COM OR DISK



- Search and find *V3SCamera.sdd*  
The SDD is included in the Supporting material



- Confirm selection

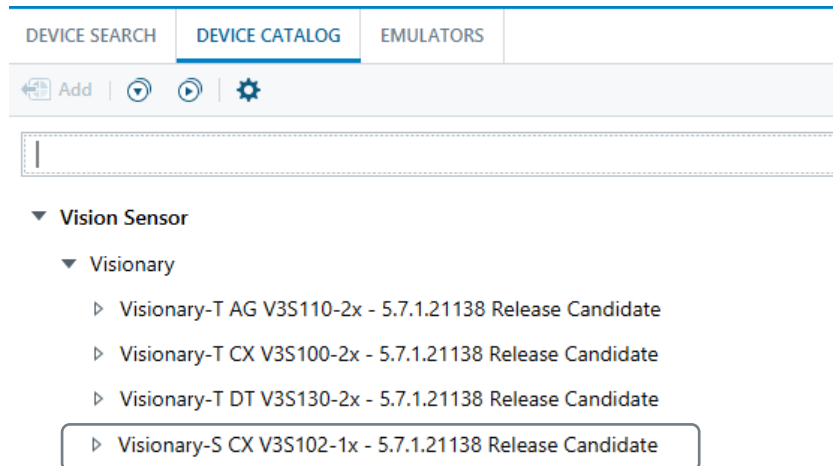


# Open offline device

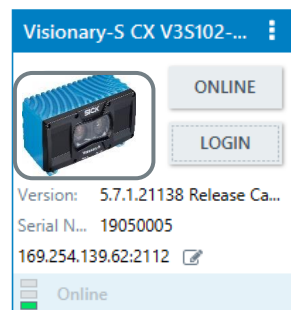
## OPEN DEVICE CATALOG



- Double click on your Visionary Version
  - If more than one versions available, choose the latest one.



- Double click on the device tile to open the device window (no data stream)
- Continue with GUI-Configuration presentation for more details and examples





# Thank you for your attention.

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# 2.1.3 Device configuration user guide

SICK AG – Mobile Perception – 3D Snapshot



# Visionary-T Mini CX

## SOPAS ET INTRODUCTION

- › The new **Visionary-T Mini CX** can be configured with the SICK engineering tool **SOPAS ET**
- › The device configuration page for the Visionary-T Mini CX comes with a 2D and 3D live view for the data stream
- › The user can easily see the effects of his configuration
- › Configuration setups can be exported and imported via SOPAS ET
- › You can save your configuration directly on your device via SOPAS ET so that the settings are available again the next time you switch it on
- › SOPAS ET allows to record image data of Visionary-T Mini CX in .SSR format which can be further processed or played back via the SSR player

*Further details on SOPAS ET can be found under:*

<https://www.sick.com/de/en/p/p367244>

# Visionary-T Mini CX Device Page

## OVERVIEW

Use the buttons in the workflow steps for quick navigation

Check if the system works without any errors

The screenshot displays the web interface for the Visionary-T Mini CX V3S105-1x device. The top navigation bar contains tabs for 'VISUAL SETTINGS', 'CONFIGURATION', 'STATUS', and 'DIAGNOSTICS'. The main content area is split into three columns. The left column, 'Device', shows the device name and version, a device image, and a 'STATUS PAGE' button. The middle column, 'System status', displays the overall status and a section for active warnings and errors, with a 'SYSTEM LOG' button at the bottom. The right column contains 'Visualization' options, a 'Recording' section with an 'OPEN RECORDING' button, and 'Links' for 'MOUNTING SETTINGS' and 'ACQUISITION SETTINGS'. A status bar at the bottom indicates the device is 'Online (192.168.1.10:2122)' and 'Service'.

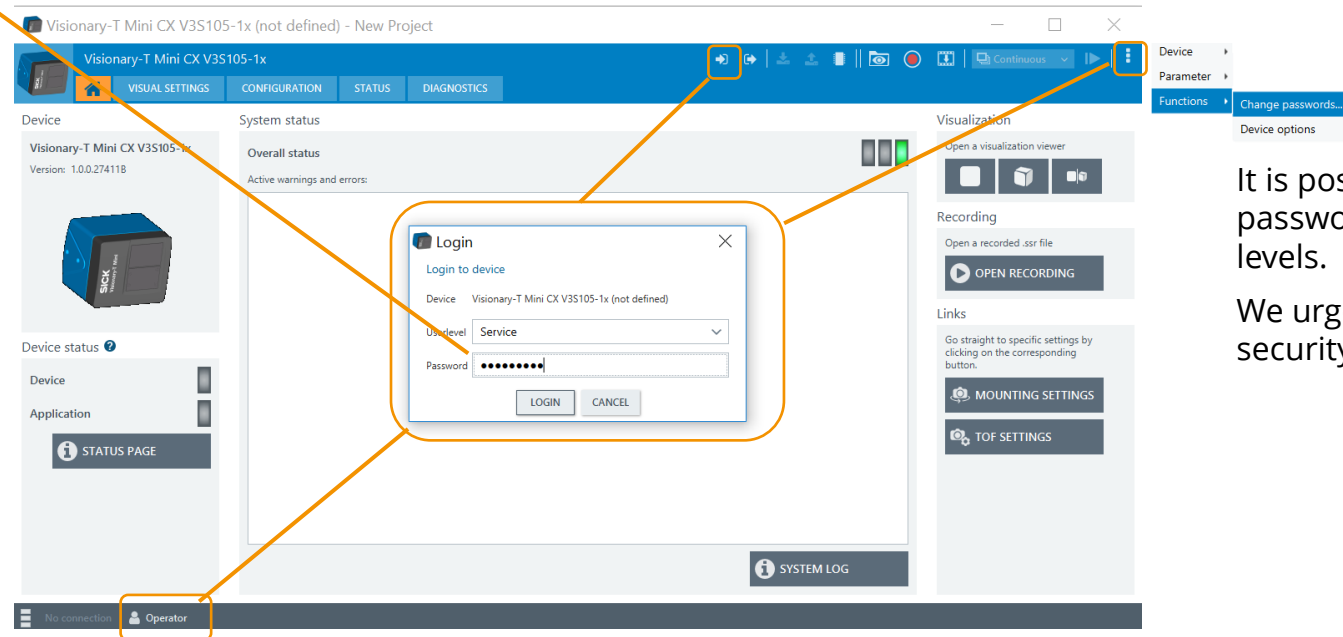
Start the visualization with one of the viewers

Use the links to navigate quickly to important device settings

# Visionary-T Device Page LOGIN

- › To change different parameters, you must log in on “Authorized Client” or “Service” user level with the corresponding password:

| Userlevel         | Password  |
|-------------------|-----------|
| Authorized Client | CLIENT    |
| Service           | CUST_SERV |



It is possible to change the passwords for different user levels.

We urge you to do so for security reasons!

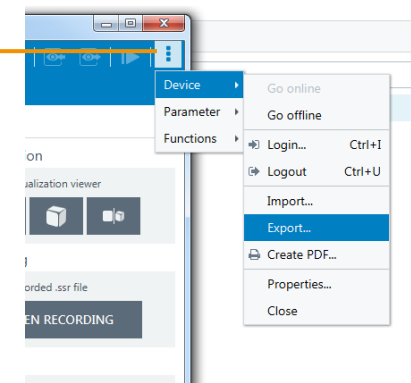
# Visionary-T Mini CX

## SAVE AND EXPORT CONFIGURATION

- › To save the configurations permanently, **first** press the "Write parameters to device" button. In the **second** step, press then the „Save parameters permanently“ button.
- › Note: If you do not do this, the configurations will be lost when the device is switched off.






- › All device settings can be exported by the "Device" menu as .SOPAS file
- › The export can be used to restore the settings or to multiply it on several other devices.







# Visionary-T Mini CX

## RECORD - STORE\*, SSR FILE ON LOCAL DISK

- › Press *Start recording*  and confirm with the  button
- › Active recording is shown by this symbol  in the upper right image corner and the *Record* button turns to *Stop recording*

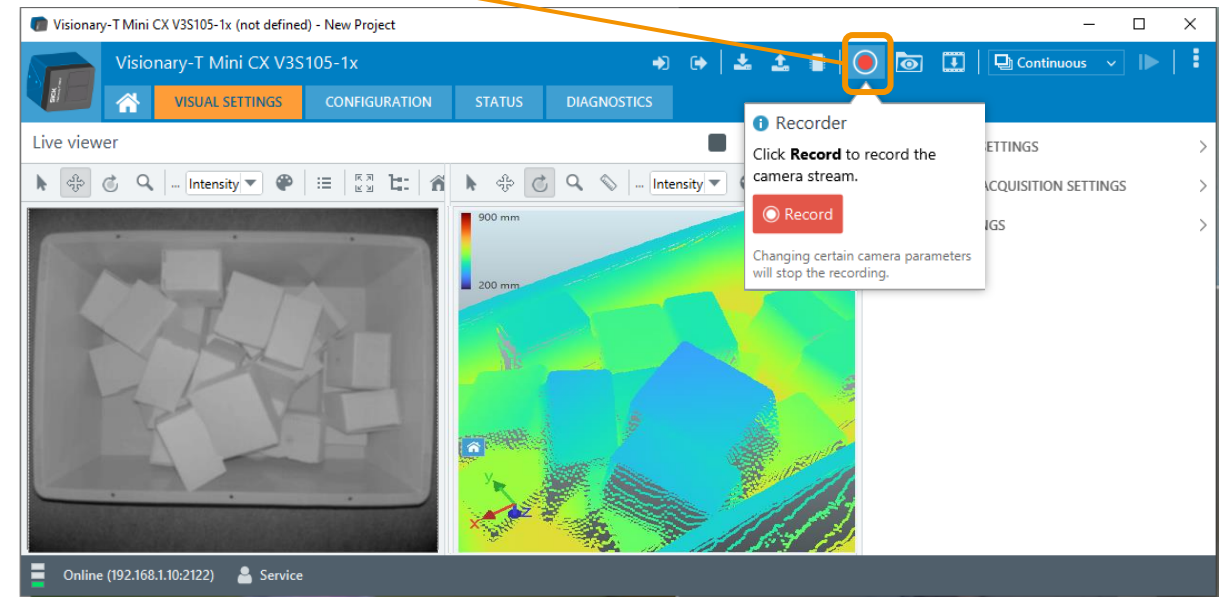
 Recorder  
54 frames recorded  
2.8 / 2000 MB  


Changing certain camera parameters will stop the recording.

- › Press *Stop recording*  
The file saving dialog opens automatically

Dateiname:   
Dateityp: SSR (\*.ssr)

- › Select your directory, name the SSR file and save it
- › The recording stops automatically, when the file size is about to exceed 2GB.
  - › Note: Saving can take some time for bigger file sizes
- › Be aware of your computer performance when playing the .ssr files!





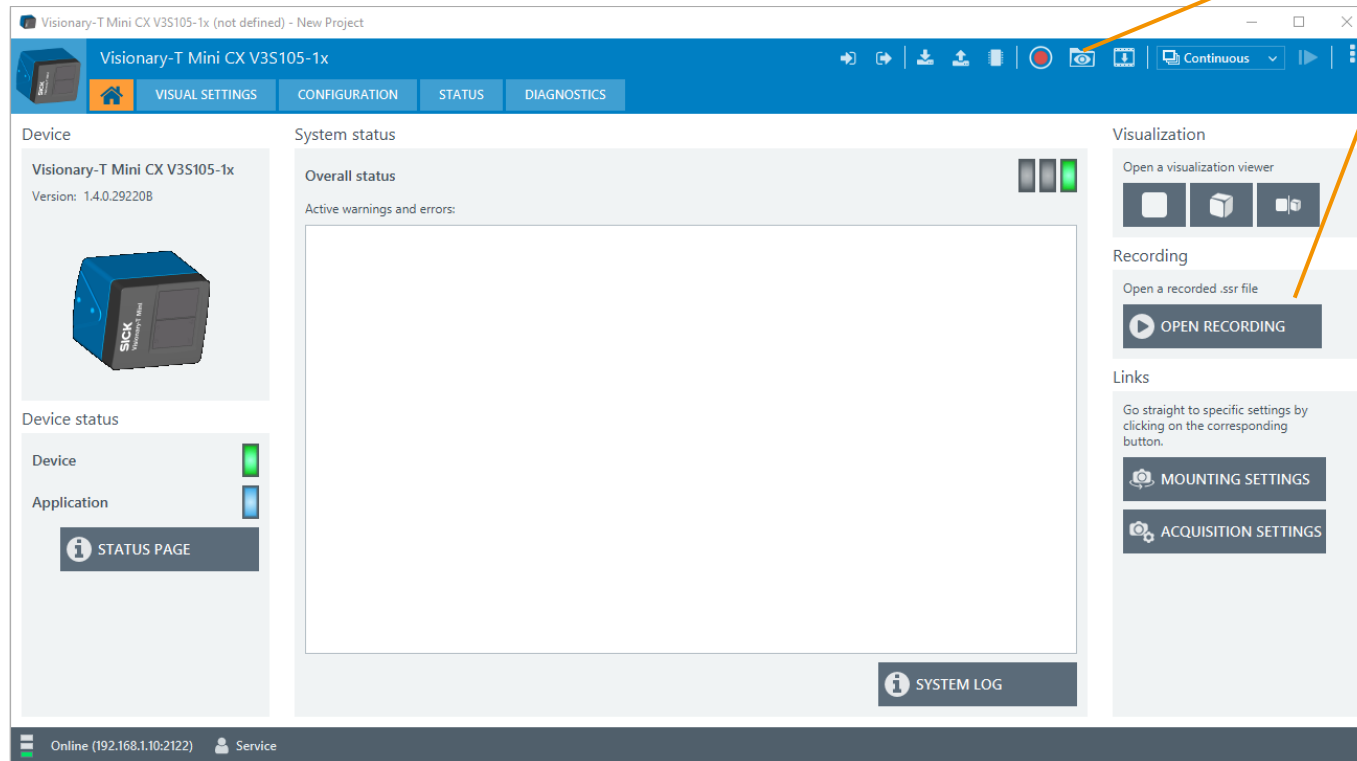
# Visionary-T Mini CX

## REPLAY - LOAD, \*.SSR FILE FROM LOCAL DISK

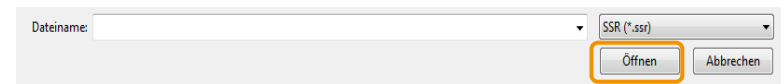
Available in the device window toolbar

Note that to increase the performance of the playback window the live viewer is automatically set to *Pause*

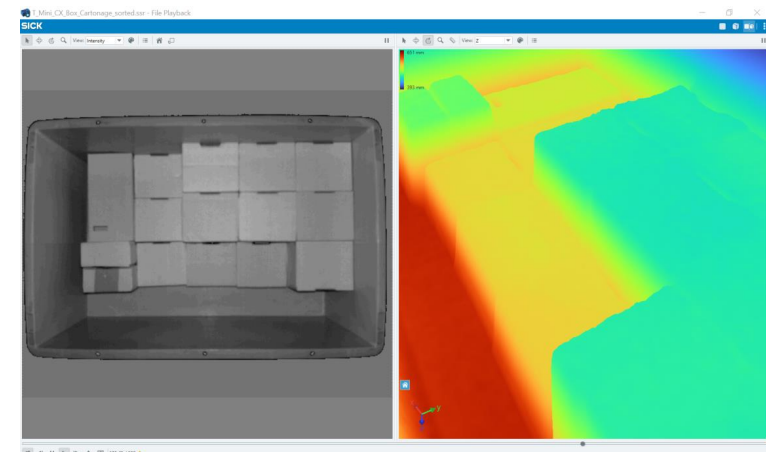
Press *Open recording file* either  in the device window toolbar or  **Open recording** on the homepage



Select your .SSR and choose *open*

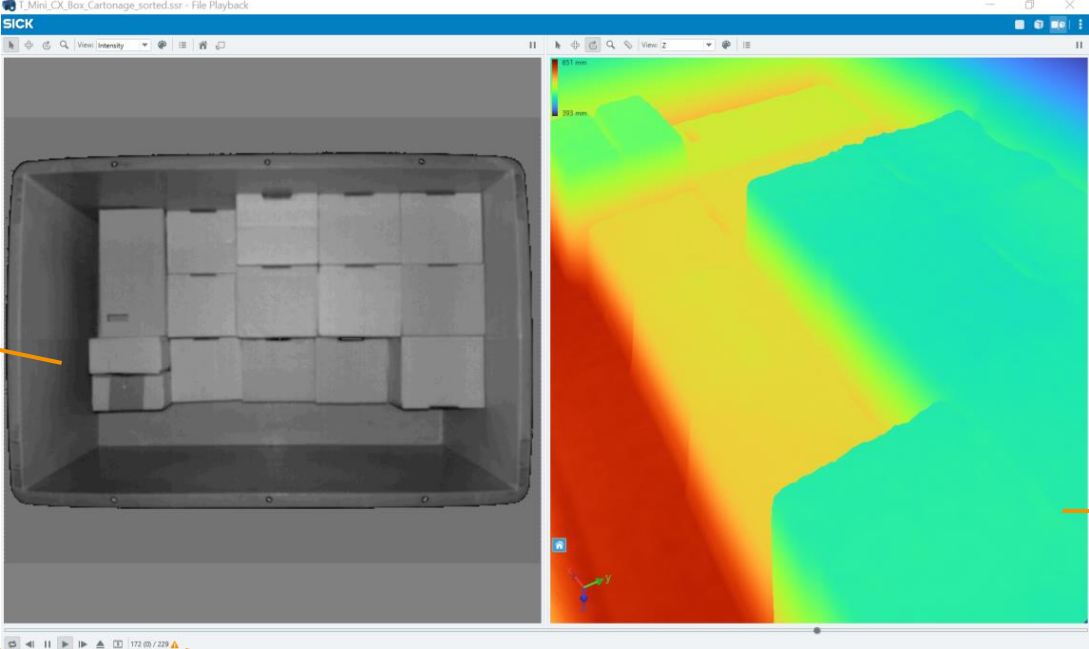


A file playback window opens and offers (almost) the same options as a 2D or 3D live viewer



