Waste & Recycling Industry
IN AN EXCELLENT POSITION TO FACE THE FUTURE.

SICK
Sensor Intelligence.
Tasks
Tasks in the waste and recycling industry 4

Applications in focus
Waste incineration plants (waste to energy) 7
Organic waste incineration (biomass to energy) 25
Biogas plants 43
Crematoria 49
Ammunition disposal 53

Systems and project engineering
Everything from stand-alone devices to complete analyzer systems 60

Products
Product overview 63

General information
Company 80
Industries 82
SICK LifeTime Services 84
Versatile product range for industrial automation 86
Industrial communication and unit integration 90
Services 91
Waste recycling is becoming increasingly important as more and more energy is being gleaned from waste components during incineration. During this process, the emissions released are subject to strict limits. For example, the limits laid down in the European Waste Incineration Directive (WID) 2000/76/EU apply to waste incineration plants. SICK analyzer systems are used for incineration optimization, during gas purification processes, in order to continuously monitor emissions. SICK offers a full range of measuring technology and data evaluation from a single source.

Emissions monitoring
The regulatory requirements for emission monitoring and reporting are becoming more stringent in nearly every country in the world. SICK analyzers and system solutions monitor and check emission limit values, contaminant emissions and the release of other substances into the environment.

Flue gas treatment
Scrubbers, catalytic reactors and particulate filters all remove gaseous pollutants from the flue gas. Process gas analyzers provide real-time measurement to optimize removal efficiency. This leads to significant savings of material and to less maintenance for plant operators.
Plant safety
Gas analyzers, dust monitors and level sensors ensure plant operation and safety. They monitor e.g. biomass bunker. SICK sensors monitor electrostatic precipitators, bag filters and control the stock of necessary reagents.

Service
Competent consulting, qualified planning support, detailed project planning and engineering, installation and start-up – SICK provides all of these services by its own personnel. SICK also provides service support of equipment.
APPLICATIONS IN FOCUS
WASTE INCINERATION PLANTS
(WASTE TO ENERGY)
Waste incineration plants (waste to energy)

This also includes hazardous waste and sewage sludge incineration plants and the incineration of hospital waste.

Focus 1
1. Waste transportation and waste bunkers

Focus 2
2. Incineration optimization

Focus 3
3. Denitrification systems

Focus 4
4. Flue gas scrubber

Focus 5
5. Dedusting with electrostatic precipitators or fabric filters

Focus 6
6. Overflow protection when stocking reagents for flue gas purification

Focus 7
Activated carbon filter bed

Focus 8
8. Emission measurement
Focus 1: Waste transportation and waste bunkers
WASTE INCINERATION PLANTS (WASTE TO ENERGY)

1. **Level measurement and crane operation in waste bunkers**
   The LMS511 2D laser scanner quickly detects changes to peaks in bulk materials. This makes it possible to measure the heap much more accurately; improving the working procedure and performance of the crane system.

2. **Industrial crane positioning in waste bunkers**
   Two DL100 Pro long range distance sensors are installed per crane. The sensors ensure exact positioning of the crane and crane trolley, and prevent them from colliding with the walls of the waste bunker. Their durable construction, in connection with laser measurement, guarantees high availability with minimum maintenance required. By installing two parallel sensors it is also possible to monitor the synchronization control of the industrial crane.

Under these harsh ambient conditions, the KH53 linear encoder can also be used as an alternative for the purpose of industrial crane positioning.
Garbage truck gripper positioning

Today, the process of collecting and emptying industrial and household waste containers is already partially automated. This is possible with the help of the LMS111 laser scanner from SICK. The laser scanner offers the necessary resolution and scanning precision to support 3D gripper positioning and loading onto the truck. With enclosure rating IP 67 and double-echo technology, the LMS111 can also be used under poor weather conditions.

It monitors the working areas of the gripper before, during, and after container emptying. Additionally, for garbage truck identification and automatic gate opening, the RFID device RFU620 can be used.
Incineration optimization

Incineration processes require $O_2$, which chemically reacts with the fuel. Measurement of the $O_2$ concentration at the combustion chamber outlet is an important variable when it comes to optimizing incineration, which is regulated by feeding in primary and secondary air.

Monitoring incineration efficiency ($O_2$) in waste incineration plants

The ZIRKOR302 in-situ gas analyzer is used to measure $O_2$. It quickly, reliably, and continuously measures the oxygen concentration during incineration. This allows optimal regulation of oxygenation from primary and secondary air, achieving permanent monitoring for the purposes of combustion optimization.
Focus 3: Denitrification systems
WASTE INCINERATION PLANTS (WASTE TO ENERGY)

Operation of an SNCR denitrification system (selective non-catalytic reduction)

For gas purification through selective non-catalytic reduction, ammonia or an aqueous urea solution is directly injected behind the combustion chamber at a temperature of 900 to 1100 °C. This causes the nitrogen oxides to react with the ammonium compounds and turn into nitrogen and water. This reduces NOx emissions. At the combustion chamber outlet, the GM32 continuously measures NO, and the GM700 measures NH3 slip.

At low NO and CO concentrations, the MCS100E HW can also be used for this process application.
Selective catalytic reduction removes nitrogen oxides (NO) from flue gases with the aid of a catalyst and the injection of aqueous ammonia. NO is converted into water and nitrogen at 200 to 400 °C. At the catalyst inlet, the NO concentration can be measured in order to regulate the quantity of ammonia. At the catalyst outlet, NO and NH\textsubscript{3} are measured.

The NH\textsubscript{3} concentration, in connection with the NO concentration, determines the efficiency of the denitrification process. The GM700 continuously measures what is called “NH\textsubscript{3} slip” in-situ.
**Focus 4: Flue gas scrubber**

**WASTE INCINERATION PLANTS (WASTE TO ENERGY)**

Flue gas scrubbers reduce HCl and SO₂. Wet scrubbers spray a cleaning solution into the scrubbing tower, counter-current to the gas. In the case of the dry scrubbing process, lime powder or milk of lime is used. In order to then remove any heavy metals and organic pollutants, activated carbon is added during dry absorption. The MCS300P HW simultaneously measures the SO₂, HCl, H₂O, and optionally the O₂ components. These measurements can help to significantly reduce the consumption of reagents, thereby lowering operating costs. Peaks in concentration can also be quickly and reliably recorded.
Focus 4: Flue gas scrubber
WASTE INCINERATION PLANTS (WASTE TO ENERGY)

2 Monitoring mercury separation in the scrubber
The purpose of the mercury process measurement is to monitor high Hg concentrations (Hg and HgCl₂) when incinerating waste of unknown composition. If the gas purification system is overloaded with very high Hg concentrations (>3000 µg/m³), counter measures must be promptly taken in order to ensure that emissions thresholds are respected.

Due to the new measuring method with Zeeman measuring technology, this can be done using the MERCEM300Z in a safe and low-maintenance manner, without cross-sensitivity, even at higher SO₂ concentrations in the raw gas.
Focus 5: Dedusting with electrostatic precipitators or fabric filters

WASTE INCINERATION PLANTS (WASTE TO ENERGY)

1. **Filter monitoring during dedusting with electrostatic precipitators or fabric filters**
   The flue gas is dedusted using electrostatic precipitators and/or fabric filters. In addition to dust, the fabric filter also separates out bicarbonate and activated carbon during dry flue gas purification. The dust concentration can be monitored behind the dust filter, but must be monitored at the emissions measuring point on the stack.

2. **Ash hopper level monitoring**
   The dust particles which pass through the bag filter are collected on the surface of the bag filter. The fly ash is shaken off and falls into the collection hopper. In order to determine whether the hopper is full, point level measurements are taken. The particularly rugged LBV310 vibrating level switch is ideal for this purpose. It operates with no mechanical moving parts, and is immune to deposit formation.

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DUSTHUNTER SB50 → p. 69

LBV3xx → p. 79
Focus 5: Dedusting with electrostatic precipitators or fabric filters

WASTE INCINERATION PLANTS (WASTE TO ENERGY)

Positioning the fly ash transporter for filling

The fly ash is removed from the collection hoppers and transported by truck to the landfill site. Sensors ensure that the loading hose is correctly positioned and that no fly ash ends up in the surrounding area during loading. The LMS511 2D laser scanner determines the position of the truck under the collection hoppers. This high-performance and efficient 2D laser scanner is suitable for measuring ranges of up to 80 m. The rugged housing with enclosure rating IP 67 protects the sensor against harsh weather conditions and the large amount of dust deposit that builds up when loading the ash.
Overflow protection when stocking reagents for flue gas purification

The LBV311 vibrating level switch monitors the level of solid bulk materials such as bicarbonate, lime, or activated carbon. For liquid reagents such as aqueous ammonia and milk of lime, the LFV311 vibrating level switch is the ideal solution. The tuning fork in these sensors always accurately records the level of each of the reagents regardless of the silo construction or tank material used.
Delta CO measurement at the activated carbon filter

Delta CO measurement can prevent fires in the activated carbon filter bed. The MKAS Twin multi-component analyzer system with the SIDOR modular gas analyzer is ideal for this purpose. In the case of newer systems using dry or semi-dry flue gas cleaning, the activated carbon is added at the same time as the other materials. This means that such monitoring is usually no longer necessary.
Focus 8: Emission measurement
WASTE INCINERATION PLANTS (WASTE TO ENERGY)

Emission measurement
In the stack, the pollutants HCl, HF, CO, NO\textsubscript{2} (NO and NO\textsubscript{2}), SO\textsubscript{2}, NH\textsubscript{3}, TOC, dust, and the reference values gas velocity, pressure, temperature, O\textsubscript{2}, and H\textsubscript{2}O are continuously measured. In some countries, such as Germany, continuous measurement of the total mercury content is also required. In order to further process this information and transmit it to the authorities, the measured values are transferred to a data acquisition system.

