

# MLG-2 ProNet

- Safety notes for MLG-2 ProNet**
- Read the operating instructions before commissioning.
  - Connection, mounting and setting may only be performed by trained specialists.
  - Not a safety component in accordance with the EU Machinery Directive.
  - When commissioning, protect the device from moisture and contamination.
  - UL-Only: The device is intended for use in applications in accordance with NEMA 79. These devices are not listed with a UL file that is suitable for 30 V DC. UL-listed adapters with connecting cables are available.
  - Fieldbus module: IP Rating not evaluated by UL use at max. altitude 2000m, max. rel. humidity 80%, pollution degree 2
  - MLG-2: Enclosure Type 1, IP Rating not evaluated by UL
  - These operating instructions contain information required during the life cycle of the sensor.
  - The operating instructions for the MLG-2 ProNet must always be available and must be followed.
  - EtherCAT = 8018740
  - EtherNet/IP = 8018742
  - PROFINET = 8018746
  - PROFIBUS = 8018748
  - CANopen = 8018744

## Intended use

The light grids are solely intended for the optical and non-contact detection of objects, animals, and persons.

In the event of any other usage or modification to the MLG-2 (e.g. due to opening the housing during mounting and electrical installation) or in the event of changes made to the SICK software, any claims against SICK AG and its partners will be rendered void.

The MLG-2 is not suitable for the following applications, among others:

- As a safety device to protect persons, their hands, or other body parts
- Under water
- In explosive environments
- Outdoors, without additional protection

## Function and use

The MLG-2 ProNet comprises the following components (see fig. A):

- Sender = MLG-2 Pro
- Receiver = MLG-2 ProNet
- Fieldbus module

If an object is located between the sender and receiver elements, the light beams will be blocked, depending on the size of the object.

The detection area is determined by the monitoring height and the sensing range of the light grid. The monitoring height is determined by the beam separation and the number of beams. The sensing range of the light grid is the distance between sender and receiver.

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Mounting

The sender and receiver can be secured with a QuickFix or FlexFix bracket (see fig. C and D). In many cases, the QuickFix bracket is enough for mounting.

The FlexFix makes it possible to rotate the sender and receiver around the axis of the device and to align it accurately.

• Mount the sender and receiver at the same height. For minor adjustments when aligning, the sender and receiver can be adjusted in the brackets.

• If possible, mount the top bracket at a height such that the offset in the MLG-2 sits on the bracket. This prevents the MLG-2 from sliding down.

The end of the cable connection must point in the same direction for both devices. Sender and receiver must not be installed at 180° rotated relative to each other.

When mounting, make sure that sender and receiver are aligned correctly.

The optical lens systems of sender and receiver must be located opposite one another. If necessary, use a water level to check that the components are parallel.

You can also mount the fieldbus module offset (see fig. G).

Electrical installation

All cables for the MLG-2 are connected to the field module (see fig. B).

The connections are used as follows (see fig. H):

- DEVICE: Receiver connection
- CONFIG: Notebook/PC connection for configuration
- BUS IN, BUS OUT: Ethernet connections for the fieldbus
- POWER: Power supply connection, sender synchronization, switching output

## Status indicators

The receiver has three LEDs on its front and a control panel with LEDs and membrane keys on its rear. The LEDs and the control panel are located on the connection side.

The teach-in process for the MLG-2 can be started by pressing the Teach pushbutton.

The sender has three LEDs on its front. The LEDs are located on the connection side.

The fieldbus module has six LEDs (see fig. I).

## Commissioning

After mounting and electrical installation, the sender and receiver must be aligned with each other. No objects should be located between the sender and the receiver. The light path must be clear.

The yellow LED on the front of the receiver and the Alignment LED show the rough alignment.

• 3 Hz yellow

The yellow LED on the front flashes rapidly.

• Improve the alignment of the MLG-2.

○

When the yellow LED and the Alignment LED go out, the MLG-2 is optimally aligned.

**With the MLG-2 ProNet, SOPAS ET will help you to align the device and teach in the sensitivity (see operating instructions on [www.sick.com](http://www.sick.com)).**

- Now fix the position of the sender and receiver.
- Press the Teach pushbutton (> 1 s). The teach-in process can also be initiated via SOPAS ET, the integrated web server, or the PLC.

✓ 1 Hz yellow

The yellow LED on the front and the Alignment LED flash slowly.

If the teach-in process is successful, the yellow LED on the front of the MLG-2 is operational.

If the teach-in process is unsuccessful, the Alignment and RS485/IOLink LEDs flash rapidly, as does the red LED on the front of the device.

No modifications may be made to devices.

Status to change without notice. Specified product properties and technical data are not written guarantees.

• Check that the MLG-2 is correctly aligned, that the front screens are clean and that there are no objects located in the light path.

