

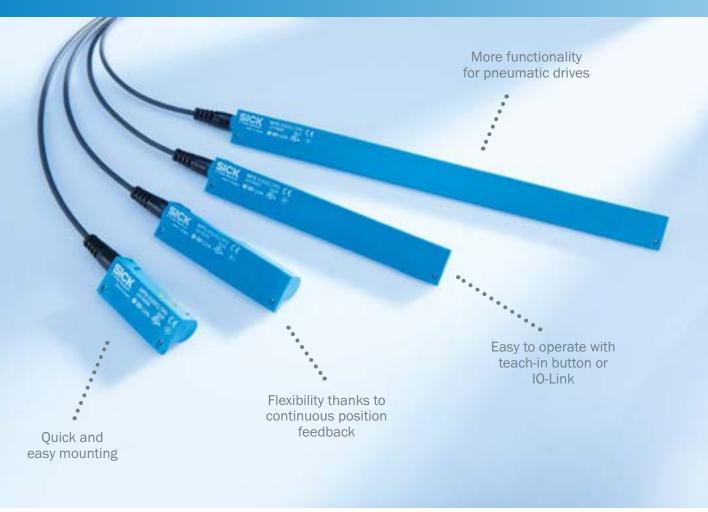
# MPS-T, MPS-C, MPA

INTELLIGENT POSITION DETECTION – DESIGNED FOR PNEUMATIC DRIVES

**Position sensors** 



# **SOPHISTICATION IN ANY POSITION**



The MPS-C for direct mounting on C-slot cylinders.

#### The benefits of SICK position sensors at a glance

- · Developed for and perfectly matched to non-contact distance measuring on pneumatic drives
- Time and money can be saved thanks to quick installation with mounting on the outside of the cylinder and easy integration even into existing equipment
- No complicated integration into the cylinder, no drilling of the piston rod
- Significant cost savings thanks to direct detection of the piston magnet without separate position encoders or additional mechanics
- · Piston position is output as an analog signal, IO-Link process data, or flexible switching point













# INTELLIGENT SENSORS FOR PNEUMATIC CYLINDERS

Pneumatic sensors by SICK impress with their intelligent functionality, their reliability, and their efficiency. With the MPS product family for direct mounting on T-slot and C-slot cylinders, and MPA for large piston diameters and long strokes, a sophisticated solution is available for every cylinder model.

SICK position sensors are used for the non-contact, continuous detection of the piston position in pneumatic cylinders. They are available in variants for different measuring ranges. The sensors developed specifically for pneumatic cylinders can be relied upon for high-resolution and precise position detection of the cylinder piston.

The MPA and MPS product families deliver crucial added value for automated processes. Such benefits are felt from the outset - the sensors are mounted on the outside of the piston cylinder, saving time and money right from the start. The continuous detection of the piston position by the position sensors significantly upgrades the functionality of pneumatic cylinders and drives, making them compatible for use in more intelligent applications, and thus providing solutions that are a great deal more efficient.



The MPS-T for direct mounting on T-slot cylinders.



The MPA is the ideal solution for large piston diameters and long strokes.

# EXPANSION OF FIELDS OF APPLICATION FOR PNEUMATIC CYLINDERS AND DRIVES

Position sensors by SICK significantly expand the field of application of pneumatic cylinders and drives with their intelligent functionality. Efficient solutions for flexible machine concepts as well as optimum process control and quality monitoring can be implemented with the support of these sensors.

This is true, for example, of applications in which the movement of tools, format stops, feed mechanisms, or grippers has to be monitored permanently. There is a clear advantage here over conventional cylinder sensors, which can only detect individual positions. The position data from the piston position, which is output via the analog outputs or IO-Link, thus enables machine settings and process windows to be formulated in a much more flexible way.

In processes with multiple pneumatic cylinders, e.g., in a packaging machine, the motion sequences of the cylinders can be perfectly coordinated. As a result, the cycle time of the system can be reduced.

There are also benefits for quality control: Using a position sensor and a pneumatic cylinder is a very easy way of detecting position, situation, and other object properties (the material thickness of workpieces, for example).

The increases in efficiency that can be achieved by using SICK position sensors are not simply a quick fix for a specific step in the production process. Over a longer period of time, deviations from optimum process parameters can be derived from the application data and process data obtained from the response of the sensors, and used for continuous process control.

# **EXAMPLE APPLICATIONS**

Precise position detection during final assembly with pneumatically-driven screw systems



Each SICK position sensor can detect up to six switching points per screwing unit (e.g., screw-in depth). A comparable solution would not be possible with single sensors because of restrictions in terms of the available slot space, the amount of wiring required in the tool, and the risk of mutual interference between the sensors.