The measurements must be taken in accordance with the relevant regulations, such as those laid down in the EU Waste Incineration Directive (WID) 2000/76/EC, transposed in Germany by the 17th German Federal Emission Protection Directive (BImSchV).

 Continuous emissions monitoring of all pollutant components in exhaust gases
The MCS100FT can continuously measure the following components using one single extractive heated gas sample: HCl, CO, NO\textsubscript{2} as the sum of NO and NO\textsubscript{2}, SO\textsubscript{2}, NH\textsubscript{3}, O\textsubscript{2}, H\textsubscript{2}O, CO\textsubscript{2}, TOC, and HF. If regulations do not request HF as a measuring component, the MCS100E HW is sufficient. In this case, too, one single heated gas sample is all that is needed. For normalization, the pressure and temperature parameters are also measured.

 Monitoring of dust emissions
Dust can be measured extractively in the case of moist exhaust gases, or continuously in-situ under dry stack conditions. SICK has a fitting solution for both applications. For the standard application with dry flue gas (above the acid dew point), a DUSTHUNTER S (scattered light measurement principle) is best suited. In the case of wet flue gas (under the acid dew point), the FWE200 is used.

1 Continuous emissions monitoring of all pollutant components in exhaust gases
2 Monitoring of dust emissions

QAL3 check can be performed using the certified internal filter function without calibration gas.
Focus 8: Emission measurement

WASTE INCINERATION PLANTS (WASTE TO ENERGY)

Here, the gas to be measured is removed from the stack superisokinetically, heated to above the acid dew point, and continuously measured. In some markets (e.g., Hong Kong, China), not only dust concentration, but also opacity is continuously measured using the DUSTHUNTER T.

### Monitoring mercury in emissions

The MERCEM300Z extractive gas analyzer has the smallest certified measuring range of all measuring systems suitability tested in accordance with EN 15267-3, with a range from 0 to 10 µg/m³ total mercury content. It is also suitable for continuously monitoring the annual threshold of 10 µg/m³, which is set to come into force in future.

The greatest advantage of the MERCEM300Z is that it transforms oxidized mercury into metallic mercury without the addition of chemicals or converters, which significantly reduces the amount of maintenance required in comparison to all other measuring systems. This system is the only certified measuring assembly that can be operated with a heated sample gas line of a maximum of 35 m.
**Focus 8: Emission measurement**

**WASTE INCINERATION PLANTS (WASTE TO ENERGY)**

④ Gas flow measurement in the stack

The FLOWSIC100 volume flow measuring device continuously measures gas flow in the stack with no contact needed. The device requires minimal maintenance due to the ultrasonic technology used. Ultrasonic measurements are particularly reliable because the volume flow is measured over the entire stack cross-section. High quality of measurement is key, as pollutant concentrations are given in relation to the volume of flue gas measured and are indicated in kg/h. This is a legal requirement under the applicable EU standard (WID 2000/76/EC) which all Member States of the EU must implement.

Space-saving solution for measuring dust, flow, pressure, and temperature

With the CP100 combined probe, dust, flow, pressure, and temperature can be measured in the stack with minimal usage of space. This solution involves installing a DUSTHUNTER SP100 (scattered light method), a FLOWSIC100 PR (ultrasonic measuring principle as a probe), and a PT100 temperature sensor and pressure sensor on a combination flange (DN250 PN6). This renders additional couplings or flanges unnecessary.

Single in-situ measurement for HF emissions monitoring

The GM700 in-situ gas analyzer with TDLS laser technology (Tunable Diode Laser Spectroscopy) is used for taking single HF measurements. The gas analyzer has been suitability tested in accordance with EN 15267-3. It should preferably be used for retrofiting HF measurement systems.
Focus 8: Emission measurement
WASTE INCINERATION PLANTS (WASTE TO ENERGY)

Emissions calculator
The MEAC emissions calculator is ideal for recording, saving, normalizing, analyzing, displaying, and forwarding a continuous flow of data. It is available in several different models, which perform reporting in accordance with the applicable local legislation. The MEAC is TÜV-tested and certified, and provides data analysis that takes into account QAL3 data on drift control, amongst other elements.

SICK also provides solutions involving the MEAC for redundant operation. For digital data transfer to the control system, all standard data transmission protocols are available: Modbus, PROFIBUS, and OPC. Wired, analog signal transmission is also possible.
APPLICATIONS IN FOCUS
ORGANIC WASTE INCINERATION
(BIOMASS TO ENERGY)
Organic waste incineration (biomass to energy)

The term biomass covers all kinds of organic compounds such as food and agricultural waste. This also includes contaminated wood waste, which may contain organic, halogenated compounds or metals.

Focus 1

1 Delivery and storage of biomass

Focus 2

2 Incineration optimization

Focus 3

3 Denitrification systems

Focus 4

4 Flue gas scrubber

Focus 5

5 Dedusting with electrostatic precipitators or fabric filters

Focus 6

6 Overflow protection when stocking reagents for flue gas purification

Focus 7

Activated carbon filter bed

Focus 8

8 Emission measurement
Focus 1: Delivery and storage of biomass
ORGANIC WASTE INCINERATION (BIOMASS TO ENERGY)

1. Conveyor belt speed of the biomass belt in organic waste incineration
The conveyor belt speed at which the biomass is transported to the shredder and then to the storage location is very important when it comes to managing the material flow. The DFS60 incremental encoder calculates the speed and running direction of the belt. The DFS60 can either be configured via a PC or a separate programming tool, thus offering comprehensive programming flexibility for all industrial requirements.

2. Overflow protection for biomass bunkers and silos (organic waste incineration)
Biomass is usually stored in silos until it is used as a primary fuel in the burners. In order to prevent the silos from overflowing, level measurement is necessary. The LBV310 vibrating level switch is the ideal choice for monitoring biomass levels due to its rugged construction, amongst other features. The LBV310 operates with no mechanical moving parts, and is immune to deposit formation.

3. Conveyor belt control and shredder monitoring in organic waste incineration
Conveyor belts transport biomass from the waste heap to shredders or transfer stations. During this process, volume measurement systems regulate the rate at which biomass is fed to the shredders, optimize throughput, and reduce loading time. Using laser “time of flight” technology, the Bulkscan® LMS511 records the volume flow on conveyor belts with no contact required. The Bulkscan® LMS511 is particularly rugged, reliable, and wear-free. The built-in center of gravity calculator maximizes transportation performance and detects one-sided or unequal loading of the conveyor belt. The advantages: reduced belt wear and lower maintenance costs.
**Protection of biomass bunkers and wood shredders in organic waste incineration**

CO and \(O_2\) measurement in biomass bunkers and wood shredders is required in order to ensure early detection of smoldering fires and/or leakages in the inertization system. The MKAS multi-component analyzer system with explosion-protected sampling probe is ideal for this purpose. Using measuring point switchover, it can be configured to monitor several bunkers or shredders. The SIDOR gas analyzer simultaneously measures \(O_2\) and \(CO\).

The stability of the measuring system allows routine adjustments to be made solely using inert gas or ambient air. The SIDOR gas analyzer is ideal for safety-related measurements.
Incineration optimization

Incineration processes require $O_2$, which chemically reacts with the fuel. Measurement of the $O_2$ concentration at the combustion chamber outlet is an important variable when it comes to optimizing incineration, which is regulated by feeding in primary and secondary air.

Monitoring incineration efficiency ($O_2$) in organic waste incineration

The ZIRKOR302 in-situ gas analyzer is used to measure $O_2$. It quickly, reliably, and continuously measures the oxygen concentration during incineration. This allows optimal regulation of oxygenation from primary and secondary air, achieving permanent monitoring for the purposes of combustion optimization.
Focus 3: Denitrification systems
ORGANIC WASTE INCINERATION (BIOMASS TO ENERGY)

Operation of an SNCR denitrification system (selective non-catalytic reduction)

For gas purification through selective non-catalytic reduction, ammonia or an aqueous urea solution is directly injected behind the combustion chamber at a temperature of 900 to 1100 °C. This causes the nitrogen oxides to react with the ammonium compounds and turn into nitrogen and water. This reduces NOx emissions. At the combustion chamber outlet, the GM32 continuously measures NO, and the GM700 measures NH3 slip.