# Visionary-T Mini CX

## REPLAY - FILE PLAYBACK



The File Playback window will always open in in 2D/3D split view. You can switch to sole 2D or 3D

2D view

3D view

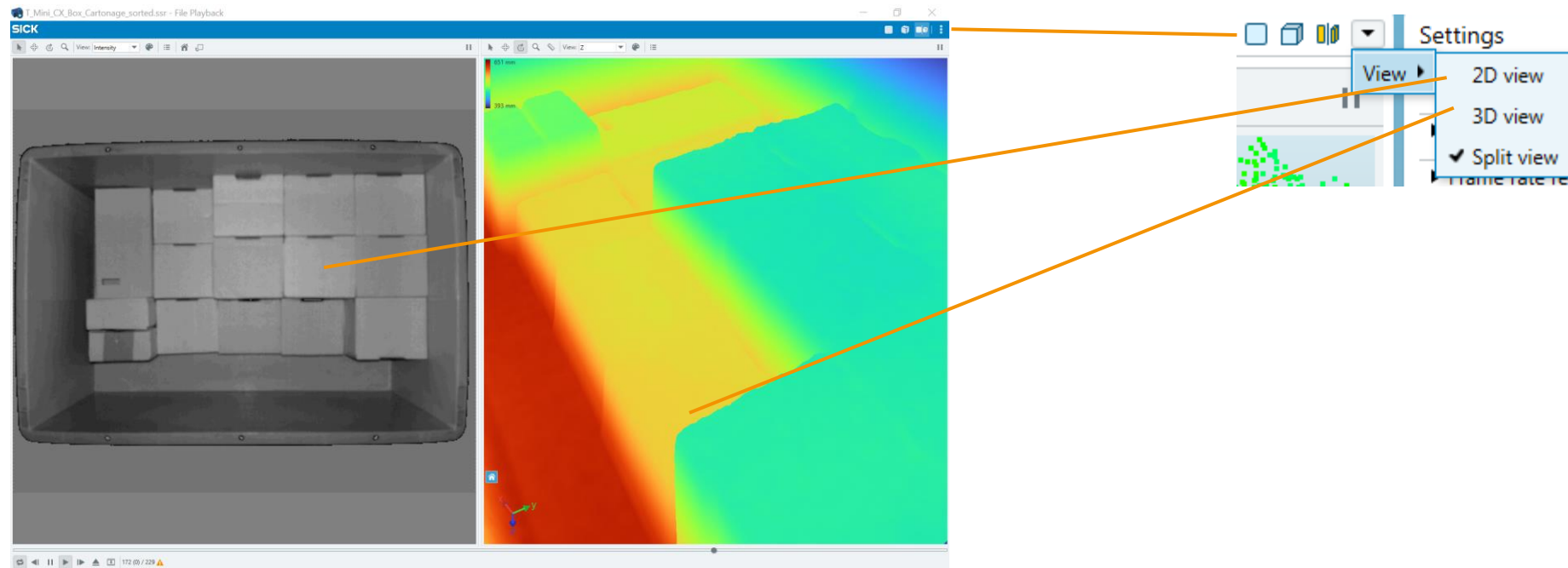
Replay mode. Single or in a loop

Frame counter

- Play
- Pause
- Single Step. Forward or backward
- Open file. Open another \*.ssr file
- Export current frame as 3D pointcloud \*.pcd/\*.ply file

# Visionary-T Mini CX VISUALIZATION



- › Use the SOPAS ET feature on the upper right corner to switch between the 2D -, 3D-viewer or both at the same time.

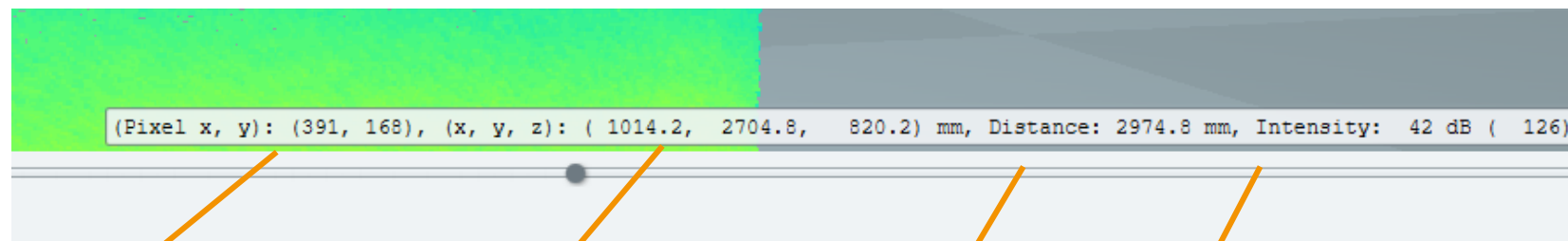


- › This scene shows a container with small boxes. On the left you can see the 2D image and on right the 3D point cloud view of this scene. Both views contain the same information
- › The refresh rate of the visualization depends on the computer performance

# Visionary-T Mini CX

## MEASUREMENT BAR - OVERVIEW

- › Available in 2D and 3D Viewer
- › Use selection tool to enable the measurement feature 
- › You may use the pause mode to freeze the data 
- › The measurement bar is visible when the mouse pointer is close to the data points
- › Hovering with the mouse pointer over a specific point gives additional information about the data



Pixel index information  
(only available in 2D  
viewer)

X,Y,Z in [mm]  
Data in world coordinates.  
See device page mounting for  
more information

Radial distance in [mm].  
Distance value

Intensity in [dB]  
Grade of the received light. Depends  
on the distance and reflectivity.

# Visionary-T Mini CX 2D VIEWER

The screenshot shows the main interface of the Visionary-T Mini CX 2D Viewer. At the top, there are tabs for 'VISUAL SETTINGS', 'CONFIGURATION', 'STATUS', and 'DIAGNOSTICS'. Below these is a toolbar with icons for selection, move, rotate, zoom, and home. The main view area displays a 3D point cloud of a room interior. To the right, there are settings panels for 'MOUNTING SETTINGS', 'IMAGE AND ACQUISITION SETTINGS', and 'FILTER SETTINGS'. At the bottom, there is a status bar showing 'Online (192.168.1.10:2122)' and 'Service'.

**Selection tool.** Hovering over the image shows the measurement bar

**Move.** Available by pressing shift key as well

**Rotate.** Available by pressing ctrl key as well

**Zoom.** Available by mouse wheel as well

**Home.** Reset zoom and position settings

**Rotate view 90° clockwise**

**View map selection**

- X
- Y
- Z
- Distance
- Intensity

**Color map selection**

- Color
- HSV
- Black-White
- Turbo
- Jet
- Red-Green

**Further options**

- Color range
- Error map
- Selecting one of the following options will highlight pixel which were filtered and hidden due to the chosen error type.
  - All errors
  - Saturated pixel
  - Intensity > threshold
  - Intensity < threshold
  - Anisotropy filter
  - Distance > threshold
  - Distance < threshold
  - Remission > threshold
  - Remission < threshold
  - Isolated pixel filter
- Overlay color: Green

**Trigger next frame (only active in single frame mode)**

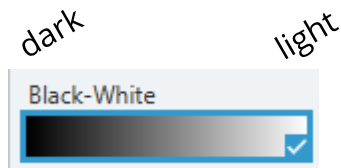
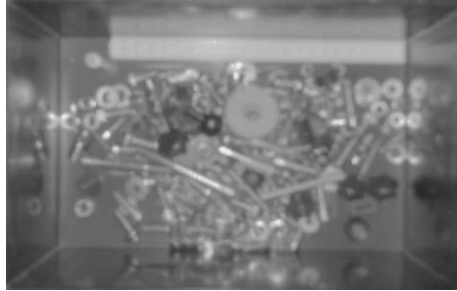
**Save current frame as 3D point cloud \*.pcd / \*.ply file**

**Pause. Freeze current image**

# Visionary-T Mini CX

## 2D VIEWER – VIEW / MAP OPTIONS

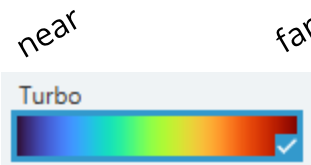
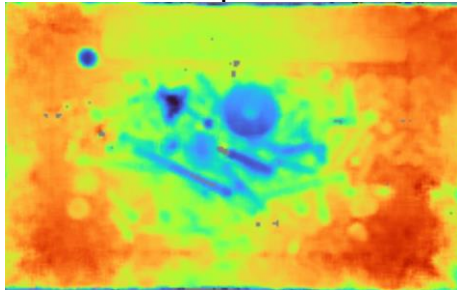
Intensity map



Helpful for visual identification of the scene

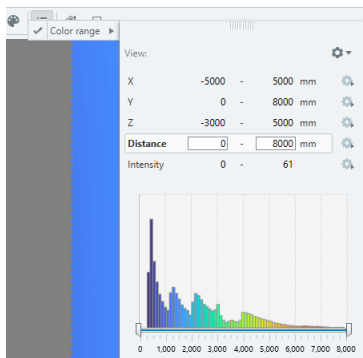
It is a monochrome image, note that the scene reflectivity of near IR light is captured

Distance map



Each point visualizes one radial distance value

The point cloud maps X Y Z are calculated based on the available camera calibration and the mounting settings and can also be visualized in the 2D viewer.



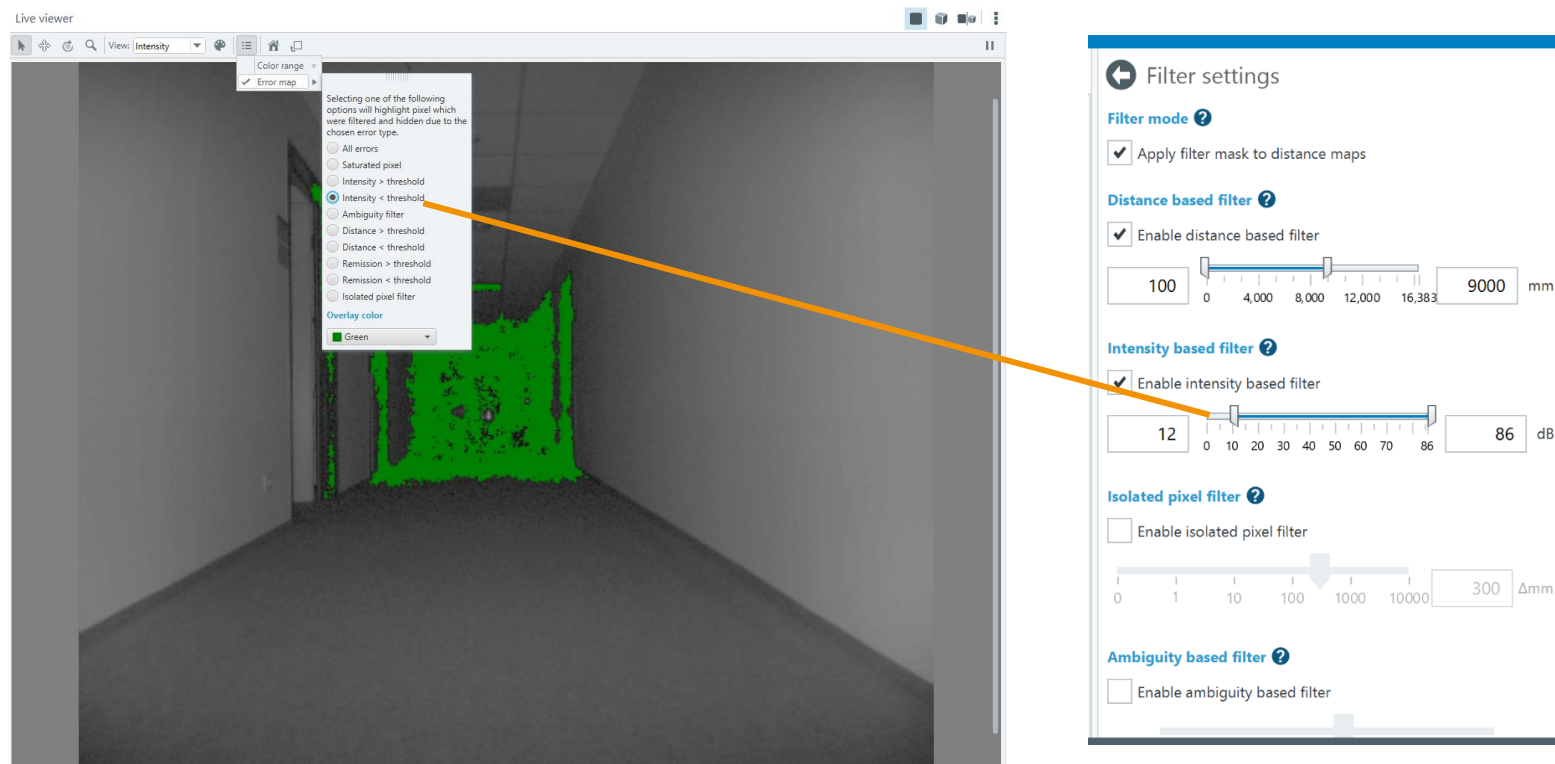
# Visionary-T Mini CX

## 2D VIEWER – STATE MAP 1/2

Various filter configurations or circumstances within the scene can lead to a loss in data values.

Please keep in mind that the intensity map will never be affected by the data filters unless the image is cropped. The state map visualization helps to understand whether the data is missing due to a configured filter or due to other circumstances e.g. saturation effects.

Find the reason for this loss by highlighting omitted pixels in a defined color (default: green):





# Visionary-T Mini CX

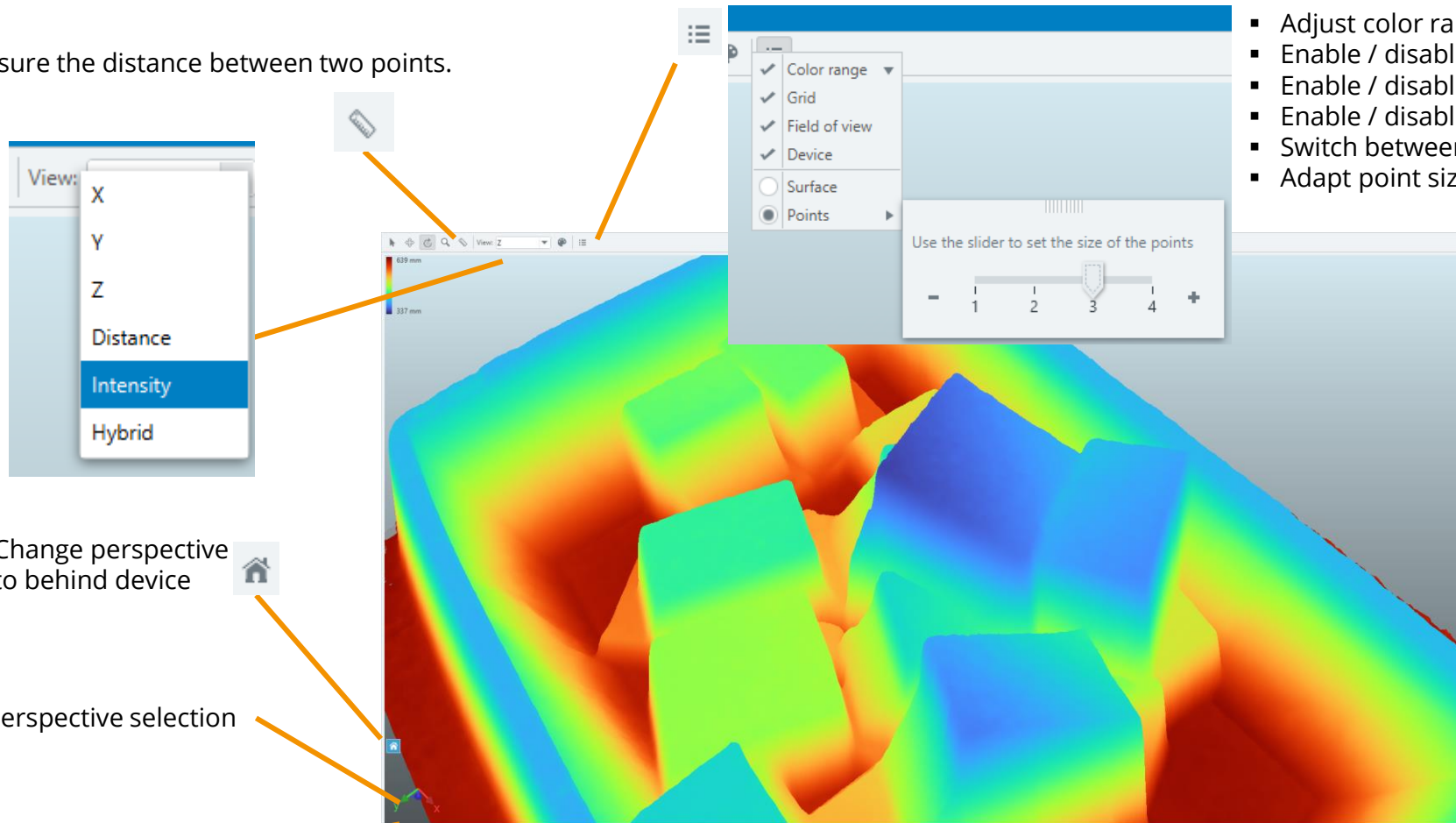
## 2D VIEWER – STATE MAP 2/2

- **All errors:** all pixels which are without depth data are highlighted
- **Saturated pixel** highlights pixels that are saturated due to overexposure
- **Intensity > threshold** highlights the filtered pixels based on the specified upper threshold for intensity
- **Intensity < threshold** highlights the filtered pixels based on the specified lower threshold for intensity
- **Ambiguity filter** highlights pixels which are filtered due to the settings of this filter
- **Distance > threshold** highlights the filtered pixels based on the specified upper threshold for distance
- **Distance < threshold** highlights the filtered pixels based on the specified lower threshold for distance
- **Remission > threshold** highlights the filtered pixels based on the specified upper threshold for the object remission properties
- **Remission < threshold** highlights the filtered pixels based on the specified lower threshold for the object remission properties
- **Isolated pixel filter** highlights pixels which are filtered due to the settings of this filter

# Visualization

## 3D VIEWER

Ruler. Measure the distance between two points.

