

FFU NON-CONTACT FLOW MEASUREMENT



Flow sensors

NON-CONTACT FLOW MEASUREMENT



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Additional information

| Detailed technical data3 |
|------------------------------|
| Type code4 |
| Ordering information5 |
| Dimensional drawings6 |
| Connection type and diagram8 |
| Recommended accessories8 |
| |

Product description

The non-contact FFU ultrasonic flowmeter detects the flow volume of conductive and non-conductive liquids. Swimming against the current requires more strength than with the current – this is the simple fact on which ultrasonic flow measurement according to the phase difference process is based. Its compact design enables the device to be used in a wide range of applications, including

At a glance

- Flow sensor for conductive and nonconductive liquids
- Compact design with no moving parts
- Process temperature up to 80 °C, process pressure up to 16 bar

Your benefits

- Maintenance-free flow sensor; reduces maintenance costs
- Adjustable measuring ranges, reduced number of variants
- Can be used for conductive and nonconductive liquids, reducing both the number of variants and storage costs

those with limited space. This sensor with an enclosure rating of IP67 features a seal-free sensor design with highquality polyphenylsulfone (Ultrason® P), which not only makes it possible to use the device in harsh ambient conditions, but also ensures high process reliability. The large cleartext display also helps provide simple, fast, and hassle-free commissioning.

- High chemical resistance due to sealfree sensor design
- Large display with membrane keyboard
- Integrated empty tube detection
- Straight measuring tube reduces pressure loss, thus reducing energy costs
- Sensor without seals increases process reliability and availability
- Flexible measuring device for all industries

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For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



Detailed technical data

Features

| | DN 10 | DN 15 | DN 20 | DN 25 |
|--------------------------------------|-------------|-------|-------------|-------|
| Medium | Fluids | | | |
| Nominal diameter measuring tube (DN) | DN 10 | DN 15 | DN 20 | DN 25 |
| Process temperature | 0 °C +80 °C | | | |
| Process pressure | Max. 16 bar | | Max. 10 bar | |

Performance

| | DN 10 | DN 15 | DN 20 | DN 25 |
|----------------------------|--|-------------|-------------|-------------|
| Minimim flow | ≤ 0.3 l/min | ≤ 0.9 l/min | ≤ 3.5 l/min | ≤ 5 I/min |
| Maximum flow | ≤ 21 l/min | ≤ 36 l/min | ≤ 60 l/min | ≤ 240 I/min |
| Inlet zone | 10 cm | 30 cm | 40 cm | 40 cm |
| Output zone | 0 cm | 5 cm | 10 cm | 20 cm |
| Conductivity | No limitation | | | |
| Accuracy of sensor element | 2 % (of final value) ¹⁾ 1 % (of reading ± 3 mm/s (with calibration report)) ¹⁾ (depending on type) | | | |
| Repeatability | ≤ 0.5 % | | | |
| Resolution | 0.003 l/min | 0.006 l/min | 0.012 l/min | 0.03 l/min |

¹⁾ Reference condition: Water, zero gas, measuring tube completely full, no cavitation, temperature of medium 20 °C, ambient temperature 20 °C ... 25 °C, compliance with inlet and outlet zones, warm-up time for electronics: 30 min.

Mechanics

| | DN 10 | DN 15 | DN 20 | DN 25 |
|--------------------|---|---|---|--|
| Process connection | G 1/2 1/2" NPT Clamp (DIN 11864- 3) (depending on type) | G ³ /4 ³ /4" NPT Clamp (DIN 11864- 3) (depending on type) | G 1 1" NPT Clamp (DIN 11864- 3) (depending on type) | G 1 ¹ / ₄ 1 ¹ / ₄ " NPT Clamp (DIN 11864- 3) (depending on type) |
| Wetted parts | PPSU | | | |
| Housing material | PPSU | | | |
| Enclosure rating | IP 67 | | | |
| Weight | 340 g | 350 g | 420 g | 460 g |

Electronics

| Supply voltage | 18 V DC 30 V DC ¹⁾ |
|--------------------------|-------------------------------|
| Residual ripple | $\leq 5 V_{pp}^{2}$ |
| Power consumption | ≤ 180 mA ³⁾ |
| Initialization time | ≤5s |
| Protection class | III |
| Electric el como esti co | |

Electrical connection Round connector M12 x 1, 5-pin / M12 round connector x 1, 8-pin (depending on type)

¹⁾ All connections are polarity protected. All outputs are overload and short-circuit protected.

 $^{\rm 2)}$ May not exceed or fall below V $_{\rm s}$ tolerances.

³⁾ Without load.

⁴⁾ There are 100 mA for each output pnp and npn available.