At low NO and CO concentrations, the MCS100E HW can also be used for this process application.
Selective catalytic reduction removes nitrogen oxides (NO) from flue gases with the aid of a catalyst and injection of aqueous ammonia. NO is converted into water and nitrogen at 200 to 400 °C. At the catalyst inlet, the NO concentration can be measured in order to regulate the quantity of ammonia. At the catalyst outlet, NO and NH₃ are measured. The NH₃ concentration, in connection with the NO concentration, determines the efficiency of the denitrification process.

The GM700 continuously measures what is called “NH₃ slip” in-situ. In the case of emissions measurement at the chimney, NOₓ and NH₃ are recorded to check for compliance with legal thresholds.
Focus 4: Flue gas scrubber

ORGANIC WASTE INCINERATION (BIOMASS TO ENERGY)

Process measurement at flue gas scrubber inlets

Flue gas scrubbers reduce HCl and SO₂. Wet scrubbers spray a cleaning solution into the scrubbing tower, counter-current to the gas. In the case of the dry scrubbing process, lime powder or milk of lime is used. In order to then remove any heavy metals and organic pollutants, activated carbon is added during dry absorption. The MCS300P HW simultaneously measures the SO₂, HCl, H₂O, and optionally the O₂ components.

These measurements can help to significantly reduce the consumption of reagents, thereby lowering operating costs. Peaks in concentration can also be quickly and reliably recorded.
Focus 4: Flue gas scrubber

ORGANIC WASTE INCINERATION (BIOMASS TO ENERGY)

Monitoring mercury separation in the scrubber

The purpose of the mercury process measurement is to monitor high Hg concentrations (Hg and HgCl₂) when incinerating waste of unknown composition. If the gas purification system is overloaded with very high Hg concentrations (>3000 µg/m³), counter measures must be promptly taken in order to ensure that emissions thresholds are respected. Due to the new measuring method with Zeeman measuring technology, this can be done using the MERCEM300Z in a safe and low-maintenance manner, without cross-sensitivity, even at higher SO₂ concentrations in the raw gas.
Focus 5: Dedusting with electrostatic precipitators or fabric filters

ORGANIC WASTE INCINERATION (BIOMASS TO ENERGY)

The flue gas is dedusted using electrostatic precipitators and/or fabric filters. In addition to dust, the fabric filter also separates out bicarbonate and activated carbon during dry flue gas purification. The dust concentration can be monitored behind the dust filter, but must be monitored at the emissions measuring point on the stack.

The DUSTHUNTER, which uses laser diodes to take measurements following the scattered light method, is suitable for this purpose. The measuring conditions and dust concentration will determine which DUSTHUNTER should be used.

The dust particles which pass through the bag filter are collected on the surface of the bag filter. The fly ash is shaken off and falls into the collection hopper. In order to determine whether the hopper is full, point level measurements are taken. The particularly rugged LBV310 vibrating level switch is ideal for this purpose. It operates with no mechanical moving parts, and is immune to deposit formation.

Filter monitoring during dedusting with electrostatic precipitators or fabric filters

Ash hopper level monitoring in organic waste incineration

DUSTHUNTER SB50 ➔ p. 69

LBV3xx ➔ p. 79
Positioning the fly ash transporter for filling

The fly ash is removed from the collection hoppers and transported by truck to the landfill site. Sensors ensure that the loading hose is correctly positioned and that no fly ash ends up in the surrounding area during loading. The LMS511 2D laser scanner determines the position of the truck under the collection hoppers. This high-performance and efficient 2D laser scanner is suitable for measuring ranges of up to 80 m.

The rugged housing with enclosure rating IP 67 protects the sensor against harsh weather conditions and the large amount of dust deposit that builds up when loading the ash.
Focus 6: Overflow protection when stocking reagents for flue gas purification

ORGANIC WASTE INCINERATION (BIOMASS TO ENERGY)

Overflow protection when stocking reagents for flue gas purification

The LBV311 vibrating level switch monitors the level of solid bulk materials such as bicarbonate, lime, or activated carbon. For liquid reagents such as aqueous ammonia and milk of lime, the LFV311 vibrating level switch is the ideal solution. The tuning fork in these sensors always accurately records the level of each of the reagents regardless of the silo construction or tank material used.
Focus 7: Activated carbon filter bed

ORGANIC WASTE INCINERATION (BIOMASS TO ENERGY)

Delta CO measurement at the activated carbon filter in organic waste incineration

Delta CO measurement can prevent fires in the activated carbon filter bed. The MKAS Twin multi-component analyzer system with the SIDOR modular gas analyzer is ideal for this purpose. In the case of newer systems using dry or semi-dry flue gas cleaning, the activated carbon is added at the same time as the other materials. This means that such monitoring is usually no longer necessary.

SIDOR → p. 66
MKAS → p. 74
Focus 8: Emission measurement
ORGANIC WASTE INCINERATION (BIOMASS TO ENERGY)

Emission measurement
In the stack, the pollutants HCl, HF, CO, NO\textsubscript{2} (NO and NO\textsubscript{2}), SO\textsubscript{2}, NH\textsubscript{3}, TOC, dust, and the reference values gas velocity, pressure, temperature, O\textsubscript{2}, and H\textsubscript{2}O are continuously measured. In some countries, such as Germany, continuous measurement of the total mercury content is also required. In order to further process this information and transmit it to the authorities, the measured values are transferred to a data acquisition system. The measurements must be taken in accordance with the relevant regulations, such as those laid down in the EU Waste Incineration Directive (WID) 2000/76/EC, transposed in Germany by the 17th German Federal Emission Protection Directive (BImSchV).

1 Continuous emissions monitoring of all pollutant components in exhaust gases
The MCS100FT can continuously measure the following components using one single extractive heated gas sample: HCl, CO, NO\textsubscript{2} as the sum of NO and NO\textsubscript{2}, SO\textsubscript{2}, NH\textsubscript{3}, O\textsubscript{2}, H\textsubscript{2}O, CO\textsubscript{2}, TOC, and HF. If regulations do not request HF as a measuring component, the MCS100E HW is sufficient. In this case, too, one single heated gas sample is all that is needed. For normalization, the pressure and temperature parameters are also measured.

QAL3 check can be performed using the certified internal filter function without calibration gas.

2 Monitoring of dust emissions in organic waste incineration
Dust can be measured extractively in the case of moist exhaust gases, or continuously in-situ under dry stack conditions. SICK has a fitting solution for both applications. For the standard application with dry flue gas (above the acid dew point), a DUSTHUNTER S (scattered light measurement principle) is best suited. In the case of wet flue gas (under the acid dew point), the FWE200 is used.
Monitoring mercury in emissions in organic waste incineration

The MERCEM300Z extractive gas analyzer has the smallest certified measuring range of all measuring systems suitability tested in accordance with EN 15267-3, with a range from 0 to 10 µg/m³ total mercury content. It is also suitable for continuously monitoring the annual threshold of 10 µg/m³, which is set to come into force in future.

The greatest advantage of the MERCEM300Z is that it transforms oxidized mercury into metallic mercury without the addition of chemicals or converters, which significantly reduces the amount of maintenance required in comparison to all other measuring systems. This system is the only certified measuring assembly that can be operated with a heated sample gas line of a maximum of 35 m.

Here, the gas to be measured is removed from the stack superisokinetically, heated to above the acid dew point, and continuously measured by a scattered light measuring cell. In some markets (e.g., Hong Kong, China), not only dust concentration, but also opacity is continuously measured using the DUSTHUNTER T.
Focus 8: Emission measurement
ORGANIC WASTE INCINERATION (BIOMASS TO ENERGY)

Gas flow measurement in the chimney in organic waste incineration
The FLOWSIC100 volume flow measuring device continuously measures gas flow in the chimney with no contact needed. The device requires minimal maintenance due to the ultrasonic technology used. Ultrasonic measurements are particularly reliable because the volume flow is measured over the entire chimney cross-section. High quality of measurement is key, as pollutant concentrations are given in relation to the volume of flue gas measured and are indicated in kg/h. This is a legal requirement under the applicable EU standard (WID 2000/76/EC) which all Member States of the EU must implement.

Single in-situ measurement for HF emissions monitoring
The GM700 in-situ gas analyzer with TDLs laser technology (Tunable Diode Laser Spectroscopy) is used for taking single HF measurements. The gas analyzer has been suitability tested in accordance with EN 15267-3. It should preferably be used for retrofitting HF measurement systems.

Space-saving solution for measuring dust, flow, pressure, and temperature
With the CP100 combined probe, dust, flow, pressure, and temperature can be measured in the chimney with minimal usage of space. This solution involves installing a DUSTHUNTER SP100 (scattered light method), a FLOWSIC100 PR (ultrasonic measuring principle as a probe), and a PT100 temperature sensor and pressure sensor on a combination flange (DN250 PN6). This renders additional couplings or flanges unnecessary.