#### High-precision monitoring of process windows in ultrasonic welding



SICK position sensors can be relied upon to very precisely detect and monitor the position of the sonotrodes in order to keep the ultrasonic welding process safely within a narrowly defined tolerance window. The sensors can be accessed from the outside without stopping and entering a system; if they need to be adjusted, the necessary work can be carried out without having to stop the machine and lose time due to retooling.

#### Additional areas of application

# Process quality and product quality

- · Automotive and parts supplier industry
  - Check for correct mounting and component dimensions
- Machine tools
  - Monitoring of the feed movement of the grinding disc to assure optimum surface quality of the workpiece
  - Monitoring on punching machines to ensure that the stamp penetrates the material at exactly the right depth
- Electronics production
  - Monitoring of the correct contact position of electronic components
- · Handling and assembly technology
  - Measuring of material thickness and thus detection of OK and NOK parts
- · Metal and steel processing
  - Double sheet detection

#### **Flexible Automation**

- · Consumer goods and packaging
  - Quick adaptation of modified formats and process parameters
- Handling and assembly technology
  - Detection of the position, situation, and size of workpieces
- · Packaging machines
  - Synchronization of multiple pneumatic movements in order to increase the cycle time of a machine

# IDEALLY POSITIONED WITH A WHOLE HOST OF BENEFITS

SICK position sensors combine innovative technologies with high levels of user-friendliness and specific performance features.

# Quick and easy mounting

Since the position sensors are mounted externally on the pneumatic cylinder, it is possible to integrate them at any suitable point in time in a machine. Even the installation direction can be freely selected. As the sensors detect the piston magnet directly, neither a separate position encoder nor a mechanism is required for their attachment to the piston rod of the cylinder.

# Sensor solutions for every cylinder

SICK position sensors deliver genuine added value in terms of flexibility of drive selection. With sensors in various designs, SICK can offer the right solution for virtually any cylinder profile, thereby maximizing flexibility where drive selection is concerned - entirely independent of manufacturer, of course. What's more, all product families are available in variants for multigrade measuring ranges for both short and long strokes.

Save time during installation, commissioning, and whenever maintenance is required



High flexibility for machine design



Easy mounting on pneumatic cylinder.



The right sensor solution for any pneumatic



User-friendly sensor setting via teach-in



**IO-Link increases the performance of the** sensors and expands their potential scope of application.

#### Easy to operate

SICK position sensors offer particular benefits for the operators and users of machinery. Even post-installation, sensor settings such as measuring range, analog output, switching points, or switching behavior can be adapted to changes in the production process via a teach-in button or IO-Link. The ability to adapt the sensor parameters via IO-Link from the controller is of particular benefit if the pneumatic drives are difficult to access or are located in a fenced-off area of the system.

Examples of modifications via pushbutton or IO-Link:

- · Adapting the measuring range
- Inverting the analog signal
- · Setting switching points
- · Inverting switching functions



High flexibility for modifications during live operation

# Smart Sensor Solutions powered by IO-Link

By seamlessly integrating sensors into an automation network, you can tap into new ways of increasing flexibility, reliability, and efficiency and in so doing increase the productivity of a machine or system.

SICK position sensors offer all of the benefits of IO-Link communication, including:

- · Easy device replacement
- Flexible sensor adjustment
- Condition monitoring
- Electronic parts list

In addition, the Smart Sensor Solutions technology creates advanced diagnostics and alarm functions as well as various options for configuring process data (position, switching points, logic).



 Maximum productivity through intelligent, communicative sensors

# OVERVIEW OF THE PRODUCT FAMILIES

	MPS-C	MPS-T	MPA
Mounting	Direct mounting in C-slots	Direct mounting in T-slots	Mounting via adapter
Measuring ranges	25 mm, 50 mm, 10 mm, and 200 mm	32 mm, 64 mm, 96 mm, 128 mm, 160 mm, 92 mm, 224 mm, 256 mm	107 mm to 1,007 mm in 36 mm increments
Outputs	0 V 10 V, 4 mA 20 mA, IO-Link, programmable switching output	0 V 10 V, 4 mA 20 mA, or IO-Link	0 V 10 V, 4 mA 20 mA, IO-Link
Suitable cylinders	Short to medium strokes, grippers	Short to medium strokes	Medium to long strokes, large piston diameter
	<b>→</b> 8	<b>→</b> 16	<b>→</b> 22

# THE INTELLIGENT T-SLOT POSITION SENSOR



#### **Product description**

MPS-T position sensors continuously detect the piston position of pneumatic actuators using a direct, non-contact method. They can be mounted in T-slots without the need for additional accessories. The sensor settings can be adjusted during installation and during operation later on, using a teach pad or – depending on the variant – using IO-Link. The sensors continuously supply data via analog outputs or IO-Link,

enabling flexible machine concepts and making it possible to solve tasks in areas such as quality monitoring and process control in conjunction with pneumatic cylinders and drives. This continuous transfer of position data upgrades the functionality of the pneumatic cylinders by making them more intelligent – and, as a result, more versatile.

