

# deTec2 Core HG

Safety light curtain

**SICK**  
Sensor Intelligence.



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**Described product**

deTec2 Core HG

**Manufacturer**

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**Original document**

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## 1 About this document

### 1.1 Purpose of this document

These operating instructions contain information required during the life cycle of the safety light curtain.

These operating instructions are available to all those who work with the safety light curtain.

Please read these operating instructions carefully and make sure that you understand the content fully before working with the safety light curtain.

### 1.2 Scope

This document applies to the following products:

- Product code: deTec2 Core HG
- "Operating instructions" type label entry: 8021977

#### Document identification

Document part number:

- This document: 8021979
- Available language versions of this document: 8021977

You can find the current version of all documents at [www.sick.com](http://www.sick.com).

### 1.3 Target groups of these operating instructions

Some sections of these operating instructions are intended for certain target groups. However, the entire operating instructions are relevant for intended use of the product.

Table 1: Target groups and selected sections of these operating instructions

| Target group   | Sections of these operating instructions   |
|--|--|
| Project developers (planners, developers, designers)   | "Project planning", page 15<br>"Technical data", page 60<br>"Accessories", page 66   |
| Installers   | "Mounting", page 30  |
| Electricians   | "Electrical installation", page 45   |
| Safety experts (such as CE authorized representatives, compliance officers, people who test and approve the application) | "Project planning", page 15<br>"Commissioning", page 48<br>"Technical data", page 60<br>"Checklist for initial commissioning and commissioning", page 78 |
| Operators  | "Operation", page 54<br>"Troubleshooting", page 57   |
| Maintenance personnel  | "Maintenance", page 55<br>"Troubleshooting", page 57   |

### 1.4 Additional information

[www.sick.com](http://www.sick.com)

The following information is available on the Internet:

- Data sheets and application examples
- CAD data and dimensional drawings

- Certificates (e.g. EU declaration of conformity)
- Guide for Safe Machinery Six steps to a safe machine

## 1.5 Symbols and document conventions

The following symbols and conventions are used in this document:

### Safety notes and other notes



#### DANGER

Indicates a situation presenting imminent danger, which will lead to death or serious injuries if not prevented.



#### WARNING

Indicates a situation presenting possible danger, which may lead to death or serious injuries if not prevented.



#### CAUTION

Indicates a situation presenting possible danger, which may lead to moderate or minor injuries if not prevented.



#### NOTICE

Indicates a situation presenting possible danger, which may lead to property damage if not prevented.



#### NOTE

Indicates useful tips and recommendations.

### Instructions to action

- ▶ The arrow denotes instructions to action.
- 1. The sequence of instructions for action is numbered.
- 2. Follow the order in which the numbered instructions are given.
- ✓ The check mark denotes the result of an instruction.

### LED symbols

These symbols indicate the status of an LED:

- The LED is off.
- ◐ The LED is flashing.
- The LED is illuminated continuously.

### Sender and receiver

These symbols indicate the sender and receiver of the device:

- ➡ The symbol indicates the sender.
- ➠ The symbol indicates the receiver.

## 2 Safety information

### 2.1 General safety notes

**DANGER**

The product can not offer the expected protection if it is integrated incorrectly.

- ▶ Plan the integration of the product in accordance with the machine requirements (project planning).
  - ▶ Implement the integration of the product in accordance with the project planning.
- 

**DANGER**

Death or severe injury due to electrical voltage and/or an unexpected startup of the machine

- ▶ Make sure that the machine is (and remains) disconnected from the voltage supply during mounting and electrical installation.
  - ▶ Make sure that the dangerous state of the machine is and remains switched off.
- 

**DANGER**

Improper work on the product

A modified product may not offer the expected protection if it is integrated incorrectly.

- ▶ Apart from the procedures described in this document, do not repair, open, manipulate or otherwise modify the product.
- 

**DANGER**

Risk of injury due to damage to the front screen

The front screen is made of glass. Glass splinters or damage can change the optical characteristics or lead to injury.

- ▶ Replace the device if the front screen is scratched or damaged.
- 

### 2.2 Intended use

The deTec2 Core HG safety light curtain is an electro-sensitive protective device (ESPE) and is suitable for the following applications:

- Hazardous point protection
- Access protection
- Hazardous area protection

The product may be used in safety functions.

The deTec2 Core HG safety light curtain must only be used within the limits of the prescribed and specified technical data and operating conditions at all times.

Any instance of improper use, incorrect modification, or manipulation of the deTec2 Core HG safety light curtain shall void any warranty provided by SICK AG; furthermore, SICK AG shall not accept any responsibility or liability for any resulting damage and consequential damage.



## 2.3 Inappropriate use

The safety light curtain works as an indirect protective measure and cannot provide protection from parts thrown out nor from emitted radiation. Transparent objects are not detected.

Among others, the deTec2 Core HG safety light curtain is not suitable for the following applications:

- Outdoors
- Underwater
- In explosion-hazardous areas
- At altitudes over 3,000 m above sea level
- In environments with increased levels of ionizing radiation
- In environments where glass splinters pose a risk

## 2.4 Requirements for the qualification of personnel

The safety light curtain must only be configured, installed, connected, commissioned and serviced by qualified safety personnel.

### **Project planning**

You need safety expertise to implement safety functions and select suitable products for that purpose. You need expert knowledge of the applicable standards and regulations.

### **Mounting, electrical installation and commissioning**

You need suitable expertise and experience. You must be able to assess if the machine is operating safely.

### **Operation and maintenance**

You need suitable expertise and experience. You must be instructed in machine operation by the machine operator. For maintenance, you must be able to assess if the machine is operating safely.

## 3 Product description

### 3.1 Structure and function

#### Overview

The deTec2 Core HG safety light curtain is an electro-sensitive protective device (ESPE) consisting of a sender and receiver.

A series of parallel infrared light beams forms a protective field between sender and receiver that protects the hazardous area (hazardous point, access, and hazardous area protection). When one or more beams are completely interrupted, the safety light curtain reports the interruption in the light path to the secure output signal switching devices (OSSDs) by a signal change. The machine or its control must safely analyze the signals (for example using a safe control or safety relays) and stop the dangerous state.

Sender and receiver automatically synchronize themselves optically. An electrical connection between both components is not required.

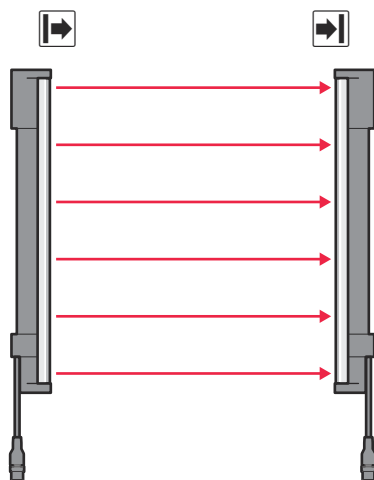


Figure 1: Sender and receiver

#### Protective field height

The protective field height indicates the range within which the test rod belonging to the safety light curtain is reliably detected.

#### Protective field width

The protective field width is the dimension of the light path between sender and receiver. The maximum protective field width is limited by the scanning range.

#### Resolution

The resolution describes the size of the smallest object detected by the safety light curtain in the protective field. The resolution corresponds to the diameter of the test rod belonging to the safety light curtain.

The safety light curtain has a resolution of 14 mm. This resolution provides finger protection.

The safety light curtain has a resolution of 30 mm. This resolution provides hand protection.

**Scanning range**

The scanning range is the maximum protective field width.

The scanning range is reduced by using deflector mirrors.

The scanning range is reduced by using a weld spark guard.

**Further topics**

- ["Data sheet", page 60](#)
- ["Deflector mirrors", page 72](#)
- ["Weld spark guard", page 69](#)

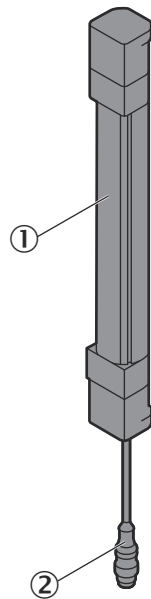
**3.2 Product characteristics****3.2.1 Device overview**

Figure 2: Device overview

- ① Sender or receiver
- ② System connection

**3.2.2 Hardened front screen**

The front screen of the safety light curtain deTec2 Core HG (hardened glass) has a high resistance to chemicals and is suitable for environments in which coolants and lubricants or cleaning agents are used.

A list of all substances that have been tested for compatibility with the device materials is available from SICK on request.

**3.2.3 Absence of blind zones**

The design and construction of the safety light curtain extends the protective function of a device to the end of the housing without any blind spots. The absence of blind zones reduces the space requirement when integrated in the machine.

**3.2.4 Automatic calibration of the protective field width**

When switched on, the safety light curtain automatically calibrates to the protective field width.

#### 3.2.5 Alignment aid

Alignment quality LEDs are installed in the receiver of the safety light curtain. To perform a simple alignment of the receiver, the alignment quality LEDs indicate the alignment quality once the safety light curtain has been switched on.

#### 3.2.6 Status indicators

##### Overview

The sender and receiver LEDs indicate the operational status of the safety light curtain.

##### Sender displays

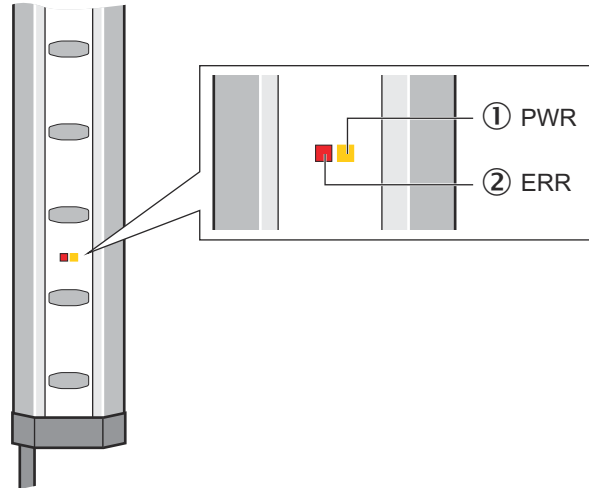


Figure 3: Sender displays

2 LEDs on the sender indicate the operational status:

| Position | LED color | Display          | Labeling |
|----------|-----------|------------------|----------|
| ①        | Yellow    | Status indicator | PWR      |
| ②        | Red       | Fault indicator  | ERR      |

##### Receiver displays

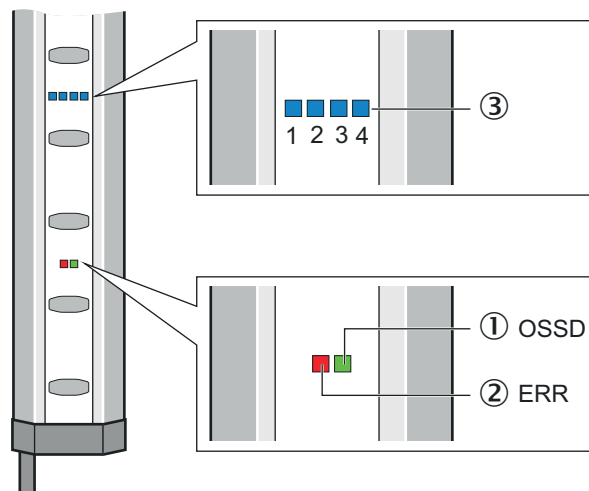


Figure 4: Receiver displays

6 LEDs on the receiver indicate the operational status:

| Position | LED color | Display           | Labeling   |
|----------|-----------|-------------------|------------|
| ①        | Red/green | OSSD status       | OSSD       |
| ②        | Red       | Fault indication  | ERR        |
| ③        | Blue      | Alignment quality | 1, 2, 3, 4 |

The blue alignment quality light emitting diodes in combination with the red flashing ERR LED also denote faults.

**Further topics**

- ["Diagnostic LEDs", page 57](#)

**3.3 Example applications**

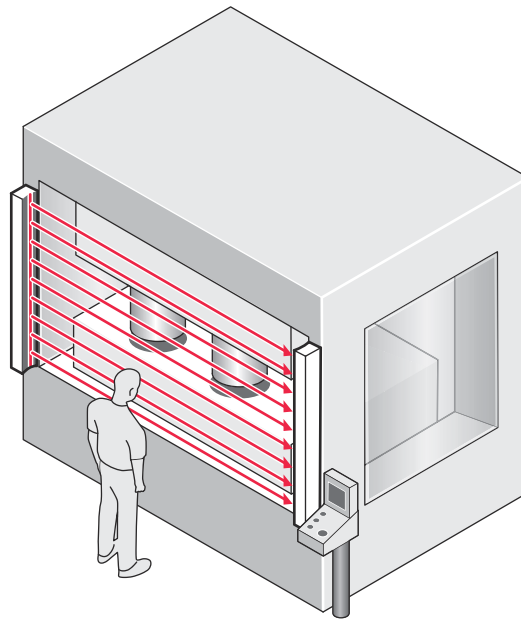


Figure 5: Hazardous point protection

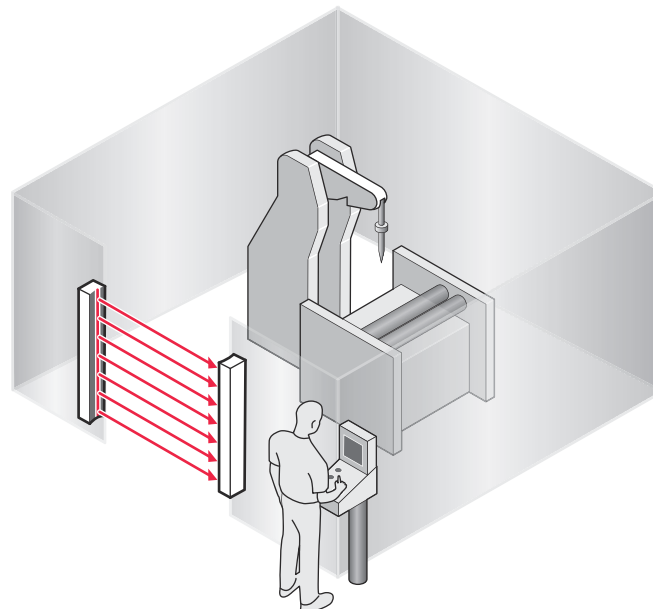
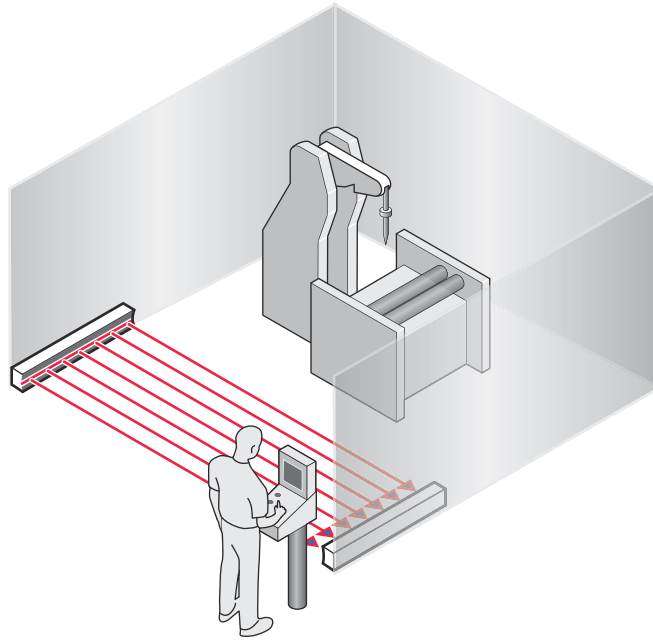


Figure 6: Access protection



*Figure 7: Hazardous area protection*

## 4 Project planning

### 4.1 Manufacturer of the machine

The manufacturer of the machinery must carry out a risk assessment and apply appropriate protective measures. Further protective measures may be required in addition to the product.

The product must not be tampered with or changed, except for the procedures described in this document.

The product must only be repaired by the manufacturer of the product or by someone authorized by the manufacturer. Improper repair can result in the product not providing the expected protection.

### 4.2 Operating entity of the machine

Changes to the electrical integration of the product in the machine controller and changes to the mechanical mounting of the product necessitate a new risk assessment. The results of this risk assessment may require the entity operating the machine to meet the obligations of a manufacturer.

The product must not be tampered with or changed, except for the procedures described in this document.

The product must only be repaired by the manufacturer of the product or by someone authorized by the manufacturer. Improper repair can result in the product not providing the expected protection.

### 4.3 Design

#### Overview

This chapter contains important information about the design.

#### Important information



#### **DANGER**

Hazard due to lack of effectiveness of the protective device

Persons and parts of the body to be protected may not be recognized in case of non-observance.

- ▶ Make sure that the following construction requirements are met so that the safety light curtain can fulfill its protective function.
  - Sender and receiver must be arranged such that persons or parts of the body are reliably detected when they enter the hazardous area.
  - Reaching under, over, and around as well as moving the safety light curtain must be prevented.
  - Check whether additional safety measures (e.g. restart interlocking) are necessary when it is possible for people to be located between the protection system and the danger point without being detected.



### **DANGER**

Hazard due to lack of effectiveness of the protective device

Persons and parts of the body to be protected may not be recognized in case of non-observance.

- ▶ Make sure that the optical properties of the front screens of the sender and receiver are not changed, e.g., by:
    - beading water, mist, frost, or ice formation. If applicable, remove films or other types of contamination, disconnect the voltage supply of the receiver and then switch it back on.
    - Scratches or damage. Replace the device whose front screen is scratched or damaged.
  - ▶ Make sure that all reflective surfaces and objects maintain a minimum distance from the protective field.
  - ▶ Make sure that no dispersive media (e.g., dust, fog, or smoke) are within the calculated minimum distance from the protective field.
- 

### **Further topics**

- ["Mounting", page 30](#)

### **4.3.1 Scanning range and protective field width**

#### **Important information**

---



### **DANGER**

Hazard due to lack of effectiveness of the protective device

Persons and parts of the body to be protected may not be recognized in case of non-observance.

- ▶ The safety light curtain can only be mounted to machines on which the protective field width does not change when the safety light curtain is switched on.
- 

#### **Protective field width**

The protective field width is the dimension of the light path between sender and receiver. The maximum protective field width is limited by the scanning range.

The protective field width is automatically calibrated when the safety light curtain is switched on during initialization and must not be changed during operation.

#### **Scanning range**

The scanning range limits the maximum protective field width. The protective field width cannot change during operation.

The scanning range is reduced by using deflector mirrors.

The scanning range is reduced by using a weld spark guard.

#### **Further topics**

- ["Minimum distance to reflective surfaces", page 19](#)
- ["Technical data", page 60](#)
- ["Deflector mirrors", page 72](#)
- ["Weld spark guard", page 69](#)



### 4.3.2 Minimum distance from the hazardous point

#### Overview

A minimum distance must be maintained between the safety light curtain and the hazardous point. This distance is required to prevent a person or part of their body from reaching the hazardous point before the end of the machine's dangerous state.

#### Calculation of the minimum distance according to ISO 13855

The calculation of the minimum distance is based on international or national standards and statutory requirements applicable at the place of installation of the machine.

If the minimum distance is calculated according to ISO 13855, then it depends on the following points:

- Machine stopping time (time interval between triggering the sensor function and the end of the machine's dangerous state)
- Response time of the protective device
- Reach or approach speed of the person
- Resolution (detection capability) of the safety light curtain
- Type of approach: orthogonal (at right angles) or parallel
- Parameters specified based on the application

For the USA (scope of OSHA and ANSI), different regulations may apply, e.g.:

- a) Laws: Code of Federal Regulations, Title 29 (CFR 29), Part 1910.217
- b) Standards: ANSI B11.19

#### Complementary information

More information is available in the ISO 13855 standard and in the Guide for Safe Machinery.