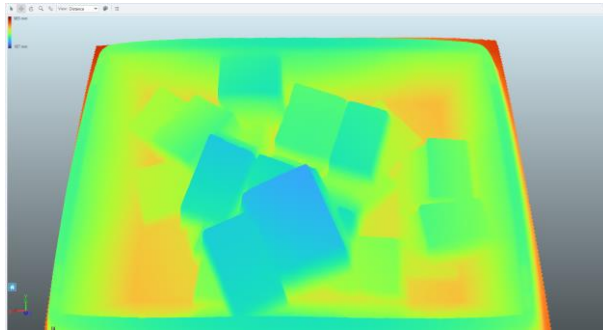


- Adjust color range
- Enable / disable grid visualization
- Enable / disable field of view overlay
- Enable / disable device in the scene
- Switch between surface and point representation
- Adapt point size

# Visionary-T Mini CX

## 3D VIEWER – VISUALISATION OPTIONS

Radial distance values

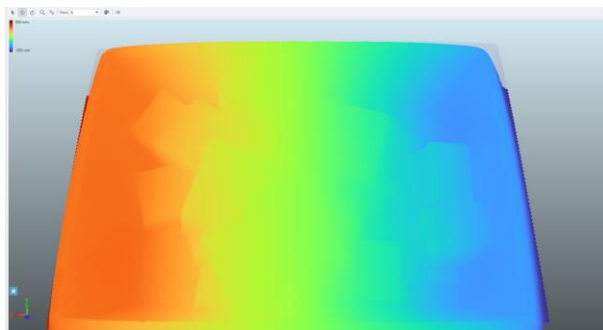


Intensity values

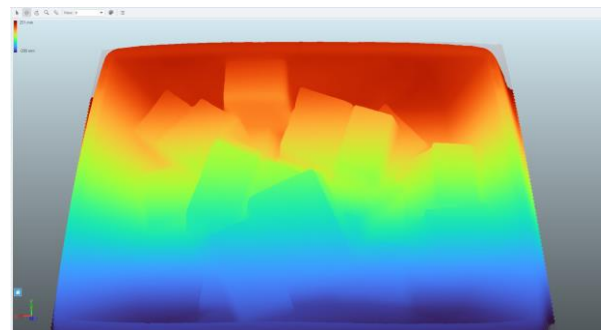


- › The Visionary-T Mini CX measures the radial distance and the intensity for each pixel.
- › The 3D visualization always renders the point cloud according to the given mounting settings and the intrinsic camera calibration which are saved on the device during factory calibration (see settings menu)

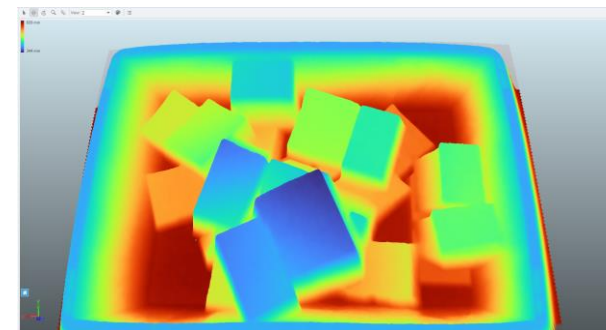
X Map



Y Map

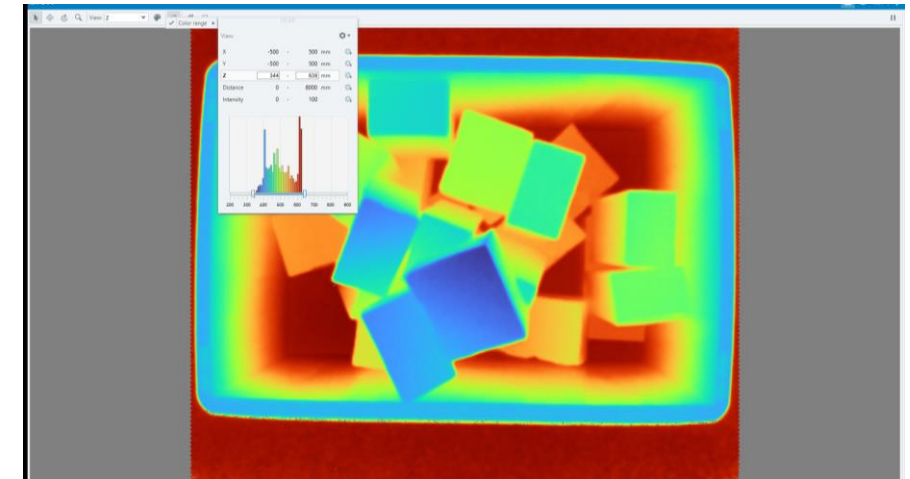
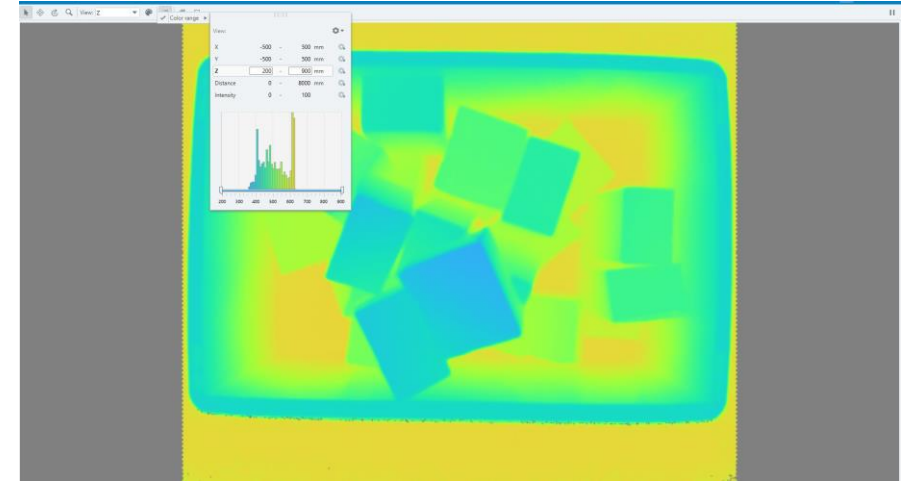
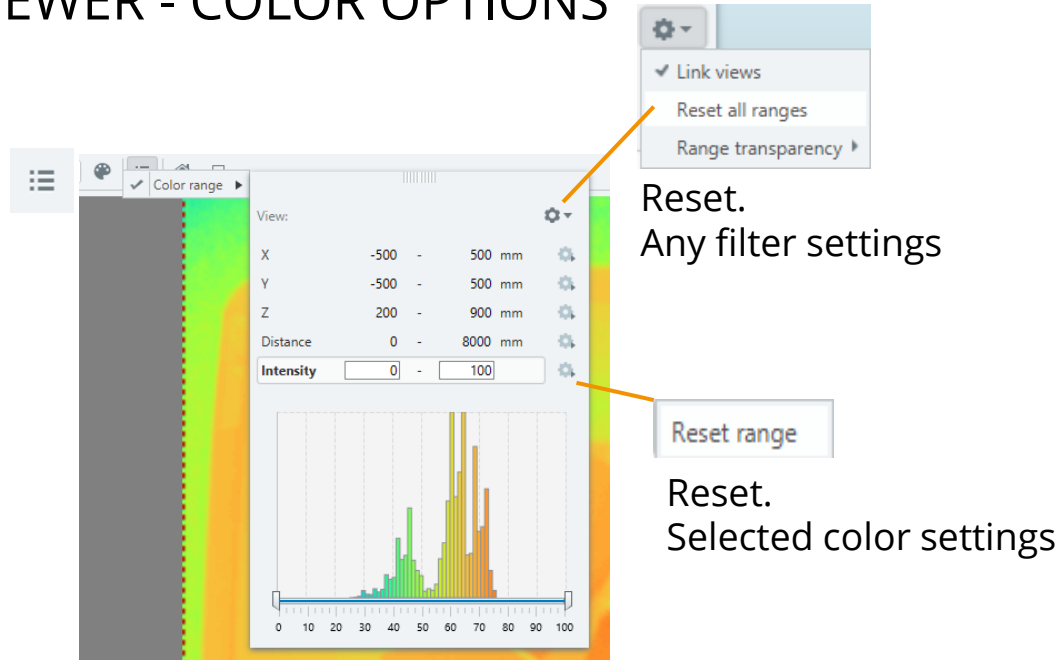


Z Map



# Visionary-T Mini CX

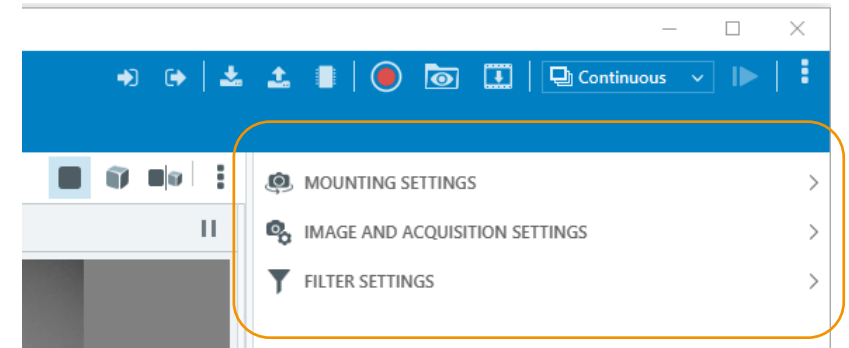
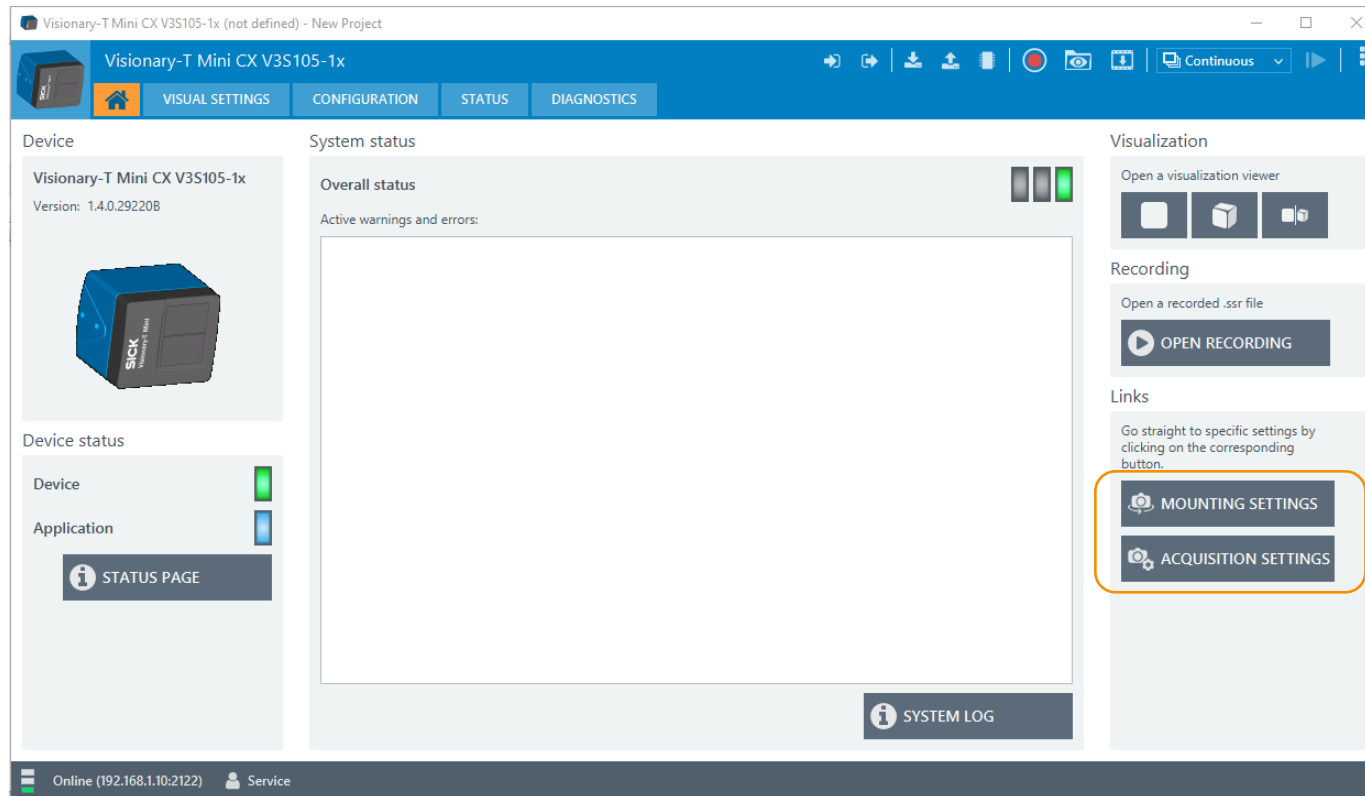
## 2D/3D VIEWER - COLOR OPTIONS



- › The color range settings allow to tune the color distribution range
- › Color range settings are available for each data source
- › Points out of range will be grayed out
- › A histogram is shown to support data analyses and to easily select the range of interest
- › Some limits of the color range settings will be calculated during opening the 3D viewer. If the scene changes completely, close and open the 3D viewer to recalculate the limits
- › Example (Z map coloring): adjustment of the color range increase the contrast in the visualization

# Visionary-T Mini CX SETTINGS

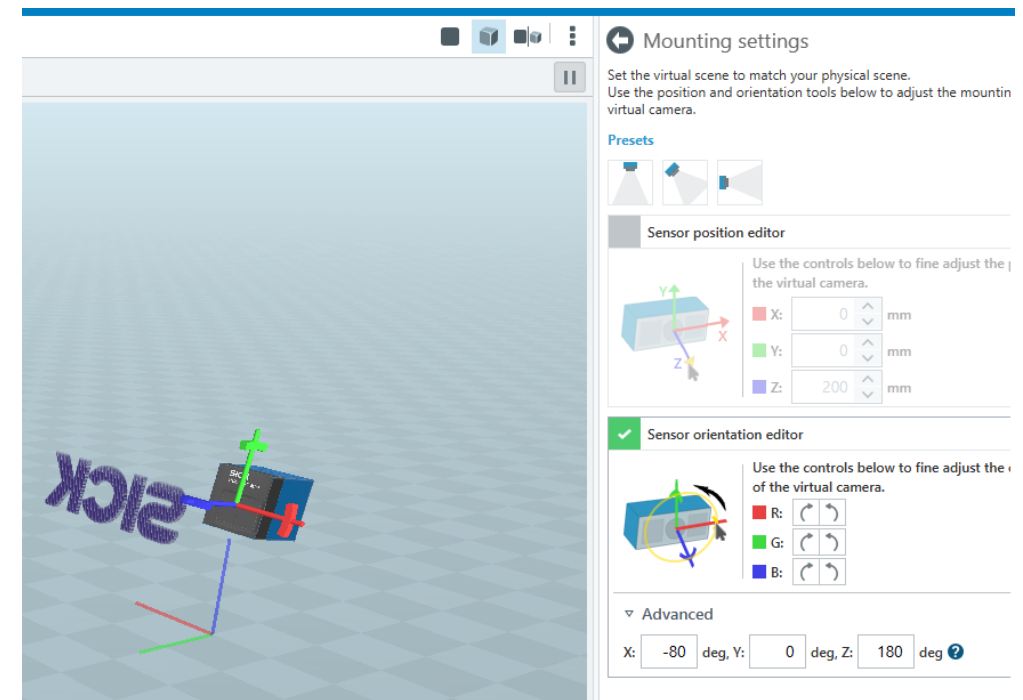
- › You can enter the settings menu by using one of the quick links on the homepage
- › You can also navigate the settings menu on the right side within the Visual settings



# Visionary-T Mini CX

## MOUNTING SETTINGS

- › You can align the device location and orientation with the world coordinates within the mounting settings menu
- › Visionary-T Mini CX has 6 parameters (here depicted)
- › The mounting settings are stored inside of the device
- › The values are used for visualization and are available via the programming interface for further calculations



# Visionary-T Mini CX

## IMAGE AND ACQUISITION SETTINGS

- › The image and acquisition settings can be used to optimize the Visionary-T Mini regarding to
  - › Bandwidth limitations (ROI, Pixel Binning, Frame rate)
  - › Temperature limitations (Frame rate)
  - › Data robustness (Pixel Binning, ROI)
  - › Frame rate (Frame period)
  - › Data quality (Edge correction)

The screenshot displays the 'Image and acquisition settings' menu. It includes the following sections:

- Region of interest (ROI):** An 'Enable' checkbox is present. Below it, 'Position (Pixel x, y)' is set to 0 px for both x and y. 'Width' is set to 512 px and 'Height' is set to 424 px.
- Pixel Binning:** A dropdown menu is currently set to 'Off'. Below it, the 'Resulting image resolution' is displayed as 512x424 px.
- Frame period:** A slider control is shown with a value of 40000  $\mu$ s. The scale below the slider ranges from 1 to 30 FPS, with major ticks at 1, 11, 21, and 30.
- Edge correction:** An 'Enable edge correction' checkbox is present and is currently unchecked.