• Then carry out the teach-in process again.

The MLG-2 is incorporated into the selected fieldbus. It supports process data for cyclical communication and service data for acyclical communication. Device description files and function blocks are available for the MLG-2 depending on the fieldbus system (see [www.sick.com](http://www.sick.com)).

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Automation light grid

Quick start

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Automation light grid

The image is a complex multi-page document for the MLG-2 ProNet series. It includes several tables for configuration, a detailed technical specification table, and a large central diagram of the MLG-2 ProNet device with callouts to various components like the antenna, connectors, and internal circuit board. The text is in multiple languages (German, French, Portuguese, Italian) and provides comprehensive information on installation, configuration, and operational details.

**English**  
Automation light grid  
Quick start



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# MLG-2 ProNet

Australia  
Phone +61 (3) 9457 0600  
1800 33 48 02 - tollfree

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Belgium/Luxembourg  
Phone +32 (0) 2 466 55 66

Brazil  
Phone +55 11 3215 4900

Canada  
Phone +1 905 771 1444

Czech Republic  
Phone +420 234 719 500

China  
Phone +86 20 2882 3600

Denmark  
Phone +45 45 82 64 00

Finland  
Phone +358 25 15 800

France  
Phone +33 1 64 62 35 00

Germany  
Phone +49 (0) 2 11 53 010

Greece  
Phone +30 210 682510

Hong Kong  
Phone +852 2153 6300

Hungary  
Phone +36 1 371 2880

India  
Phone +91 22 619 8900

Israel  
Phone +972 9711 11

Italy  
Phone +39 02 27 43 41

Japan  
Phone +81 3 5309 2112

Malaysia  
Phone +603 8080 7425

Mexico  
Phone +52 (472) 748 9451

Netherlands  
Phone +31 (0) 30 229 25 44

New Zealand  
Phone +64 9 416 0459  
0800 222 278 - tollfree

Norway  
Phone +47 67 81 50 00

Poland  
Phone +48 22 539 41 00

Romania  
Phone +40 356 17 11 20

Russia  
Phone +7 495 283 09 90

Singapore  
Phone +65 6744 3732

Slovakia  
Phone +421 482 901 201

Slovenia  
Phone +386 591 78849

South Africa  
Phone +27 10 060 0650

South Korea  
Phone +82 2 788 6321/4

Spain  
Phone +34 93 490 31 00

Sweden  
Phone +46 10 110 10 00

Switzerland  
Phone +41 41 619 29 39

Taiwan  
Phone +886 2 2375 6288

Thailand  
Phone +66 2 645 0009

Turkey  
Phone +90 (216) 528 50 00

United Arab Emirates  
Phone +971 (0) 4 88 65 878

United Kingdom  
Phone +44 (0) 17278 31121

USA  
Phone +1 800 325 7425

Vietnam  
Phone +84 8 374 3732

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The MLG-2 is configured using SOPAS ET.

Ethernet factory settings:

• Assigning of addresses active via DHCP

• Without DHCP server

• Static IP address: 192.168.200.100 (sub-net mask 255.255.255.0)

For information on this process, please read the SOPAS ET help file or the "Configuration" chapter.

Safety notes for MLG-2 ProNet

• Read the operating instructions before commissioning.

• Connection, mounting and setting may only be performed by trained specialists.

• Not a safety component in accordance with the EU Machinery Directive.

• When commissioning, protect the device from moisture and contamination.

• UL-Only used in applications in accordance with NFPA 79. These devices must be fused with a 1 A fuse that is suitable for 30 V DC. UL-listed adapters with connecting cables are available.

• Fieldbus module: IP Rating not evaluated by UL use at max. altitude

2000m, max. rel. humidity 80%, pollution degree 2

• MLG-2: Enclosure Type 1, IP Rating not evaluated by UL

• These operating instructions contain information required during the life cycle of the sensor.

• The operating instructions for the MLG-2 ProNet must always be available and up-to-date.

• EtherCAT = 8018740

• EtherNet/IP = 8018742

• PROFINET = 8018746

• PROFIBUS = 8018748

• CANopen = 8018744

## Intended use

The light grids are solely intended for the optical and non-contact detection of objects, animals, and persons.

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The MLG-2 is not suitable for the following applications, among others:

• As a safety device to protect persons, their hands, or other body parts

• Under water

• In explosive environments

• Outdoors, without additional protection

## Function and use

The MLG-2 ProNet comprises the following components (see fig. A):

• Sender = MLG-2 Pro

• Receiver = MLG-2 ProNet

• Fieldbus module

If an object is located between the sender and receiver elements, the light beams will be blocked, depending on the size of the object.