⁵⁾ Analog output and display.

| Output signal | Analog output: 4 mA 20 mA, 0 mA 20 mA current flow and temperature, 1 pulse/status output: PNP/NPN-transistor output for flow rate meter, empty pipe detection, flow monitoring, dosing output, flow direction (dependent on type) ¹) Analog output: 4 mA 20 mA, 0 mA 20 mA current flow and temperature, 2 pulse/status output: PNP/NPN-transistor output for flow rate meter, empty pipe detection, flow monitoring, 1 switching input for dosing and counter reset ¹) (depending on type) |
|-------------------------|--|
| Impuls/frequency output | 0 kHz 10 kHz |
| Puls width | ≤1s |
| Signal voltage HIGH | V _s - 2 V |
| Signal voltage LOW | ≤ 2 V |
| Output current | < 100 mA ⁴⁾ |
| Inductive load | 1H |
| Capacitive load | 100 nF |
| Response time | Filter off 100 ms, filter low 300 ms, filter medium 1 s, filter strong 4.2 s $^{\rm 5)}$ |
| Output load | < 500 Ohm |
| Lower signal level | 3.8 mA 4 mA |
| Upper signal level | 20 mA 20.5 mA |

¹⁾ All connections are polarity protected. All outputs are overload and short-circuit protected.

²⁾ May not exceed or fall below V_s tolerances.

³⁾ Without load.

 $^{\scriptscriptstyle 4)}$ There are 100 mA for each output pnp and npn available.

⁵⁾ Analog output and display.

Ambient data

| Ambient operating temperature | 0 °C +60 °C |
|-------------------------------|-------------|
| Ambient storage temperature | 0 °C +70 °C |

Type code



Not all variations of the type code can be combined!

Ordering information

- Process pressure: max. 16 bar
- Nominal diameter measuring tube: DN 10
- Maximum flow: 0 I/min ... 21 I/min

| Process connection | Туре | Part no. |
|---------------------|--------------|----------|
| G 1⁄2 | FFUS10-1G1I0 | 6041737 |
| | FFUS10-1G1SR | 6043743 |
| 1⁄2" NPT | FFUS10-1N1IO | 6047868 |
| Clamp (DIN 11864-3) | FFUS10-1C1I0 | 6049101 |
| | FFUC10-1C1SR | 6053120 |
| G 1⁄2 | FFUC10-1G1IO | 6049016 |
| | FFUC10-1G1SR | 6052236 |
| 1⁄2" NPT | FFUC10-1N1IO | 6058261 |
| | FFUS10-1N1SR | 6050786 |

- Process pressure: max. 16 bar
- Nominal diameter measuring tube: DN 15
- Maximum flow: 0 I/min ... 36 I/min

| Process connection | Туре | Part no. |
|----------------------|--------------|----------|
| 0.11 | FFUS15-1G1I0 | 6041249 |
| G %4 | FFUS15-1G1SR | 6043744 |
| ³ ⁄4" NPT | FFUS15-1N1IO | 6047869 |
| Clamp (DIN 11864-3) | FFUS15-1C1I0 | 6045162 |
| | FFUC15-1C1SR | 6050189 |
| G ¾ | FFUC15-1G1I0 | 6049017 |
| | FFUC15-1G1SR | 6052237 |
| ³ ⁄4" NPT | FFUS15-1N1SR | 6060235 |

- Process pressure: max. 10 bar
- Nominal diameter measuring tube: DN 20
- Maximum flow: 0 l/min ... 60 l/min

| Process connection | Туре | Part no. |
|---------------------|--------------|----------|
| | FFUS20-1G1I0 | 6041738 |
| G L | FFUS20-1G1SR | 6043745 |
| 1" NPT | FFUS20-1N1IO | 6047870 |
| Clamp (DIN 11864-3) | FFUS20-1C1I0 | 6049061 |
| | FFUC20-1C1SR | 6053121 |
| G 1 | FFUC20-1G1IO | 6049018 |
| | FFUC20-1G1SR | 6052238 |
| 1" NPT | FFUC20-1N1IO | 6058038 |

- Process pressure: max. 10 bar
- Nominal diameter measuring tube: DN 25
- Maximum flow: 0 l/min ... 240 l/min

| Process connection | Туре | Part no. |
|--------------------|--------------|----------|
| G 1 ¼ | FFUS25-1G1I0 | 6041739 |
| | FFUS25-1G1SR | 6043746 |

| Process connection | Туре | Part no. |
|---------------------|--------------|----------|
| | FFUS25-1N1IO | 6044996 |
| | FFUS25-1N1SR | 6049566 |
| Clamp (DIN 11864-3) | FFUS25-1C1I0 | 6044523 |
| | FFUC25-1C1SR | 6050188 |
| G 1 ¼ | FFUC25-1G1IO | 6049019 |
| | FFUC25-1G1SR | 6052239 |
| 1 ¼4" NPT | FFUC25-1N1IO | 6054505 |
| Clamp (DIN 11864-3) | FFUS25-1C1SR | 6052255 |

Dimensional drawings (Dimensions in mm (inch))