#### At a glance

- Position sensor for direct mounting in T-slots on pneumatic cylinders
- Sensor variants with measuring ranges of 32 mm to 256 mm
- Analog outputs (for current or voltage), switching output, and IO-Link
- Mounting on other cylinder types (e.g., round body cylinders) is possible with adapters

#### Your benefits

- Rapid mounting and exchange of sensors with drop-in
- Straightforward installation as no additional mechanical components or position elements are required
- Can be integrated into the machine at any time, as the sensor is attached to the cylinder externally
- Easy adjustment of sensor settings and parameters during operation using a teach field or IO-Link
- More flexibility compared to conventional cylinder sensors, as it is possible to define multiple switching points in the smallest of spaces
- Long service life thanks to non-contact measurement principle
- Advanced diagnostic options thanks to data transmission via IO-Link



#### Additional information

Detailed technical data
Ordering information
Dimensional drawing
Connection diagram 12
Recommended accessories 12

#### → www.sick.com/MPS-T

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



#### Detailed technical data

#### **Features**

	MPS-T with analog output	MPS-T with IO-Link
Cylinder type	T-slot	
Cylinder types with adapter	Round body cylinder Profile cylinder and tie-rod cylinder Cylinders with dovetail-slot SMC rails CDQ2, SMC rails ECDQ2 SMC cylinders with C-slot	
Measuring range	32 mm 256 mm <sup>1)</sup> (depending on type)	
Housing length	45 mm 269 mm (depending on type)	
Output function	Analog	IO-Link
Analog output (voltage)	0 V 10 V	-
Analog output (current)	4 mA 20 mA	-
Teach-in	✓ (depending on type)	<b>✓</b>
Enclosure rating 2)	IP 67	

<sup>1) ± 1</sup> mm.

# Mechanics/electronics

	MPS-T with analog output	MPS-T with IO-Link
Supply voltage 1)	15 V DC 30 V DC	
Power consumption 2)	≤ 22 mA	≤ 25 mA
Max. load resistance 3)	≤ 500 Ω	
Min. load resistance 4)	≥ 2 kΩ	
Protection class	III	
Time delay before availability	1.5 s	
Required magnetic field sensitivity, typ.	3 mT / 2 mT (depending on type)	3 mT
Resolution, typ. <sup>5)</sup>	0.03 % FSR (max. ≥ 0.05 mm)	
Linearity error, typ. <sup>6)</sup>	0.3 mm	
Repeat accuracy, typ. 7)	0.06 % FSR (≥ 0.1 mm)	
Sampling rate, typ. 8)	1 ms	
IO-Link	-	V
Status indicator LED	<b>✓</b>	
Reverse polarity protection	<b>✓</b>	
Short-circuit protection	<b>✓</b>	
Ambient operating temperature	-20 °C +70 °C	
Shock and vibration resistance	30 g, 11 ms / 10 55 Hz, 1 mm	
EMC 9)	According to EN 60947-5-2	
Housing material	Plastic	
Cable material	PUR	
Conductor cross-section	0.08 mm <sup>2</sup>	
UL File No.	NRKH.E181493	

 $<sup>^{1)}</sup>$  Reverse-polarity protected, operation in short-circuit protected network: max. 8 A.

<sup>&</sup>lt;sup>2)</sup> According to EN 60529.

<sup>2)</sup> Without load.

<sup>3)</sup> Power output, at 24 V.

<sup>4)</sup> Voltage output.

<sup>&</sup>lt;sup>5)</sup> FSR: Full Scale Range; max. measuring range.

 $<sup>^{6)}</sup>$  At 25  $^{\circ}$  C, linearity error (maximum deviation) depending on response curve and minimal deviation function.

 $<sup>^{\</sup>scriptscriptstyle{7)}}$  At 25  $^{\circ}$  C, repeatability magnet movement in one direction.

 $<sup>^{8)}\,\</sup>mbox{Only}$  in standard mode, not in IO-Link mode.

 $<sup>^{\</sup>rm 9)}$  The analog measured value can deviate under transient conditions.