SICK offers a stopping/run-down time measurement service in many countries.

#### Further topics

- ["Response time", page 62](#)

#### 4.3.2.1 Calculating minimum distance from the hazardous point

##### Important information



#### DANGER

Minimum distance from the hazardous point is too small

The dangerous state of the machine may not be stopped or not be stopped in a timely manner due to a minimum distance that is too small.

- ▶ Calculate the minimum distances for the machine in which the safety light curtain is integrated.
- ▶ When mounting the safety light curtain, observe the minimum distance.

#### Approach

The example shows the calculation of the minimum distance in accordance with ISO 13855 for an orthogonal (right-angled) approach to the protective field. A different calculation may be required depending on the application and the ambient conditions (e.g., for a protective field parallel to or at any angle to the direction of approach or an indirect approach).

1. First, calculate S using the following formula:  

$$S = (K \times T) + 8 \times (d - 14 \text{ mm})$$

Where:

- S = minimum distance in millimeters (mm)
  - K = approach speed (stepping and/or gripping speed) of a person or a body part (mm/s), e.g. 2,000 mm/s
  - T = machine stopping time + response time of the protective device after interruption in the light path in seconds (s)
  - d = resolution of the safety light curtain in millimeters (mm)
2. If the result S is  $\leq 500$  mm, then use the determined value as the minimum distance.
  3. If the result S is  $> 500$  mm, then recalculate S with an approach speed of 1,600 mm/s as follows:  

$$S = 1,600 \text{ mm/s} \times T + 8 \times (d - 14 \text{ mm})$$
  4. If the new value S is  $> 500$  mm, then use the newly determined value as the minimum distance.
  5. If the new value S is  $\leq 500$  mm, then use 500 mm.

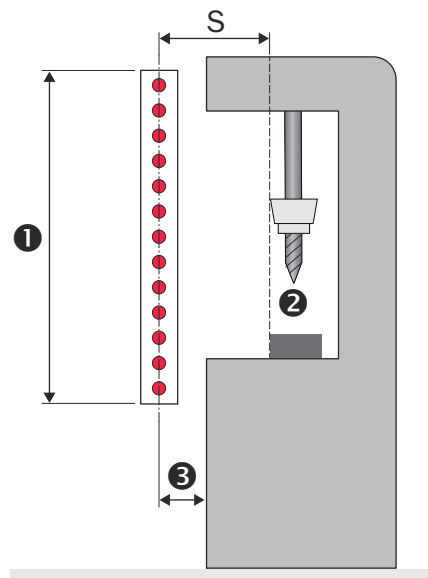


Figure 8: Minimum distance to the hazardous point for orthogonal (rectangular) approach to the protective field

- ① Protective field height
- ② Hazardous point
- ③ Depending on the application and distance, persons must be prevented from standing behind the protective device.

### Example calculation

Machine stopping time = 290 ms

Response time after interruption of the light path = 30 ms

Resolution of the safety light curtain = 14 mm

$$T = 290 \text{ ms} + 30 \text{ ms} = 320 \text{ ms} = 0.32 \text{ s}$$

$$S = 2,000 \text{ mm/s} \times 0.32 \text{ s} + 8 \times (14 \text{ mm} - 14 \text{ mm}) = 640 \text{ mm}$$

$S > 500$  mm, therefore:

$$S = 1,600 \text{ mm/s} \times 0.32 \text{ s} + 8 \times (14 \text{ mm} - 14 \text{ mm}) = 512 \text{ mm}$$

### 4.3.2.2 Taking reach over into account

In accordance with ISO 13855, it must not be possible to defeat the ESPE. If access to the hazardous area by reaching over a protective field cannot be prevented, the height of the protective field and minimum distance of the ESPE must be determined. This is done by comparing the calculated values based on the possible detection of limbs or body parts with the values resulting from reaching over the protective field. The greater value resulting from this comparison must be used.

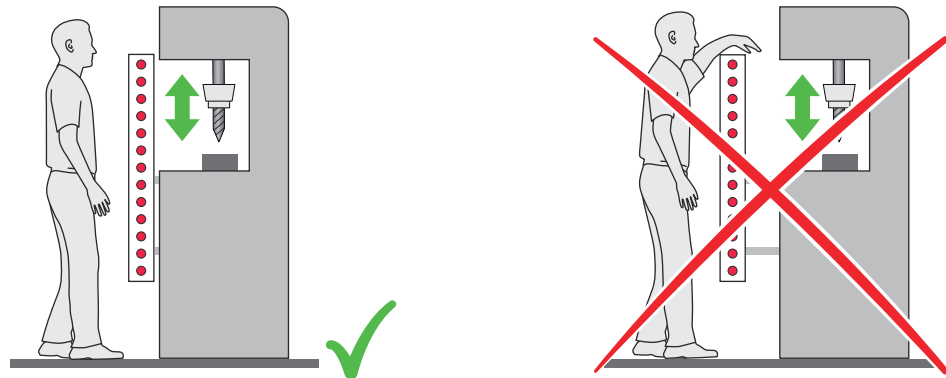


Figure 9: Representation of the accessibility of ESPE by reaching over. Left: Protective field that cannot be reached over. Right: Protective field that can be reached over.

### 4.3.3 Minimum distance to reflective surfaces

#### Overview

The light beams from the sender may be deflected by reflective surfaces and dispersive media. This may prevent an object from being detected.

Therefore, all reflective surfaces and objects (e.g. material bins, machine table, etc.) must maintain a minimum distance ( $a$ ) from the protective field. This minimum distance ( $a$ ) must be maintained on all sides of the protective field. This applies in horizontal, vertical and diagonal directions as well as at the end of the safety light curtain.

The minimum distance ( $a$ ) depends on the distance ( $D$ ) between sender and receiver (protective field width).

The weld spark guard can influence the optical properties of the safety light curtain, meaning that reflective surfaces have to observe a larger minimum distance.

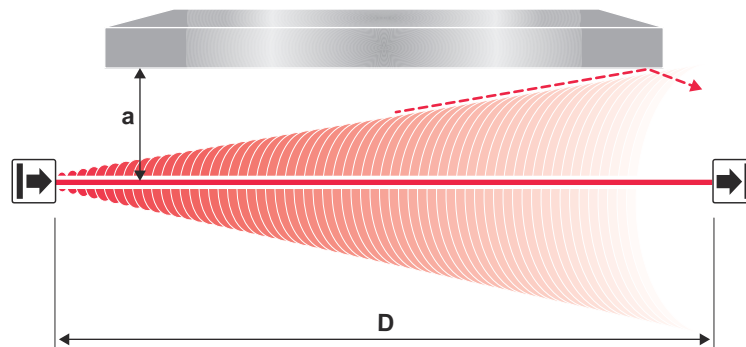


Figure 10: Minimum distance from reflective surfaces

**Important information**



**DANGER**

Hazard due to lack of effectiveness of the protective device

Reflective surfaces and dispersive media can prevent persons or parts of the body to be protected from being properly reflected and, therefore, remain undetected.

- ▶ Make sure that all reflective surfaces and objects maintain a minimum distance from the protective field.
- ▶ Make sure that no dispersive media (e.g., dust, fog, or smoke) are within the calculated minimum distance from the protective field.

**Determining minimum distance from reflective surfaces with automated calibration of the protective field width**

The minimum distance can be determined as follows:

- ▶ Determine the distance between sender and receiver D in meters (m).
- ▶ Read the minimum distance a in millimeters (mm) in the graph or calculate using the respective formula to determine the minimum distance to reflective surfaces:

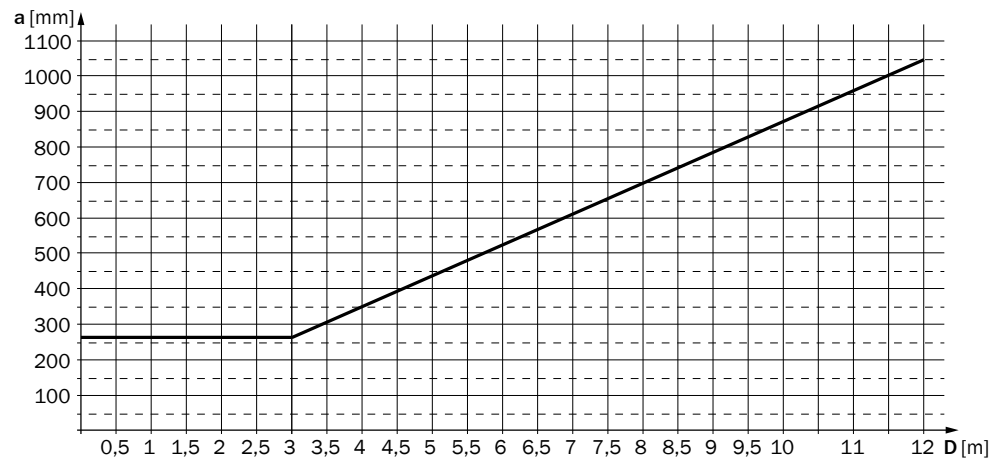


Figure 11: Graph of minimum distance from reflective surfaces

Table 2: Formula for calculating the minimum distance to reflective surfaces

| Distance between sender and receiver D in m | Calculating the minimum distance to reflective surfaces a in mm                               |
|---|---|
| $D \leq 3 \text{ m}$                        | $a = 262 \text{ mm}$  |
| $D > 3 \text{ m}$                           | $a = \tan(5^\circ) \times 1,000 \text{ mm/m} \times D = 87.49 \times 1 \text{ mm/m} \times D$ |

**Further topics**

- ["Weld spark guard", page 69](#)

#### 4.3.4 Protection against interference from systems in close proximity to each other

##### Overview

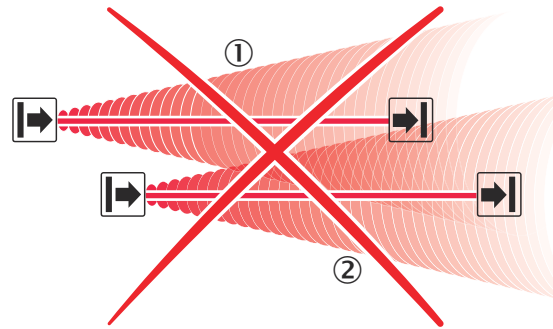


Figure 12: Preventing mutual interference from system ① and system ②

The infrared light beams of the sender of system ① can interfere with the receiver of system ②. This can disrupt the protective function of system ②. This would mean that the operator is at risk.

Avoid such installation situations or take appropriate action, e.g., install optically opaque partitions or reverse the direction of transmission of a system.

##### Important information



##### DANGER

Hazard due to lack of effectiveness of the protective device

Systems of safety light curtains in close proximity to each other can mutually interfere with each other.

- Use appropriate measures to prevent systems in close proximity from interfering with each other.

##### 4.3.4.1 Using reversed direction of transmission

##### Using reversed direction of transmission

The direction of transmission of the system ② can be changed during mounting by switching the positions of the sender and receiver. With reversed direction of mounting, the receiver ② is not affected by the infrared light from the sender ①.

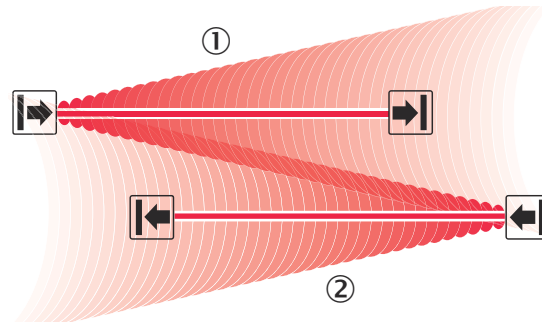


Figure 13: Trouble-free operation due to reversed direction of transmission of system ① and system ②

## 4.4 Integration in electrical control

### Overview

This chapter contains important information about integration in the electrical control. Information about the individual steps for electrical installation of the device: [see "Electrical installation", page 45.](#)

### Important information



#### DANGER

Hazard due to lack of effectiveness of the protective device

In the case of non-compliance, it is possible that the dangerous state of the machine may not be stopped or not stopped in a timely manner.

- Make sure that the following control and electrical requirements are met so that the product can fulfill its protective function.

### Requirements for use

The output signals of the protective device must be analyzed by downstream controllers in such a way that the dangerous state of the machine is ended safely. Depending on the safety concept, signal evaluation is carried out e.g. with safety relays or with a safety controller.

- It must be possible to electrically influence the control of the machine.
- The electrical control of the machine must meet the requirements of IEC 60204-1.
- A restart interlock must be implemented depending on applicable national regulations or required reliability of the safety function. Because the protective device does not have an integrated restart interlock, this must be implemented in the external control, if required.
- When using a safety controller, different signal levels of both OSSDs must be detected depending on applicable national regulations or required reliability of the safety function. The maximum discrepancy time tolerated by the controller must be selected according to the application
- The OSSD1 and OSSD2 output signals must not be connected to each other.
- In the machine controller, the signals of both OSSDs must be processed separately.

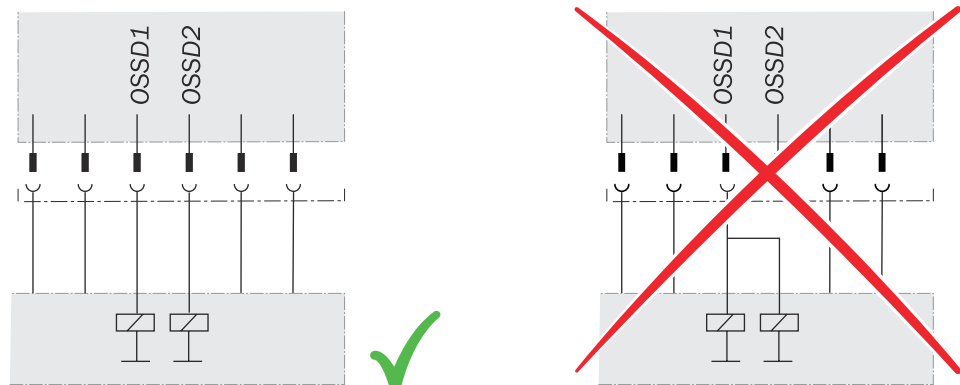


Figure 14: Dual-channel and isolated connection of OSSD1 and OSSD2

- The machine must switch to the safe state at any time if at least one of the two OSSDs switches to the OFF state
- Prevent the formation of a potential difference between the load and the protective device. If you connect loads to the OSSDs (switch outputs) that then also switch if controlled with negative voltage (e.g., electro-mechanical contactor without reverse polarity protection diode), you must connect the 0 V connections of these loads and those of the corresponding protective device individually and directly to the same 0 V terminal strip. In the event of a fault, this is the only way to ensure that there can be no potential difference between the 0 V connections of the loads and those of the corresponding protective device.

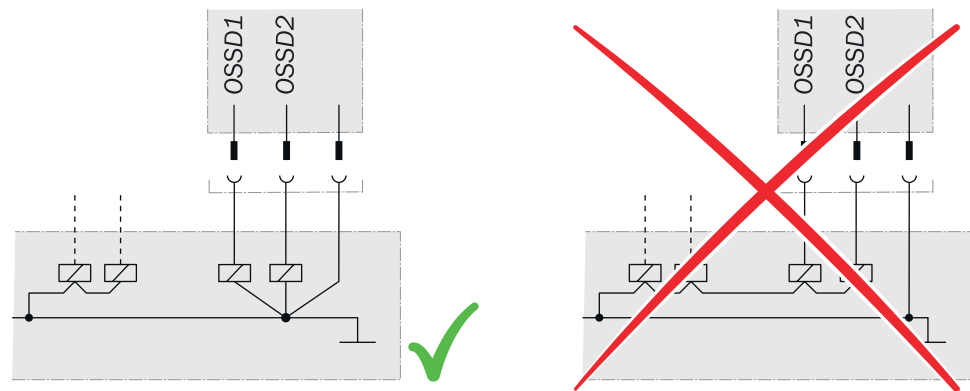


Figure 15: No potential difference between load and protective device



#### DANGER

Hazard due to lack of effectiveness of the protective device

In the case of non-compliance, it is possible that the dangerous state of the machine may not be stopped or not stopped in a timely manner.

Downstream contactors must be positively guided and monitored depending on applicable national regulations or required reliability of the safety function.

- Make sure that downstream contactors are monitored (external device monitoring, EDM).



#### NOTE

Because the protective device does not have integrated external device monitoring, this must be implemented in the external control, if required.

#### Requirements for the electrical control of the machine

Both outputs are short-circuit protected to 24 V DC and 0 V. When the protective field is clear, the OSSDs are in the ON state. When a switch-off condition is present (e.g., interruption in the light path), the OSSDs are in the OFF state. In the event of a device fault, at least one OSSD is in the OFF state.

The protective device complies with the rules for electromagnetic compatibility (EMC) for the industrial sector (Radio Safety Class A).

Radio interference cannot be ruled out when used in residential areas.

The following requirements are met:

- The external voltage supply of the protective device must be capable of buffering brief power failures of 20 ms as specified in IEC 60204-1.
- The power supply unit must ensure safe isolation according to IEC 61140 (SELV/PELV). Suitable power supply units are available as accessories from SICK.

### Further topics

- "Accessories", page 66

#### 4.4.1 Restart interlock

##### Overview

The restart interlock prevents the machine from automatically starting up, for example after a protective device has responded while the machine is operating or after changing the machine's operating mode.

Depending on the regulations which apply at the place of installation, a restart interlock may be required.

The protective device does not have an internal restart interlock. You must therefore implement a restart interlock externally via the circuitry or the control if needed, e.g. in connection with the SICK RLY3-OSSD2 / RLY3-OSSD3 safety relay.

##### Principle of operation

Before the machine can be restarted, the operator must reset the restart interlock.

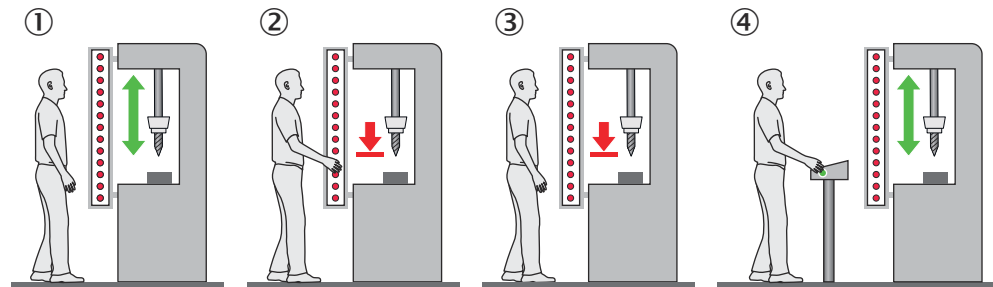


Figure 16: Schematic representation of operation with restart interlock

The dangerous state of the machine (①) is brought to an end if the light path is interrupted (②) and is not re-enabled (③) until the operator presses the reset pushbutton located outside the hazardous area (④). The machine can then be restarted.

Depending on applicable national regulations, a restart interlock must be available if it is possible to stand behind the protective device. Observe IEC 60204-1.

#### 4.4.2 External device monitoring (EDM)

##### Overview

The external switching elements (external device monitoring, EDM) must be inspected in line with the regulations which apply at the place of installation or the required reliability of the safety function.

External device monitoring (EDM) monitors the status of downstream contactors.

##### Important information



##### NOTE

Because the protective device does not have integrated external device monitoring, this must be implemented in the external control, if required.

##### Prerequisites

- Positively guided contactors are used for shutting down the machine.