This space-saving solution especially proves its worth where redundant design of the measuring devices is required.
Emissions calculation in organic waste incineration

The MEAC emissions calculator is ideal for recording, saving, normalizing, analyzing, displaying, and forwarding a continuous flow of data. It is available in several different models, which perform reporting in accordance with the applicable local legislation. The MEAC is TÜV-tested and certified, and provides data analysis that takes into account QAL3 data on drift control, amongst other elements.

SICK also provides solutions involving the MEAC for redundant operation. For digital data transfer to the control system, all standard data transmission protocols are available: Modbus, PROFIBUS, and OPC. Wired, analog signal transmission is also possible.
APPLICATIONS IN FOCUS
BIOGAS PLANTS
Biogas plants

Focus 1 44
① Fermentation

Focus 2 46
② Landfill gas
Fermentation
The fermentation of agricultural and organic waste and of digested sludge produces gas containing methane. An additional purification process can increase the methane concentration even further, until the gas has reached the natural gas quality required for use. SICK offers operators of small and large biogas plants the right products for measuring gas quality and flow after fermentation.

Gas analysis after the fermentation process
In order to record the sample gas components after fermentation, the concentrations of CH₄, H₂S (after technical clarification), O₂ and CO₂ are determined. This is necessary in order to determine the gas composition and therefore the quality of the fermentation. For this purpose, SICK offers the GMS800 modular gas analyzer, which is integrated into a measuring cabinet. Gas sampling for measurement is done extractively. Flame arresters at the sample gas inlet and outlet protect the plant against explosions.

The GM700 with laser technology is ideal for monitoring low concentrations of NH₃ of between 3 and 4 mg/Nm³ behind the biofilter.

Biogas flow measurement
When measuring gas flow, the FLOWSIC600 or the FLOWSIC600 Bio records all process steps from fermentation up to feeding in to the natural gas network. For applications using raw biogas at a low pressure and flow, the FLOWSIC600 Bio can be used. For measuring gas flow at a high pressure and for feed-in, the FLOWSIC600 is used. Thanks to its high level of measurement accuracy of +/- 0.2%, the FLOWSIC600 is an officially certified measuring device for feed-in to the natural gas network.
3 Methane quality measurement
Methane is enriched in a gas conditioner before being fed in to the gas network. In order to determine the quality and calorific value of the methane before feed-in, methane (CH₄) concentration is measured at the outlet of the gas conditioner system.

4 Flare gas measurement in biogas
When it comes to continuous process monitoring and optimization as well as detecting tiny leakages in the flare gas network, the FLOWSIC100 Flare is used. The primary area of application involves calculating greenhouse gas emissions based on the amount of flare gas measured in accordance with regulatory requirements. For this purpose, it is also necessary to precisely record very low flow rates. This is made possible by the use of state-of-the-art ultrasonic sensor technology, as well as a high signal time resolution combined with cutting-edge signal processing.
Focus 2: Landfill gas

BIOGAS PLANTS

Landfill gas
Landfill sites are one of the largest man-made sources of methane. Alongside CO₂, the methane gas emitted from landfill sites makes the biggest contribution to the greenhouse effect.

It is more environmentally friendly to capture landfill gas and use it as an energy source, rather than allowing it to be released into the atmosphere.

Gas analysis at the gas outlet of landfill sites
Landfill gas is used to generate thermal or electrical energy. In Germany, combined heat and power stations with very high energy efficiency are used for processing landfill gas. At the gas outlet, the CO₂, CH₄, and O₂ components are continuously measured. The monitored recording of these gases helps to prevent explosions.

For this purpose, SICK offers the SIDOR gas analyzer, which is integrated into a measuring cabinet. Gas sampling for measurement is done extractively. Flame arresters at the sample gas inlet and outlet of the analyzer system protect the plant against explosions.

Landfill gas flow measurement
By accurately measuring landfill gas, the operator can optimize regulation of their system and provide proof of their carbon dioxide emissions. In the case of applications with low pressure and flow, the FLOWSIC600 Bio acts as a reliable process gas counter for landfill gas. The FLOWSIC600 can be used for measuring gas flow at a high pressure and for purified gas.
Focus 2: Landfill gas

BIOGAS PLANTS

Thanks to its high level of measurement accuracy of +/- 0.2%, the FLOWSIC600 is an officially certified measuring device for feed-in to the natural gas network.

Flare gas measurement for landfill gas

When it comes to continuous process monitoring and optimization as well as detecting tiny leakages in the flare gas network, the FLOWSIC100 Flare is used. The primary area of application involves calculating greenhouse gas emissions based on the amount of flare gas measured in accordance with regulatory requirements. For this purpose, it is also necessary to precisely record very low flow rates.

This is made possible by the use of state-of-the-art ultrasonic sensor technology, as well as a high signal time resolution combined with cutting-edge signal processing.
Crematoria

Focus 1
① Incineration optimization

Focus 2
② Emission measurement
Monitoring incineration efficiency (CO, O₂) in crematoria

The ZIRKOR302 in-situ gas analyzer is used to measure O₂. It quickly, reliably, and continuously measures the oxygen concentration during incineration. This allows optimal regulation of oxygenation from primary and secondary air. The GM901 in-situ gas analyzer continuously measures the CO concentration.

As rapid response times are essential when measuring CO, this in-situ measuring technology is best suited for this purpose. It enables permanent monitoring for the purpose of combustion optimization.
### Continuous recording of pollutant components in crematoria

The MCS100E HW is used for multiple component measurements. It continuously records all gas components that must be monitored under law. For emissions measurement in Germany, the cold-extractive system solution MKAS with SIDOR is sufficient. In all cases, continuous dust measurement is obligatory. With its portfolio of dust measuring devices, SICK offers the ideal measuring solution for crematoria in all regions, in accordance with the applicable local legal provisions.

### Monitoring mercury in emissions in crematoria

The MERCEM300Z extractive gas analyzer has the smallest certified measuring range of all measuring systems suitability tested in accordance with EN 15267-3, with a range from 0 to 10 µg/m³ total mercury content. It is also suitable for continuously monitoring the annual threshold of 10 µg/m³, which is set to come into force in future. The greatest advantage of the MERCEM300Z is that it transforms oxidized mercury into metallic mercury without the addition of chemicals or converters, which significantly reduces the amount of maintenance required in comparison to all other measuring systems. This system is the only certified measuring assembly that can be operated with a heated sample gas line of a maximum of 35 m.
APPLICATIONS IN FOCUS
AMMUNITION DISPOSAL
Ammunition disposal

Focus 1
1. Process gas monitoring

Focus 2
2. Continuous exhaust gas monitoring of air in buildings

Focus 3
3. Emissions monitoring in ammunition disposal plants
Focus 1: Process gas monitoring

AMMUNITION DISPOSAL

Process gas monitoring
A special, explosion-resistant container is required for the disposal of chemical weapons. The gases created during this process are continuously monitored for CO, H₂, CH₄, and O₂ components. These gases contain toxic substances. For the purpose of subsequent disposal or storage, they are collected in special gas containers.

ATEX-compliant process monitoring in ammunition disposal
With the S720 (MULTOR, THERMOR, OXOR-P), SICK offers an ATEX model for continuously measuring the sample gas components CO, H₂, CH₄, and O₂ as a percentage by volume. All components installed in the system cabinet comply with the ATEX regulations. This includes, for example, the flame arresters in the gas pipe of the analysis module, which protect the customer’s plant.
Continuous exhaust gas monitoring of air in buildings

All the air inside the factory hall is drawn in, and is then filtered before being expelled outside. Here, the exhaust gas components NO, CO, and O₂ must be continuously measured.

Continuous monitoring of NO, CO, and O₂ in used air from buildings

In order to monitor used air coming from buildings, which is necessary in order to detect leakages in the process, SICK offers a cost-effective emissions monitoring system. The multiple component measuring system MKAS with the SIDOR analyzer continuously monitors the current concentrations of NO, CO, and O₂. Gas sampling for monitoring purposes is performed by an extractive sampling system.
Focus 3: Emissions monitoring in ammunition disposal plants

AMMUNITION DISPOSAL

Emissions monitoring in ammunition disposal plants
In order to continuously monitor emissions from ammunition disposal plants, the law stipulates that, similarly to waste incineration plants, the following sample gas components must be measured:
HCl, SO₂, NOₓ, CO, TOC, O₂, H₂O, dust, flow, pressure, and temperature. All gas analysis systems for emissions applications must usually be certified (e.g., QAL1 TÜV certification, MCERTS).

Emissions monitoring of all pollutant components in ammunition disposal
With the MCS100E HW, the following components are continuously recorded: HCl, CO, NOₓ (sum of NO and NO₂), SO₂, O₂, H₂O, and TOC. Optionally, NH₃ can also be measured with the multi-component analyzer system MCS100E HW. With its integrated calibration filter, drift control of the analyzer system can be performed in accordance with the QAL3 standard without using a test gas.