# Ordering information

Other models → www.sick.com/MPS

# MPS-T with analog output

Output function: AnalogCable material: PUR

Measuring range 1)	Housing length	Teach-in	Connection <sup>2)</sup>	Connection diagram	Туре	Part no.					
		_	Cable, 2 m	Cd-359	MPS-032TSTU0	1045667					
20	32 mm 45 mm	•	Cable with M8 male connector, 4-pin, 0.3 m	Cd-034	MPS-032TSTP0	1045666					
32 mm			Cable, 2 m	Cd-359	MPS-032TSNU0	1050918					
		_	Cable with M8 male connector, 4-pin, 0.3 m	Cd-034	MPS-032THNP0	1072897					
			Cable, 2 m	Cd-359	MPS-064TSTU0	1045669					
64 mm	77 mm	•	Cable with M8 male connector, 4-pin, 0.3 m	Cd-034	MPS-064TSTP0	1045668					
04 mm	77 mm		Cable, 2 m	Cd-359	MPS-064TSNU0	1050919					
		_	Cable with M8 male connector, 4-pin, 0.3 m	Cd-034	MPS-064TSNP0	1053836					
		~	Cable, 2 m	Cd-359	MPS-096TSTU0	1045671					
06 mm	109 mm	•	Cable with M8 male connector, 4-pin, 0.3 m	Cd-034	MPS-096TSTP0	1045670					
96 mm	109 11111		Cable, 2 m	Cd-359	MPS-096TSNU0	1050920					
		_	Cable with M8 male connector, 4-pin, 0.3 m	Cd-034	MPS-096TSNP0	1053837					
		V	Cable, 2 m	Cd-359	MPS-128TSTU0	1045673					
128 mm	4.44	•	Cable with M8 male connector, 4-pin, 0.3 m	Cd-034	MPS-128TSTP0	1045672					
120 111111	141 111111	141 mm	Cable, 2 m	Cd-359	MPS-128TSNU0	1050921					
		_	Cable with M8 male connector, 4-pin, 0.3 m	Cd-034	MPS-128TSNP0	1053838					
						V	Cable, 2 m	Cd-359	MPS-160TSTU0	1050740	
160 mm	n 173 mm	173 mm		Cable with M8 male connector, 4-pin, 0.3 m	Cd-034	MPS-160TSTP0	1050685				
100 111111			175 111111	1/3	1/3	173 111111	11111	Cable, 2 m	Cd-359	MPS-160TSNU0	1050922
			_	Cable with M8 male connector, 4-pin, 0.3 m	Cd-034	MPS-160TSNP0	1053839				
		~	Cable, 2 m	Cd-359	MPS-192TSTU0	1050738					
192 mm	20E mm		Cable with M8 male connector, 4-pin, 0.3 m	Cd-034	MPS-192TSTP0	1047728					
192 111111	205 mm	205 mm	205 mm	205 mm		Cable, 2 m	Cd-359	MPS-192TSNU0	1050923		
					_	Cable with M8 male connector, 4-pin, 0.3 m	Cd-034	MPS-192TSNP0	1053840		
		V	Cable, 2 m	Cd-359	MPS-224TSTU0	1050741					
224 mm	237 mm		Cable with M8 male connector, 4-pin, 0.3 m	Cd-034	MPS-224TSTP0	1050686					
224 111111	237 111111		Cable, 2 m	Cd-359	MPS-224TSNU0	1050924					
		-	Cable with M8 male connector, 4-pin, 0.3 m	Cd-034	MPS-224TSNP0	1053841					
		~	Cable, 2 m	Cd-359	MPS-256TSTU0	1050739					
256 mm	269 mm		Cable with M8 male connector, 4-pin, 0.3 m	Cd-034	MPS-256TSTP0	1050551					
250 11111	203 111111		Cable, 2 m	Cd-359	MPS-256TSNU0	1050925					
		_	Cable with M8 male connector, 4-pin, 0.3 m	Cd-034	MPS-256TSNP0	1053842					

<sup>1) ± 1</sup> mm.

<sup>&</sup>lt;sup>2)</sup> Do not bend below 0 °C.