### 4.4.3 Connection diagrams

#### Connection diagram for RLY3-OSSD2 with restart interlock and external device monitoring

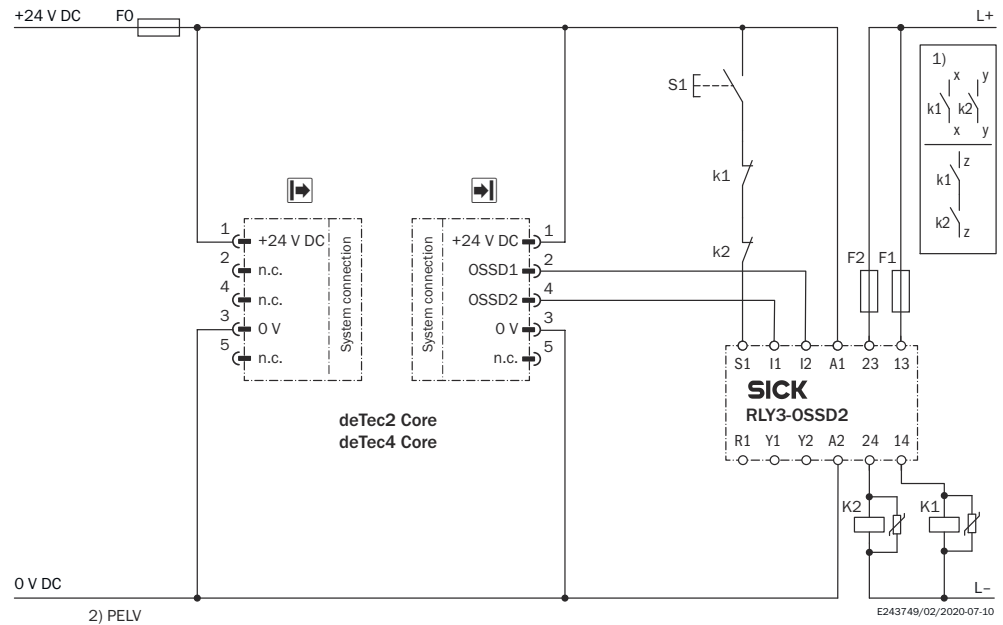


Figure 17: Connection diagram for RLY3-OSSD2 with restart interlock and external device monitoring

- 1) **Output circuits:** These contacts must be incorporated into the control such that the dangerous state is brought to an end if the output circuit is open. For categories 4 and 3, they must be incorporated on dual-channels (x, y paths). Type 2 devices are suitable for use up to PL c. Single-channel incorporation into the control (z path) is only possible with a single-channel control and taking the risk analysis into account.
- 2) SELV/PELV safety extra-low voltage.

- **Task**

Connection of a deTec2 Core HG safety light curtain to a RLY3-OSSD2 safety relay. Operating mode: With restart interlock and external device monitoring.

- **Mode of operation**

When the protective field is clear, the OSSD 1 and OSSD 2 outputs carry voltage. The system can be switched on when K1 and K2 are in a fault-free de-energized position. The RLY3-OSSD2 is switched on by pressing S1 (pushbutton is pressed and released). The outputs (contacts 13-14 and 23-24) switch the K1 and K2 contactors on. When the protective field is interrupted, the OSSD 1 and OSSD 2 outputs switch the RLY3-OSSD2 off. Contactors K1 and K2 are switched off.

- **Fault analysis**

Cross-circuits and short-circuits of the OSSDs are recognized and lead to the locking status (lock-out). A malfunction with one of the K1 or K2 contactors is detected. The switch-off function is retained. In the event of manipulation (e.g., jamming) of the S1 pushbutton, the RLY3-OSSD2 will not re-enable the output current circuits.

## 4.5 Testing plan

The manufacturer of the machine and the operating entity must define all required checks. The definition must be based on the application conditions and the risk assessment and must be documented in a traceable manner.

- ▶ When defining the check, please note the following:
  - Define the type and execution of the check.
  - Define the frequency of the check.
  - Notify the machine operators of the check and instruct them accordingly.

The following checks are often defined in connection with a protective device:

- Check during commissioning and modifications
- Regular thorough check

### Check during commissioning and modifications

Before commissioning the machine and after making changes, you must check whether the safety functions are fulfilling their planned purpose and whether persons are being adequately protected.

The following points are often helpful for the definition of the check:

- Does the check have to be completed by qualified safety personnel?
- Can the check be completed by specially qualified and authorized personnel?
- Does the check have to be documented in a traceable manner?
- Can the check be carried out according to a check list? (see ["Checklist for initial commissioning and commissioning", page 78](#))
- Do the machine operators know the function of the protective device?
- Have the machine operators been trained to work on the machine?
- Have the machine operators been notified about modifications on the machine?
- Does the hazardous area being secured have to be checked with a test rod? (see ["Test rod check", page 26](#))

- ▶ Define all guidelines for the check.

### Regular thorough check

The thorough check is intended to ensure that the safety functions are fulfilling their planned purpose and whether persons are being adequately protected.

The following points are often helpful for the definition of the check:

- Which check must be carried out and how is it carried out?
  - [Test rod check, page 26](#)
  - [Visual check of the machine and the protective device, page 29](#)
- How often does the check have to be carried out?
- Do the machine operators have to be notified of the check and do they need to be instructed accordingly?

- ▶ Define all guidelines for the check.

### 4.5.1 Test rod check

#### Overview

The rod test check is used to check whether the hazardous point is only accessible via the protective field of the safety light curtain and whether the protective device is able to identify each time the hazardous point is approached.

The test is carried out with an opaque test rod whose diameter corresponds to the resolution of the safety light curtain.

### Important information

---



#### DANGER

Use of incorrect test rods

Persons or parts of the body to be protected may not be detected in operation.

- ▶ Only use the included test rod with the diameter specified on the type label of the safety light curtain.
  - ▶ Do not use any test rods with a similar or the same diameter of other safety light curtains.
- 



#### DANGER

Hazard due to unexpected starting of the machine

- ▶ Make sure that the dangerous state of the machine is and remains switched off during the check.
  - ▶ Make sure that the outputs of the safety light curtain have no effect on the machine during the check of the components.
- 



#### DANGER

Hazard due to lack of effectiveness of the protective device

Persons and parts of the body to be protected may not be recognized in case of non-observance.

Do not operate the machine if the OSSD LED lights up green during the test!

- ▶ If the OSSD LED lights up green during the test even if only briefly, work must stop at the machine.
  - ▶ In this case, the mounting and electrical installation of the safety light curtain must be checked by qualified safety personnel.
- 

### Prerequisites

- The OSSD LED lights up green.

### Approach

1. Move the test rod slowly through the area to be protected (e.g., machine opening), as indicated by the arrow, [see figure 18, page 28](#).
2. Watch the OSSD LED on the receiver during the check. The OSSD LED on the receiver should continuously light up red. The OSSD LED must not illuminate green.

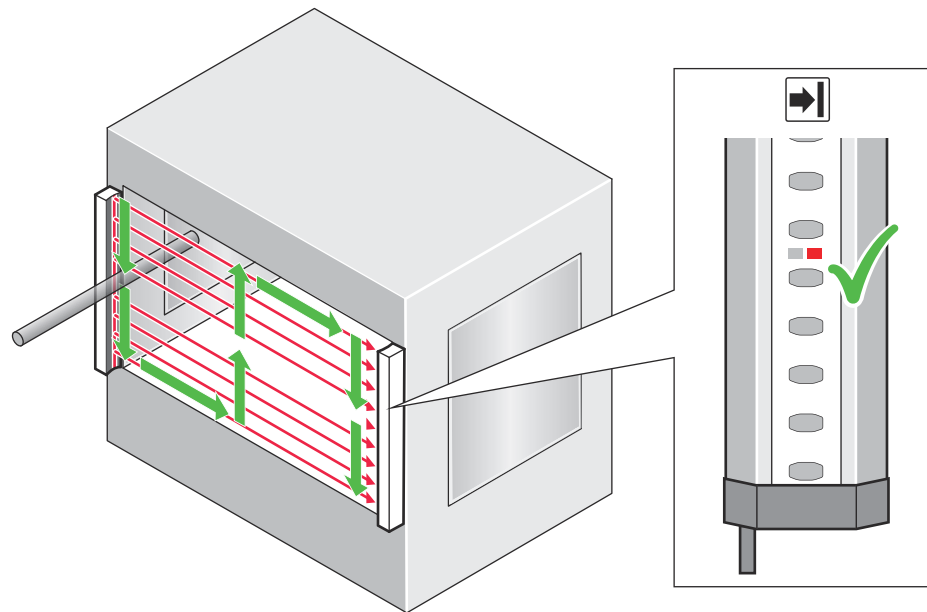


Figure 18: Test rod check: Step 1

3. Then, guide the test rod along the edges of the area to be protected, as indicated by the arrow, [see figure 19](#).
4. Watch the OSSD LED on the receiver during the check. The OSSD LED on the receiver should continuously light up red. The OSSD LED must not illuminate green.

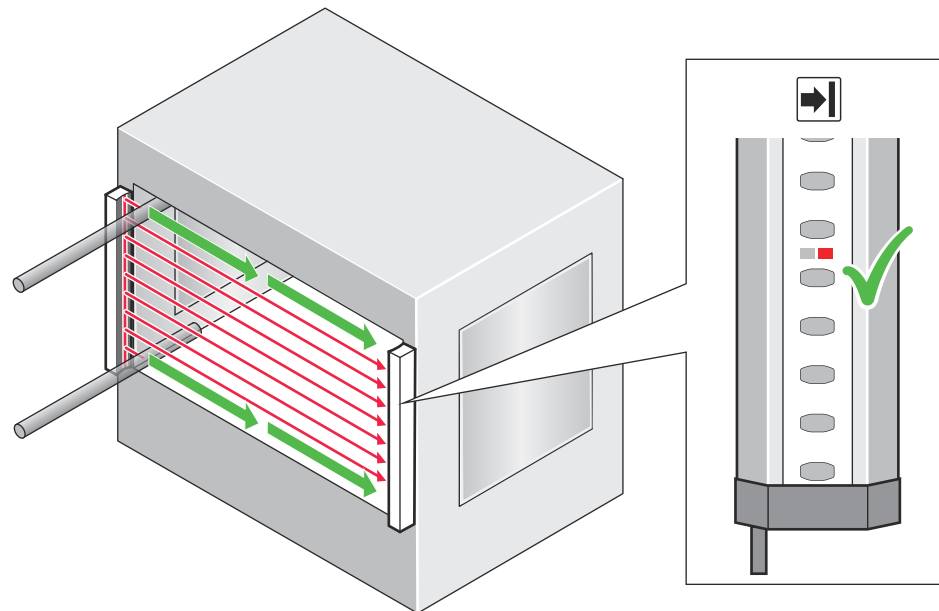


Figure 19: Test rod check: Step 3

5. If one or more deflector mirrors are used, then the test rod should also be guided slowly through the area to be protected directly in front of the deflector mirrors.
6. Watch the OSSD LED on the receiver during the check. The OSSD LED on the receiver should continuously light up red. The OSSD LED must not illuminate green.

#### 4.5.2 Visual check of the machine and the protective device

The following points are often helpful for the definition of the check:

- Has the machine been retrofitted?
- Have machine parts been removed?
- Have modifications been made to the surroundings of the machine?
- Have the protective device or its parts been dismantled?
- Is it possible to enter the hazardous area without being detected?
- Is the protective device damaged?
- Is the protective device severely contaminated?
- Is the front screen contaminated, scratched or destroyed?
- Are there any damaged cables or open cable ends?

If one of the points applies, the machine should be shut down immediately. In this case, the machine and the protective device must be checked by appropriately qualified safety personnel.

### 5 Mounting

#### 5.1 Unpacking

##### Approach

1. Check the components for completeness and the integrity of all parts.
2. In the event of complaints, contact the responsible SICK subsidiary.

##### Further topics

- ["Ordering information", page 65](#)

#### 5.2 Installation

##### Important information

---



##### DANGER

Hazard due to lack of effectiveness of the protective device

Persons or parts of the body to be protected may not be recognized or not recognized in time in case of non-observance.

- ▶ Observe the calculated minimum distances for the machine in which the safety light curtain is integrated.
  - ▶ Then, mount the safety light curtain such that it is not possible to reach over, under or around, or to stand behind the safety light curtain, and that the light curtain cannot be repositioned.
- 



##### DANGER

Hazard due to lack of effectiveness of the protective device

Persons and parts of the body to be protected may not be recognized in case of non-observance.

- ▶ The safety light curtain can only be mounted to machines on which the protective field width does not change when the safety light curtain is switched on.
- 



##### DANGER

Hazard due to lack of effectiveness of the protective device

Persons and parts of the body to be protected may not be recognized in case of non-observance.

- ▶ The end with the cable connection must point in the same direction for the sender and receiver.
-

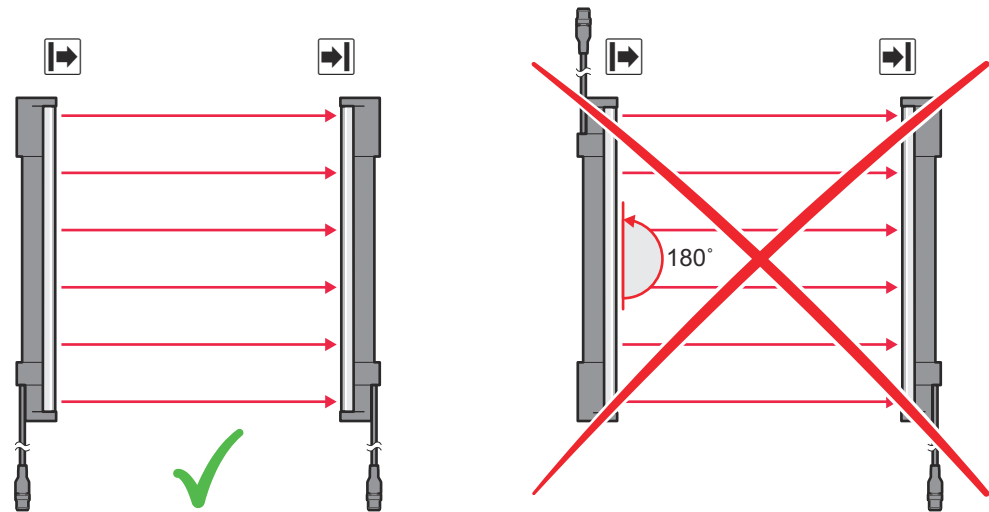


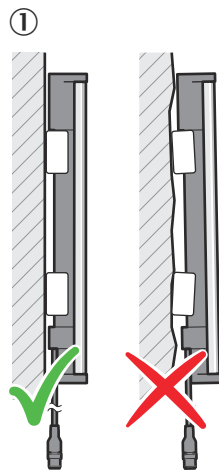
Figure 20: Sender and receiver must not be installed such that they are rotated 180° relative to each other

### Prerequisites

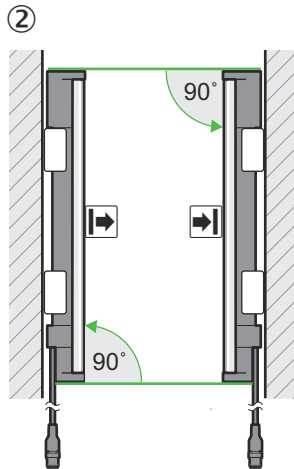
- Project planning is completed.
- Assembly is carried out according to the project planning.
- Dangerous condition of the machine is and remains switched off during mounting.
- The outputs of the device do not affect the machine during mounting.
- Only use SICK-approved brackets for mounting.
- Take appropriate measures for vibration damping if vibration and shock specifications exceed the values and test conditions specified in the data sheet.

### Notes on mounting

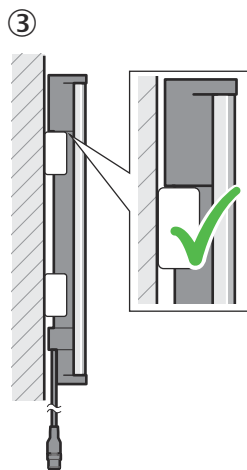
- ▶ Mount the sender and receiver on a level surface. (①)



- ▶ Mount the sender and receiver such that a right-angled protective field is established, i.e., when mounted vertically at the same height. (②)
- ▶ When using a QuickFix, FlexFix or Compact FlexFix bracket: For minor adjustments when aligning, the sender and receiver can be adjusted longitudinally in the brackets.



- ▶ Position the brackets near the ends of the housing. For devices with a protective field height > 300 mm, the distance between the bracket and the end of the housing must not exceed 1/4 of the length of the housing. If the device is exposed to strong vibrations during operation, mount the top bracket at a height where the offset in the safety light curtain housing rests on the bracket. (3)



- ▶ Observe the tightening torque details for the particular bracket. Higher torques may damage the bracket. Lower torques do not offer sufficient protection against slipping of the sender and receiver. (4)

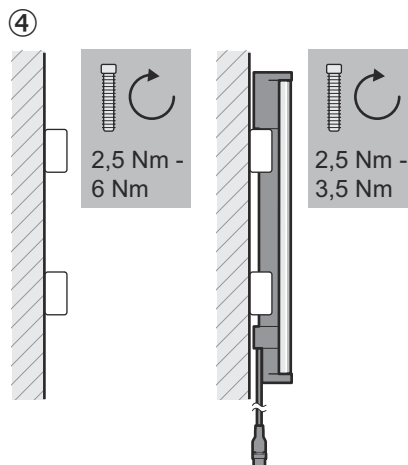
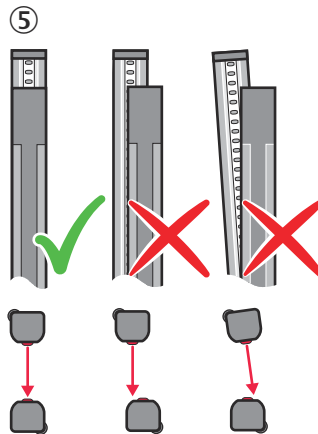




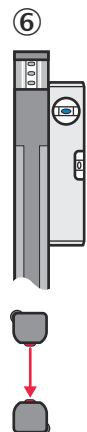
Table 3: Tightening torques depending on the bracket used

|   | QuickFix / (Compact) FlexFix bracket | Flat mount bracket | Swivel mount bracket |
|---|--------------------------------------|--------------------|----------------------|
| Bracket on the machine or profile frame | 5 Nm ... 6 Nm                        | 2.5 Nm ... 3 Nm    | 4.5 Nm ... 5 Nm      |
| Sender and receiver in the bracket      | 2.5 Nm ... 3 Nm                      | –                  | 3 Nm ... 3.5 Nm      |

- ▶ Make sure that the sender and receiver are aligned correctly. The optical lens systems of the sender and the receiver must be located opposite one another. (5)



- ▶ If necessary, use a spirit level to check that the components are parallel. (6)



#### Further topics

- ["Minimum distance from the hazardous point", page 17](#)
- ["Minimum distance to reflective surfaces", page 19](#)
- ["Sender and receiver alignment", page 48](#)
- ["Alignment with the QuickFix bracket", page 50](#)
- ["Alignment with the FlexFix bracket or with the upgrade bracket", page 50](#)

### 5.2.1 Mounting the QuickFix bracket

#### Overview

2 QuickFix brackets are used to mount the sender and receiver.

The QuickFix bracket consists of 2 parts, which are pushed into each other. The two individual parts are connected with an M5 screw and the housing (sender or receiver) is clamped with form-fit clamping.

The two mounting surfaces for the brackets of the sender or receiver must be parallel and lie in the same plane.