The detection area is determined by the monitoring height and the sensing range of the light grid. The monitoring height is determined by the beam separation and the number of beams. The sensing range of the light grid is the distance between sender and receiver.

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• Static IP address: 192.168.200.100 (sub-net mask 255.255.255.0)

For information on this process, please read the SOPAS ET help file or the "Configuration" chapter.

Mounting

The sender and receiver can be secured with a QuickFix or FlexFix bracket (see fig. C and D). In many cases, the QuickFix bracket is enough for mounting. The FlexFix bracket makes it possible to rotate the sender and receiver around the axis of the device and to align it accurately.

• Mount the sender and receiver at the same height. For minor adjustments when aligning, the sender and receiver can be adjusted in the brackets.

• If possible, mount the top bracket at a height such that the offset in the housing of the MLG-2 sits on the bracket. This prevents the MLG-2 from sliding down.

The end of the cable connection must point in the same direction for both devices. Sender and receiver must not be installed at 180° rotated relative to each other.

When mounting, make sure that sender and receiver are aligned properly. The optical lens systems of sender and receiver must be located opposite one another. If necessary, use a water level to check that the components are parallel.

You can also mount the fieldbus module offset (see fig. G).

## Electrical installation

All cables for the MLG-2 are connected to the field module (see fig. B).

The connections are used as follows (see fig. H):

• DEVICE: Receiver connection

• CONFIG: Notebook/PC connection for configuration

• BUS IN, BUS OUT: Ethernet connections for the fieldbus

• POWER: Power supply connection, sender synchronization, switching output

## Status indicators

The receiver has three LEDs on its front and a control panel with LEDs and membrane keys on its rear. The LEDs and the control panel are located on the connection side.

The teach-in process for the MLG-2 can be started by pressing the Teach pushbutton.

The sender has three LEDs on its front. The LEDs are located on the connection side.

The fieldbus module has six LEDs (see fig. I).

## Commissioning

After mounting and electrical installation, the sender and receiver must be aligned with each other. No objects should be located between the sender and the receiver. The light path must be clear.

The yellow LED on the front of the receiver and the Alignment LED show the rough alignment.

• 3 Hz yellow

The yellow LED on the front flashes rapidly.

• Improve the alignment of the MLG-2.

When the yellow LED and the Alignment LED go out, the MLG-2 is optimally aligned.

With the MLG-2 ProNet, SOPAS ET will help you to align the device and teach in the sensitivity (see operating instructions on [www.sick.com](http://www.sick.com)).

• Now fix the position of the sender and receiver.

• Press the Teach pushbutton (> 1 s). The teach-in process can also be initiated via SOPAS ET, the integrated web server, or the PLC.

• 1 Hz yellow

The yellow LED on the front and the Alignment LED flash slowly.

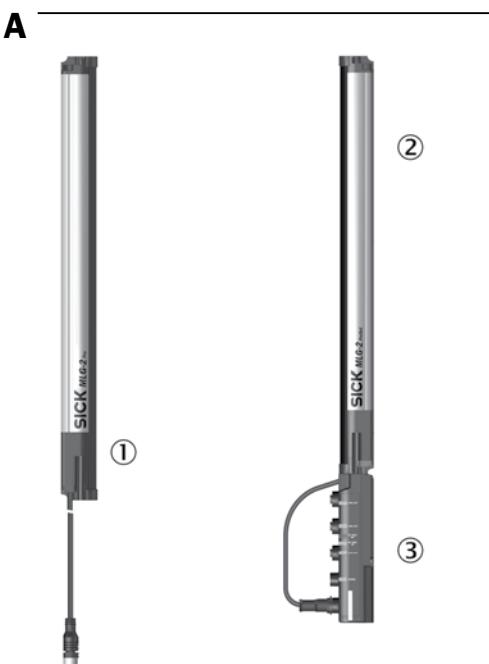
If the teach-in process is successful, the yellow LED on the front and the Alignment LED go out. The MLG-2 is operational.

If the teach-in process is unsuccessful, the Alignment and RS485/I/O Link LEDs flash rapidly, as does the red LED on the front of the device.

• Check that the MLG-2 is correctly aligned, that the front screens are clean and that there are no objects located in the light path.

• Then carry out the teach-in process again.

The MLG-2 is incorporated into the fieldbus system. It supports process data for cyclical communication and service data for acyclic communication. Device description files and function blocks are available for the MLG-2 depending on the fieldbus system (see [www.sick.com](http://www.sick.com)).



Female connector / Dose	Pin	Signal	Meaning / Bedeutung
1	TX+	Ethernet	
2	RX+	Ethernet	
3	TX-	Ethernet	
4	RX-	Ethernet	

CONFIG pin assignment /Pinbelegung CONFIG

Female connector / Dose	Pin	Signal	Meaning / Bedeutung
1	TX+	Ether	