This makes the device significantly easier to use, and leads to a reduction in device maintenance costs as there is no need for calibration gases.
Focus 3: Emissions monitoring in ammunition disposal plants

Monitoring of dust emissions in ammunition disposal

Dust can be measured extractively in the case of moist exhaust gases, or continuously in-situ under dry stack conditions. SICK has a fitting solution for both applications. For the standard application with dry flue gas (above the acid dew point), a DUSTHUNTER (scattered light measurement principle) is best suited. In the case of wet flue gas (under the acid dew point), the FWE200 is used.

Here, the gas to be measured is removed from the stack superisokinetically, heated to above the acid dew point, and continuously measured with a scattered light measuring cell.

FWE200 → p. 68
DUSTHUNTER SB100 → p. 69
DUSTHUNTER SP100 → p. 70
Focus 3: Emissions monitoring in ammunition disposal plants

AMMUNITION DISPOSAL

③ Gas flow measurement in the stack in ammunition disposal

The FLOWSIC100 volume flow measuring device continuously measures gas flow in the stack with no contact needed. The device requires minimal maintenance due to the ultrasonic technology used. Ultrasonic measurements are particularly reliable because the volume flow is measured over the entire stack cross-section. High quality of measurement is key, as pollutant concentrations are given in relation to the volume of flue gas measured and are indicated in kg/h. This is a legal requirement under the applicable EU standard (WID 2000/76/EC) which all Member States of the EU must implement.

4 Monitoring of mercury in ammunition disposal

The MERCEM300Z extractive gas analyzer has the smallest certified measuring range of all measuring systems suitability tested in accordance with EN 15267-3, with a range from 0 to 10 µg/m³ total mercury content. It is also suitable for continuously monitoring the annual threshold of 10 µg/m³, which is set to come into force in future.

The greatest advantage of the MERCEM300Z is that it transforms oxidized mercury into metallic mercury without the addition of chemicals or converters, which significantly reduces the amount of maintenance required in comparison to all other measuring systems. This system is the only certified measuring assembly that can be operated with a heated sample gas line of a maximum of 35 m.
Emissions calculator for ammunition disposal

The MEAC emissions calculator is ideal for recording, saving, normalizing, analyzing, displaying, and forwarding a continuous flow of data. It is available in several different models, which perform reporting in accordance with the applicable local legislation. The MEAC is TÜV-tested and certified, and provides data analysis that takes into account QAL3 data on drift control, amongst other elements.

SICK also provides solutions involving the MEAC for redundant operation. For digital data transfer to the control system, all standard data transmission protocols are available: Modbus, PROFIBUS, and OPC. Wired, analog signal transmission is also possible.
EVERYTHING FROM STAND-ALONE DEVICES TO COMPLETE ANALYZER SYSTEMS

SICK provides application-related system solutions based on an extensive range of products. In addition to standard solutions, SICK also provides customized system solutions for the waste and recycling industry.

Ready-to-use analyzer containers

Whether used for emissions or process measurements, the analyzers should be installed in the immediate vicinity of the measurement points. Analysis containers serve an important function here by protecting the highly precise measuring systems and signal processing devices from the harsh ambient conditions at the installation site in the waste incineration plant.

Custom planning and engineering

Planning and engineering at SICK is combined with decades of experience in emissions and process monitoring. SICK’s engineers use the latest CAD systems to plan and design solutions to handle the waste incineration plant requirements. In doing so, the latest technology in analyzers and sample conditioning is deployed, and the current communications interfaces are used to ensure rapid data transfer. Systems are designed in accordance with the applicable international standards, as well as many national standards. Implemented solutions are extensively and clearly documented. The system documentation thus forms the basis for creating comprehensive project documentation and for supplying replacement parts rapidly. Customers have an experienced project team and a worldwide service organization at their disposal through commissioning and afterwards to ensure reliable and sustained system operation.
Project management according to internationally recognized methods

SICK ensures globally consistent and effective project management. No matter in what country our customers award a project contract to SICK, our international project teams provide consistent project results based on the same high standards of quality. Experienced project teams support the projects starting with the contract award and continuing through to acceptance at the construction site. These teams work to adhere to the scheduled project delivery deadlines, organize the system acceptance in the plant or on-site, and update the project documentation in consultation with the customer. The project team remains available even after the conclusion of the project. The responsible project team begins supporting complex projects as early as the bidding phase. This ensures that all project requirements are correctly understood and included in the bid.

SICK Meeting Point Router (MPR)

SICK’s Meeting Point Router works like a modem. It acts as a connection switching point between your sensors and systems and ensures safe, feedback-free separation of the networks. You can activate and quit the remote maintenance with the touchscreen.

Your benefits

- Remote session activation with a click
- No mechanical devices like fans or hard disks
- Also ideal for small systems
- Physical network separation for highest level of security
- Can also be retrofitted into existing systems
PRODUCT OVERVIEW
WASTE AND RECYCLING
Product overview

In-situ gas analyzers
ZIRKOR302 .......................... 64
GM32 ................................ 64
GM700 ................................ 65
GM901 ................................ 65

Extractive gas analyzers
MERCEM300Z ......................... 66
SIDOR .................................. 66
GMS800 ................................ 67
GMS800 Fidor ......................... 67
S700 ................................... 68

Scattered light dust measuring devices
FWE200 ................................. 68
DUSTHUNTER SB50 .................. 69
DUSTHUNTER SB100 ................. 69
DUSTHUNTER SP100 .................. 70

Transmittance dust measuring devices
DUSTHUNTER T100 .................... 70
DUSTHUNTER T200 .................... 71

CEMS solutions
Combi probe CP100 .................... 71
MCS100E HW ......................... 72
MCS100FT ............................. 72
MEAC ............................... 73

Process solutions
MCS300P HW .......................... 73

Customized analyzer systems
MKAS .................................. 74

Volume flow measuring devices
FLOWSIC100 ......................... 74

Mass flow measuring devices
FLOWSIC100 Flare ................... 75

Gas flow meters
FLOWSIC600 ......................... 75

Incremental encoders
DFS60 .................................. 76

2D laser scanners
LMS1xx ................................ 76
LMS5xx ............................... 77

Long range distance sensors
Dx100 .................................. 77

Flow sensors
Bulkscan® LMS511 .................... 78

Level sensors
LFV300 ................................ 78
LBV300 ............................... 79

RFID
RFU62x ................................ 79
ZIRKOR302 – At a glance

- All parts in contact with gas are heated
- Automatic testing and adjustment with ambient air

Your benefits

- For high process temperatures up to 1400 °C
- No reference gas required
- No re-ignition into sample gas possible
- Fixed physical zero point
- Short response time
- Operation of up to 3 sensors via one evaluation unit

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.

GM32 – At a glance

- Direct, fast in-situ measurement
- No gas sampling, no gas transport, no gas conditioning
- Up to eight measuring components at the same time, plus process temperature and pressure
- DOAS and CDE evaluation process
- Numerous independent measuring ranges with consistent accuracy
- Automatic self-test function (QAL3) without test gases
- Overpressure encapsulated design for ATEX Zones 1 and 2

Your benefits

- Measured values in real time without altering the gas composition
- Short-term process deviations are detected
- Representative measurement by selection of cross-duct or measuring probe versions
- Fast on-site service due to modular design
- Long maintenance-free intervals
- Cost-effective in-situ gas analyzer — also in ATEX design
- Low cost of installation and operation, no test gases required
- Complete emissions measurement in Kraft pulp process by way of simultaneous measurement of TRS components plus SO₂, NO, NH₃

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.
IN-SITU GAS ANALYZERS GM700

GM700 – At a glance
• High selectivity due to high spectral resolution
• Short response times
• No calibration required
• No moving parts: minimal wear and tear
• No gas sampling and conditioning required

Your benefits
• Unbiased measuring values due to in-situ measurement directly in the process
• Best application solution using probe or cross-duct type
• High reliability during operation
• Also applicable for harsh environment conditions
• Detection of fast and short-term process fluctuations

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.

GM901 – At a glance
• Representative measurement across the duct
• Operation via evaluation unit
• Short response times
• Verifiable with gas-filled cuvette; gas testable probe with test gas

Your benefits
• Measurement results in real time due to in-situ measurement
• Fast and simple installation and commissioning
• Easy, user-friendly operation
• Economical due to low maintenance

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.
MERCEM300Z – At a glance

- Accurate measurement of “total mercury” directly in a thermal converter (patented)
- Measuring operation without using consumables
- Very low maintenance gas sampling using an ejector pump – no moving parts
- Integrated adjustment cell for automatic drift correction
- Automatic adjustment of the entire measuring system with a built-in test gas generator (optional)
- Modular design with the entire system

Your benefits

- Reliable results of the actual measuring values of elemental Hg and Hg compounds in gases
- Very low operating expenses
- Measuring certainty using the fully automated adjustment with test gas
- Minimum maintenance expenditure
- Long-term stability minimizes technician time requirements due to self-adjusting measuring system
- Convenient and fast access for easy service and user-friendly remote diagnosis

SIDOR – At a glance

- Detector with high long-term stability
- Paramagnetic or electrochemical O₂ measurement
- Automatic adjustment with component-free ambient air
- Insensitive to contaminations

Your benefits

- Automatic adjustment, self-monitoring and fault diagnosis
- Test gas adjustment only every 6 months
- Long maintenance intervals
- TÜV approval and ATEX type approval for measurement of CH₄, CO₂ and O₂
- Repairable on site
- Exchange of components without complicated temperature adjustment in the factory
GMS800 – At a glance

- 7 different analyzer modules: DEFOR (NDUV, UVRAS), FIDOR (FID), MULTOR (NDIR), OXOR-E (electrochemical O2), OXOR-P (paramagnetic O2), THERMOR (TC) and UNOR (NDIR)
- 4 different types of enclosures

Your benefits

- Approved according to EN 15267-3 and EN 14181
- Installations in Non-Ex-areas and Ex-areas (Zone 1 and 2 according to ATEX) possible
- Minimum service and maintenance work as well as easy reconditioning of existing installations due to modular design
- Adjustment without test gases via optional adjustment unit

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.