DN 10, G 1⁄2



DN 10, 1⁄2" NPT



DN 10, Clamp (DIN 11864-3)







DN 15, G 3⁄4



DN 15, 3/4" NPT



DN 15, Clamp (DIN 11864-3)



DN 20, 1" NPT

DN 20, G 1





DN 25, G 11/4





DN 25, 1¼" NPT



DN 25, Clamp (DIN 11864-3)

Connection type and diagram



① L⁺: Supply voltage
 ② Q₁: Digital output PNP/NPN
 ③ M: Ground
 ④ C: Communication
 ⑤ Q_A: Analog current output



- Q₁: Digital output PNP/NPN
- ③ M: Ground
- ④ Q₂: Digital output PNP/NPN
- (5) Q_A : Analog current output
- 6 C: Communication
- O IN 1: Digital input
- No function

Recommended accessories

- **Connection systems:** Plug connectors and cables
- Accessory family: connecting cables with female connector

| Brief description | Cable length | Туре | Part no. |
|--|--------------|----------------|----------|
| Head A: female connector, M12, 5-pin, straight Head B: cable Cable: PVC, unshielded | 2 m | DOL-1205-G02M | 6008899 |
| Head A: female connector, M12, 5-pin, straight Head B: cable Cable: drag chain use, PUR, halogen-free, un- shielded | 2 m | DOL-1205-G02MC | 6025906 |

FLOW SENSORS FFU

| Brief description | Cable length | Туре | Part no. |
|--|--------------|----------------|----------|
| Head A: female connector, M12, 5-pin, straight Head B: cable Cable: PVC, unshielded | 5 m | DOL-1205-G05M | 6009868 |
| Head A: female connector, M12, 5-pin, straight Head B: cable Cable: drag chain use, PUR, halogen-free, un- shielded | 5 m | DOL-1205-G05MC | 6025907 |
| Head A: female connector, M12, 5-pin, straight Head B: cable Cable: PVC, unshielded | 10 m | DOL-1205-G10M | 6010544 |
| Head A: female connector, M12, 5-pin, straight Head B: cable Cable: drag chain use, PUR, halogen-free, un- shielded | 10 m | DOL-1205-G10MC | 6025908 |
| Head A: female connector, M12, 5-pin, angled Head B: cable Cable: PVC, unshielded | 2 m | DOL-1205-W02M | 6008900 |
| Head A: female connector, M12, 5-pin, angled Head B: cable Cable: drag chain use, PUR, halogen-free, un- shielded | 2 m | DOL-1205-W02MC | 6025909 |
| Head A: female connector, M12, 5-pin, angled Head B: cable Cable: PVC, unshielded | 5 m | DOL-1205-W05M | 6009869 |
| Head A: female connector, M12, 5-pin, angled | 5 m | DOL-1205-W05MC | 6025910 |
| Head B: cable Cable: drag chain use, PUR, halogen-free, un- shielded | 10 m | DOL-1205-W10MC | 6025911 |
| Head A: female connector, M12, 8-pin, straight | 2 m | DOL-1208-G02MF | 6020663 |
| Head B: cable | 5 m | DOL-1208-G05MF | 6020664 |
| Cable: special color code, PVC, shielded | 10 m | DOL-1208-G10MF | 6048434 |

Mounting instructions



In applications where the flowmeter is exposed to high temperatures (t \geq 60 °C), the device should be mounted upside down:

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False positioning

Correct positioning



Tube has to be fully filled

Inlet and outlet paths

In order to receive an accurate volume measurement, it is necessary to observe inlet and outlet paths. The diameter of the tube - as given by the process connector of the FFU - should not change directly in front of the device and directly after the device. Minimum inlet and outlet paths are:

| Device nominal width | 1/2" | 3/4" | 1" | 1 1/4" |
|----------------------|-------|-------|-------|--------|
| Inlet path | 10 cm | 30 cm | 40 cm | 40 cm |
| Outlet path | 0 cm | 5 cm | 10 cm | 20 cm |

Maximum torque

Always make sure that the maximum torque of the nuts for the hydraulic connections is not overstep. Please use the supplied seals. If you seal with teflon tape that can result in to excessive tightening torques. We commend a maximum torque depending on the diameter of:

| | DN 10 | DN 15 | DN 20 | DN 25 |
|----------|-------|-------|-------|-------|
| Torque G | 2 Nm | 3 Nm | 4 Nm | 6 Nm |

Attention: The process connections from the FFU are offset by 5 mm (see dimensional drawing on page 6-8).

Mounted FFU must alway be mechanically stress free. Strong tension in the pipe system can lead to damage to the devise. Shocks or mechanical loads can affect the measurement accuracy of the measuring device. If the FFU must be additionally secured due to the presence of vibrations or mechanical motion, two mounting clamps can be mounted to the inlet and outlet of the measuring device.



FFU with mounting clamps

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