**Important information**



**NOTE**

The following should be considered when mounting the QuickFix bracket:

- Select the appropriate length of the M5 screw to prevent any risk of injury from an overrun.
- When selecting the screw length, observe the wall thickness and the depth of the countersunk screw of the QuickFix bracket, [see figure 35, page 67](#)



**NOTE**

The QuickFix bracket has cable routing. Depending on the installation, the cable routing can make mounting easier.

**Mount QuickFix bracket on a machine or profile frame**

Table 4: Side and rear mounting with the QuickFix bracket

| Mounting method | Description   |
|-----------------|---|
| On the side     | Fasten the M5 screw to the machine or profile frame through the QuickFix bracket. A screw nut or threaded hole is required on the machine or profile frame (①). |
|                 | Fasten the M5 screw to the QuickFix bracket through the machine or profile frame. A screw nut is required for each QuickFix bracket (②).                        |
|                 | Fasten the M5 screw to the profile frame through the QuickFix bracket. A sliding nut is required on the profile frame (③).                                      |
| On the back     | Fasten the M5 screw to the machine or profile frame through the QuickFix bracket. A screw nut or threaded hole is required on the machine or profile frame (④). |

Tightening torque: 5 Nm ... 6 Nm

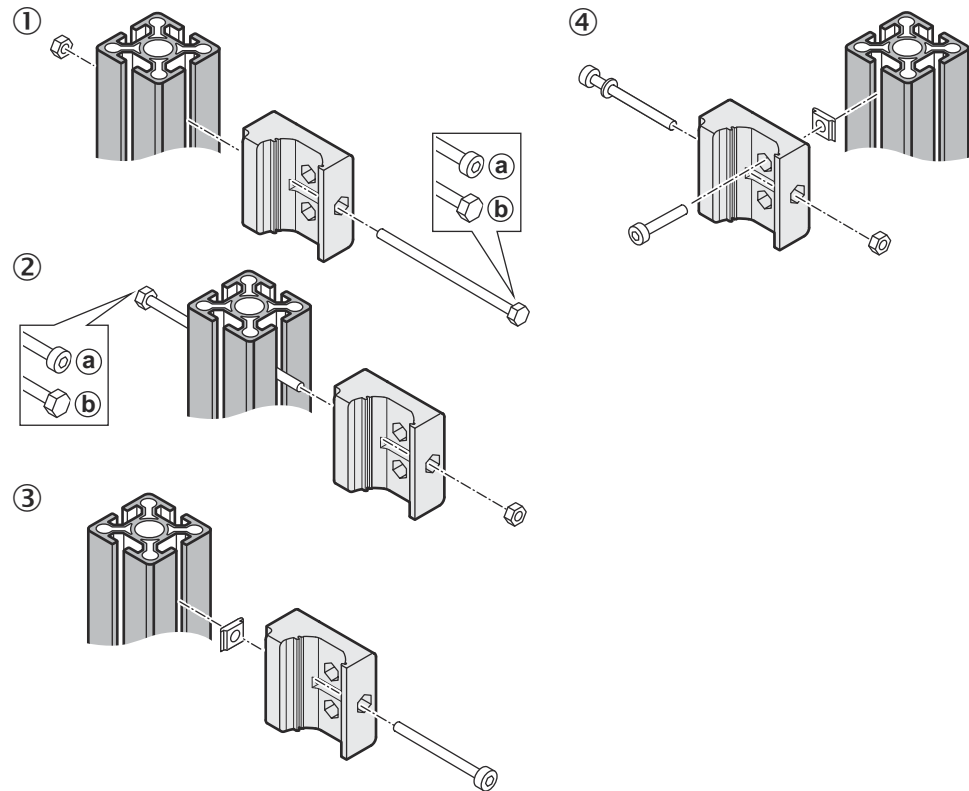


Figure 21: Mounting the QuickFix bracket to a profile

#### Secure the sender and receiver in the bracket

1. Insert the housing of the sender and receiver into the bracket so that it fits snugly.
2. Secure the position of the sensor and receiver in the bracket using the M5 screw.  
Torque: 2.5 Nm to 3 Nm

### 5.2.2 Mounting the FlexFix bracket

#### Overview

In the FlexFix bracket, the sender and receiver can be rotated  $\pm 15^\circ$  around their longitudinal axis.

2 FlexFix brackets are used to mount the sender and receiver.

#### Important information



#### NOTICE

The housing of the safety light curtain can become scratched if the screw heads protrude when the FlexFix brackets are mounted on the back.

This can be avoided by taking one of the following measures:

- ▶ Use flat-head screws with washers.
- ▶ If using cylinder head screws, use 2 screws per bracket and no washers.



#### NOTE

The FlexFix mounting kit (part number 2073543) contains 2 FlexFix brackets, one alignment tool, and the required screws, sliding nuts, and washers.

Further topics

- "Brackets", page 66

5.2.2.1 Mounting the FlexFix bracket on a machine or profile frame

Important information



**NOTE**

When selecting the screw length, the wall thickness of the FlexFix bracket must be taken into account.

**Mounting the FlexFix bracket on a machine or profile frame**

Table 5: Lateral and rear mounting with the FlexFix bracket

| Mounting method | Description  |
|-----------------|--|
| On the side     | With the M5 screw through the FlexFix bracket on the machine or profile frame. A screw nut or threaded hole is required on the machine or profile frame (①). |
|                 | With the M5 screw through the FlexFix bracket on the profile frame. 2 sliding nuts are required on the profile frame (②).                                    |
| On the back     | With the M5 screw through the FlexFix bracket on the machine or profile frame. A screw nut or threaded hole is required on the machine or profile frame (③). |

Tightening torque: 5 Nm ... 6 Nm

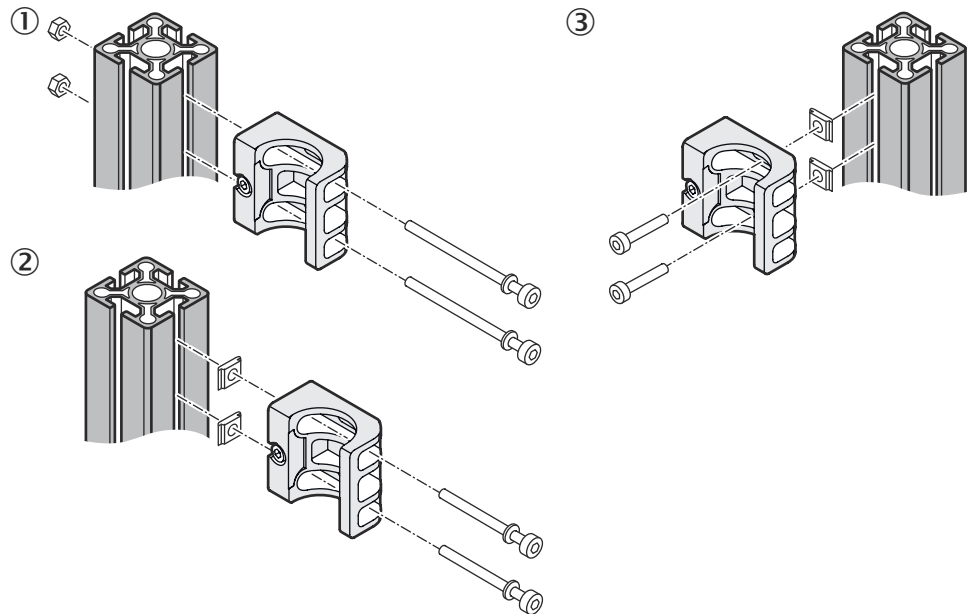


Figure 22: Mounting the FlexFix bracket to a profile frame

**Secure the sender and receiver in the bracket**

1. After assembling the FlexFix brackets, screw the sender or receiver into the FlexFix brackets from the front. (①)
2. Align the sender and receiver. (②)
3. Use an M5 screw to secure the position of the sender and receiver in the FlexFix bracket. (③)  
Torque: 2.5 Nm to 3 Nm

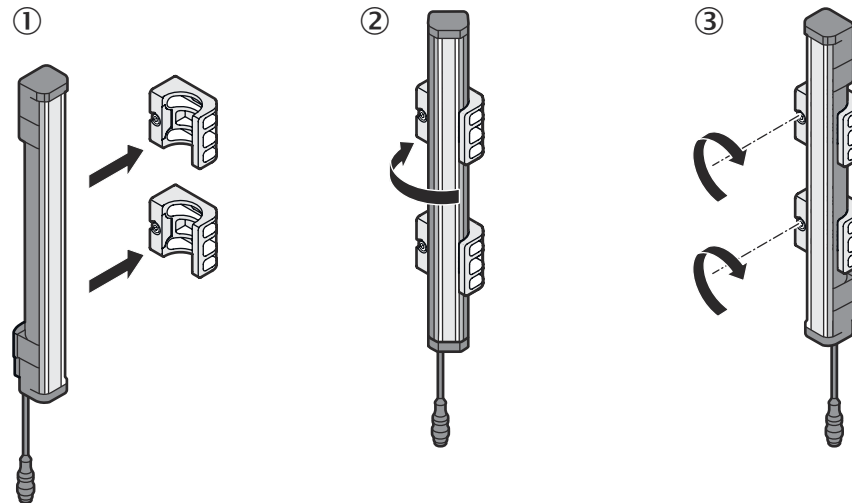


Figure 23: Inserting the safety light curtain in the FlexFix brackets



#### NOTE

The protective device can only be screwed in when both brackets are in alignment.

Recommendation:

1. Only hand-tighten the screws on the brackets at first.
2. Align the two brackets. To do this, place a straightedge or spirit level, for example, on the screw mounting surfaces of the brackets that are not being used.
3. Tighten the screws.

#### Further topics

- ["Sender and receiver alignment", page 48](#)
- ["Brackets", page 66](#)

### 5.2.2.2 Mount FlexFix bracket to the back of a device column

#### Overview

The FlexFix bracket can be mounted in the device column using sliding nuts.

Use washers between the FlexFix brackets and the device column if you want to mount the sender and receiver in the center of the device column.

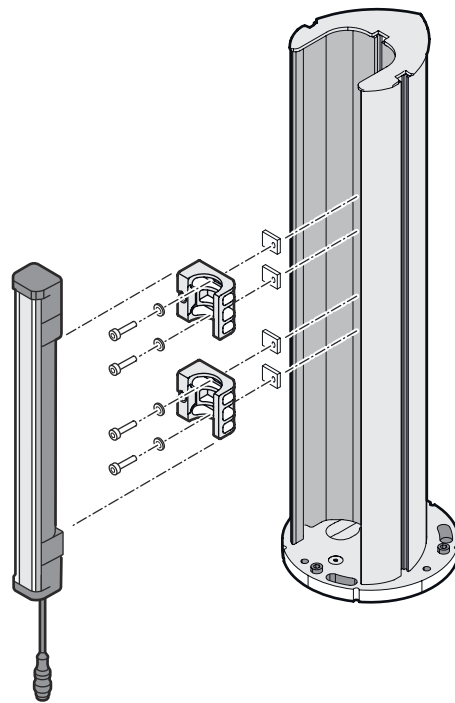


Figure 24: Mounting the FlexFix bracket on a device column (accessory)

**Secure the sender and receiver in the bracket**

1. After assembling the FlexFix brackets, screw the sender or receiver into the FlexFix brackets from the front.
2. Align the sender and receiver.
3. Use an M5 screw to secure the position of the sender and receiver in the FlexFix bracket.  
Torque: 2.5 Nm to 3 Nm

**Further topics**

- ["Sender and receiver alignment", page 48](#)

**5.2.3 Mounting the Compact FlexFix bracket**

**Overview**

With a Compact FlexFix bracket, you can mount the sender and receiver closer to the machine or profile frame.

2 Compact FlexFix brackets are used to mount the sender and receiver.

In the Compact FlexFix bracket, the sender and receiver can be rotated  $\pm 15^\circ$  around their longitudinal axis.

**Important information**



**NOTICE**

The housing of the sender and the receiver can become scratched if the screw heads protrude when the Compact FlexFix brackets are mounted on the back.

This can be avoided by taking the following measure:

- ▶ Use countersunk screws without washer.

**NOTICE**

The AR60 optional laser alignment aid can be used from a protective field height of 250 mm.

**Mounting the Compact FlexFix bracket on a machine or profile frame**

Table 6: Side and rear mounting of the Compact FlexFix bracket on a machine or profile frame

| Mounting method | Description  |
|-----------------|--|
| On the side     | With the M5 screw through the Compact FlexFix bracket on the machine or profile frame. A screw nut or threaded hole is required on the machine or profile frame (①).             |
|                 | With the M5 screw through the Compact FlexFix bracket on the profile frame. 2 sliding nuts are required on the profile frame (②).  |
| On the back     | With the M5 countersunk screw through the Compact FlexFix bracket on the machine or profile frame. A screw nut or threaded hole is required on the machine or profile frame (③). |

Tightening torque: 5 Nm ... 6 Nm

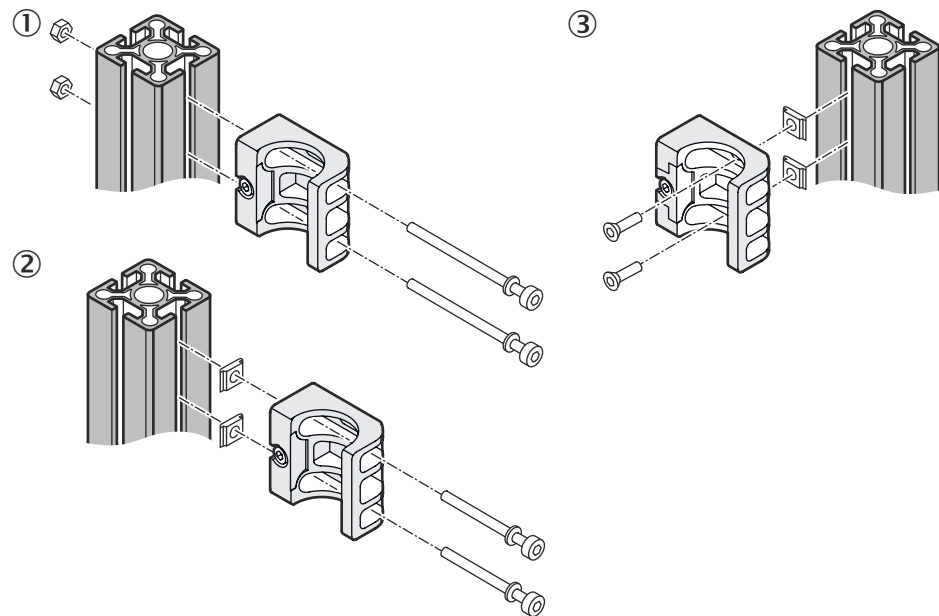


Figure 25: Mount the Compact FlexFix bracket on a profile frame

**Secure the sender and receiver in the bracket**

1. After assembling the Compact FlexFix brackets, screw the sender or receiver into the Compact FlexFix brackets from the front. (①)
2. Align the sender and receiver. (②)

**NOTE**

The protective device can only be screwed in when both brackets are in alignment.  
Recommendation:

1. Only hand-tighten the screws on the brackets at first.
2. Align the two brackets. To do this, place a straightedge or spirit level, for example, on the screw mounting surfaces of the brackets that are not being used.
3. Tighten the screws.

3. Use an M5 screw to secure the position of the sender and receiver in the Compact FlexFix bracket.(③)  
Torque: 2.5 Nm to 3 Nm

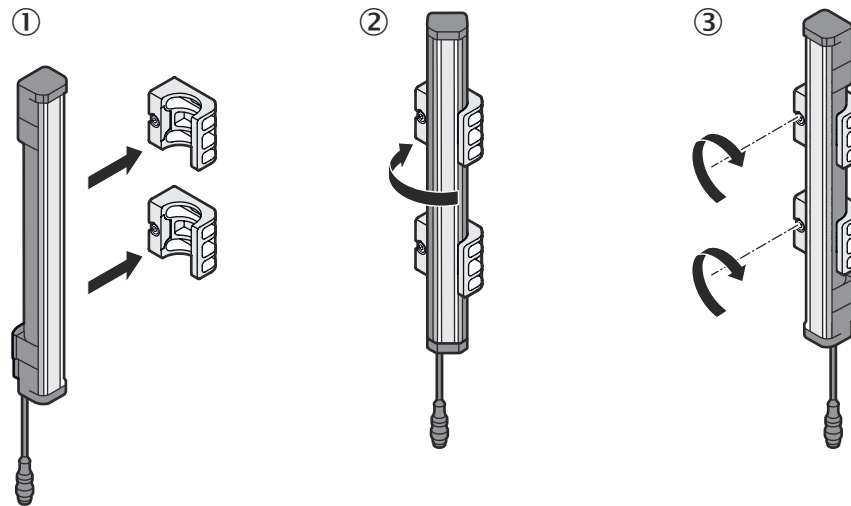


Figure 26: Inserting the protective device in the Compact FlexFix brackets

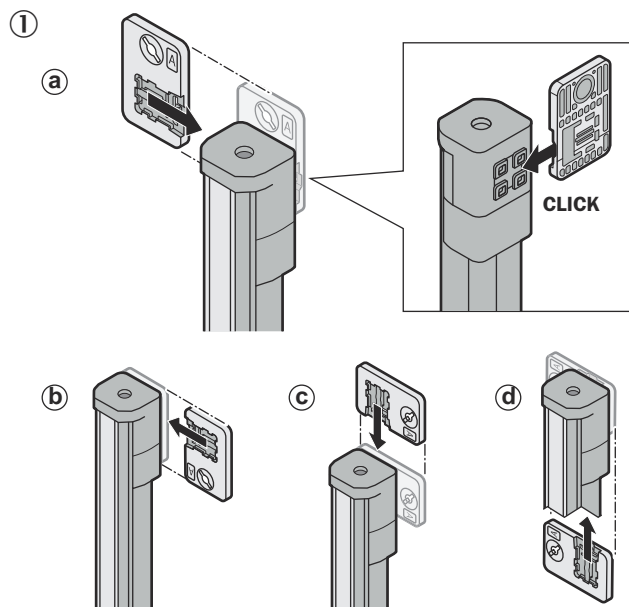
### 5.2.4 Mounting the flat mount bracket

#### Overview

The sender and receiver are each mounted using 2 flat mount brackets.

#### Approach

1. Slide the bracket onto the end cap of the device. (①)



The bracket can be aligned horizontally or vertically. (options a - d)  
A clicking sound can be heard when the bracket is firmly seated on the end cap of the device.



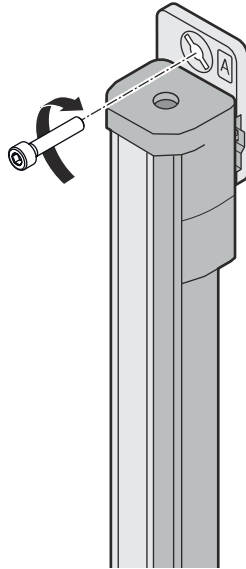
**NOTE**

If the bracket is mounted concealed on the device (option b), observe the following:

- Use a suitable tool (e.g. slotted screwdriver) to turn the insert out of the fixing hole of the bracket.
- Mount the bracket to the machine or profile frame using an M6 countersunk screw. Then slide the device onto the bracket.

2. Mount the bracket with an M5 screw to a machine or profile frame. (②)

②



Torque: 2.5 Nm to 3 Nm

- ✓ The device is firmly mounted in the bracket.

**Complementary information**

Information on disassembly, see "[Mounting the swivel mount bracket](#)", page 41.