# Visionary-T Mini CX

## IMAGE AND ACQUISITION SETTINGS

- › Region of interest (in this case the box in the center of the image)
  - › Use this feature to crop your image size and to remove all unnecessary data outside your region of interest
  - › This feature will reduce the output resolution and can be used to save bandwidth
  - › The allowed width is always a multiple of **4** and the minimum allowed height is at least **3**
  - › It can only be combined with the pixel binning feature when the width of your cropping mask is a multiple of **8** (2x2 pixel binning) or **16** (4x4 pixel binning) and the height a multiple of **2** (2x2 pixel binning) or **4** (4x4 pixel binning)

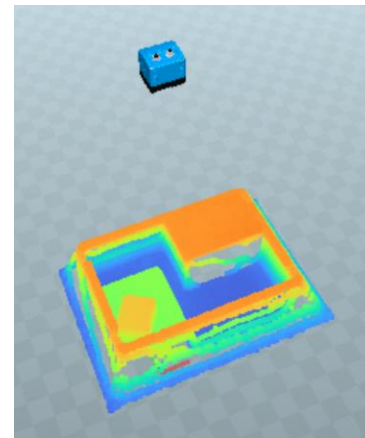
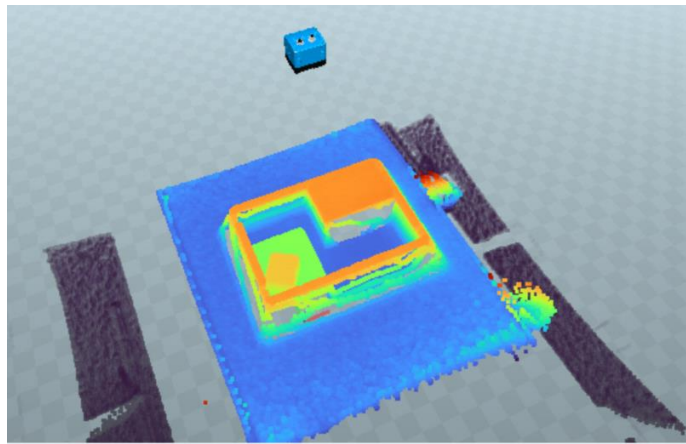


Image and acquisition settings

**Region of interest (ROI)** ?

Enable

Position (Pixel x, y)  px  px

Width  px

Height  px

**Pixel Binning** ?

▾

Resulting image resolution:  px

**Frame period** ?

μs  11 21 30 FPS

**Edge correction** ?

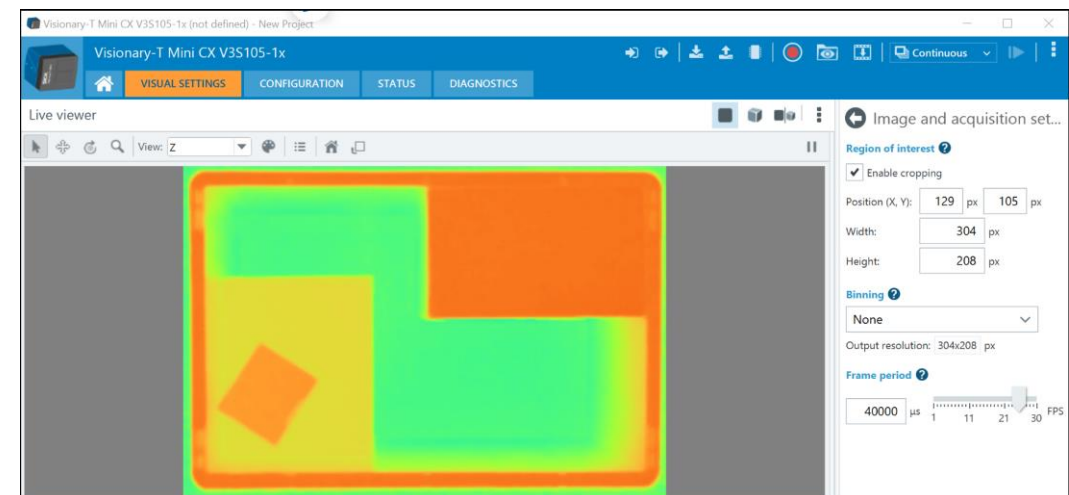
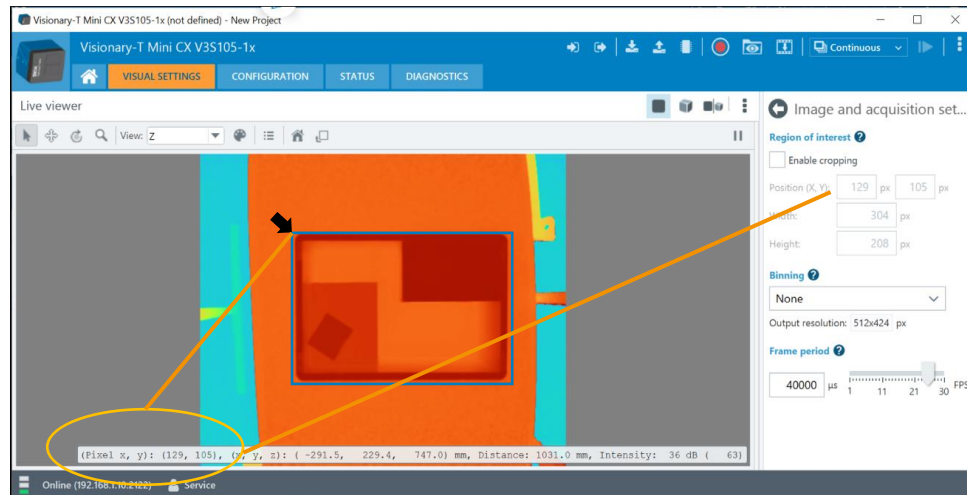
Enable edge correction



# Visionary-T Mini CX

## IMAGE AND ACQUISITION SETTINGS

- › Region of interest (in this case the box in the center of the image)
  - › 1. Use the 2D viewer to identify the **position** of the upper left corner of your region of interest
  - › 2. Enable cropping and enter first the **width** and the **height** values
  - › 3. Move the cropping window by entering the **position**

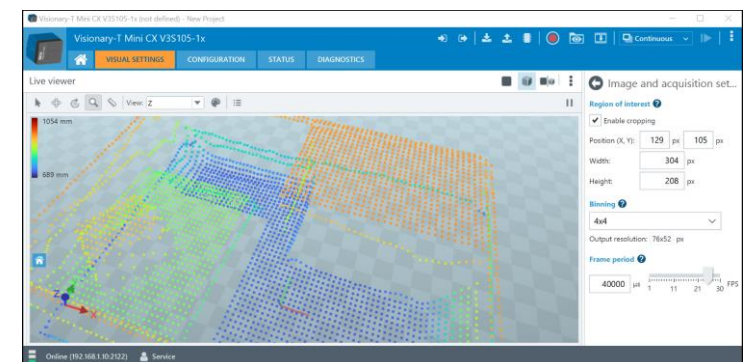
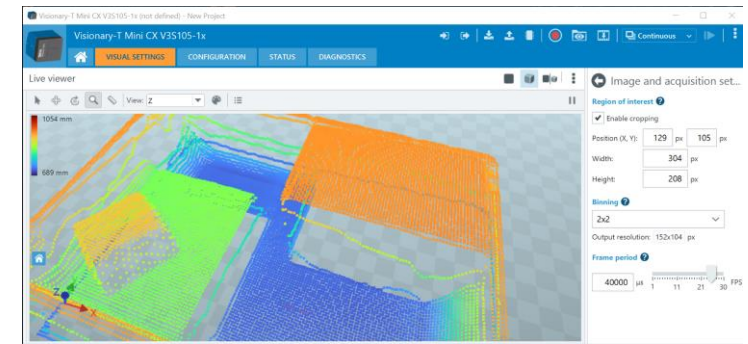
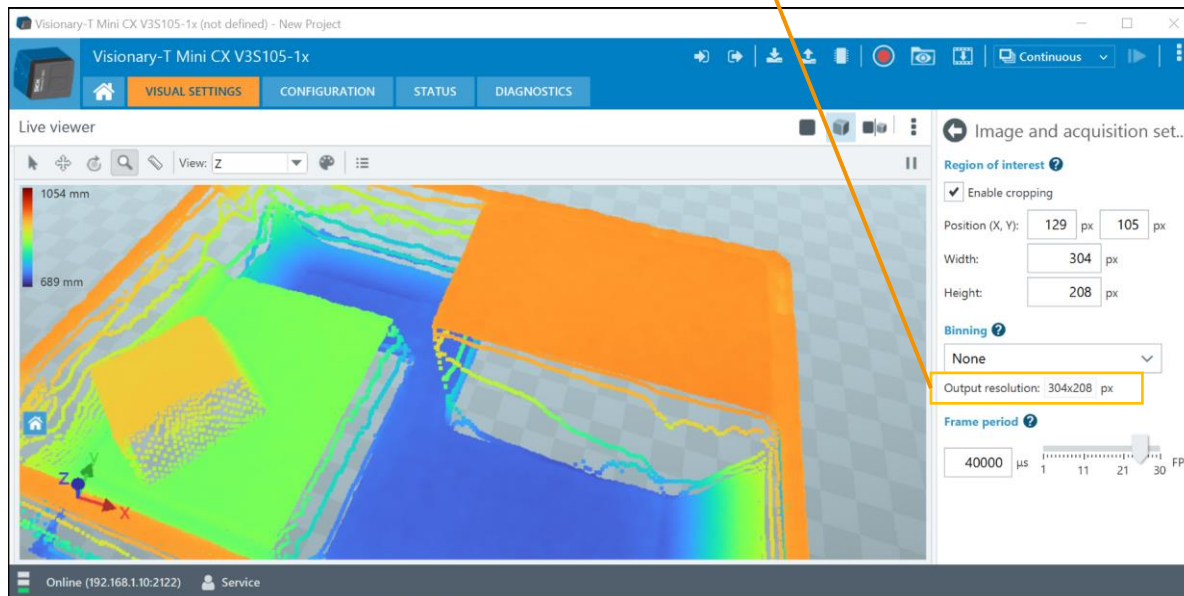


# Visionary-T Mini CX

## IMAGE AND ACQUISITION SETTINGS

### › Pixel binning

- › This feature combines the nearest neighbor pixels to one value and ensures more robust data
- › The binning will either halve or quarter your output resolution and can be used for bandwidth optimization
- › It can only be combined with the ROI feature when the width and height of your cropping mask is divisible by **8** (2x2 pixel binning) or **16** (4x4 pixel binning)
- › The resulting output resolution is shown here



# Visionary-T Mini CX

## IMAGE AND ACQUISITION SETTINGS

### › Frame period

- › You can easily define your streaming frame rate by the frame period
- › Keep in mind that you set this value in  $\mu$ Seconds e.g., 30fps = 33333 $\mu$ s or 1fps = 1000000 $\mu$ s
- › Just enter the frame period directly or use the slider to define the FPS



### › Please note:

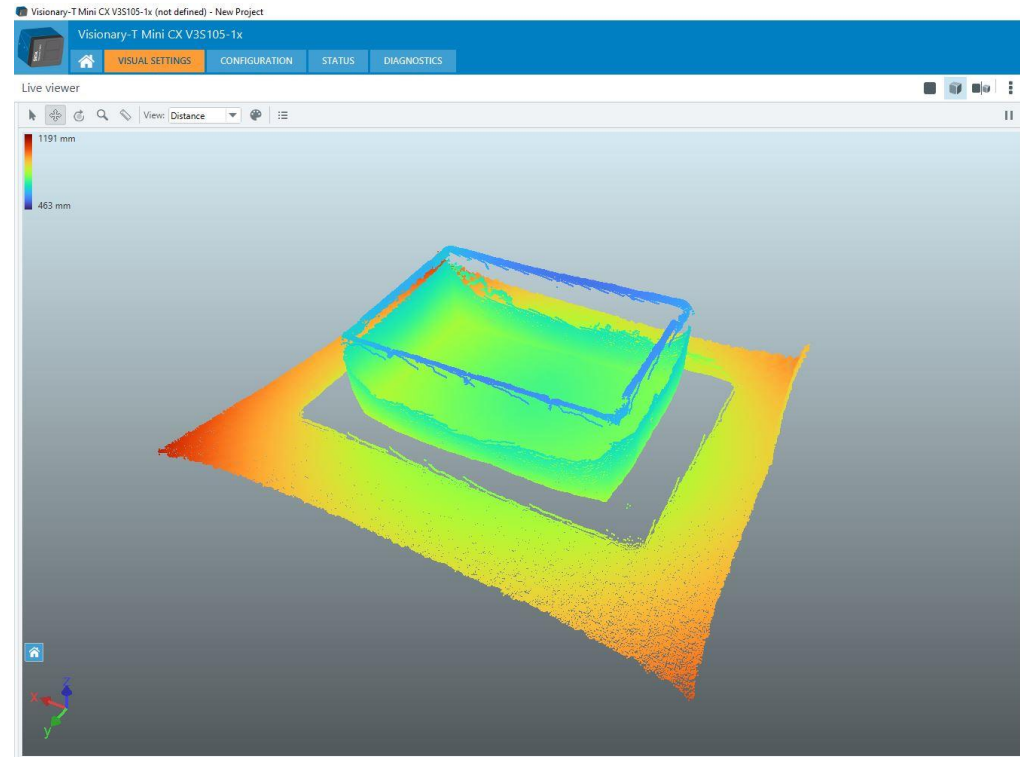
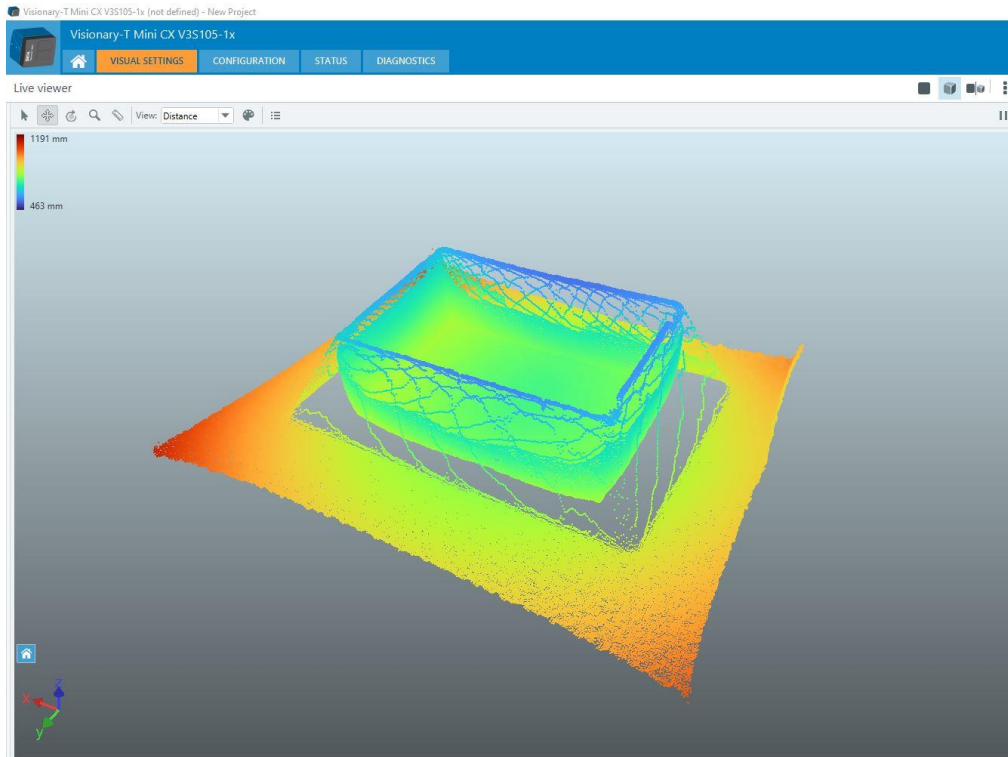
- › Lower frame rates will reduce the system temperature of the Visionary-T Mini
- › It will also reduce the power consumption
- › Keep the frame rate high for time critical applications

| Frame period ( $\mu$ s) | Frame rate (FPS) |
|-------------------------|------------------|
| 33333                   | 30               |
| 40000                   | 25               |
| 50000                   | 20               |
| 66666                   | 15               |
| 100000                  | 10               |
| 200000                  | 5                |
| 1000000                 | 1                |