GMS800 FIDOR – At a glance

- Standard 19" enclosure for easy integration into all industry-typical systems
- Maintenance free ejector pump delivers sample gas to the analyzer
- Integrated catalytic converter (option) provides very clean zero gas
- Automatic regulation and compensation of process pressure fluctuations
- Protective filter at sample gas inlet
- High degree of linearity (≤ 2 %) for very low and high measuring ranges

Your benefits

- High availability (99.5 %)
- Convenient remote diagnosis and operation via ethernet using SOPAS-ET software
- Minimum maintenance costs due to the absence of moving parts
- Replacement of complete assemblies and modules makes repairs easy
- Compatible with predecessor systems
- Hydrogen as fuel gas, expensive helium is not required
- Low operating costs, e.g., due to low hydrogen consumption (typical 30 ml/min)
- The GMS811 FIDOR, on which the control unit (BCU) can be separated from the analyzer unit, supports convenient control and monitoring from a central control room.

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.
S700 – At a glance

- 5 different measuring principles available
- Over 60 measuring components from which to choose

Your benefits

- Easy application-specific adaptation due to modular design
- Also suitable for hazardous areas Zone 1 and Zone 2 (ATEX)
- 3 different enclosure versions for several application ranges
- Up to 3 analyzer modules in one enclosure

- Automatic adjustment with test gas or calibration cuvette
- Integrated self diagnostics and watchdog functions

FWE200 – At a glance

- For very low to medium dust concentrations
- Gas sampling and return combined in one probe

Your benefits

- Reliable dust measurement in wet gas
- No movable parts with contact to aggressive gas, therefore low maintenance efforts
- Contamination check
- Automatic check of zero and reference point

- Installation directly at the duct due to compact design

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.
SCATTERED LIGHT DUST MEASURING DEVICES

DUSTHUNTER SB50

SCATTERED LIGHT DUST MEASURING DEVICES

DUSTHUNTER SB100

DUSTHUNTER SB50 – At a glance

• For low to medium dust concentrations
• One-side installation
• Automatic check of zero and reference point

Your benefits

• Easy installation, commissioning and operation
• Measurement independent of gas velocity, humidity and particle charge
• Automatic compensation of background radiation, therefore no light absorber necessary
• For medium to large duct diameters

DUSTHUNTER SB100 – At a glance

• For very low to medium dust concentrations
• One-side installation
• Contamination check
• Automatic check of zero and reference point

Your benefits

• Easy installation, commissioning, and operation
• Measurement independent of gas velocity, humidity and particle charge
• Approved according to EN 15267
• Low maintenance due to self-monitoring

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.

www.mysick.com/en/DUSTHUNTER_SB50

www.mysick.com/en/DUSTHUNTER_SB100
DUSTHUNTER SP100 – At a glance

- One-side installation
- For very low to medium dust concentrations
- Automatic check of zero and reference point

Your benefits

- Ideal for thick- or double-walled ducts
- Approved according to EN 15267
- Low maintenance due to self-monitoring and contamination check

DUSTHUNTER SP100

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.

DUSTHUNTER T100 – At a glance

- For medium to high dust concentrations
- Integrated contamination check
- Automatic check of zero and reference point

Your benefits

- Easy installation, commissioning and operation
- Measurement independent of gas velocity, humidity and particle charge
- Low maintenance due to self-monitoring
- Approved according to EN 15267

DUSTHUNTER T100

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.
DUSTHUNTER T200 – At a glance
- Integrated contamination check for sender/receiver and reflector unit
- Automatic self-alignment of the optical assembly
- Automatic check of zero and reference point

Your benefits
- Easy installation, commissioning and operation
- Measurement independent of gas velocity, humidity and particle charge
- For medium to high dust concentrations
- For small to large measuring distances
- Low maintenance due to self-monitoring and contamination check
- Approved according to EN 15267

Combiprobe CP100 – At a glance
- Tested for suitability or officially approved
- Complete analyzer solutions
- Detection of pollutants and reference quantities that are relevant to emissions

Your benefits
- Officially approved analyzer systems
- Long maintenance intervals
- Convenient complete solutions for monitoring emissions

⇒ www.mysick.com/en/DUSTHUNTER_T200
For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.

⇒ www.mysick.com/en/Combiprobe_CP100
For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.
MCS100E HW – At a glance

- Extractive measurement of up to 8 IR-active gas compounds
- Additional oxygen and total hydrocarbon analyzers as an option
- Gas paths completely heated
- Test gas supply at the gas sampling probe or at the analyzer
- Back-purging of gas sampling probe for cleaning of filters
- Fast sample gas exchange for minimizing adsorption and desorption effects
- Automated sample point switching

Your benefits

- Measurement of several gas components with one analyzer
- Heated gas paths enables measurement of difficult gases like HCl and NH₃
- Long maintenance intervals (typically 6 months) due to self monitoring of the analyzer
- Selective measurement of NO and NO₂ – no converter required
- QAL3 drift test according to EN 14181 with internal calibration filter wheel – no test gas required

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.

MCS100FT – At a glance

- Lowest approved HF measuring range of 0 ... 3 mg/m³
- Automatic spectrum adjustment via AutoVAL for reliable measuring values
- Operation via touchscreen
- Sample gas transport by an ejector without moving parts
- Approved according to EN 15267-3
- Remote control and diagnosis via software SOPAS ET
- Automatic adjustment of analyzer
- Automatic backflushing and filter cleaning of sampling unit

Your benefits

- Proper HF limit value monitoring
- Only one analyzer for more than 12 measuring components
- Easy integration into the customer network environment
- Long maintenance interval of 6 months for many measuring components
- Type approved measurement of greenhouse gases such as N₂O, CH₄ and CO₂
- Low maintenance requirements

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.
MEAC – At a glance

- Evaluation according to EU directives 2000/76/EC and 2001/80/EC
- Evaluation according to 13., 17., 27. and 30. FICA and TA-Luft (Technical Instructions on Air Quality Control)
- Inclusion of operational parameters and plant conditions
- Visualization of emission and operational data
- Remote data transfer, remote diagnosis and remote control
- Alarm signals when exceeding the limit values

Your benefits

- Software monitors all communications with connected field devices and control systems
- All values are stored on hard disk, thus it is possible to look at data history even after many years
- A routine back-up is made regularly on a second hard disk
- Screen displays and output of actual and historical data are freely configurable

MCS300P HW – At a glance

- Simultaneous measurement of up to 6 components plus O2
- Sample flow control and sample gas pressure measurement
- Temperature of heated system components up to 220 °C
- Automatic sample point switching for up to 8 sample points (option)
- Automatic adjustment of zero and span point
- Integrated adjustment unit without span gas (option)
- Extended operation via PC and software
- Flexible I/O modules

Your benefits

- Economic, automatic adjustment without expensive test gases
- Easy remote control by integration in existing networks
- Automatic control of the complete measuring system and probe
- Low maintenance and reliable due to hot measurement
- In combination with probe SCP3000 also for measurements at high dust loads and high temperatures
- Short response time due to high sample gas flow

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.
MKAS – At a glance

- Up to 3 S710 or SIDOR analyzers or NOx-converter
- Includes the major system components
- Can be upgraded with optional components
- Wired and tested – ready for use
- Reduced response times due to sample gas bypass

Your benefits

- Due to modular concept adaptable to the measuring task
- Proven system components offer a reliable solution
- Fulfils the requirements for an automatic measuring system according to EU standards

FLOWSIC100 – At a glance

- Rugged titanium transducers for high durability
- Corrosion-resistant material for application in aggressive gases (option)
- Integral measurement over the duct diameter with types H, M and S
- Probe type PR for economic installation from one side of the duct
- Automatic function control with zero and span point check

Your benefits

- Reliable flow measurement for ducts with small up to very large diameters
- High durability of the device
- Minimum operating and maintenance costs
- Accurate measuring results under difficult measuring conditions
- Measurement without pressure loss, therefore no influences on the process
- User-friendly operation via SOPAS ET software
- Reliable function monitoring due to enhanced diagnosis
- No purge air required for applications with gas temperatures up to 260 °C

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.
MASS FLOW MEASURING DEVICES