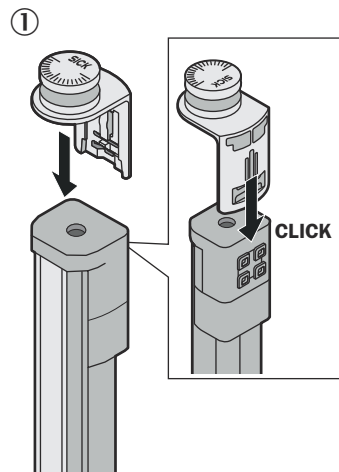
**5.2.5 Mounting the swivel mount bracket****Overview**

The sender and receiver are each mounted using 2 swivel mount brackets.

The swivel mount bracket consists of 2 individual parts, a swivel mount adapter and a swivel mount port.

**Approach**

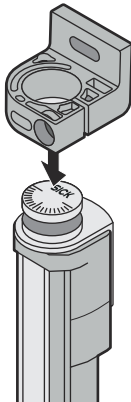
1. Slide the swivel mount adapter onto the end cap of the device. (①)



A clicking sound can be heard when the adapter is firmly seated on the end cap.

2. Attach the swivel mount port to the adapter. (2)

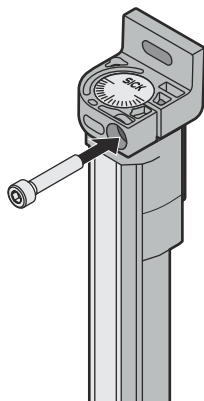
(2)



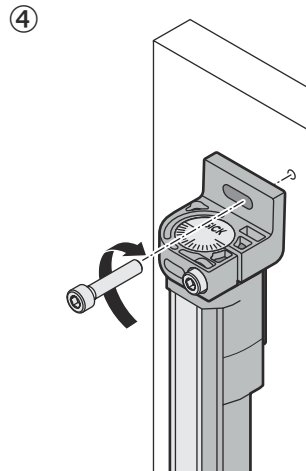
The mounting hole of the swivel mount port faces the back of the device.

3. Loosely screw in the M5 screw to mount the two individual parts. (3)

(3)

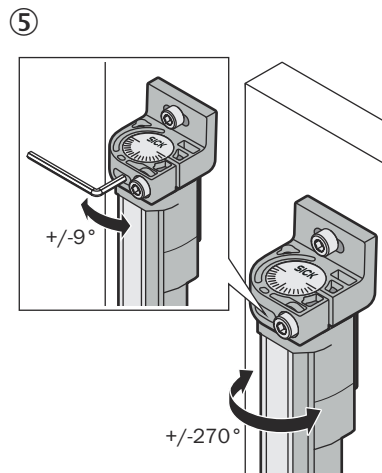


4. Using an M5 screw, mount the swivel mount bracket to a machine or profile frame through the mounting hole. (4)



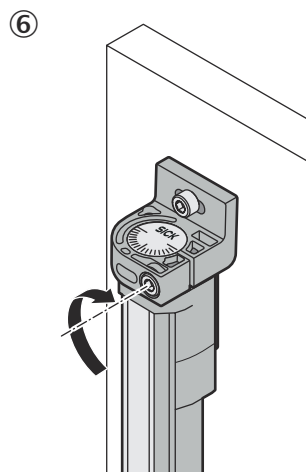
Torque: 4.5 Nm to 5 Nm

5. Align the device in the bracket. (5)



The device can be rotated up to  $\pm 270^\circ$  in the bracket. Fine adjustment is possible as an option via the slot on the front of the bracket. To do so, insert a hexagon key into the slot and align the device by up to  $\pm 9^\circ$ .

6. When the device is correctly aligned, tighten the M5 screw to mount the two individual parts. (6)

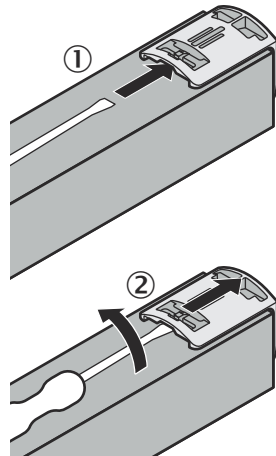


Torque: 3 Nm to 3.5 Nm

- ✓ The device is firmly mounted in the bracket.

### Disassembly

Using a suitable tool (e.g., slotted screwdriver), press on the circlip of the bracket (①) and pull the bracket off the device using a rotating movement (②).



### 5.2.6 Mounting the upgrade bracket

#### Overview

If an existing C4000 safety light curtain is mounted with a swivel-mount bracket or with a side bracket, it can be replaced with a deTec2 Core HG safety light curtain using a replacement bracket. There is no need to drill new holes, since the existing ones can be used for the replacement bracket.

#### Complementary information

Additional information for mounting a safety light curtain with a replacement bracket can be found in the mounting instructions for the replacement bracket.

## 6 Electrical installation

### 6.1 Safety

#### Important information

---

**DANGER**

Hazard due to electrical voltage

Hazard due to unexpected starting of the machine

- ▶ Make sure that the machine is (and remains) disconnected from the voltage supply during the electrical installation.
  - ▶ Make sure that the dangerous state of the machine is (and remains) switched off during electrical installation.
  - ▶ Make sure that the outputs of the safety light curtain have no effect on the machine during the electrical installation work.
  - ▶ Use a suitable voltage supply.
- 

**DANGER**

Hazard due to lack of effectiveness of the protective device

The dangerous state may not be stopped in the event of non-compliance.

- ▶ Always connect the two OSSDs separately. The two OSSDs must not be connected to each other.
  - ▶ Connect the OSSDs such that the machine controller processes both signals separately.
- 

**DANGER**

Hazard due to lack of effectiveness of the protective device

The dangerous state may not be stopped in the event of non-compliance.

- ▶ Prevent the formation of a potential difference between the load and the protective device.
- 

**Prerequisites**

- The safety light curtain has been safely integrated into the control system and the electrical system of the machine.
- Mounting has been correctly executed.

**Example: Isolated connection of OSSD1 and OSSD2**

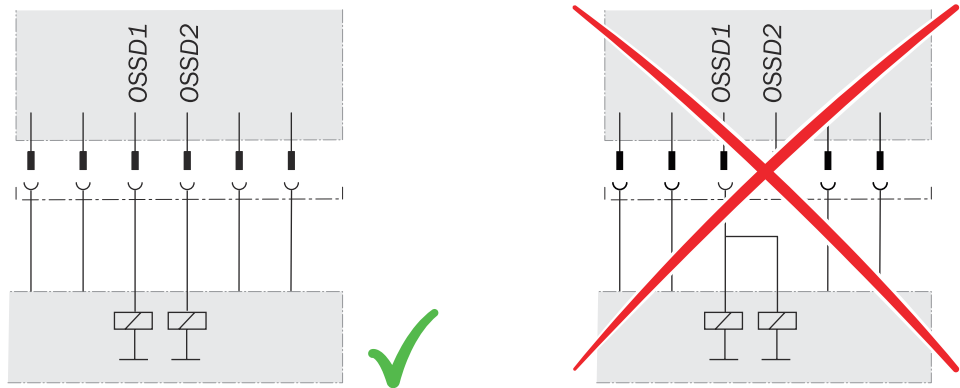


Figure 27: Dual-channel and isolated connection of OSSD1 and OSSD2

**Avoiding any potential difference between load and protective device**

If you connect loads to the output signal switching devices (switching outputs) that then also switch if controlled with negative voltage (e.g., electro-mechanical contactor without reverse polarity protection diode), you must connect the 0 V connections of these loads and those of the corresponding protective device separately and also directly to the same 0 V terminal strip. In the event of a fault, this is the only way to ensure that there can be no potential difference between the 0 V connections of the loads and those of the corresponding protective device.

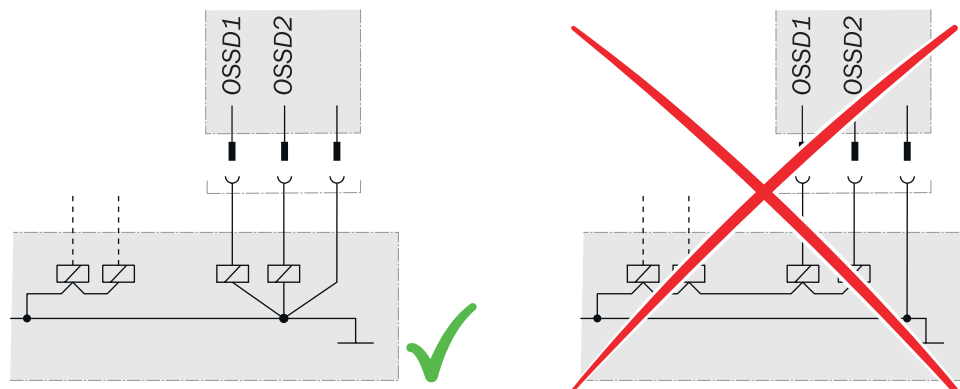


Figure 28: No potential difference between load and protective device

**Further topics**

- ["Integration in electrical control", page 22](#)
- ["Technical data", page 60](#)

**6.2 System connection (M12, 5-pin)**

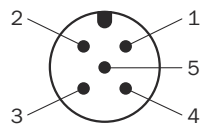


Figure 29: System connection (male connector, M12, 5-pin)

Table 7: System connection pin assignment (male connector, M12, 5-pin)

| Pin | Wire color <sup>1)</sup> | Sender                          | Receiver                                 |
|-----|--------------------------|---------------------------------|--|
| 1   | Brown                    | +24 V DC (voltage supply input) | +24 V DC (voltage supply input)          |
| 2   | White                    | Reserved                        | OSSD1 (output signal switching device 1) |
| 3   | Blue                     | 0 V DC (voltage supply input)   | 0 V DC (voltage supply input)            |
| 4   | Black                    | Reserved                        | OSSD2 (output signal switching device 2) |
| 5   | Gray                     | Not connected                   | Not connected                            |

<sup>1)</sup> Applies to the connecting cables recommended as accessories.

#### Further topics

- ["Integration in electrical control", page 22](#)

### 6.3 System connection via connection cable (M12, 5-pin to 8-pin)

An optional connection cable is available to connect the 5-pin system connection to an existing 8-pin female connector. The connection cable can be used to replace an existing C2000 safety light curtain with a deTec2 Core HG, without having to route new cables.

# 7 Commissioning

## 7.1 Overview

### Prerequisites

- Project planning is completed.
- Mounting is completed.
- Electrical installation is completed.
- Dangerous state of the machine is and remains off during commissioning.
- The outputs of the device do not affect the machine during commissioning.
- The machine has been inspected and released by qualified safety personnel.
- Protective device works properly.
- The protection function is checked after each change to the machine or to the integration or the operating and boundary conditions of the device.

### Further topics

- ["Project planning", page 15](#)
- ["Mounting", page 30](#)
- ["Electrical installation", page 45](#)

## 7.2 Switching on

### Overview

After switching on, the sender and receiver initialize. All LEDs of the sender and receiver briefly light up. After initialization, the receiver displays the alignment quality using four blue LEDs. Once the safety light curtain is aligned (OSSD LED: green), the alignment indicator switches off after a certain period of time, and only the PWR LED of the sender and the OSSD LED of the receiver continue to light up.

In the event of a fault, the red fault LED flashes on the respective device. A red fault LED in combination with the blue LEDs shows the cause of the fault on the side of the receiver.

### Further topics

- ["Troubleshooting", page 57](#)

## 7.3 Sender and receiver alignment

### Overview

Once mounting and electrical installation are complete, the sender and receiver must be aligned with each other.

### Important information



#### DANGER

Dangerous state of the machine

- ▶ Make sure that the dangerous state of the machine is (and remains) switched off during the alignment process.
  - ▶ Make sure that the outputs of the safety light curtain do not affect the machine during the alignment process.
-



**Further topics**

- ["Alignment with the QuickFix bracket", page 50](#)
- ["Alignment with the FlexFix bracket or with the upgrade bracket", page 50](#)
- ["Indication of the alignment quality", page 53](#)
- ["Diagnostic LEDs", page 57](#)
- ["Mounting the Compact FlexFix bracket", page 38](#)

**7.3.1 Aligning the sender and receiver****Important information****DANGER**

Dangerous state of the machine

- ▶ Make sure that the dangerous state of the machine is (and remains) switched off during the alignment process.
- ▶ Make sure that the outputs of the safety light curtain do not affect the machine during the alignment process.

**Prerequisites**

- Sender and receiver have been mounted correctly

**Approach**

1. Switch on the voltage supply for the safety light curtain.
2. Roughly align the sender with the receiver: Rotate the sender so that it points toward the receiver.
3. Align the receiver with the sender: Rotate the receiver so that as many blue alignment quality light emitting diodes as possible light up on the receiver.
4. If required, align the sender more precisely with the receiver so that as many alignment quality light emitting diodes as possible light up on the receiver.
5. If required, align the receiver more precisely with the sender so that as many alignment quality light emitting diodes as possible light up on the receiver.
6. When at least three (preferably four) alignment quality LEDs light up on the receiver, fasten the components in the brackets. Torque: 2.5 Nm ... 3 Nm.
7. Switch the voltage supply off and then on again.
8. Check the alignment quality light emitting diodes to make sure that the components are still correctly aligned with each other.

**NOTE**

Once 3 blue alignment quality light emitting diodes light up, alignment is good and availability is stable.

Please note that body parts of objects in the protective field (e.g., hand, tool, AR60 optional laser alignment aid) may impair the function of the alignment quality LEDs. Remove all objects from the protective field to allow the alignment quality to be assessed.

**Complementary information**

The AR60 optional laser alignment aid can be used to facilitate alignment.

Since the AR60 optional laser alignment aid is positioned in the protective field of the safety light curtain with the adapter, a maximum of two blue alignment quality LEDs light up and the OSSD LED lights up red. To check whether the OSSD LED of the receiver lights up green, remove the AR60 optional laser alignment aid.

### Further topics

- ["Indication of the alignment quality", page 53](#)
- ["Mounting", page 30](#)

### 7.3.2 Alignment with the QuickFix bracket

#### Prerequisites

- The sender and receiver are mounted with a QuickFix bracket

#### Alignment with the QuickFix bracket

The QuickFix bracket offers you the following adjustment options for aligning the sender and receiver with each other:

- Shift vertically

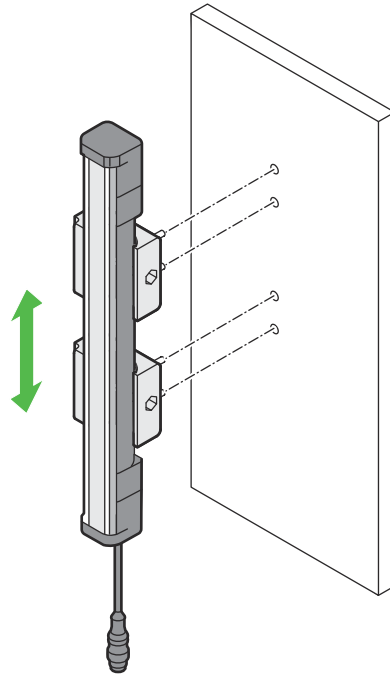


Figure 30: QuickFix bracket: adjust vertically

### 7.3.3 Alignment with the FlexFix bracket or with the upgrade bracket

#### Prerequisites

- A FlexFix bracket or upgrade bracket is used to mount the sender and receiver.

#### Alignment with the FlexFix bracket or the upgrade bracket

The FlexFix bracket or upgrade bracket offer you the following adjustment options for aligning the sender and receiver with each other:

- Shift vertically
- Rotate ( $\pm 15^\circ$ )

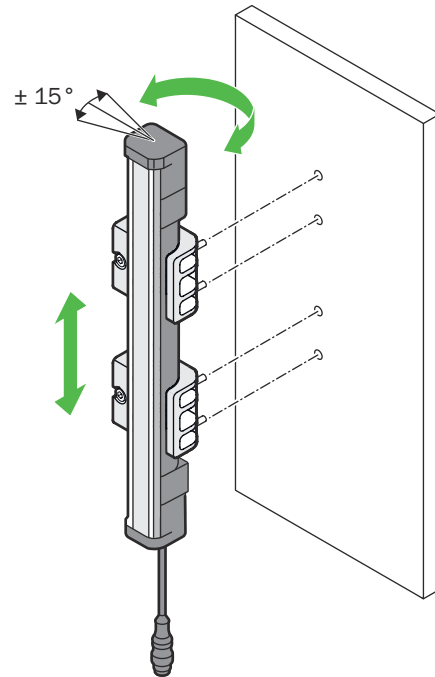


Figure 31: FlexFix bracket: adjust vertically/rotate



#### NOTE

Recommendation for aligning a long device so that it rotates uniformly in both brackets:

- ▶ Grab the alignment device roughly in the center between the two brackets.

### 7.3.4 Alignment with the Compact FlexFix bracket

#### Prerequisites

- The sender and receiver have been mounted using a Compact FlexFix bracket

#### Alignment with the Compact FlexFix bracket

The Compact FlexFix bracket offers you the following adjustment options for aligning the sender and receiver with each other:

- Shift vertically
- Rotation ( $\pm 15^\circ$ )

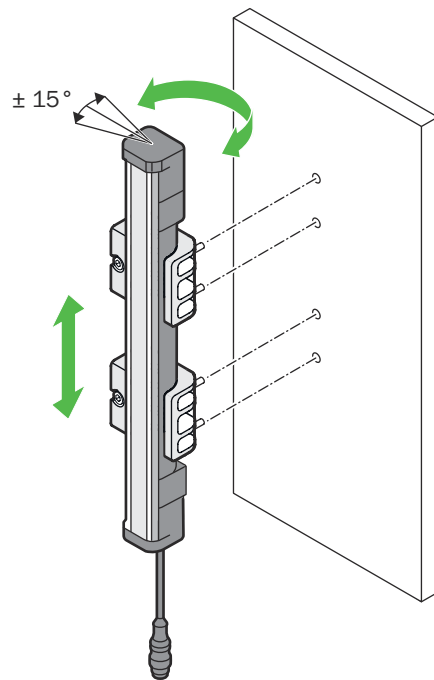


Figure 32: Compact FlexFix bracket: Rotate

### 7.3.5 Alignment with the swivel mount bracket

#### Prerequisites

- The sender and receiver have been mounted using a swivel mount bracket

#### Alignment with the swivel mount bracket

The swivel mount bracket offers you the following adjustment options for aligning the sender and receiver to each other:

- Turning ( $\pm 270^\circ$  or  $\pm 9^\circ$ )

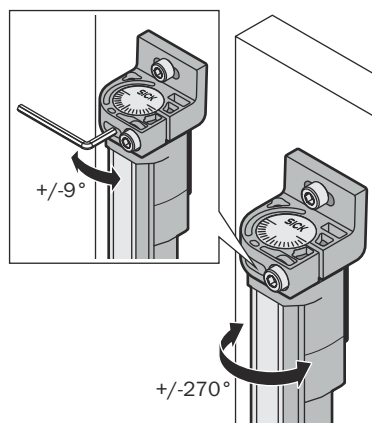


Figure 33: Swivel mount bracket: Rotate

### 7.3.6 Indication of the alignment quality

#### Important information



#### NOTE

Once 3 blue alignment quality light emitting diodes light up, alignment is good and availability is stable.

Please note that body parts of objects in the protective field (e.g., hand, tool, AR60 optional laser alignment aid) may impair the function of the alignment quality LEDs. Remove all objects from the protective field to allow the alignment quality to be assessed.