# Visionary-T Mini CX

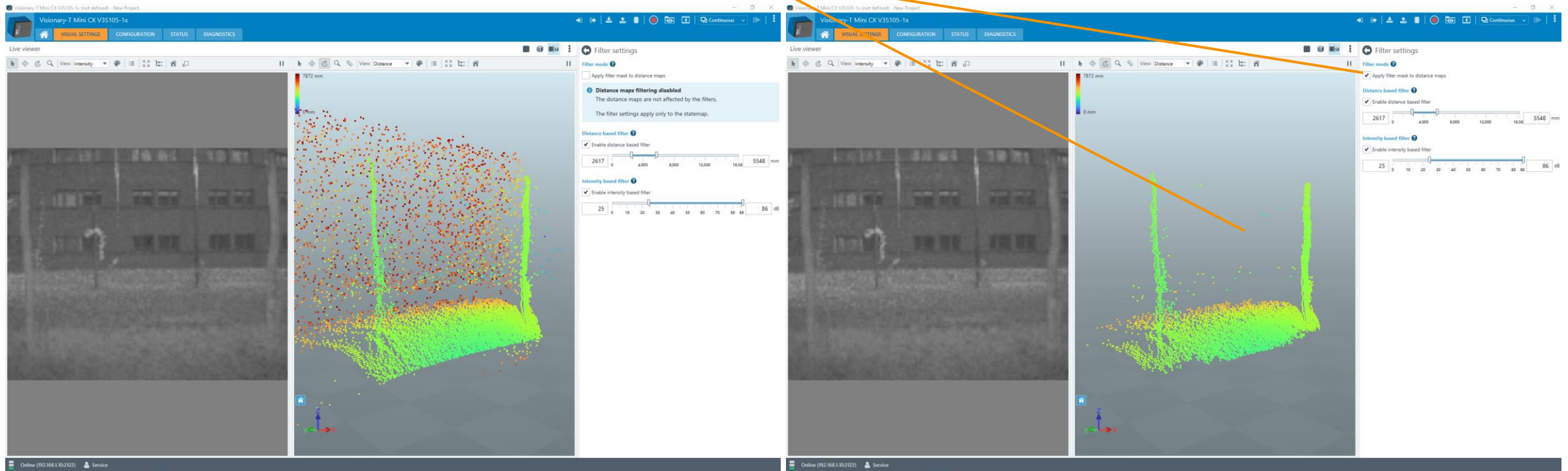
## IMAGE AND ACQUISITION SETTINGS

- › Use the edge correction function to correct measurement errors on the edges of objects
- › This function helps to improve the sharpness of edges
- › Note that the filter **changes the values** of individual pixels



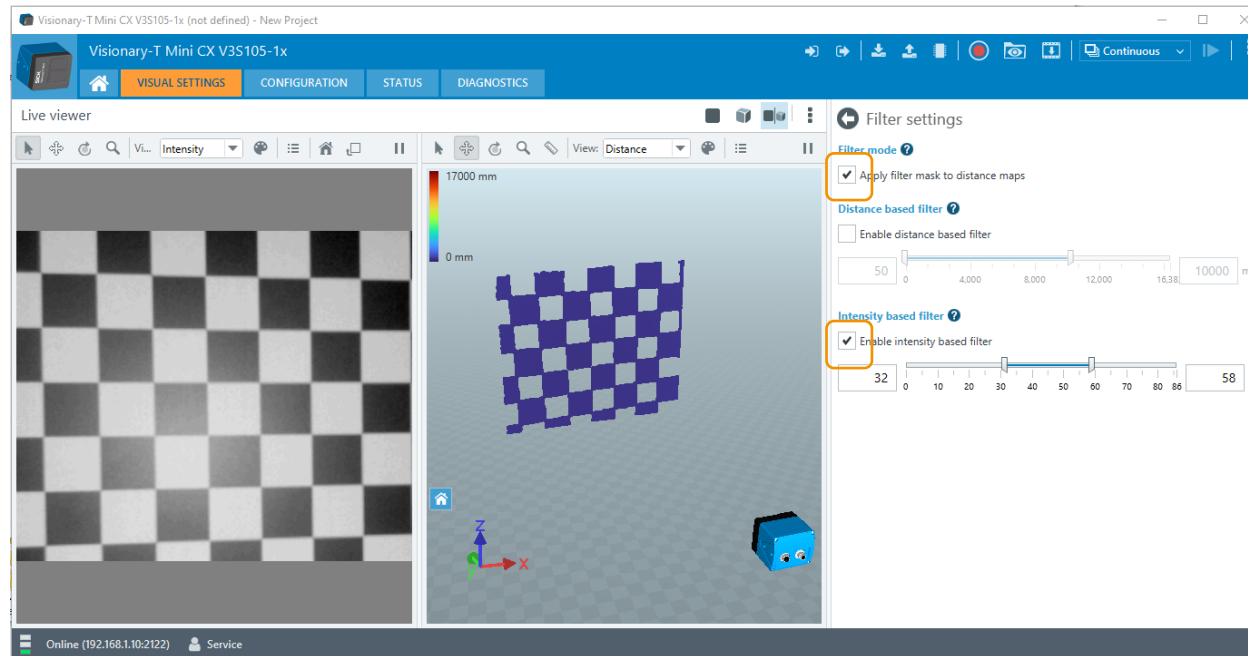
# Visionary-T Mini CX FILTER SETTINGS

- › The available filters are very useful to remove noise
- › It is also very useful to extract objects from the scene
- › The filters **never** affect the intensity map
- › The filters only affect the distance maps if the filter mask is applied



# Visionary-T Mini CX FILTER SETTINGS

- › You can apply all filter configurations at once with the “Apply filter mask to distance maps” checkbox

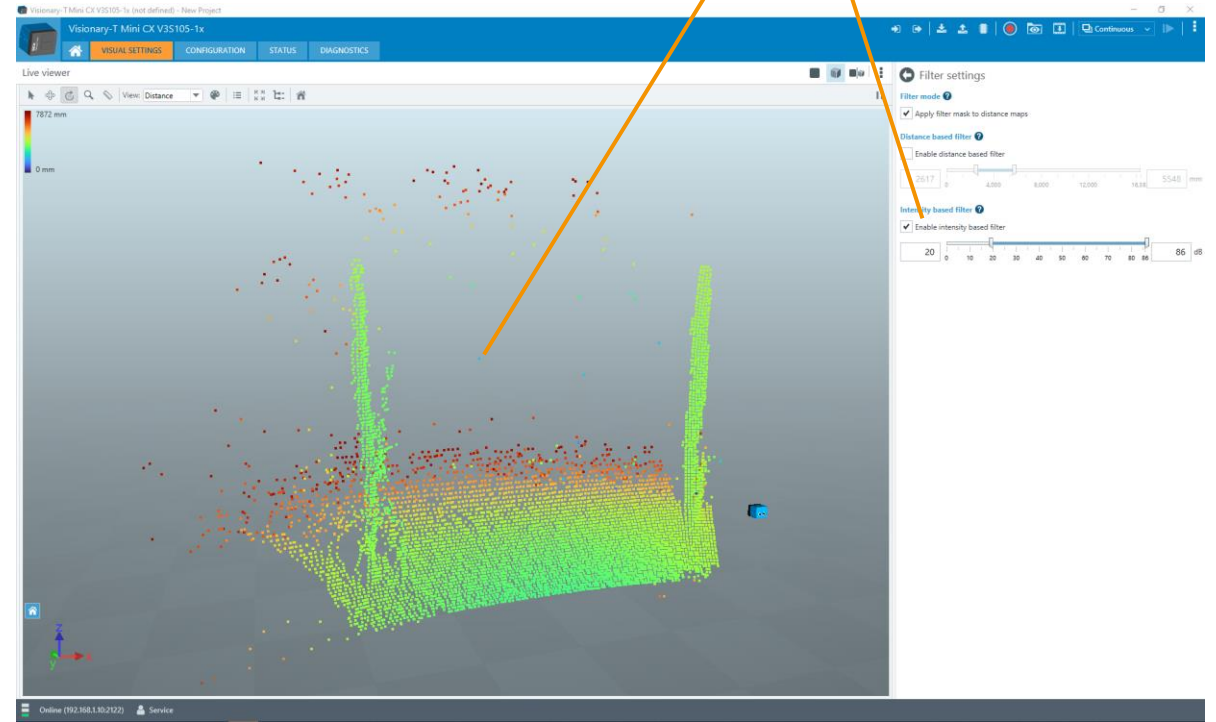
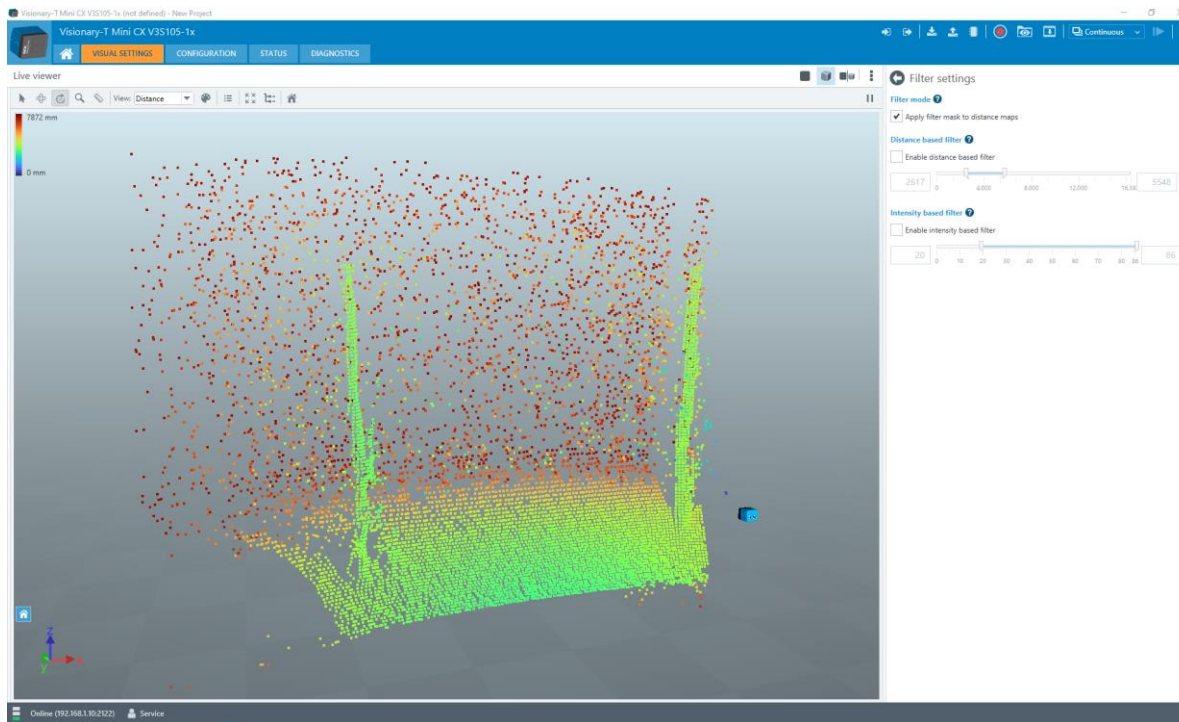


- › This example shows how to filter out high intensity pixels e.g. the white squares from your distance data

# Visionary-T Mini CX

## FILTER SETTINGS – INTENSITY BASED FILTER

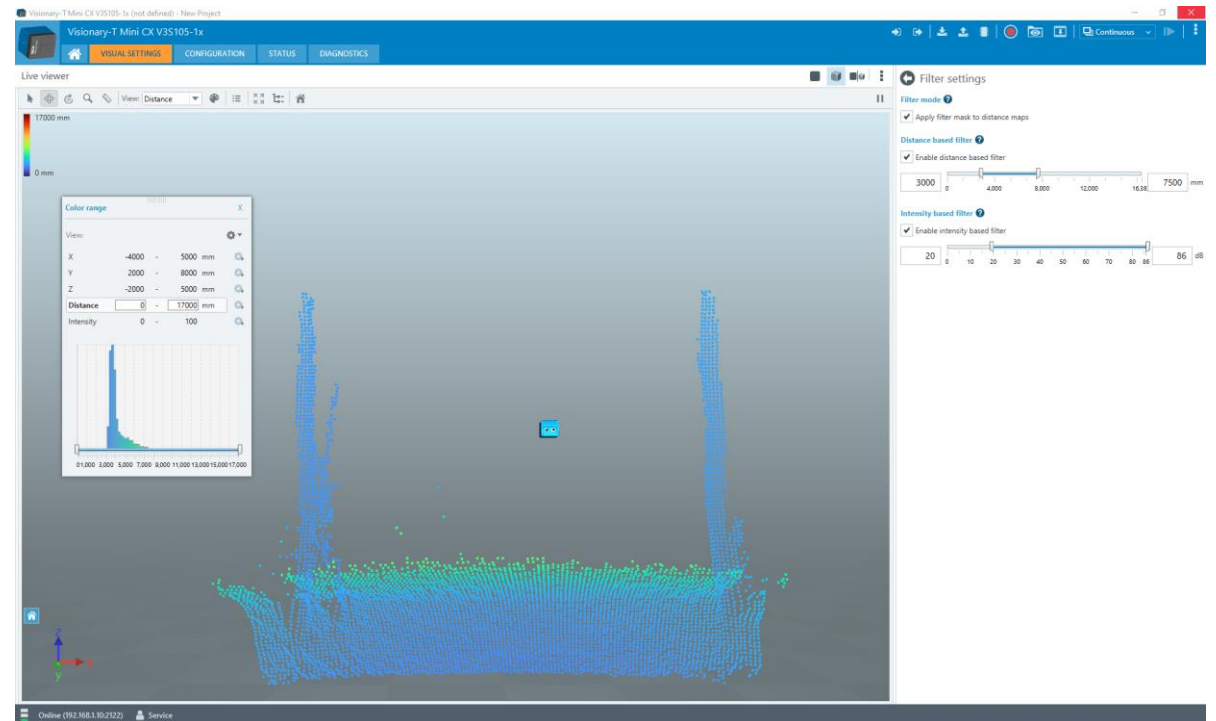
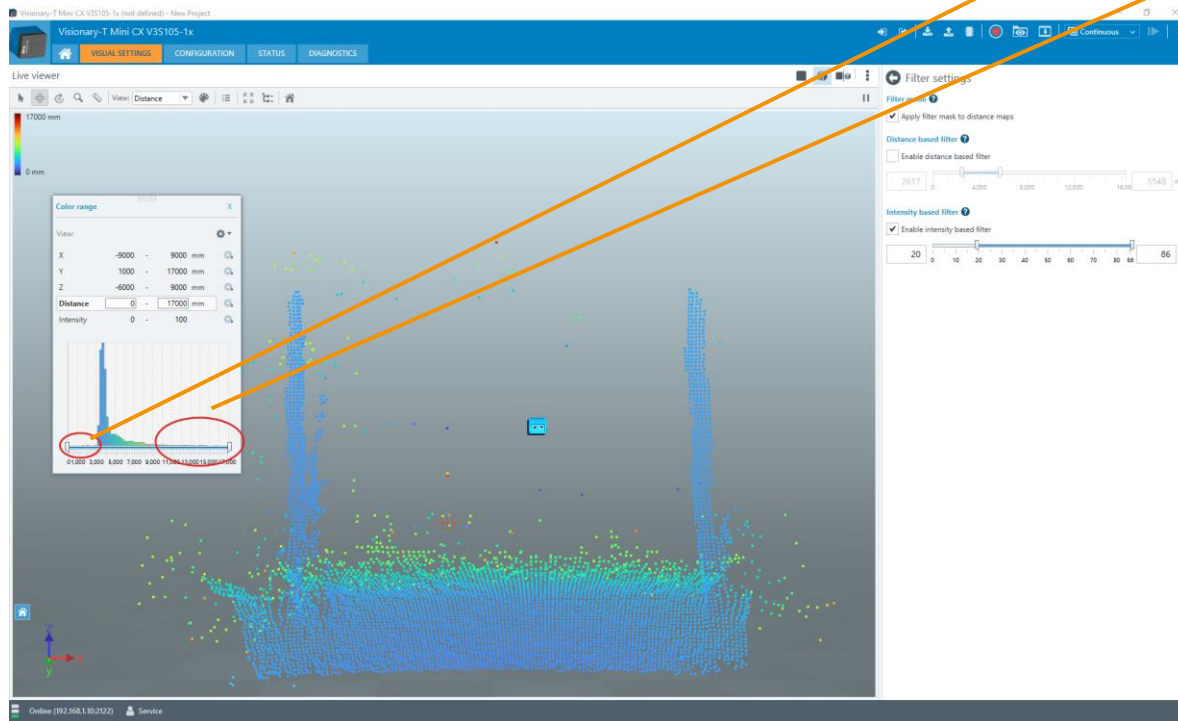
- › Low infrared remission of the scene is one of the main cause of distance noise
- › Activate the intensity filter to reduce the distance noise by filtering lower intensity values e.g., <20dB
- › Please keep in mind that this filter will affect also your max. operating range