FLOWSIC100 Flare – At a glance

• Highest measurement resolution and short response time
• Innovative sensor design for very high gas velocities
• Optimal signal transmission also at atmospheric pressure
• Remote installation of control unit up to 1,000 m away

Your benefits

• Reliable process control by accurate measurement near to zero flow readings
• High measurement availability also under emergency plant operation conditions with high gas velocities up to 120 m/s
• Cost saving by remote installation of control unit in safe area
• System solution to serve three different flare measurements with a single control unit

FLOWSIC600 – At a glance

• High efficient ultrasonic transducers
• Direct path layout
• Intelligent self-diagnostics
• Compact, robust design

Your benefits

• Long-term stability, reliable measurement
• Low maintenance due to intelligent self-diagnostics
• Virtually immune to pressure regulator noise

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.
DFS60 – At a glance

- Compact installation depth
- High resolution up to 16 bits
- Optionally programmable: Output voltage, zero pulse position, zero pulse width and number of pulses
- Connection: Radial or axial cable outlet, M23 or M12 connector, axial or radial
- Electrical interfaces: 5V & 24V TTL/RS-422, 24 V HTL/push pull
- Mechanical interfaces: face mount or servo flange, blind or through hollow shaft
- Remote zero set possible

Your benefits

- Reduced storage costs and downtime due to customer-specific programming
- Variety of different mechanical and electrical interfaces enable the encoder to be optimally adjusted to fit the installation situation
- Excellent concentricity even at high speeds
- High resolution of up to 16 bits ensures precise measurements
- Permanent and safe operation due to a high enclosure rating, temperature resistance and a long bearing lifetime
- Programmability via the PGT-08 programming software and the PGT-10-S display programming tool allow the encoder to be adapted flexibly and quickly according to customer needs
- Programmable zero pulse position simplifies installation

LMS1xx – At a glance

- Small, light and economical measurement system
- Real-time output of measurement data via Ethernet interface
- Number of switching outputs can be expanded via external CAN module
- Parameterisation interface accessible from the front while device mounted
- Rugged housing
- Field evaluation using intelligent algorithms

Your benefits

- Lightweight housing makes it easy to mount
- No wiring between sender and receiver
- Advanced filtering technology rigorously reduces false trips caused by outdoor environmental factors like fog, rain and snow
- Optional external CAN I/O module increases number of switching outputs for greater application flexibility
- Fast, easy commissioning due to SOPAS software

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.
LMS5xx – At a glance

- Powerful and efficient laser measurement sensor for ranges of up to 80 m
- Outstanding performance in adverse environmental conditions due to multi-echo technology
- Up to IP 67 enclosure rating, built-in heater for outdoor versions, highly compact design
- Low power consumption
- Fast signal processing
- Multiple I/Os
- Synchronization of multiple sensors possible

Your benefits

- Superior performance in a vast range of applications
- Smallest sensor with highest accuracy in its class
- Comprehensive range of lines and models to suit all performance and price requirements
- Fast, reliable object detection in nearly any weather conditions
- Low power consumption reduces total cost of ownership
- Best price/performance ratio in this sensor class on the market
- Fast, easy commissioning due to SOPAS software
- Self-monitoring functions increase system availability

Dx100 – At a glance

- 3-axis alignment bracket with quick lock system
- SpeedCon™ and standard M12 electrical connections
- Small and rugged metal housing
- Display with intuitive menu and easy-to-see status LEDs
- Pre-failure and diagnostic data available
- Numerous fieldbus and Ethernet interfaces
- Elongated holes for precise adjustment of sensor offset (or “home position”)
- Versatile accessories

Your benefits

- 3-axis alignment bracket ensures fast alignment and easy exchange, reducing maintenance and setup costs
- Enhanced closed-loop behavior offers highest performance and productivity
- Fast setup with an intuitive and easy-to-use display guarantees the perfect sensor settings
- Pre-failure and extensive diagnostic data allow for preventive maintenance, ensuring the highest machine uptime
- Numerous fieldbus and Ethernet-based interfaces offer the highest flexibility and fast communication for maximum efficiency
- Small, rugged metal housing and SpeedCon™ compatible connectors ensure hassle-free installation – even in confined spaces
- Numerous accessories allow flexible use and guarantee high operation functionality

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.
**Bulkscan® LMS511 – At a glance**
- Non-contact measurement of volume and mass flow of bulk material
- Laser pulses with high angular resolution ensure outstanding image resolution
- 5-echo pulse evaluation produces highly reliable measurements
- Offers non-contact belt monitoring
- Integrated center-of-gravity calculator
- Robust structure for harsh ambient conditions
- Can also measure at low temperatures thanks to integrated heater
- Compact housing with IP67 enclosure rating

**Your benefits**
- Maximizes conveyor throughput
- Reduces maintenance costs by preventing belt slippage
- Increases the conveyor belt’s service life
- Reduces loading time
- Increases efficiency by optimizing belt capacity
- Simple installation
- Low maintenance costs
- Offers savings through minimized energy consumption


For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.

**LFV300 – At a glance**
- Several housing materials and electrical outputs available
- Commissioning without filling
- Process temperature up to 250 °C
- Immune to deposit formation
- Very high repeatability
- Aseptic versions according to EHEDG and FDA available, CIP and SIP resistant
- ATEX certification available
- Tube extension up to 6 m

**Your benefits**
- Easy installation and commissioning, no calibration necessary
- Easy operation and integration, saves time
- Maintenance-free sensor, reduces downtime
- Testing in place possible – no mounting required, which reduces installation time
- Flexible and tough system for a multitude of applications
- Universal technology works in all kinds of liquids


For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.
**LBV300 – At a glance**

- Tough device design
- Several housing materials and electrical outputs available
- Immune to deposit formation
- Commissioning without filling
- Process temperature up to 250 °C
- Very high repeatability
- ATEX versions (1D/2D/1G/2G) available
- Tube-extended version (LBV330) up to 6 m and rope extensions version (LBV320) up to 80 m available for vertical mounting
- Easy installation and commissioning, no calibration necessary
- Easy operation and integration, saves time
- Maintenance-free sensor, reduces downtime
- Testing in place possible – no mounting required, which reduces installation time
- Flexible and tough system for a multitude of applications
- Solutions for vertically mounted switches in difficult installation conditions and surroundings

**RFU62x – At a glance**

- Compact UHF RFID read/write device with integrated antenna for scanning ranges of less than 1 m
- Standard-compatible transponder interface (ISO/IEC 18000-6C / EPC C1G2)
- Supports industry-standard data interfaces and fieldbuses, as well as PoE
- MicroSD memory card for parameter cloning
- Extensive diagnostic and service functions
- Correct assignment and no overshoot thanks to the well-defined read/write range and intelligent filter functions
- Integrated process logic for remote solutions saves additional control and programming effort
- Can be easily integrated into industrial networks thanks to IDpro compatibility
- Firmware upgrades and industry-standard compliance ensure long-term reliability
- Minimum changeover times in case of failure thanks to cloning
- RFU62x can be mounted to metal directly – no loss of range
- Easy operation and installation with SOPAS user interface

**Your benefits**

For more information, just enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples and much more.
WE DELIVER “SENSOR INTELLIGENCE.”

SICK sensor solutions for industrial automation are the result of exceptional dedication and experience. From development all the way to service: The people at SICK are committed to investing all their expertise in providing with the very best sensors and system solutions possible.

A company with a culture of success

Over 6,500 people are on staff, with products and services available to help SICK sensor technology users increase their productivity and reduce their costs. Founded in 1946 and headquartered in Waldkirch, Germany, SICK is a global sensor specialist with more than 50 subsidiaries and representations worldwide. Our exemplary corporate culture fosters an optimum work-life balance, thus attracting the best employees from all over the world. SICK is one of the best employers – we have been among the winners of the prestigious German “Great Place to Work” award for many years in succession.
Innovation for the leading edge

SICK sensor systems simplify and optimize processes and allow for sustainable production. SICK operates at many research and development centers all over the world. Co-designed with customers and universities, our innovative sensor products and solutions are made to give a decisive edge. With an impressive track record of innovation, we take the key parameters of modern production to new levels: reliable process control, safety of people and environmental protection.

A corporate culture for sustainable excellence

SICK is backed by a holistic, homogeneous corporate culture. We are an independent company. And our sensor technology is open to all system environments. The power of innovation has made SICK one of the technology and market leaders – sensor technology that is successful in the long term.
“SENSOR INTELLIGENCE.” FOR ALL REQUIREMENTS

SICK is a renowned expert in many industries, and is entirely familiar with the critical challenges they face. While speed, accuracy and availability take center stage in all industries, technical implementations vary greatly. SICK puts its vast experience to use to provide with precisely the solution you need.