#### Indication of the alignment quality

Table 8: Indication of the alignment quality

| LEDs                                    |        |        |        | OSSD    | Meaning   |
|---|--------|--------|--------|---------|---|
| Alignment quality light emitting diodes |        |        |        |         |   |
| 1                                       | 2      | 3      | 4      |         |   |
| ○                                       | ○      | ○      | ○      | ● Red   | Alignment is insufficient or the protective field is interrupted at least partially. The receiver cannot synchronize with the sender. |
| ● Blue                                  | ○      | ○      | ○      | ● Red   | Alignment is insufficient or the protective field is interrupted at least partially.  |
| ● Blue                                  | ● Blue | ○      | ○      | ● Red   | Alignment is insufficient or the protective field is interrupted at least partially.  |
| ● Blue                                  | ● Blue | ○      | ○      | ● Green | Alignment is not yet sufficient for stable availability.  |
| ● Blue                                  | ● Blue | ● Blue | ○      | ● Green | Alignment is good, stable availability. <sup>1)</sup>   |
| ● Blue                                  | ● Blue | ● Blue | ● Blue | ● Green | Alignment is very good.   |

○ LED off. ● LED flashes. ● LED illuminates.

<sup>1)</sup> If the protective fields are very wide, there is a possibility that all four alignment quality LEDs will not light up even when alignment is good.

## 7.4 Check during commissioning and modifications

The thorough check is intended to ensure that the safety functions are fulfilling their planned purpose and whether persons are being adequately protected.

- ▶ Carry out the checks specified in the test plan of the manufacturer of the machine and the operating entity.

### 8 Operation

#### 8.1 Regular thorough check

The thorough check is intended to ensure that the safety functions are fulfilling their planned purpose and whether persons are being adequately protected.

- ▶ Carry out the checks specified in the test plan of the manufacturer of the machine and the operating entity.

## 9 Maintenance

### 9.1 Regular cleaning

#### Overview

Depending on the ambient conditions of the safety light curtain, the front screens must be cleaned regularly and in the event of contamination. Static charges can cause dust particles to be attracted to the front screen.

The weld spark guard and deflector mirrors must be cleaned regularly and in the event of contamination.

#### Important information



#### DANGER

Hazard due to lack of effectiveness of the protective device

Persons and parts of the body to be protected may not be recognized in case of non-observance.

- ▶ Regularly check the degree of contamination on all components based on the application conditions.
- ▶ Observe the information concerning test rod testing.



#### DANGER

Hazard due to lack of effectiveness of the protective device

Persons and parts of the body to be protected may not be recognized in case of non-observance.

- ▶ Make sure that the optical properties of the front screens of the sender and receiver are not changed, e.g., by:
  - beading water, mist, frost, or ice formation. If applicable, remove films or other types of contamination, disconnect the voltage supply of the receiver and then switch it back on.
  - Scratches or damage. Replace the device whose front screen is scratched or damaged.
- ▶ Make sure that all reflective surfaces and objects maintain a minimum distance from the protective field.
- ▶ Make sure that no dispersive media (e.g., dust, fog, or smoke) are within the calculated minimum distance from the protective field.



#### NOTICE

- ▶ Do not use aggressive cleaning agents.
- ▶ Do not use abrasive cleaning agents.
- ▶ We recommend anti-static cleaning agents.
- ▶ We recommend using the anti-static plastic cleaner (SICK part number 5600006) or a standard commercially available glass cleaner and the SICK lens cloth (SICK part number 4003353).

#### Prerequisites

- Dangerous state of the machine is and remains off during cleaning.
- The outputs of the device do not affect the machine during cleaning.

### Approach

1. Remove dust from the front screen using a soft, clean brush.
2. Then wipe the front screen with a clean, damp cloth.
3. Check the position of the sender and receiver after cleaning.
4. Check the effectiveness of the protective device.

### Further topics

- ["Test rod check", page 26](#)
- ["Minimum distance to reflective surfaces", page 19](#)

## 9.2 Regular thorough check

The thorough check is intended to ensure that the safety functions are fulfilling their planned purpose and whether persons are being adequately protected.

- ▶ Carry out the checks specified in the test plan of the manufacturer of the machine and the operating entity.



## 10 Troubleshooting

### 10.1 Safety



#### DANGER

Hazard due to lack of effectiveness of the protective device

Persons and parts of the body to be protected may not be recognized in case of non-observance.

- ▶ Immediately shut the machine down if the behavior of the machine cannot be clearly identified.
- ▶ Immediately put the machine out of operation if you cannot clearly identify or allocate the fault and if you cannot safely remedy the fault.
- ▶ Secure the machine so that it cannot switch on unintentionally.



#### NOTE

Additional information on troubleshooting can be found at the responsible SICK subsidiary.

### 10.2 Diagnostic LEDs

#### 10.2.1 Fault indicators

##### Overview

In the event of a fault, the type of fault is indicated by the LED display on the sender or receiver.

##### Sender

Position of the LEDs: [see "Sender displays", page 12.](#)

Table 9: Fault indication on the sender

| LED      |       | Possible cause   | Troubleshooting   |
|----------|-------|--|---|
| PWR      | ERR   |  |   |
| ○        | ○     | No supply voltage or supply voltage is too low or internal fault | <ul style="list-style-type: none"> <li>▶ Check the voltage supply, <a href="#">see "Technical data", page 60.</a></li> <li>▶ Switch the voltage supply off and back on again.</li> <li>▶ If the fault persists, replace the sender, <a href="#">see "Ordering information", page 65.</a></li> </ul>   |
| ○        | ● Red | The voltage was too high when operating the sender.              | <ul style="list-style-type: none"> <li>▶ Check the voltage supply, <a href="#">see "Technical data", page 60.</a></li> <li>▶ Replace the sender, <a href="#">see "Ordering information", page 65.</a></li> </ul>  |
| ● Yellow | ● Red | Fault in the supply voltage                                      | <ul style="list-style-type: none"> <li>▶ Check the voltage supply and the power supply unit, <a href="#">see "Technical data", page 60.</a></li> <li>▶ Switch the voltage supply off and back on again.</li> <li>▶ If the fault continues to persist, replace the defective components, <a href="#">see "Ordering information", page 65.</a></li> </ul> |

| LED    |     | Possible cause                           | Troubleshooting   |
|--------|-----|--|---|
| PWR    | ERR |  |   |
| Yellow | Red | The sender identified an internal fault. | <ul style="list-style-type: none"> <li>▶ Switch the voltage supply off and back on again.</li> <li>▶ If the fault persists, replace the sender, see <a href="#">"Ordering information"</a>, page 65.</li> </ul> |

○ LED off. LED flashes. ● LED illuminates.

**Receiver**

Position of the LEDs: see ["Receiver displays"](#), page 12.

Table 10: Fault indication on the receiver

| LEDs |     |                   |      |      |      | Possible cause  | Troubleshooting   |
|------|-----|-------------------|------|------|------|---|---|
| OSSD | ERR | Alignment quality |      |      |      |   |   |
|      |     | 1                 | 2    | 3    | 4    |   |   |
| Red  | Red | Blue              | ○    | ○    | ○    | An internal fault has occurred.   | <ul style="list-style-type: none"> <li>▶ Switch the voltage supply off and back on again.</li> <li>▶ If the fault continues to persist, replace the receiver, see <a href="#">"Ordering information"</a>, page 65.</li> </ul>   |
| Red  | Red | ○                 | Blue | ○    | ○    | Fault in the supply voltage   | <ul style="list-style-type: none"> <li>▶ Check the voltage supply and the power supply unit, see <a href="#">"Technical data"</a>, page 60.</li> <li>▶ Switch the voltage supply off and back on again.</li> <li>▶ If the fault continues to persist, replace the receiver, see <a href="#">"Ordering information"</a>, page 65.</li> </ul>   |
| Red  | Red | ○                 | ○    | Blue | ○    | The receiver has recognized beams from several senders.   | <ul style="list-style-type: none"> <li>▶ Check the distance to senders of the same design. Make sure that beams from another sender cannot hit the receiver, see <a href="#">"Protection against interference from systems in close proximity to each other"</a>, page 21.</li> <li>▶ Switch the voltage supply off and back on again.</li> </ul>   |
| Red  | Red | ○                 | ○    | ○    | Blue | A fault or unexpected status was identified on the OSSDs of the system connection (e.g., overvoltage, short-circuit to HIGH or short-circuit to LOW, cross-circuit, permissible load capacity exceeded) | <ul style="list-style-type: none"> <li>▶ Check the system wiring for a fault. Make sure that the OSSDs have been wired correctly, see <a href="#">"Integration in electrical control"</a>, page 22.</li> <li>▶ Switch the voltage supply off and back on again.</li> <li>▶ If the fault continues to persist, replace the defective components, see <a href="#">"Ordering information"</a>, page 65.</li> </ul> |
| Red  | Red | ○                 | Blue | ○    | Blue | Permanent error in the voltage supply.  | <ul style="list-style-type: none"> <li>▶ Replace device, see <a href="#">"Ordering information"</a>, page 65.</li> </ul>  |

○ LED off. LED flashes. ● LED illuminates.

## 11 Decommissioning

### 11.1 Disposal

#### Approach

- ▶ Always dispose of unusable devices in accordance with national waste disposal regulations.



#### Complementary information

SICK will be glad to help you dispose of these devices on request.

## 12 Technical data

### 12.1 Data sheet

Table 11: General system data

|   | Minimum                                | Typical      | Maximum |
|---|--|--------------|---------|
| Protective field height, depending on type                            | 300 mm to 2,100 mm, 150-mm steps       |              |         |
| Resolution (detection capability), depending on type                  | 14 mm or 30 mm                         |              |         |
| Protective field width <sup>1) 2) 3)</sup>                            |  |              |         |
| Resolution 14 mm  | 0 m ... 8 m                            | 0 m ... 10 m |         |
| Resolution 30 mm  | 0 m ... 12 m                           | 0 m ... 15 m |         |
| Protection class <sup>4)</sup>  | III (IEC 61140)                        |              |         |
| Enclosure rating  | IP65 (IEC 60529)<br>IP67 (IEC 60529)   |              |         |
| Supply voltage U <sub>V</sub> at the device <sup>5) 6)</sup>          | 19.2 V                                 | 24 V         | 28.8 V  |
| Residual ripple <sup>7)</sup>   |  |              | ± 10%   |
| Synchronization   | Optical                                |              |         |
| Typ (IEC 61496)   | Type 2                                 |              |         |
| Category (ISO 13849)  | Category 2                             |              |         |
| Performance level (ISO 13849) <sup>8)</sup>                           | PL c                                   |              |         |
| Safety integrity level (IEC 61508) <sup>8)</sup>                      | SIL 1                                  |              |         |
| Safety integrity level (IEC 62061) <sup>8)</sup>                      | SIL 1                                  |              |         |
| PFH <sub>D</sub> (mean probability of a dangerous failure per hour)   | 3.1 × 10 <sup>-8</sup>                 |              |         |
| T <sub>M</sub> (mission time)   | 20 years (ISO 13849-1)                 |              |         |
| Safe status when a fault occurs                                       | At least one OSSD is in the OFF state. |              |         |
| Power-up delay of sender and receiver after supply voltage is applied |  |              | 2 s     |

- 1) If the protective fields are very wide, there is a possibility that all four alignment quality LEDs will not light up even when alignment is excellent.
- 2) The minimum scanning range specifies a range in which a function is guaranteed to operate correctly and safely under industrial conditions. A sufficient level of signal reserve to ensure very high availability is included in the calculation.
- 3) The typical scanning range specifies a range in which the safety light curtain operates correctly and safely under industrial conditions. The level of signal reserve is enough to ensure high availability.
- 4) SELV/PELV safety extra-low voltage.
- 5) The external voltage supply must be capable of bridging a brief power failure of 20 ms as specified in IEC 60204-1. Suitable power supply units are available as accessories from SICK.
- 6) A fuse rated maximum 4 A shall be installed in the 24 V DC power supply circuit to the device in order to limit the available current.
- 7) Within the limits of U<sub>V</sub>.
- 8) For more detailed information on the exact configuration of your machine, please contact your relevant SICK subsidiary.

Table 12: Mechanical data

|                       | deTec2 Core HG                     |
|-----------------------|------------------------------------|
| Housing material      | Aluminum extruded profile          |
| Front screen material | Chemically prestressed float glass |

Table 13: Technical data for sender

|                      | Minimum   | Typical                        | Maximum |
|----------------------|---|--------------------------------|---------|
| Wavelength of sender |   | Near-infrared (NIR), invisible |         |
| Weight               | Depending on the protective field height, see "Table of weights", page 63 |                                |         |

Table 14: Technical data for receiver

|  | Minimum   | Typical              | Maximum              |
|--|---|----------------------|----------------------|
| <b>Output signal switching devices (OSSDs)</b>                     | 2 PNP semiconductors, short-circuit protected <sup>1)</sup> , cross-circuit monitored |                      |                      |
| Response time  | "Response time", page 62  |                      |                      |
| Duration of OFF state  | 100 ms  |                      |                      |
| Switch-on delay  |   | 3 × response time    |                      |
| ON state, switching voltage HIGH (U <sub>rms</sub> ) <sup>2)</sup> | U <sub>v</sub> – 2.25 V   | 24 V                 | U <sub>v</sub>       |
| OFF state, switching voltage LOW <sup>2) 3)</sup>                  | 0 V   | 0 V                  | 2.0 V                |
| Current-carrying capacity of the OSSDs                             |   |                      | 300 mA each          |
| Leakage current of the OSSDs                                       |   |                      | 2 mA each            |
| Load capacity  |   |                      | 2.2 μF <sup>4)</sup> |
| Load inductance  |   |                      | 2.2 H                |
| <b>Test pulse data <sup>5)</sup></b>                               |   |                      |                      |
| Test pulse width   |   | 150 μs <sup>6)</sup> | 300 μs <sup>6)</sup> |
| Test pulse rate  | 3 s <sup>-1</sup>   | 5 s <sup>-1</sup>    | 10 s <sup>-1</sup>   |
| <b>Permissible cable resistance <sup>7)</sup></b>                  |   |                      |                      |
| Supply cable <sup>8)</sup>   |   |                      | 1 Ω                  |
| Cable between OSSD and load  |   |                      | 2.5 Ω                |

- 1) Applies to the voltage range between -30 V and +30 V.
- 2) According to IEC 61131-2.
- 3) The specified values are the switching voltage supplied by the safety light curtain. If higher voltages are implanted externally, the maximum value of 2.0 V can be exceeded.
- 4) Applies to devices marked "(Rev. 1)" on the "Ident No." type label entry. For devices not marked "(Rev. 1)", the following applies: Load capacity (maximum) = 30 nF.
- 5) When active, the outputs are tested cyclically (brief LOW). When selecting the downstream controllers, make sure that the test pulses do not result in deactivation when using the above parameters.
- 6) Applies to devices marked "(Rev. 1)" on the "Ident No." type label entry. For devices not marked "(Rev. 1)", the following applies: Test pulse width (typical) = 300 μs; test pulse width (maximum) = 350 μs.
- 7) Limit the individual conductor resistance to the specified values to ensure that the light curtain functions correctly, particularly that a cross-circuit between the outputs is safely detected. (Also observe IEC 60204-1.)  
The specified values apply to the total resistance of each wire including contact and connector resistances.
- 8) The supply cable must not be used to connect other loads with the exception of the senders.

Table 15: Operating data

|                   | Minimum                  | Typical | Maximum |
|-------------------|--------------------------|---------|---------|
| System connection | 5-pin M12 male connector |         |         |
| Length of cable   | 150 mm                   |         |         |
| Cable diameter    | 4.3 mm                   |         |         |
| Cable material    | PVC                      |         |         |

|   | Minimum  | Typical | Maximum |
|---|--|---------|---------|
| Length of cable for connecting cables <sup>1)</sup> | "Length of cable", page 63                                       |         |         |
| Ambient operating temperature <sup>2) 3)</sup>      | -30 °C   |         | +55 °C  |
| Air humidity (non-condensing)                       | 15%  |         | 95%     |
| Storage temperature                                 | -30 °C   |         | +70 °C  |
| Housing cross-section                               | 31 mm × 34 mm, plus bracket, see "Dimensional drawings", page 64 |         |         |
| Vibration resistance <sup>4)</sup>                  | 5 ... 150 Hz, 3,5 mm / 1 g (EN 60068-2-6)                        |         |         |
| Shock resistance <sup>5)</sup>                      | 15 g / 6 ms (EN 60068-2-27)                                      |         |         |
| Class   | 3M4 (IEC TR 60721-4-3)   |         |         |

- 1) Maximum permissible conductor resistance must be observed.
- 2) The temperature difference between sender and receiver must not exceed 25 K.
- 3) The cable belonging to the device incl. the associated connection plug must not be flexibly mounted under -25 °C.
- 4) Test conditions per axis: 1 octave/minute, 20 sweeps.
- 5) Test conditions per axis: 200 shocks.

## 12.2 Response time

Table 16: Response time dependent on the protective field height

| Protective field height in mm | Response time in ms |                  |
|-------------------------------|---------------------|------------------|
|                               | Resolution 14 mm    | Resolution 30 mm |
| 300                           | 11                  | 10               |
| 450                           | 12                  | 10               |
| 600                           | 13                  | 10               |
| 750                           | 13                  | 11               |
| 900                           | 14                  | 11               |
| 1050                          | 15                  | 11               |
| 1200                          | 16                  | 12               |
| 1350                          | 17                  | 12               |
| 1500                          | 18                  | 13               |
| 1650                          | 19                  | 13               |
| 1800                          | 20                  | 13               |
| 1950                          | 21                  | 14               |
| 2100                          | 22                  | 14               |

## 12.3 Power consumption

Table 17: Power consumption for sender and receiver

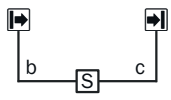
| Protective field height in mm | Typical power consumption for sender in W |                  | Typical power consumption for receiver in W <sup>1)</sup> |                  |
|-------------------------------|---|------------------|---|------------------|
|                               | Resolution 14 mm                          | Resolution 30 mm | Resolution 14 mm  | Resolution 30 mm |
| 300                           | 0.96                                      | 0.82             | 1.92  | 1.63             |
| 450                           | 1.08                                      | 0.86             | 2.16  | 1.73             |
| 600                           | 1.20                                      | 0.91             | 2.40  | 1.82             |
| 750                           | 1.32                                      | 0.96             | 2.64  | 1.92             |
| 900                           | 1.44                                      | 1.01             | 2.88  | 2.02             |

| Protective field height in mm | Typical power consumption for sender in W |                  | Typical power consumption for receiver in W <sup>1)</sup> |                  |
|-------------------------------|---|------------------|---|------------------|
|                               | Resolution 14 mm                          | Resolution 30 mm | Resolution 14 mm  | Resolution 30 mm |
| 1050                          | 1.56                                      | 1.06             | 3.12  | 2.11             |
| 1200                          | 1.68                                      | 1.10             | 3.36  | 2.21             |
| 1350                          | 1.80                                      | 1.15             | 3.60  | 2.30             |
| 1500                          | 1.92                                      | 1.20             | 3.84  | 2.40             |
| 1650                          | 2.04                                      | 1.25             | 4.08  | 2.50             |
| 1800                          | 2.16                                      | 1.30             | 4.32  | 2.59             |
| 1950                          | 2.28                                      | 1.34             | 4.56  | 2.69             |
| 2100                          | 2.40                                      | 1.39             | 4.80  | 2.78             |

<sup>1)</sup> Power discharged again via the OSSDs depending on the connected OSSD load must be added to the table values.