# Visionary-T Mini CX

## FILTER SETTINGS – DISTANCE BASED FILTER

- › Use the distance filter to remove data additional noise or to define your operating distance range
- › The example below has noise distribution for distances  $<3\text{m}$  and  $>7,5\text{m}$
- › Activate the distance filter to remove this noise

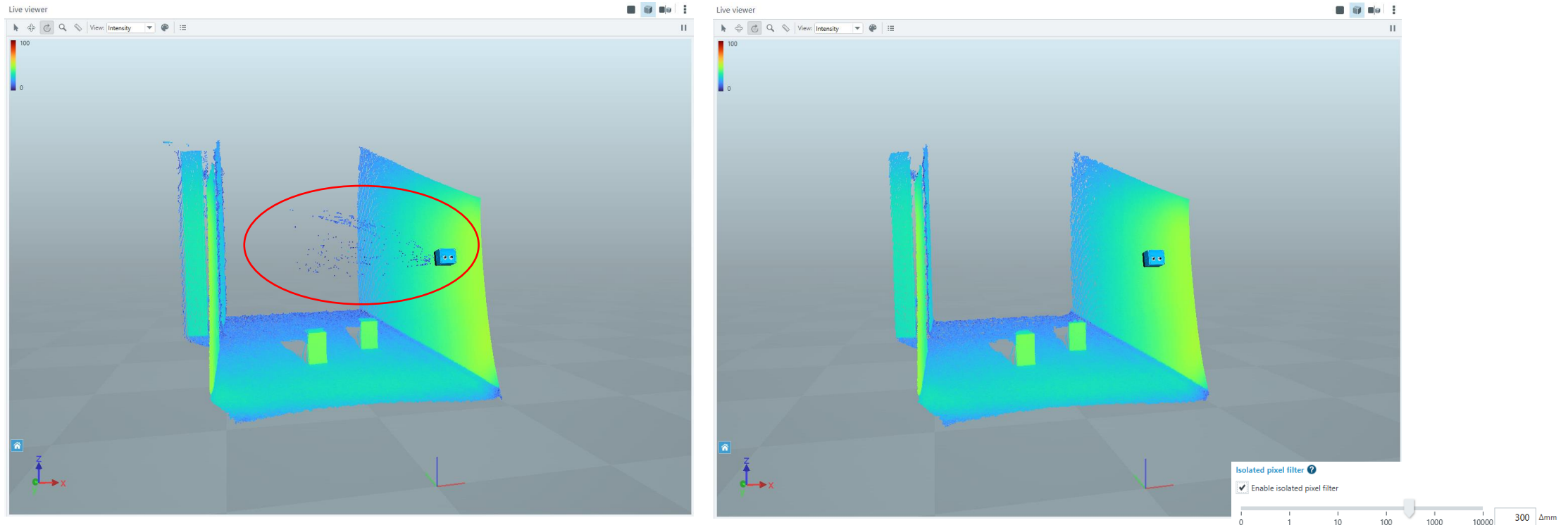




# Visionary-T Mini CX

## FILTER SETTINGS – ISOLATED PIXEL FILTER

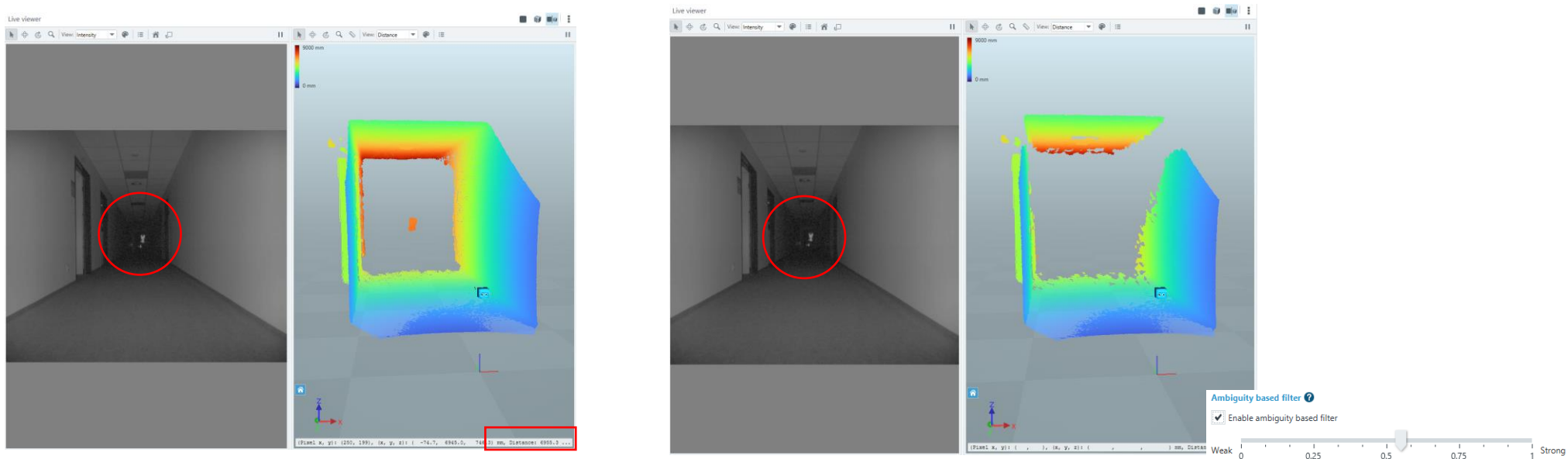
- › Use the isolated pixel filter to correct single distance outlier pixels
- › Define the maximum permissible distance deviation of the pixel to its neighbors.
- › Note that the filter **changes the values** of individual pixels and **depends on the data quality of the neighboring pixels**



# Visionary-T Mini CX

## FILTER SETTINGS – AMBIGUITY BASED FILTER

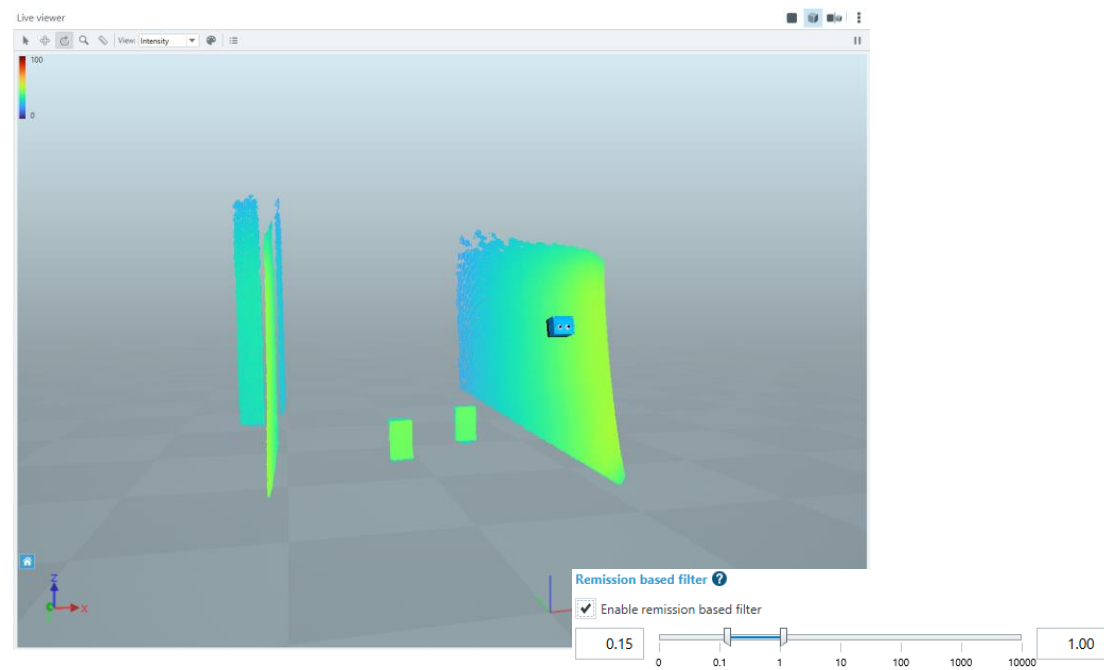
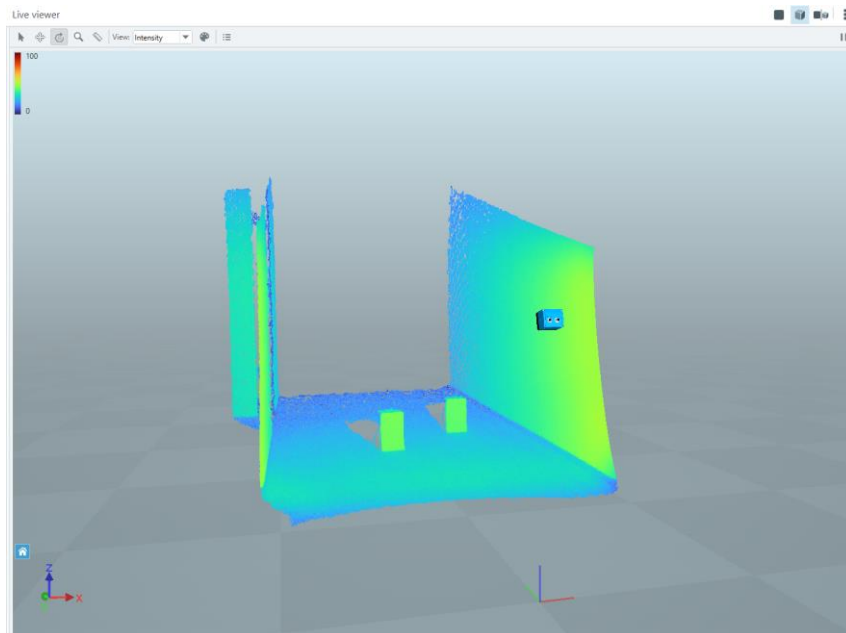
- › Use the ambiguity based filter to remove ambiguities in the FOV
- › You can use this to remove reflectors which are located outside the ambiguity range. They generate usually a very high intensity even for higher distances and are therefore only manageable by the ambiguity based filter
- › In the example below a reflector object is placed outside the ambiguity range which leads to a wrong measurement at around 6m
  - › Activate the ambiguity-based filter to avoid such false detections



# Visionary-T Mini CX

## FILTER SETTINGS – REMISSION BASED FILTER

- › Use the remission based filter to remove data outside a defined object remission range
- › The remission values are calculated from the measured distance and intensity and referring to the scene properties
- › Scaling: White paper has a remission value of ~1
- › You can use this filter to extract objects with specific object remission properties e.g. below example shows how the floor is filtered



# Visionary-T Mini CX

## CONFIGURATION – DIGITAL IO 1/2

- › The Visionary-T Mini offers programmable digital in- and outputs
- › You can manage them in this table
- › Following functions are available:
  - › OFF (Output):
    - Sets the output to a controlled OFF state
  - › ON (Output):
    - Sets the output to permanent ON state.  
This signal can be used to see if the device is powered on and present.
  - › Temperature warning (Output):
    - Active when the device system temperature is within configured temperature warning range.  
See Diagnostics → Temperature

The screenshot shows the configuration interface for the Visionary-T Mini CX V3S105-1x. The interface includes a navigation bar with 'VISUAL SETTINGS', 'CONFIGURATION', 'STATUS', and 'DIAGNOSTICS'. Below this, there are tabs for 'DIGITAL IO' and 'API DATA CHANNELS'. The main content area displays a table titled 'Digital In- and Output' with columns for 'Status' and 'Functionality'. The table lists six digital IO channels (INOUT1 to INOUT6), all with a status of 0. The 'Functionality' column shows a dropdown menu for each channel, currently set to 'unused (Input)'. A second screenshot shows the same interface with the dropdown menu for INOUT1 open, displaying a list of available functions: 'unused (Input)', 'OFF (Output)', 'ON (Output)', 'Temperature warning (Output)', 'Trigger process (Output)', 'Power-save mode (Input)', 'Trigger (Input)', and 'Device warning (Output)'.

|        | Status | Functionality  |
|--------|--------|----------------|
| INOUT1 | 0      | unused (Input) |
| INOUT2 | 0      | unused (Input) |
| INOUT3 | 0      | unused (Input) |
| INOUT4 | 0      | unused (Input) |
| INOUT5 | 0      | unused (Input) |
| INOUT6 | 0      | unused (Input) |

# Visionary-T Mini CX

## CONFIGURATION – DIGITAL IO 2/2

› Further functions are available:

› Power-save mode (Input):

- Activates the power-save mode of the device.  
The device does not capture images and the illumination will be turned off as long the input signal is true e.g. high.

› Trigger (Input):

- Trigger a single frame transfer when the device is in “Single frame mode”.  
See details within the trigger description.

› Trigger process (Output):

- Sets the output to high during the processing of the input trigger signal.  
You can use this signal for synchronization purposes.  
See details within the trigger description.

› Device warning (Output):

- Active when the device detects any device warning. See status page

The screenshot displays the configuration interface for the Visionary-T Mini CX V3S105-1x. The interface is titled "Visionary-T Mini CX V3S105-1x (not defined) - New Project" and includes navigation tabs for "VISUAL SETTINGS", "CONFIGURATION", "STATUS", and "DIAGNOSTICS". The "DIGITAL IO" tab is selected, showing a table for "Digital In- and Output" with columns for "Status" and "Functionality".

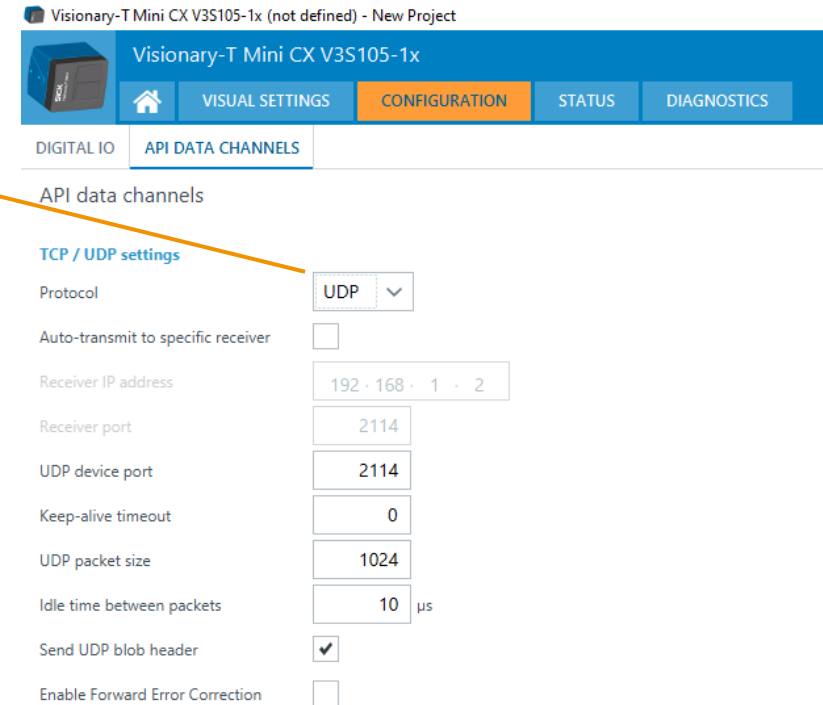
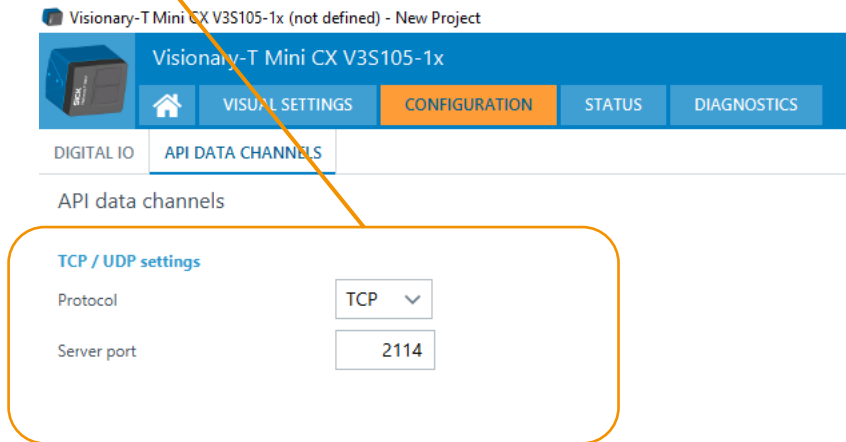
|        | Status | Functionality  |
|--------|--------|----------------|
| INOUT1 | 0      | unused (Input) |
| INOUT2 | 0      | unused (Input) |
| INOUT3 | 0      | unused (Input) |
| INOUT4 | 0      | unused (Input) |
| INOUT5 | 0      | unused (Input) |
| INOUT6 | 0      | unused (Input) |

A dropdown menu is open for INOUT1, showing the following options: "unused (Input)", "unused (Input)", "OFF (Output)", "ON (Output)", "Temperature warning (Output)", "Trigger process (Output)", "Power-save mode (Input)", "Trigger (Input)", and "Device warning (Output)".