For applications worldwide

Hundreds of thousands of installations and applications go to prove that SICK knows the different industries and their processes inside out. This tradition of uncompromising expertise is ongoing: As we move into the future, we will continue to design, implement and optimize customized solutions in our application centers in Europe, Asia and North America. You can count on SICK as a reliable supplier and development partner.
For your specific industry

With a track record of proven expertise in a great variety of industries, SICK has taken quality and productivity to new heights. The automotive, pharmaceutical, electronics and solar industries are just a few examples of sectors that benefit from our know-how. In addition to increasing speed and improving traceability in warehouses and distribution centers, SICK solutions provide accident protection for automated guided vehicles. SICK system solutions for analysis and flow measurement of gases and liquids enable environmental protection and sustainability in, for example, energy production, cement production or waste incineration plants.

For performance across the board

SICK provides the right technology to respond to the tasks involved in industrial automation: measuring, detecting, monitoring and controlling, protecting, networking and integrating, identifying, positioning. Our development and industry experts continually create groundbreaking innovations to solve these tasks.

→ www.sick.com/industries
SERVICES FOR MACHINES AND SYSTEMS: SICK LifeTime Services

SICK LifeTime Services is a comprehensive set of high-quality services provided to support the entire life cycle of products and applications from plant walk-through to upgrades. These services increase the safety of people, boost the productivity of machines and serve as the basis for our customers’ sustainable business success. LifeTime Services range from product-independent consulting to traditional product services and are characterized by extensive industry expertise and more than 60 years of experience.
Consulting & Design
- Plant walk-through
- Risk assessment
- Safety concept
- Safety software and hardware design
- Validation of functional safety
- CE-conformance check

Product & System Support
- Installation
- Commissioning
- Start-up support
- Calibration
- Helpline support
- 24 h helpline
- SICK Remote Service
- Troubleshooting on site
- Repair
- Exchange units
- Extended warranty

Verification & Optimization
- Inspection
- Stop time measurement
- Machine safety inspection
- Electrical equipment check
- Accident investigation
- Initial verification
- Maintenance
- Performance check

Upgrade & Retrofits
- Upgrade

Training & Education
- Training
- Seminars
- WebTraining

→ www.sick.com/service
VERSATILE PRODUCT RANGE FOR INDUSTRIAL AUTOMATION

From the simple acquisition task to the key sensor technology in a complex production process: With every product from its broad portfolio, SICK offers a sensor solution that best combines cost effectiveness and safety.

→ www.sick.com/products

Photoelectric sensors
- MultiTask photoelectric sensors
- Miniature photoelectric sensors
- Small photoelectric sensors
- Compact photoelectric sensors
- Cylindrical photoelectric sensors
- Fiber-optic sensors and fibers

Proximity sensors
- Inductive proximity sensors
- Capacitive proximity sensors
- Magnetic proximity sensors

Magnetic cylinder sensors
- Analog positioning sensors
- Sensors for T-slot cylinders
- Sensors for C-slot cylinders
- Sensor adapters for other cylinder types

Registration sensors
- Contrast sensors
- Markless sensors
- Color sensors
- Luminescence sensors
- Fork sensors
- Array sensors
- Register sensors

Automation light grids
- Measuring automation light grids
- Switching automation light grids
**PRODUCT OVERVIEW**

**Opto-electronic protective devices**
- Safety laser scanners
- Safety light curtains
- Safety camera systems
- Multiple light beam safety devices
- Single-beam photoelectric safety switches
- Mirror columns and device columns

**Safety switches**
- Electro-mechanical safety switches
- Non-contact safety switches
- Safety command devices

**sens:Control – safe control solutions**
- Safety controllers
- Safe sensor cascade
- Safety relays

**Gas analyzers**
- Gas transmitters
- In-situ gas analyzers
- Extractive gas analyzers

**Dust measuring devices**
- Scattered light dust measuring devices
- Transmittance dust measuring devices
- Gravimetric dust measuring devices

**Analyzer solutions**
- CEMS solutions
- Process solutions
PRODUCT OVERVIEW

Traffic sensors
- Tunnel sensors
- Overheight detectors
- Visual range measuring devices

Ultrasonic gas flow measuring devices
- Volume flow measuring devices
- Mass flow measuring devices
- Flow velocity measuring devices
- Gas flow meters
- Flow computers

Motor feedback systems
- Motor feedback system rotary HIPERFACE®
- Motor feedback system rotary HIPERFACE DSL®
- Motor feedback system rotary incremental
- Motor feedback system rotary incremental with commutation
- Motor feedback system linear HIPERFACE®

Encoders
- Absolute encoders
- Incremental encoders
- Linear encoders
- Wire draw encoders
- Safety encoders

Identification solutions
- Bar code scanners
- Image-based code readers
- Hand-held scanners
- RFID
PRODUCT OVERVIEW

Vision
- Vision sensors
- Smart cameras
- High-end cameras

Distance sensors
- Short range distance sensors (displacement)
- Mid range distance sensors
- Long range distance sensors
- Linear measurement sensors
- Ultrasonic sensors
- Double sheet detection
- Optical data transmission
- Position finders

Detection and ranging solutions
- 2D laser scanners
- 3D laser scanners

Fluid sensors
- Level sensors
- Pressure sensors
- Flow sensors
- Temperature sensors

System solutions
- Customized analyzer systems
- Collision awareness systems
- Flexible automation systems
- Object detection systems
- Profiling systems
- Quality control systems
- Security systems
- Track and trace systems
EASY INTEGRATION INTO YOUR AUTOMATION WORLD

Sensor integration with SICK is easy and fast for you: Our intelligent sensor solutions and safety controllers provide different integration technologies which allow easy access – from HMI, PLC, and engineering tools – to data from our sensors. In this way, we support you towards solving your application rapidly and easily and increase machine reliability with a continuous diagnostic concept.

PLC and engineering tool integration

<table>
<thead>
<tr>
<th>Function Blocks</th>
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</thead>
<tbody>
<tr>
<td>I/O-Link devices</td>
</tr>
<tr>
<td>Level sensors, Pressure sensors, Presence detection sensors, Distance sensors</td>
</tr>
<tr>
<td>Vision sensors</td>
</tr>
<tr>
<td>Inspectors</td>
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<tr>
<td>Absolute encoders</td>
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<td>AFS60, AFM60</td>
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</table>

HMI integration

**OPC server**
OPC technology is used to exchange data between field devices and Windows-based applications. The SOPAS OPC server from SICK follows the OPC DA specification and thus can be used on Windows operating systems.

**Web server**
The SOPAS web server from SICK can be used everywhere, where a web browser is available. The web server is distinguished by its ability to both carry out pure data exchange and also to provide visualizations for the devices, which is a big advantage, particularly for vision sensors.

Fieldbus Communication Interface

**Function blocks**
The SICK function blocks quickly allow you to establish acyclic communication to our sensors within your PLC program. Additionally, complex and variable process data can be parsed into their individual information contents without programmer effort.

**DTM (Device Type Manager)**
FDT/DTM is a cross-manufacturer concept, with which configuration and diagnosis of devices from different manufacturers can be done with just one engineering tool.

**TCI (Tool Calling Interface)**
The Tool Calling Interface (TCI) makes it possible to call up a tool used to carry out parameterization and diagnosis of a field device via the existing communication infrastructure.

**Modbus®TCP**
Our fieldbus and network solutions allow SICK sensors and safety controllers to be connected to all conventional automation systems. This guarantees an easy and fast access to the available data.

→ www.sick.com/industrial-communication
WWW.MYSICK.COM – SEARCH ONLINE AND ORDER

Search online quickly and safely – with the SICK “Finders”

Product Finder: We can help you to quickly target the product that best matches your application.

Applications Finder: Select the application description on the basis of the challenge posed, industrial sector, or product group.

Literature Finder: Go directly to the operating instructions, technical information, and other literature on all aspects of products from SICK.

Find out prices and availability: Determine the price and possible delivery date of your desired product simply and quickly at any time.

Request or view a quote: You can have a quote generated online here. Every quote is confirmed to you via e-mail.

Order online: You can go through the ordering process in just a few steps.

These and other “Finders” at www.mysick.com

SERVICES FOR MACHINES AND SYSTEMS: SICK LifeTime Services

Our comprehensive and versatile LifeTime Services are the perfect addition to the comprehensive range of products from SICK. The services range from product-independent consulting to traditional product services.

Consulting & Design
Safe and professional

Product & System Support
Reliable, fast and on-site

Verification & Optimization
Safe and regularly inspected

Upgrade & Retrofits
Easy, safe, economical

Training & Education
Practical, focused and professional
SICK AT A GLANCE

SICK is a leading manufacturer of intelligent sensors and sensor solutions for industrial applications. With more than 6,500 employees and over 50 subsidiaries and equity investments as well as numerous representative offices worldwide, we are always close to our customers. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in various industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services round out our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

Worldwide presence:
Australia, Austria, Belgium/Luxembourg, Brazil, Czech Republic, Canada, China, Denmark, Finland, France, Germany, Great Britain, Hungary, India, Israel, Italy, Japan, Mexico, Netherlands, Norway, Poland, Romania, Russia, Singapore, Slovenia, South Africa, South Korea, Spain, Sweden, Switzerland, Taiwan, Turkey, United Arab Emirates, USA

Detailed addresses and additional representatives ➔ www.sick.com