## 12.4 Length of cable

Table 18: Maximum lengths of cable for wire cross-section 0.34 mm<sup>2</sup>, copper wire

|  | Single system  |
|--|--|
| Separate connecting cables for sender and receiver |  <p><math>b \leq 85 \text{ m}</math>                      <math>c \leq 15 \text{ m}</math></p> |

S Control cabinet with safety relay or safety controller

## 12.5 Table of weights

Table 19: Weight of sender and receiver

| Protective field height in mm | Weight in g <sup>1)</sup> |          |
|-------------------------------|---------------------------|----------|
|                               | Sender                    | Receiver |
| 300                           | 290                       | 300      |
| 450                           | 430                       | 440      |
| 600                           | 570                       | 580      |
| 750                           | 700                       | 710      |
| 900                           | 840                       | 850      |
| 1050                          | 970                       | 980      |
| 1200                          | 1110                      | 1120     |
| 1350                          | 1240                      | 1250     |
| 1500                          | 1380                      | 1390     |
| 1650                          | 1510                      | 1520     |
| 1800                          | 1650                      | 1660     |
| 1950                          | 1790                      | 1800     |
| 2100                          | 1920                      | 1930     |

<sup>1)</sup> Tolerance: ± 50 g.

12.6 Dimensional drawings

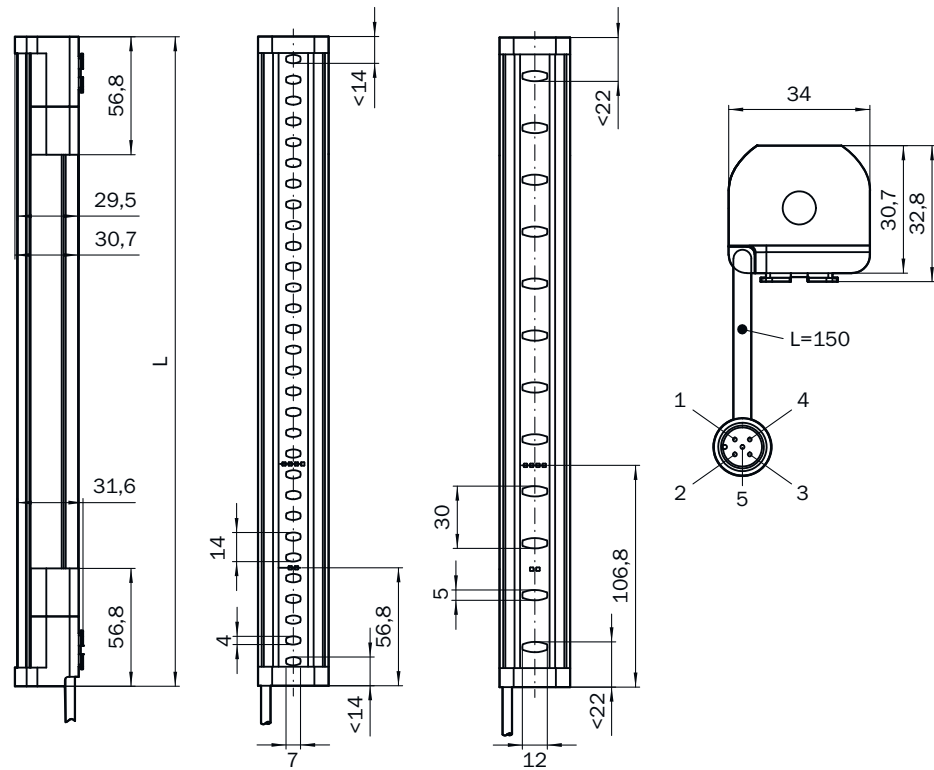


Figure 34: Dimensional drawing of sender and receiver

Table 20: Dimensions based on the protective field height, sender and receiver

| Protective field height, nominal in mm | Protective field height, effective = dimension L in mm <sup>1)</sup> |
|--|--|
| 300                                    | 313  |
| 450                                    | 463  |
| 600                                    | 613  |
| 750                                    | 763  |
| 900                                    | 913  |
| 1050                                   | 1063   |
| 1200                                   | 1213   |
| 1350                                   | 1362   |
| 1500                                   | 1512   |
| 1650                                   | 1662   |
| 1800                                   | 1812   |
| 1950                                   | 1962   |
| 2100                                   | 2112   |

<sup>1)</sup> The effective protective field corresponds to the entire length of the housing. The test object defined in the standard IEC 61496-1 is recognized over the entire length of the housing. The limits of the protective field are identical to ends of the housing.



## 13 Ordering information

### 13.1 Scope of delivery

#### Scope of delivery, sender

- Sender

#### Scope of delivery, receiver

- Receiver
- Test rod with diameter corresponding to the resolution of the safety light curtain
- Safety note
- Mounting instructions
- Operating instructions for download: [www.sick.com](http://www.sick.com)

### 13.2 Ordering information

Table 21: Ordering information deTec2 Core HG 14 mm resolution

| Protective field height in mm | Sender      |                   | Receiver    |                   |
|-------------------------------|-------------|-------------------|-------------|-------------------|
|                               | Part number | Type code         | Part number | Type code         |
| 300                           | 1220489     | C2C-SG03010A10000 | 1220500     | C2C-EG03010A10000 |
| 450                           | 1220490     | C2C-SG04510A10000 | 1220501     | C2C-EG04510A10000 |
| 600                           | 1220491     | C2C-SG06010A10000 | 1220502     | C2C-EG06010A10000 |
| 750                           | 1220492     | C2C-SG07510A10000 | 1220503     | C2C-EG07510A10000 |
| 900                           | 1220493     | C2C-SG09010A10000 | 1220504     | C2C-EG09010A10000 |
| 1050                          | 1220494     | C2C-SG10510A10000 | 1220505     | C2C-EG10510A10000 |
| 1200                          | 1220495     | C2C-SG12010A10000 | 1220506     | C2C-EG12010A10000 |
| 1350                          | 1220496     | C2C-SG13510A10000 | 1220507     | C2C-EG13510A10000 |
| 1500                          | 1220497     | C2C-SG15010A10000 | 1220508     | C2C-EG15010A10000 |
| 1650                          | 1220498     | C2C-SG16510A10000 | 1220509     | C2C-EG16510A10000 |
| 1800                          | 1220499     | C2C-SG18010A10000 | 1220510     | C2C-EG18010A10000 |
| 1950                          | 1221098     | C2C-SG19510A10000 | 1221099     | C2C-EG19510A10000 |
| 2100                          | 1221106     | C2C-SG21010A10000 | 1221107     | C2C-EG21010A10000 |

Table 22: Ordering information deTec2 Core HG 30 mm resolution

| Protective field height in mm | Sender      |                   | Receiver    |                   |
|-------------------------------|-------------|-------------------|-------------|-------------------|
|                               | Part number | Type code         | Part number | Type code         |
| 300                           | 1220511     | C2C-SG03030A10000 | 1220522     | C2C-EG03030A10000 |
| 450                           | 1220512     | C2C-SG04530A10000 | 1220523     | C2C-EG04530A10000 |
| 600                           | 1220513     | C2C-SG06030A10000 | 1220524     | C2C-EG06030A10000 |
| 750                           | 1220514     | C2C-SG07530A10000 | 1220525     | C2C-EG07530A10000 |
| 900                           | 1220515     | C2C-SG09030A10000 | 1220526     | C2C-EG09030A10000 |
| 1050                          | 1220516     | C2C-SG10530A10000 | 1220527     | C2C-EG10530A10000 |
| 1200                          | 1220517     | C2C-SG12030A10000 | 1220528     | C2C-EG12030A10000 |
| 1350                          | 1220518     | C2C-SG13530A10000 | 1220529     | C2C-EG13530A10000 |
| 1500                          | 1220519     | C2C-SG15030A10000 | 1220530     | C2C-EG15030A10000 |
| 1650                          | 1220520     | C2C-SG16530A10000 | 1220531     | C2C-EG16530A10000 |
| 1800                          | 1220521     | C2C-SG18030A10000 | 1220532     | C2C-EG18030A10000 |
| 1950                          | 1221100     | C2C-SG19530A10000 | 1221101     | C2C-EG19530A10000 |
| 2100                          | 1221108     | C2C-SG21030A10000 | 1221109     | C2C-EG21030A10000 |

## 14 Accessories

### 14.1 Brackets

Table 23: Brackets ordering information

| Part  | Type code     | Part number |
|---|---------------|-------------|
| QuickFix bracket (2x)   | BEF-3SHABPKU2 | 2066048     |
| QuickFix bracket (4x)   | BEF-3SHABPKU4 | 2098710     |
| FlexFix bracket (2x)  | BEF-1SHABPKU2 | 2098709     |
| FlexFix bracket (4x)  | BEF-1SHABPKU4 | 2066614     |
| Compact FlexFix bracket (2x)  | BEF-1SHTBPKU2 | 2117730     |
| Compact FlexFix bracket (4x)  | BEF-1SHTBPKU4 | 2117731     |
| Flat mount bracket (2x)   | BEF-3SHAHPKU2 | 2121705     |
| Flat mount bracket (4x)   | BEF-3SHAHPKU4 | 2118327     |
| Swivel mount bracket (2x)   | BEF-2SMJEPKU2 | 2121685     |
| Swivel mount bracket (4x)   | BEF-2SMJEPKU4 | 2118584     |
| FlexFix mounting kit (2x FlexFix brackets, alignment tool, and assembly materials for installation in device columns)   | BEF-1SHABBKU2 | 2073543     |
| Replacement bracket (kit with 4 brackets, mounting kit for replacement of swivel mount brackets 2019649 and 2019659 or side bracket 2019506 with the FlexFix bracket when using the wells provided) | BEF-1SHABS004 | 2100345     |
| Replacement bracket (kit with 4 brackets, mounting kit for replacement of swivel mount brackets 2030510 or side bracket 2019506 with the FlexFix bracket when using the wells provided)             | BEF-1SHABU004 | 2099282     |

**QuickFix bracket**

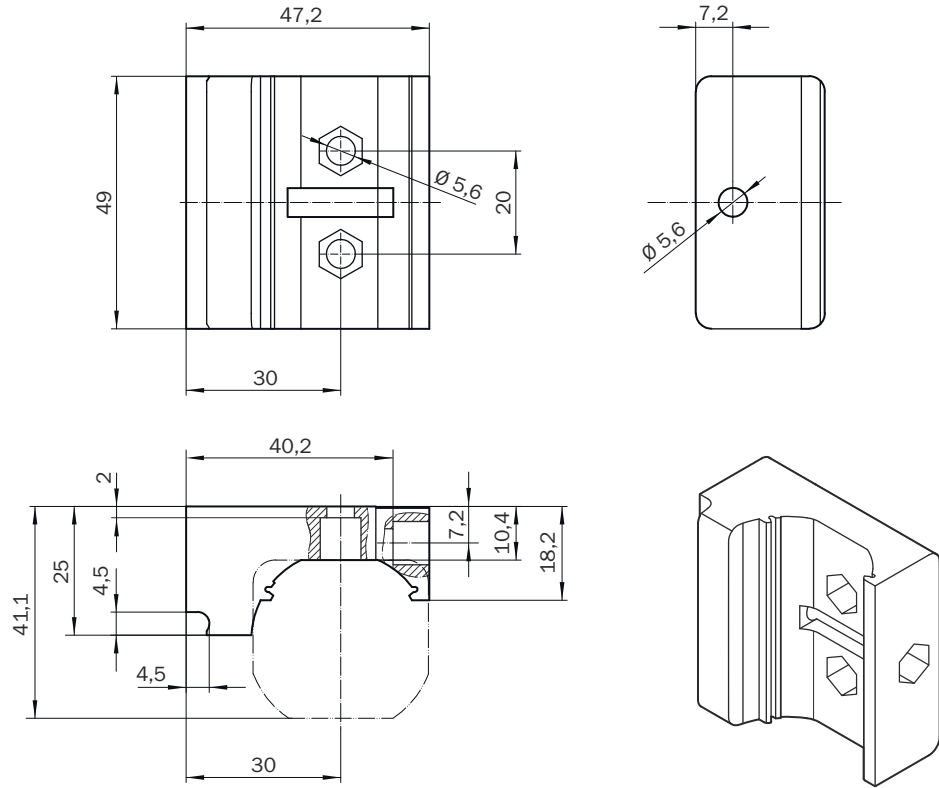


Figure 35: Dimensional drawing of the QuickFix bracket

**FlexFix bracket**

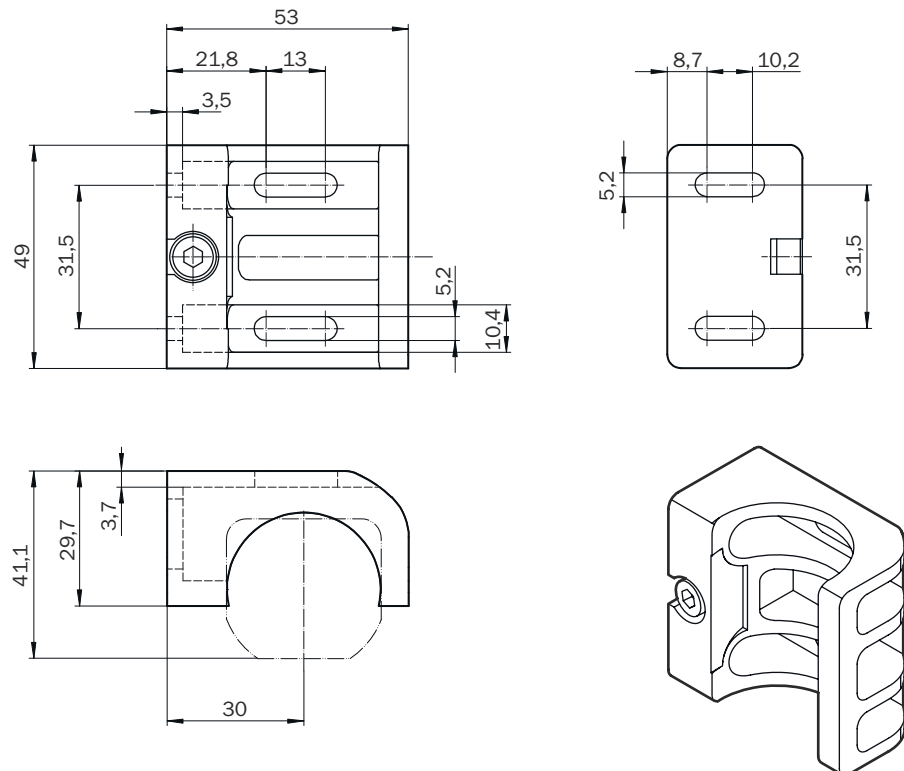


Figure 36: Dimensional drawing of the FlexFix bracket

**Compact FlexFix bracket**

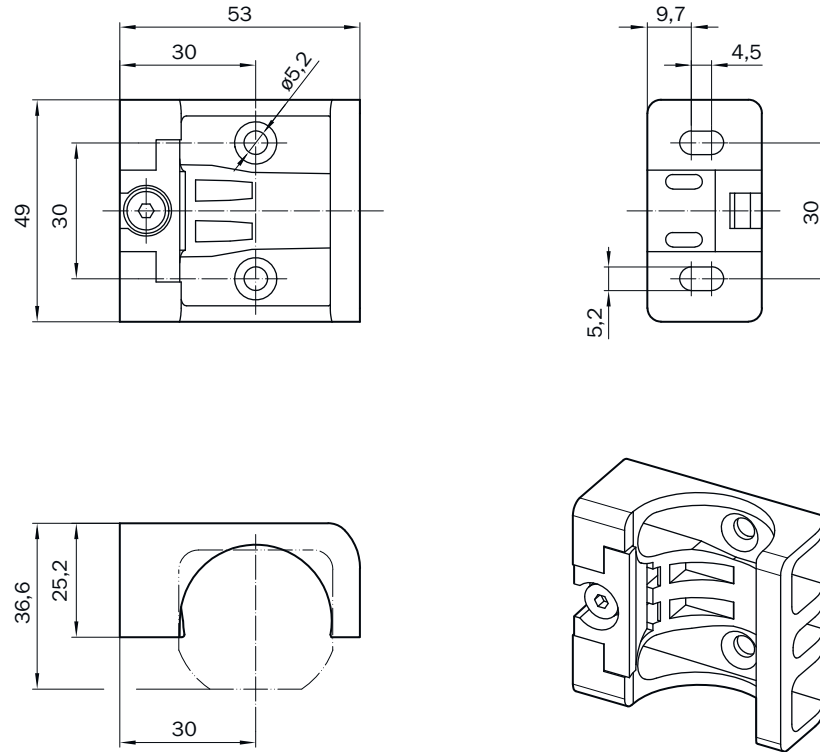


Figure 37: Dimensional drawing of the Compact FlexFix bracket

**Flat mount bracket**

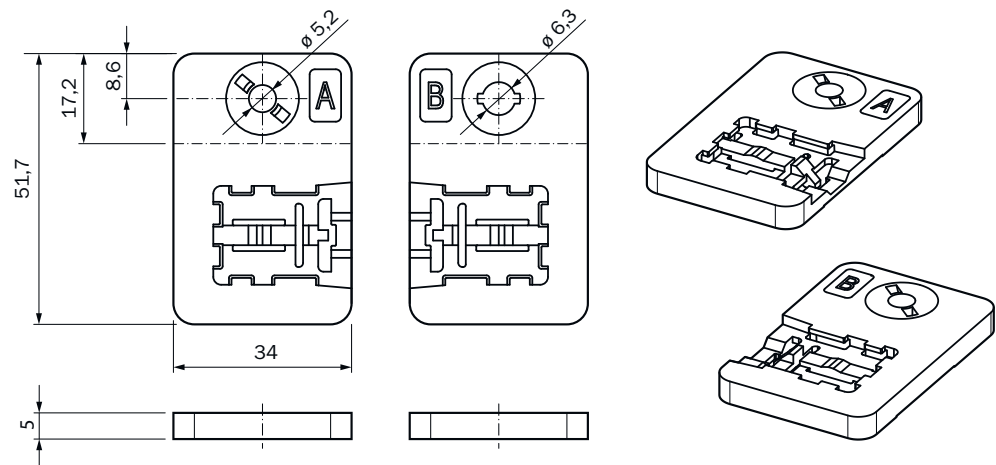


Figure 38: Dimensional drawing of the flat mount bracket

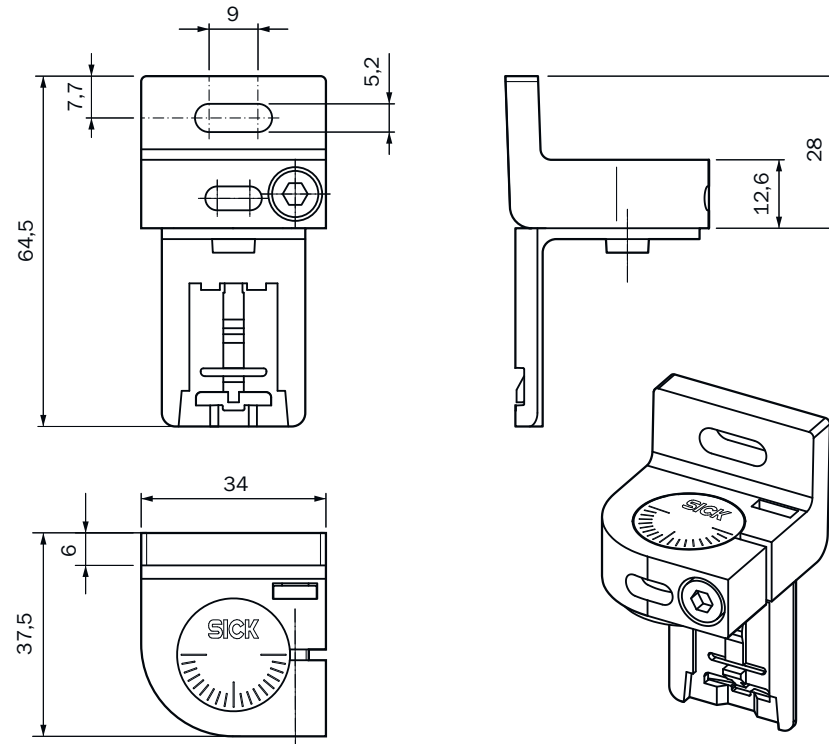
**Swivel mount bracket**

Figure 39: Dimensional drawing of the swivel mount bracket

## 14.2 Mounting accessories

Table 24: Mounting accessories ordering information

| Part           | Part number |
|----------------|-------------|
| Alignment tool | 4084133     |

## 14.3 Weld spark guard

### Overview

The weld spark guard can be used to protect the front screen of the safety light curtain.