# Visionary-T Mini CX

## CONFIGURATION – API DATA CHANNELS

- › The Visionary-T Mini supports TCP and UDP protocol
- › You can change the Protocol by this dropdown menu
- › Default configuration is TCP and Server port 2114



# Visionary-T Mini CX

## CONFIGURATION – TIME SYNCHRONISATION

- › The Visionary-T Mini CX supports the synchronization of its clock via NTP or PTP network protocol. This clock defines the timestamp of the acquired images.
- › You can change the protocol in the dropdown menu
- › PTP allows to operate the camera in different modes
  - › MASTER: This camera sets the master clock
  - › SLAVE: The camera's clock will be adjusted to a master clock, e.g. the host PC
  - › AUTO: The mode will be automatically defined. E.g. it will be SLAVE if there is a master-only clock in the network
- › Further, the image acquisition between several cameras can be synchronized. An offset can be specified such that the image acquisition of the local camera is delayed with respect to the master clock.  
In order to avoid simultaneous illumination of the scene by several cameras, note that the image acquisition time is ~10 ms.
- › To adjust the window between two subsequent image acquisitions, the frame rate can be defined

The screenshot displays the configuration interface for the Visionary-T Mini CX V3S105-1x camera. The main menu includes 'VISUAL SETTINGS', 'CONFIGURATION', 'STATUS', and 'DIAGNOSTICS'. The 'CONFIGURATION' tab is active, and the 'TIME SYNCHRONIZATION' sub-tab is selected. The interface is divided into two main sections: 'Time Synchronization' and 'NTP/PTP settings'.

**Time Synchronization**

- Time synchronized image acquisition**
  - Enable time synchronized image acquisition
  - Local image acquisition time offset: 1000000  $\mu$ s
  - Frame rate: 30 fps
- NTP/PTP settings**
  - Network protocol time synchronization: NTP
  - NTP client server address: [empty]
  - NTP client server port: 123
  - NTP client timeout: 10000 ms

**NTP/PTP settings (dropdown menu)**

- Network protocol time synchronization: PTP
- PTP Mode: AUTO (selected), MASTER, SLAVE

**Time Synchronization (summary view)**

- Time synchronized image acquisition**
  - Enable time synchronized image acquisition
  - Local image acquisition time offset: 0  $\mu$ s
  - Frame rate: 30 fps

# Visionary-T Mini CX

## STATUS

- › You can find all the device status information
- › System warning is available for
  - › Temperature
  - › Illumination
  - › Operating voltage
  - › Image acquisition

Visionary-T Mini CX V3S105-1x (not defined) - New Project

Visionary-T Mini CX V3S105-1x

HOME VISUAL SETTINGS CONFIGURATION STATUS DIAGNOSTICS

Visionary-T Mini CX V3S105-1x

|              |                 |                  |              |
|--------------|-----------------|------------------|--------------|
| Manufacturer | SICK AG         | Firmware version | XXXXXXXXXX   |
| Device type  | V3SXXX-XXXXXXXX | SDD version      | 1.5.0.29787B |
| Order number | 1234567         | Serial number    | 12345678     |

[Temperature](#)



[Illumination](#)



[Operating voltage](#)



[Image acquisition](#)



✔ Temperature

The lights indicate the overall temperature of the device. If the temperature reaches the warning level, the light turns yellow and if the temperature reaches a level where the illumination is turned off, the light turns red. [See detailed numbers.](#)



# Visionary-T Mini CX

## DIAGNOSTICS – SYSTEM LOG

- › The system log will list the errors
- › Note: The system log can also be accessed via Webserver (URL = IP address of device).

The screenshot shows the 'DIAGNOSTICS' tab of the Visionary-T Mini CX V3S105-1x interface. The 'SYSTEM LOG' sub-tab is active, displaying a table with one error entry. Below the table, there is a 'Service information' section showing power-on count, operating hours, and up time. The status bar at the bottom indicates the device is 'Online (192.168.1.10:2122)'.

| First time | Last time | Description                     | Info                | State | Occurrences | Code      |
|------------|-----------|---------------------------------|---------------------|-------|-------------|-----------|
| 0:03:05    | 0:03:45   | Operating voltage outside range | Op voltage too high |       | 2828        | 0x4008206 |

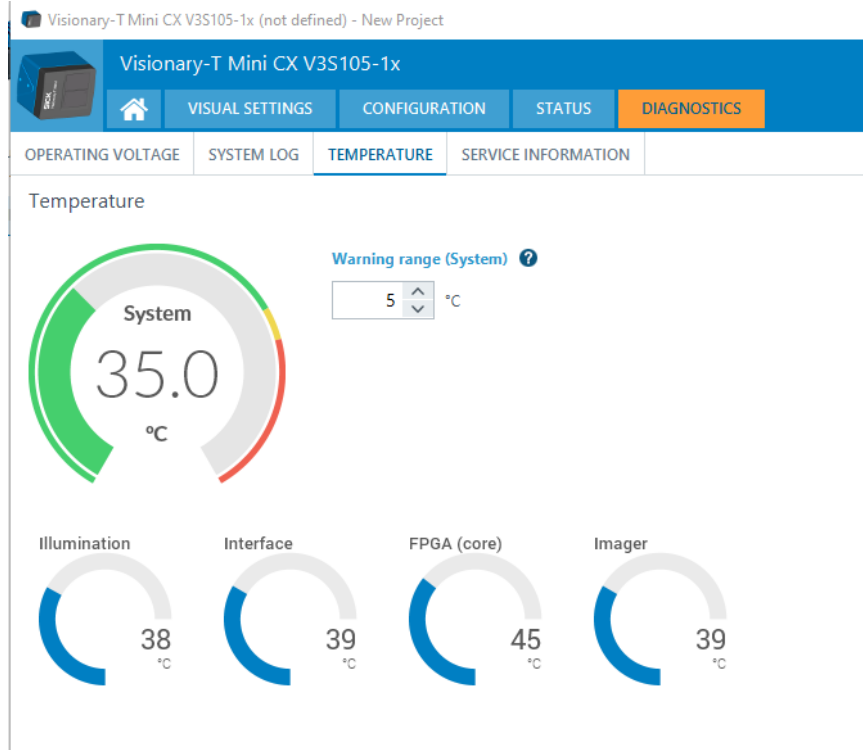
**Service information**  
Power-on count 23  
Operating hours 3:17 h:mm  
Up time 3:15 h:mm

Online (192.168.1.10:2122) Service

# Visionary-T Mini CX

## DIAGNOSTICS - TEMPERATURE

- › The temperature page will show you the current system temperature
- › The warning range defines the temperature distance which is left until the critical system temperature is reached
- › The critical system temperature is 75°C
- › The Visionary-T Mini will shut down when the critical system temperature is reached




# Visionary-T Mini CX

## DIAGNOSTICS –SERVICE INFORMATION

- › Here is the summary of the information which is relevant for service activities
- › Please share this information with your SICK contact person in case of troubleshooting

Visionary-T Mini CX V3S105-1x (not defined) - New Project



### Visionary-T Mini CX V3S105-1x

- VISUAL SETTINGS
- CONFIGURATION
- STATUS
- DIAGNOSTICS

- OPERATING VOLTAGE
- SYSTEM LOG
- TEMPERATURE
- DIGITAL IO
- SERVICE INFORMATION

#### Service Information

##### Device information

|                     |                 |                         |              |
|---------------------|-----------------|-------------------------|--------------|
| <b>Manufacturer</b> | SICK AG         | <b>Firmware version</b> | XXXXXXXXXX   |
| <b>Device type</b>  | V3SXXX-XXXXXXXX | <b>SDD version</b>      | 1.5.0.29787B |
| <b>Order number</b> | 1234567         | <b>Serial number</b>    | 12345678     |

##### Software component versions

|                |                                      |
|----------------|--------------------------------------|
| Kernel         | <input type="text"/>                 |
| Bootloader     | <input type="text"/>                 |
| FPGA Bitstream | <input type="text" value="255.255"/> |



# Thank you for your attention.

SICK AG - Mobile Perception – 3D Snapshot

# 2.1.4 Firmware update guide

SICK AG – Mobile Perception – 3D Snapshot



- [Introduction](#)
- [Preparation](#)
- [Install or update SOPAS ET](#)
- [Install SDD](#)
- [Start](#)
- [Update](#)
  - [Select files](#)
  - [Finish firmware update](#)
  - [Install new device description](#)
- [Go online](#)

- This document will guide you through the firmware update process.
- We highly recommend to use the latest firmware versions for your Visionary device in order to enable the latest device features.
- Make sure to save your device configuration as \*.sopas file before you update your Visionary device.
  - For that, simply import/export the \*.sopas file to/from the device via SOPAS
  - NOTE: When re-importing \*.sopas after a firmware update please refer to the separate documentation for this case
- Disclaimer:
  - The device configuration may be lost after an update.
  - The graphical user interface may change after an update.
  - The latest firmware may support only the latest SOPAS ET version.

# Preparation

- Install the latest version of SOPAS ET, e.g. 2021.1 or higher
  - SOPAS ET is available on [www.sick.com](http://www.sick.com)
- Be sure that your power connection works properly and is well connected to the device
- Connect the Visionary device with your PC:
  - Connection via Ethernet
  - Connection proved e.g. by receiving 3D data
- Download the latest device firmware (.spk) from sick.com
  - › <https://www.sick.com/de/de/p/p677442>



# Install SOPAS ET

- SOPAS ET is available on [https://www.sick.com/SOPAS\\_ET](https://www.sick.com/SOPAS_ET)

**SICK**

Sensor Intelligence.

Products and Solutions

Support

Company

Career

Contact

[Home](#) > SOPAS Engineering Tool



Zoom

Type: SOPAS Engineering Tool

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Technical details

**Downloads**

Customs data

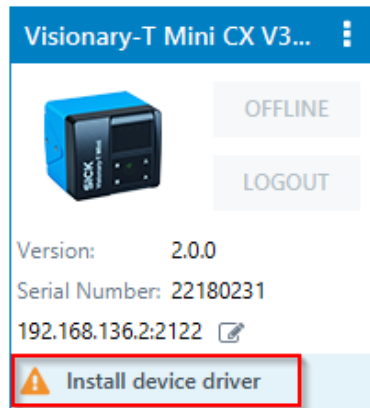
View:  

+ Software

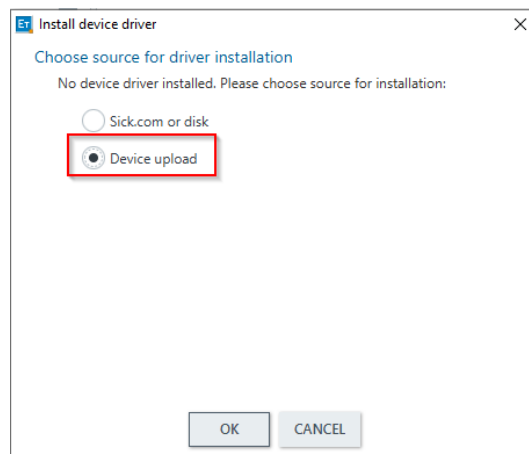
# Install SDD

(IF NOT ALREADY DONE)

- After a successful connection the driver might be missing.
- Click on *Install device driver*

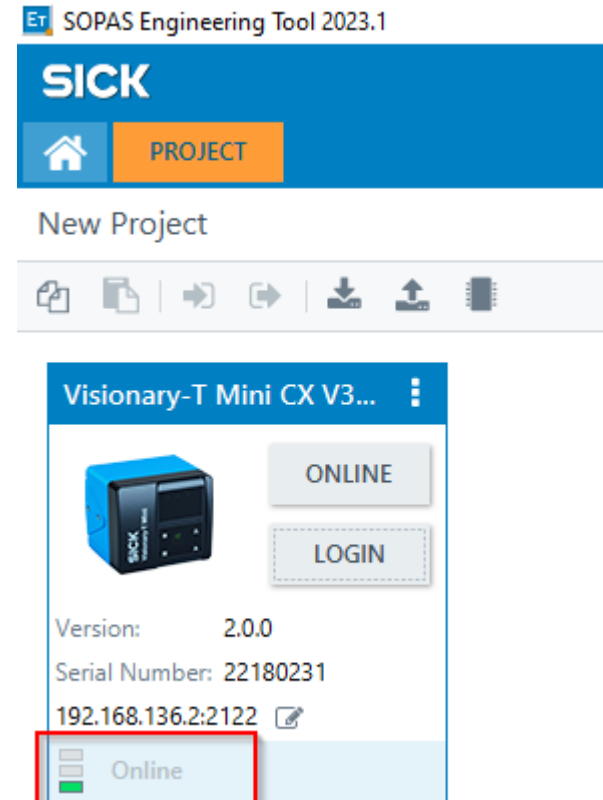


- Choose *Device upload*



# Start

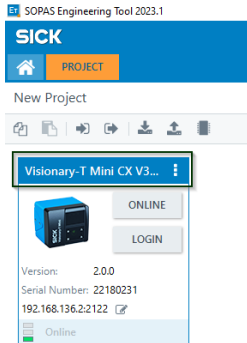
- Precondition: Device is online.
- If not, please check:
  - Physical connection
  - IP address
  - SDD version  
(uninstall and upload form device again)
  - Always start device first, then SOPAS ET  
(to ensure that the communication interface is active)



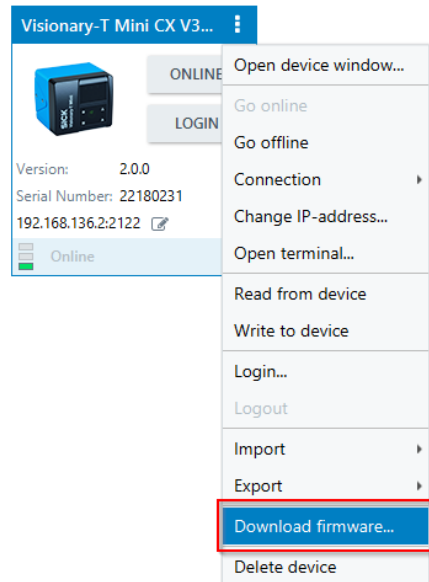
# Update

## SELECT FILES

- Device must be highlighted:



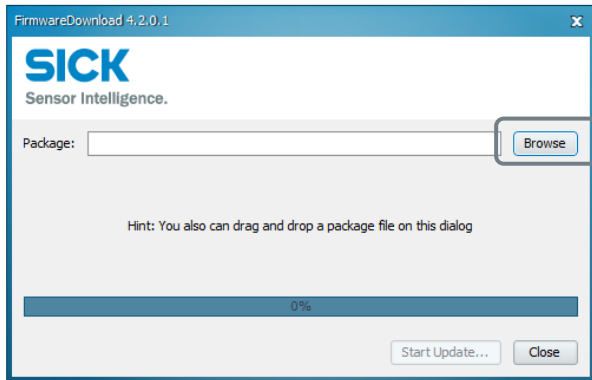
- Select Download firmware:



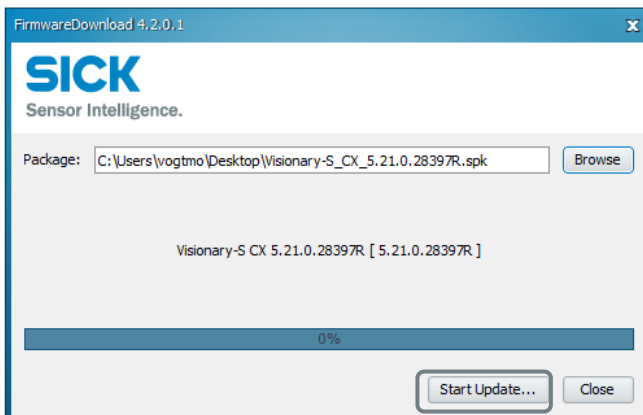
# Update

## SELECT FILES

- Select a \*.spk file



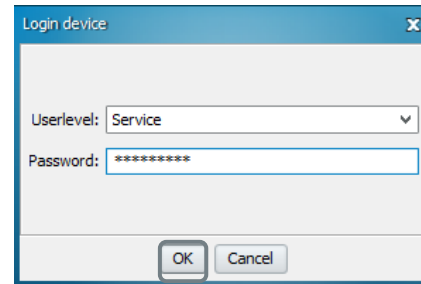
- Start Update



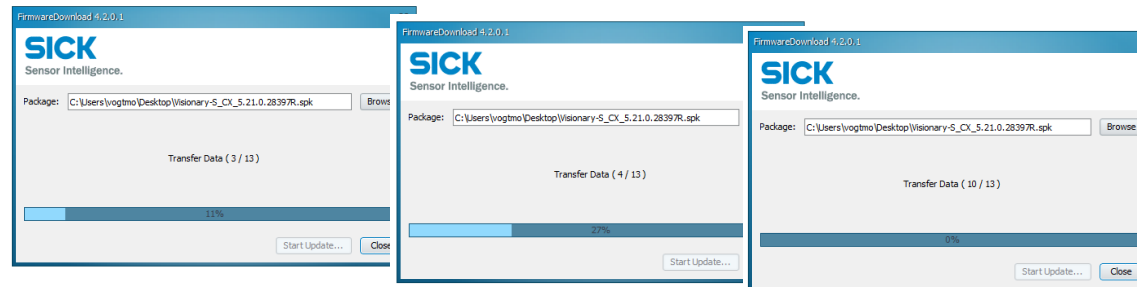
# Update

## SELECT FILES

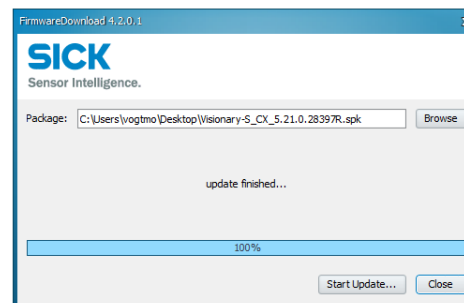
- Confirm **Service** level with password
- Password: **CUST\_SERV**



- Wait ...