The weld spark guard reduces the scanning range of the system by 15%.

### Differing minimum distance to reflective surfaces for devices with a resolution of 30 mm with weld spark guard

If a device with a resolution of 30 mm is used with the weld spark guard, the following applies in contrast to other specifications in order to determine the minimum distance from reflective surfaces:

1. Determine the distance  $D$  between sender and receiver in meters (m).
2. Read the minimum distance  $a$  in millimeters (mm) in the graph or calculate it based on the respective formula (see table 25).

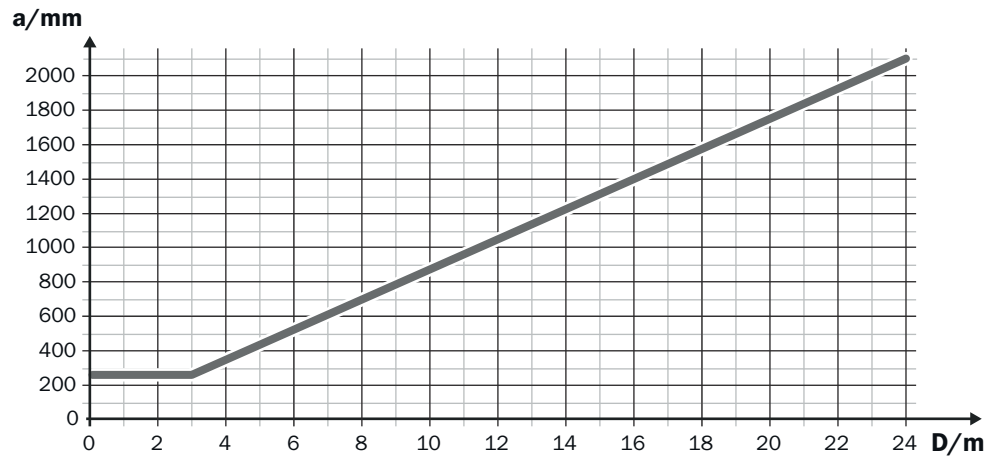


Figure 40: Diagram minimum distance to reflective surfaces for devices with a resolution of 30 mm with weld spark guard

Table 25: Formula for calculating the minimum distance to reflective surfaces for devices with a resolution of 30 mm with weld spark guard

| Distance D between sender and receiver in m | Calculation of the minimum distance (a) from reflective surfaces in mm                       |
|---|--|
| $D \leq 3 \text{ m}$                        | $a = 262 \text{ mm}$   |
| $D > 3 \text{ m}$                           | $a = \tan(5^\circ) \times 1000 \text{ mm/m} \times D = 87,49 \times 1 \text{ mm/m} \times D$ |

Table 26: Weld spark guard ordering information

| Part             | Part number |
|------------------|-------------|
| Weld spark guard | 2069268     |

**Mounting**

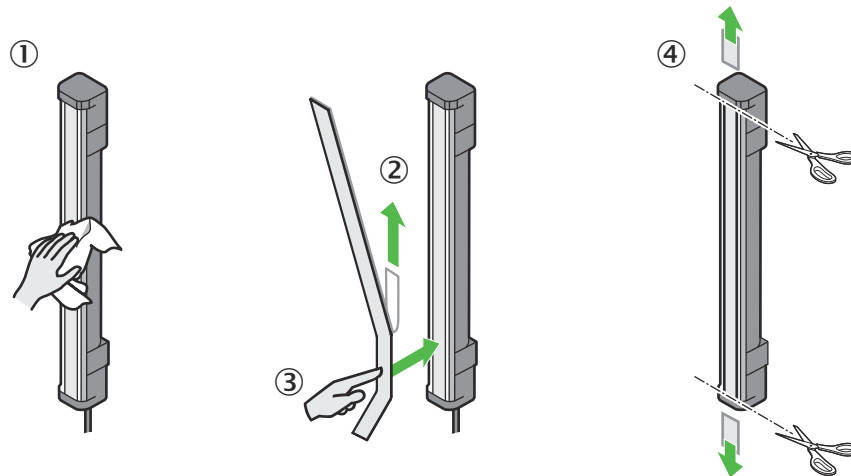


Figure 41: Mount the weld spark guard

- ① Clean the front screen
- ② Remove backing film
- ③ Press against the weld spark guard
- ④ Cut off excess ends

## 14.4 Connectors

Table 27: Ordering information for M12 connecting cable, 5-pin (0.34 mm<sup>2</sup>) <sup>1)</sup>

| Part   | Type code          | Part number |
|--|--------------------|-------------|
| Female connector, straight, 2 m cable, flying leads  | YF2A15-020UB5XLEAX | 2095617     |
| Female connector, straight, 5 m cable, flying leads  | YF2A15-050UB5XLEAX | 2095618     |
| Female connector, straight, 10 m cable, flying leads | YF2A15-100UB5XLEAX | 2095619     |
| Female connector, straight, 15 m cable, flying leads | YF2A15-150UB5XLEAX | 2095620     |
| Female connector, straight, 20 m cable, flying leads | YF2A15-200UB5XLEAX | 2095614     |
| Female connector, straight, 30 m cable, flying leads | YF2A15-300UB5XLEAX | 2095621     |
| Female connector, angled, 2 m cable, flying leads    | YG2A15-020UB5XLEAX | 2095772     |
| Female connector, angled, 5 m cable, flying leads    | YG2A15-050UB5XLEAX | 2095773     |
| Female connector, angled, 10 m cable, flying leads   | YG2A15-100UB5XLEAX | 2095774     |

Table 28: Ordering information, connection cable (replacement of existing devices) <sup>2)</sup>

| Part  | Type code          | Part number |
|---|--------------------|-------------|
| Connection cable, M12, 5-pin to M12, 8-pin  | DSL-1285GM25034KM1 | 2070987     |
| Connection cable, M12, 5-pin to M26, 7-pin  | DSL-6187GM25034KM1 | 2070988     |
| Connection cable, M12, 5-pin to M26, 12-pin | DSL-6182GM25034KM1 | 2070989     |

Table 29: Distributor ordering information

| Part                 | Type code          | Part number |
|----------------------|--------------------|-------------|
| T distributor, 5-pin | DSC-1205T000025KM0 | 6030664     |

Table 30: Resistance terminal ordering information

| Part                         | Part number |
|------------------------------|-------------|
| Resistance terminal, 2.15 kΩ | 2073807     |

Table 31: Ordering information for power supply

| Part   | Type code | Part number |
|--|-----------|-------------|
| Output 24 V DC, 50 W (2.1 A), voltage supply<br>NEC Class 2, SELV, PELV, input 120 V AC ...<br>240 V AC                      | PS50WE24V | 7028789     |
| Output 24 V DC, 95 W (3.9 A), voltage supply<br>NEC Class 2, SELV, PELV, input 100 V AC ...<br>120 V / 220 V AC ... 240 V AC | PS95WE24V | 7028790     |

1) Ambient operating temperature: Down to -30° C with fixed installation.

2) Ambient operating temperature: Down to -30 °C with fixed installation

## 14.5 Alignment aid

Table 32: Alignment aid ordering information

| Part                     | Part number |
|--------------------------|-------------|
| AR60 laser alignment aid | 1015741     |
| Adapter                  | 4070854     |

## 14.6 Deflector mirrors

### 14.6.1 Function and use

#### Overview

Deflector mirrors can be used to shape the protective field to secure hazardous points from multiple sides using a single safety light curtain.

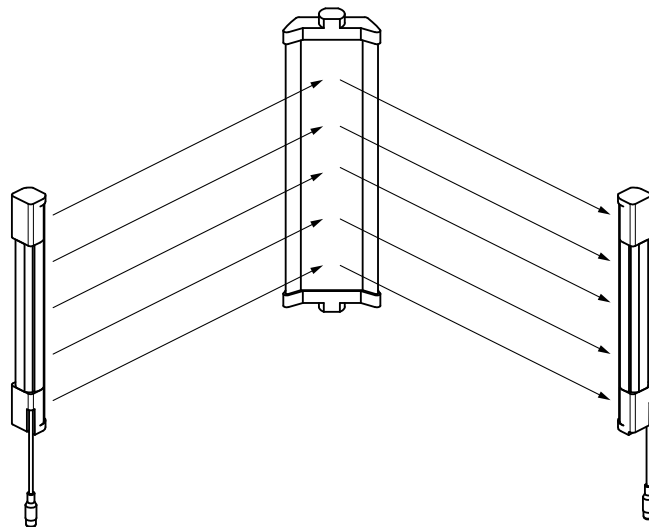


Figure 42: Example of use of deflector mirrors

#### Important information



#### DANGER

Hazard due to lack of effectiveness of the protective device

Persons and parts of the body to be protected may not be recognized in case of non-observance.

- ▶ Only mount deflector mirrors to solid walls or machine components. The position of the deflector mirrors must not change after alignment.
- ▶ Do not use deflector mirrors if contamination, beading water, condensation, or frost on the deflector mirrors is to be expected.
- ▶ Make sure that the deflector mirrors are intact and free of scratches, contamination, beading water, condensation, frost, etc. at all times.

#### Further topics

- ["Mirror columns", page 74](#)

### 14.6.2 Mounting

To mount the deflector mirrors, use the included swivel mount brackets.



### 14.6.3 Change in scanning range using deflector mirrors

#### Overview

The information relates to 90° beam deflection per mirror and a protective field height of 900 mm.

#### Important information



#### NOTE

The use of deflector mirrors reduces the scanning range depending on the number of deflector mirrors in the protective field.

Table 33: Scanning range with and without 1 or 2 deflector mirrors

| Type          | Solution | Scanning range, typical | Scanning range with 1 deflector mirror, typical | Scanning range with 2 deflector mirrors, typical |
|---------------|----------|-------------------------|---|--|
| PNS75, PNS125 | 14 mm    | 10 m                    | 9 m   | 8 m  |
| PNS75, PNS125 | 30 mm    | 15 m                    | 13.5 m  | 12 m   |

### 14.6.4 Deflector mirror PNS75 - ordering information

Table 34: Ordering information for PNS75 deflector mirror

| Mirror length in mm | Max. protective field height in mm | Type code | Part number |
|---------------------|------------------------------------|-----------|-------------|
| 340                 | 300                                | PNS75-034 | 1019414     |
| 490                 | 450                                | PNS75-049 | 1019415     |
| 640                 | 600                                | PNS75-064 | 1019416     |
| 790                 | 750                                | PNS75-079 | 1019417     |
| 940                 | 900                                | PNS75-094 | 1019418     |
| 1090                | 1050                               | PNS75-109 | 1019419     |
| 1240                | 1200                               | PNS75-124 | 1019420     |
| 1390                | 1350                               | PNS75-139 | 1019421     |
| 1540                | 1500                               | PNS75-154 | 1019422     |
| 1690                | 1650                               | PNS75-169 | 1019423     |
| 1840                | 1800                               | PNS75-184 | 1019424     |
| 1990                | 1950                               | PNS75-199 | 1092962     |
| 2140                | 2100                               | PNS75-214 | 1092963     |

### 14.6.5 Deflector mirror PNS125 - ordering information

Table 35: Ordering information, deflector mirror PNS125

| Mirror length in mm | Max. protective field height in mm | Type code  | Part number |
|---------------------|------------------------------------|------------|-------------|
| 340                 | 300                                | PNS125-034 | 1019425     |
| 490                 | 450                                | PNS125-049 | 1019426     |
| 640                 | 600                                | PNS125-064 | 1019427     |
| 790                 | 750                                | PNS125-079 | 1019428     |
| 940                 | 900                                | PNS125-094 | 1019429     |
| 1090                | 1050                               | PNS125-109 | 1019430     |
| 1240                | 1200                               | PNS125-124 | 1019431     |

| Mirror length in mm | Max. protective field height in mm | Type code  | Part number |
|---------------------|------------------------------------|------------|-------------|
| 1390                | 1350                               | PNS125-139 | 1019432     |
| 1540                | 1500                               | PNS125-154 | 1019433     |
| 1690                | 1650                               | PNS125-169 | 1019434     |
| 1840                | 1800                               | PNS125-184 | 1019435     |
| 1990                | 1950                               | PNS125-199 | 1092964     |
| 2140                | 2100                               | PNS125-214 | 1092965     |

## 14.7 Mirror columns

Table 36: Ordering information, mirror columns

| Column height | Mirror length | Type code       | Part number |
|---------------|---------------|-----------------|-------------|
| 1,281.5 mm    | 1,082 mm      | PM3C13-00030000 | 1043453     |
| 1,569 mm      | 1,382 mm      | PM3C15-00030000 | 1077525     |
| 1,716.5 mm    | 1,532 mm      | PM3C17-00030000 | 1043454     |
| 2,016.5 mm    | 1,682 mm      | PM3C19-00030000 | 1043455     |
| 2,216.5 mm    | 1,832 mm      | PM3C20-00030000 | 1043456     |
| 2,269 mm      | 1,985 mm      | PM3C22-00030000 | 1093216     |
| 2,419 mm      | 2,132 mm      | PM3C24-00030000 | 1093217     |

### Complementary information

Observe the information on deflector mirrors, particularly on changing the scanning range.

### Further topics

- ["Deflector mirrors", page 72](#)

## 14.8 Device columns

Table 37: Ordering information for device columns

| Column height | Max. installation length | Type code       | Part number |
|---------------|--------------------------|-----------------|-------------|
| 985 mm        | 965 mm                   | PU3H96-00000000 | 2045490     |
| 1185 mm       | 1165 mm                  | PU3H11-00000000 | 2045641     |
| 1285 mm       | 1265 mm                  | PU3H13-00000000 | 2045642     |
| 1570 mm       | 1550 mm                  | PU3H15-00000000 | 2068813     |
| 1740 mm       | 1720 mm                  | PU3H17-00000000 | 2045643     |
| 2040 mm       | 2020 mm                  | PU3H21-00000000 | 2045644     |
| 2270 mm       | 2250 mm                  | PU3H22-00000000 | 2045645     |
| 2420 mm       | 2400 mm                  | PU3H24-00000000 | 2045646     |

## 14.9 Cleaning agent

Table 38: Cleaning agent ordering information

| Part                        | Part number |
|-----------------------------|-------------|
| Anti-static plastic cleaner | 5600006     |
| Lens cloth                  | 4003353     |

## 14.10 Test rods

Table 39: Ordering information, test rods

| Part            | Part number |
|-----------------|-------------|
| Test rod 14 mm  | 2022599     |
| Test rod 30 mm  | 2022602     |
| Test rod holder | 2052249     |

## 15 Annex

### 15.1 Conformities and certificates

You can obtain declarations of conformity, certificates, and the current operating instructions for the product at [www.sick.com](http://www.sick.com). To do so, enter the product part number in the search field (part number: see the entry in the “P/N” or “Ident. no.” field on the type label).

#### 15.1.1 EU declaration of conformity

##### Excerpt

The undersigned, representing the manufacturer, herewith declares that the product is in conformity with the provisions of the following EU directive(s) (including all applicable amendments), and that the standards and/or technical specifications stated in the EU declaration of conformity have been used as a basis for this.

- ROHS DIRECTIVE 2011/65/EU
- EMC DIRECTIVE 2014/30/EU
- MACHINERY DIRECTIVE 2006/42/EC

#### 15.1.2 UK declaration of conformity

##### Excerpt

The undersigned, representing the following manufacturer herewith declares that this declaration of conformity is issued under the sole responsibility of the manufacturer. The product of this declaration is in conformity with the provisions of the following relevant UK Statutory Instruments (including all applicable amendments), and the respective standards and/or technical specifications have been used as a basis.

- Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012
- Electromagnetic Compatibility Regulations 2016
- Supply of Machinery (Safety) Regulations 2008

### 15.2 Note on standards

Standards are specified in the information provided by SICK. The table shows regional standards with similar or identical contents. Not every standard applies to all products.

Table 40: Note on standards

| Standard       | Standard (regional) |
|----------------|---------------------|
|                | China               |
| IEC 60068-2-6  | GB/T 2423.10        |
| IEC 60068-2-27 | GB/T 2423.5         |
| IEC 60204-1    | GB/T 5226.1         |
| IEC 60529      | GB/T 4208           |
| IEC 60825-1    | GB 7247.1           |
| IEC 61131-2    | GB/T 15969.2        |
| IEC 61140      | GB/T 17045          |
| IEC 61496-1    | GB/T 19436.1        |
| IEC 61496-2    | GB/T 19436.2        |
| IEC 61496-3    | GB 19436.3          |
| IEC 61508      | GB/T 20438          |

| Standard    | Standard (regional) |
|-------------|---------------------|
|             | China               |
| IEC 62061   | GB 28526            |
| ISO 13849-1 | GB/T 16855.1        |
| ISO 13855   | GB/T 19876          |

### 15.3 Checklist for initial commissioning and commissioning

#### Checklist for manufacturers or installers for installing electro-sensitive protective device (ESPE)

The details relating to the items listed below must be available no later than when the system is commissioned for the first time. However, these depend on the specific application (the requirements of which must be reviewed by the manufacturer or installer).

This checklist should be retained and kept with the machine documentation to serve as reference during recurring tests.

This checklist does not replace the initial commissioning, nor the regular inspection by qualified safety personnel.

|   |  |
|---|--|
| Have the safety rules and regulations been observed in compliance with the directives and standards applicable to the machine?  | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Are the applied directives and standards listed in the declaration of conformity?   | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Does the protective device correspond to the required PL/SIL and PFHd in accordance with ISO 13849-1 / IEC 62061 and the required type in accordance with IEC 61496-1?  | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Is access to the hazardous area or hazardous point only possible through the protective field of the ESPE?  | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Have appropriate measures been taken to protect (mechanical protection) or monitor (protective devices) any persons or objects in the hazardous area when protecting a hazardous area or hazardous point, and have these devices been secured or locked to prevent their removal? | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Are additional mechanical protective measures fitted and secured against manipulation which prevent reaching below, above or around the ESPE?   | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Has the maximum shutdown and/or stopping time of the machine been measured, specified and documented (at the machine and/or in the machine documentation)?  | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Has the ESPE been mounted such that the required minimum distance from the nearest hazardous point has been achieved?   | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Are the ESPE devices properly mounted and secured against manipulation after adjustment?  | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Are the required protective measures against electric shock in effect (protection class)?   | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Is the control switch for resetting the protective devices (ESPE) or restarting the machine present and correctly installed?  | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Are the outputs of the ESPE (OSSDs or safety outputs via the network) integrated according to the required PL/SIL in accordance with ISO 13849-1 / IEC 62061 and does the integration correspond to the circuit diagrams?   | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Has the protective function been checked in compliance with the test notes of this documentation?   | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Are the specified protective functions effective at every operating mode that can be set?   | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Are the switching elements activated by the ESPE, e.g. contactors, valves, monitored?   | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Is the ESPE effective over the entire period of the dangerous state?  | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Once initiated, will a dangerous state be stopped when switching the ESPE on or off and when changing the operating mode, or when switching to another protective device?   | Yes <input type="checkbox"/> No <input type="checkbox"/> |

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