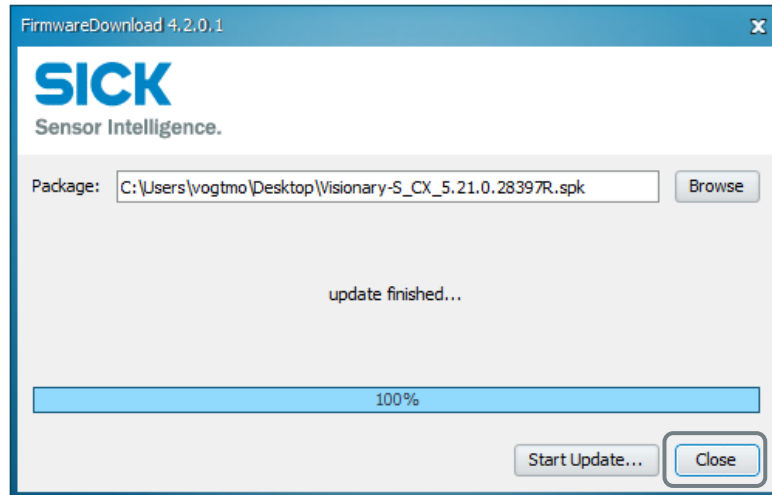
- ... until download succeeds



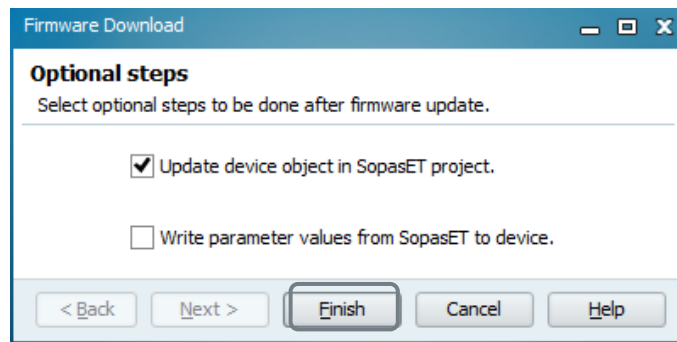
# Update

## FINISH UPDATE

- Close *Firmware Download* dialog



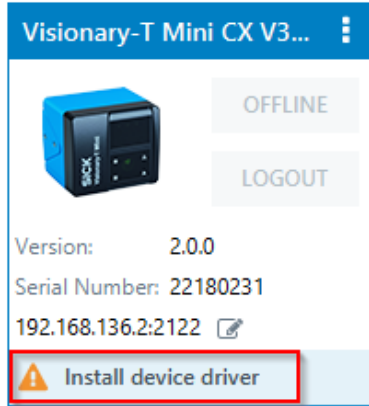
- Choose *Finish*



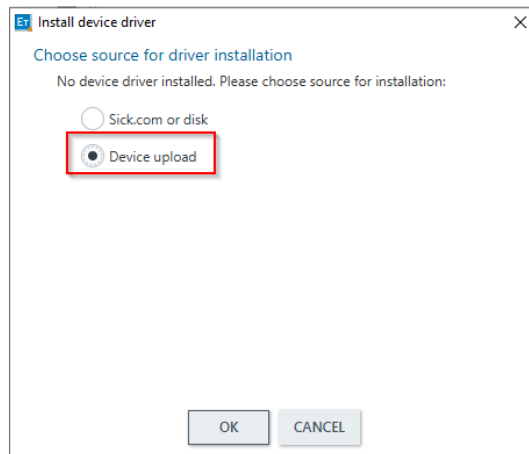
# Update

## INSTALL NEW DEVICE DESCRIPTION

- After a successful connection the driver might be missing.
- Click on *Install device driver*



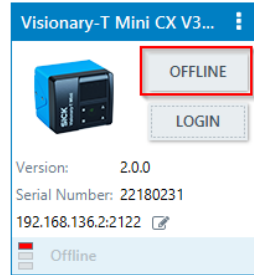
- Choose *Device upload*



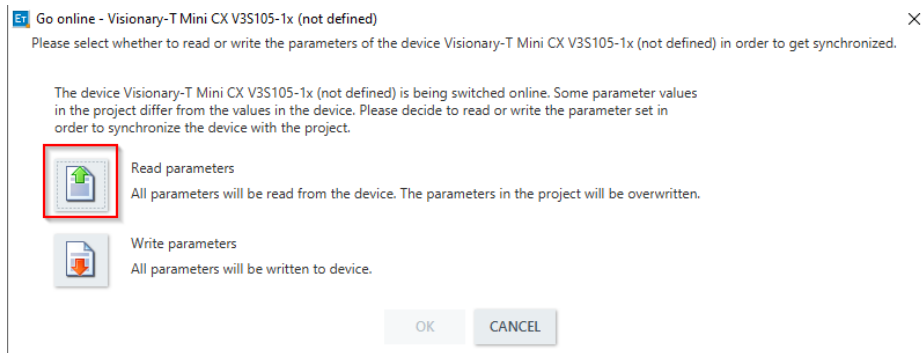


# Go Online

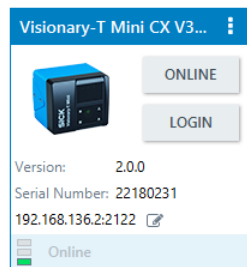
- Click *Offline* to go online



- Choose *Read parameters*



- Success!





# Thank you for your attention.

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# 2.1.5 Single frame / Trigger mode description

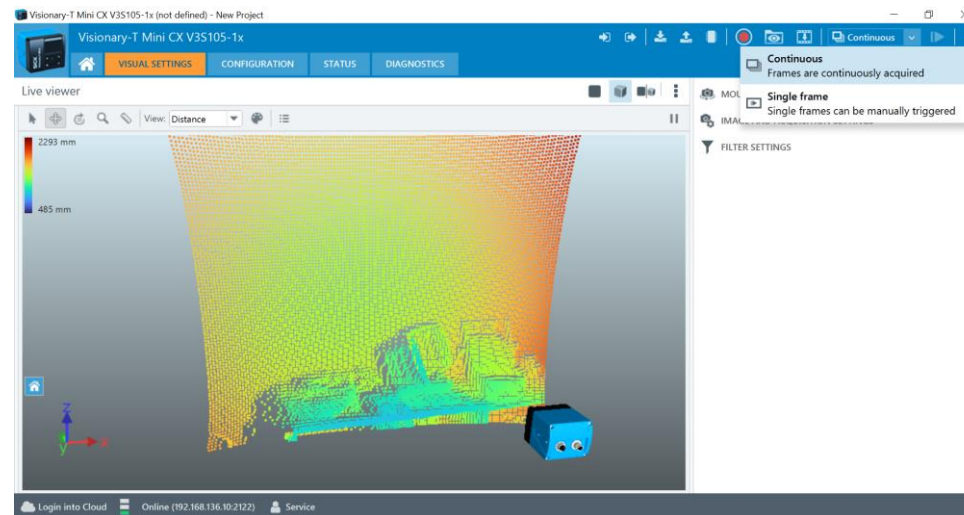
SICK AG – Mobile Perception – 3D Snapshot



# Visionary-T Mini Device Page

## OPERATION MODE – SINGLE FRAME

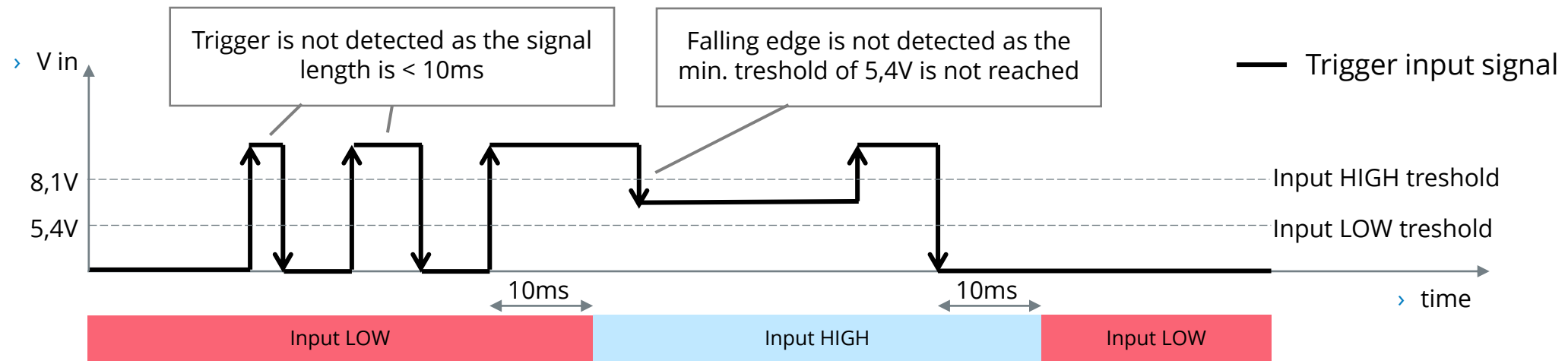
- › The Visionary-T Mini CX supports two different image streaming modes
- › Set the operating mode to "Single image" to transmit only the next captured image after a trigger signal.
- › Please notice:  
As soon as you set the operation mode to "Single frame" the Visionary-T Mini will switch to the standby mode until a first image is requested. This request can be done either by a digital trigger signal, the "Trigger next image" button or an API command. The Visionary-T Mini starts then the internal continuous image capturing in order to guarantee a thermal stable system for calibrated and accurate measurements. However only the triggered frames are being transferred.  
**The accuracy of the first triggered image in "Single frame" mode may therefore be out of the specification.**



# Visionary-T Mini CX

## DIGITAL IO – SIGNAL SPECIFICATION

- › The HIGH voltage treshold for the digital input during a rising edge is max. 8,1V
- › The LOW voltage treshold for the digital input during a falling edge is min. 5,4V
- › The mininum duration for a valid digital trigger signal is 10ms otherwise it will not be accepted



# Visionary-T Mini CX

## CONFIGURATION – DIGITAL IO

- › The Visionary-T Mini offers programmable digital in- and outputs
- › You can define one input to trigger the next frame.  
Please keep in mind that this feature works only when the device mode is set to “Single frame” mode.
- › Following functions are available:
  - › Trigger (Input):
    - Trigger a single frame transfer when the device is in “Single frame” mode
  - › Trigger process (Output):
    - Sets the output to high during the processing of the input trigger signal.  
You can use this signal for synchronization purposes.

The image shows two screenshots of the Visionary-T Mini CX V3S105-1x configuration interface. The top screenshot shows the 'Digital In- and Output' table with five rows (INOUT1 to INOUT5), all with a status of 0 and functionality set to 'unused (Input)'. The bottom screenshot shows the same table with six rows (INOUT1 to INOUT6), all with a status of 0. The 'Functionality' dropdown for INOUT1 is open, showing options: 'unused (Input)', 'unused (Input)', 'OFF (Output)', 'ON (Output)', 'Temperature warning (Output)', 'Trigger process (Output)', 'Power-save mode (Input)', 'Trigger (Input)', and 'Device warning (Output)'. The 'Trigger process (Output)' option is highlighted.

|        | Status | Functionality  |
|--------|--------|----------------|
| INOUT1 | 0      | unused (Input) |
| INOUT2 | 0      | unused (Input) |
| INOUT3 | 0      | unused (Input) |
| INOUT4 | 0      | unused (Input) |
| INOUT5 | 0      | unused (Input) |

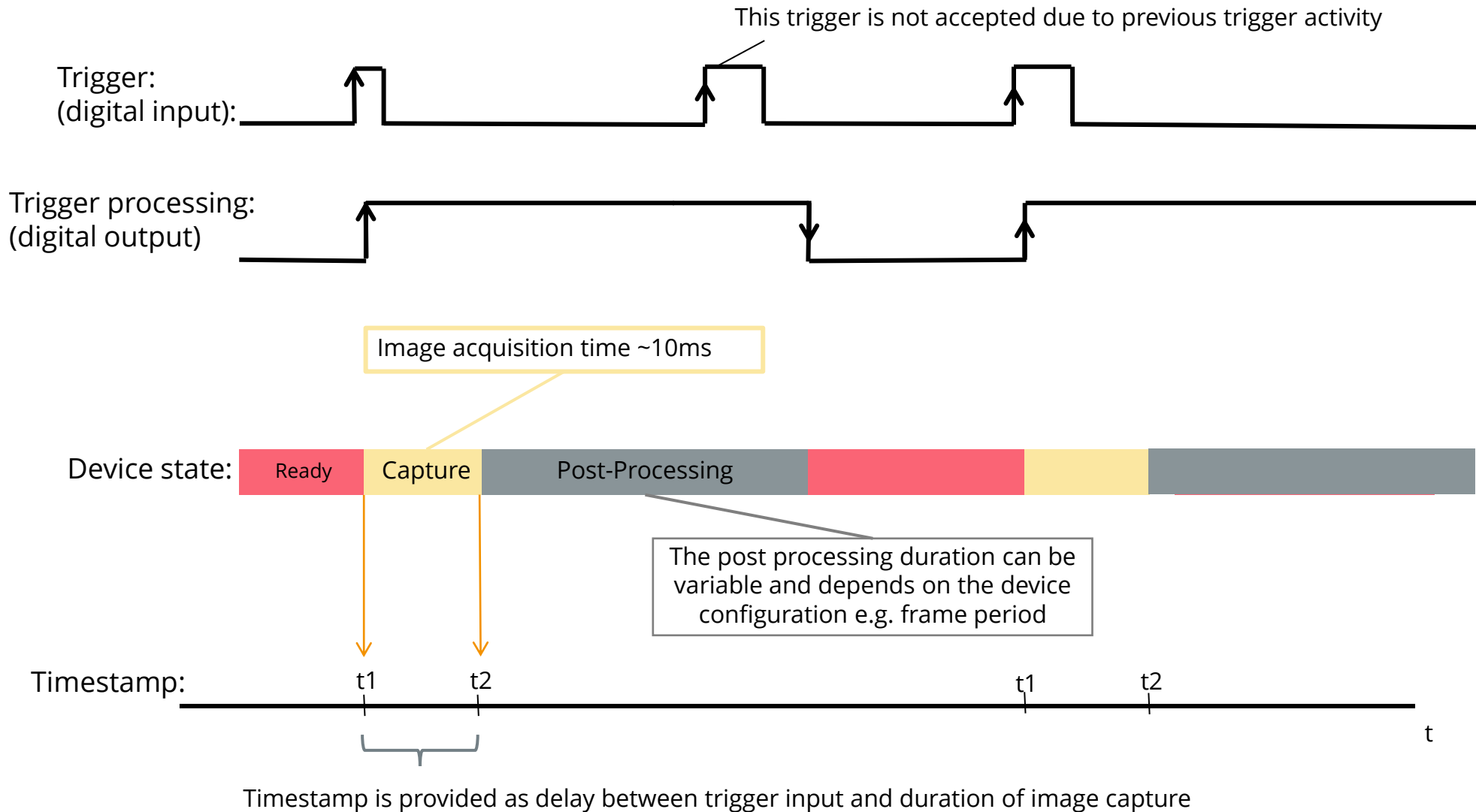
|        | Status | Functionality                |
|--------|--------|------------------------------|
| INOUT1 | 0      | unused (Input)               |
| INOUT2 | 0      | unused (Input)               |
| INOUT3 | 0      | OFF (Output)                 |
| INOUT4 | 0      | ON (Output)                  |
| INOUT5 | 0      | Temperature warning (Output) |
| INOUT6 | 0      | Trigger process (Output)     |

# Visionary-T Mini CX

## CONFIGURATION – DIGITAL IO

- › The Visionary-T Mini CX continuously captures data without streaming it out unless a trigger initializes the sending of the next available frame. Hence the delay between the image acquisition and the data reception is not constant
- › This can result in a delay that is as long as the time required to capture an image
- › The Visionary-T Mini CX will not accept any new trigger during the processing of a previous trigger
- › The Visionary-T Mini CX provides a „trigger processing“ output via one defined digital output. This indicator can be used to synchronize the triggering behavior
- › The timestamp within the frame is set as the delay between trigger input and frame capture duration. The timestamp can be used to synchronize your timing in case of real time conditions

# Trigger mode VISUALIZATION







# Thank you for your attention.

SICK AG - Mobile Perception – 3D Snapshot