# MPS-T with IO-Link

• Output function: IO-Link

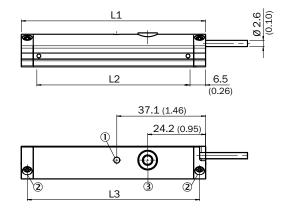
• Cable material: PUR

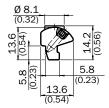
Measuring range 1)	Housing length	Teach-in	Connection <sup>2)</sup>	Connection diagram	Туре	Part no.
32 mm	45 mm	<b>✓</b>	Cable with M12 male connector, 4-pin, 0.3 m	Cd-179	MPS-032TLTQ0	1062506
64 mm	77 mm	<b>✓</b>	Cable with M12 male connector, 4-pin, 0.3 m	Cd-179	MPS-064TLTQ0	1062507
96 mm	109 mm	~	Cable with M12 male connector, 4-pin, 0.3 m	Cd-179	MPS-096TLTQ0	1062508
128 mm	141 mm	~	Cable with M12 male connector, 4-pin, 0.3 m	Cd-179	MPS-128TLTQ0	1062518
160 mm	173 mm	~	Cable with M12 male connector, 4-pin, 0.3 m	Cd-179	MPS-160TLTQ0	1062521
192 mm	205 mm	<b>~</b>	Cable with M12 male connector, 4-pin, 0.3 m	Cd-179	MPS-192TLTQ0	1062519
224 mm	237 mm	<b>~</b>	Cable with M12 male connector, 4-pin, 0.3 m	Cd-179	MPS-224TLTQ0	1062522
256 mm	269 mm	<b>✓</b>	Cable with M12 male connector, 4-pin, 0.3 m	Cd-179	MPS-256TLTQ0	1062520

<sup>1) ± 1</sup> mm.

# Dimensional drawing (Dimensions in mm (inch))

#### Teach-in

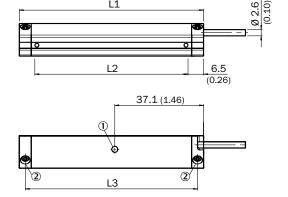


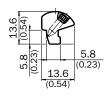


	Total length (L1) mm	Measuring range (L2) mm	Distance mounting screws (L3) mm
MPS-32	45	32	40
MPS-64	77	64	72
MPS-96	109	96	104
MPS-128	141	128	136
MPS-160	173	160	168
MPS-192	205	192	200
MPS-224	237	224	232
MPS-256	269	256	264

- ① Function indicator
- 2 Fixing screw
- ③ Teach-in button

#### Without teach-in



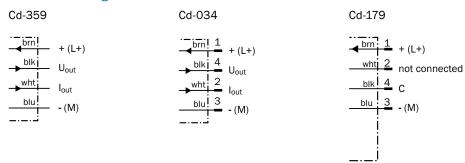


	Total length (L1) mm	Measuring range (L2) mm	mounting screws (L3) mm
MPS-32	45	32	40
MPS-64	77	64	72
MPS-96	109	96	104
MPS-128	141	128	136
MPS-160	173	160	168
MPS-192	205	192	200
MPS-224	237	224	232
MPS-256	269	256	264

- ${\bf 1} \\ {\bf Function indicator}$
- ② Fixing screw

 $<sup>^{2)}</sup>$  Do not bend below 0 °C.

# Connection diagram



# Recommended accessories

# Mounting systems

Brackets for cylinder sensors

For cylinders with dovetail-slot

Figure	Material	Description	Туре	Part no.
	Aluminum	Mounting bracket for cylinder with dovetail slot	BEF-KHZ-ST1	2022703

#### For profile cylinders and tie-rod cylinders

Figure	Material	Description	Туре	Part no.
A.	Zinc diecast	Mounting bracket for integrated profile cylinder/tie-rod cylinder	BEF-KHZ-PT1	2022702

# For round body cylinders

Figure	Material	Description	Туре	Part no.
		Mounting bracket on round body cylinder with piston diameter of 12 mm $^{1)}$	BEF-KHZ-RT-12	2077681
		Mounting bracket on round body cylinder with piston diameter of 16 mm $^{1)}$	BEF-KHZ-RT-16	2077680
		Mounting bracket on round body cylinder with piston diameter of 20 mm $^{1\!\!1}$	BEF-KHZ-RT-20	2077679
<b>*</b>	Plastic,	Mounting bracket on round body cylinder with piston diameter of 25 mm $^{1\!\!1}$	BEF-KHZ-RT-25	2077678
	Aluminum	Mounting bracket on round body cylinder with piston diameter of 32 mm $^{1)}$	BEF-KHZ-RT-32	2077677
	1	Mounting bracket on round body cylinder with piston diameter of 40 mm $^{1)}$	BEF-KHZ-RT-40	2077676
		Mounting bracket on round body cylinder with piston diameter of 50 mm $^{1)}$	BEF-KHZ-RT-50	2077675
		Mounting bracket on round body cylinder with piston diameter of 63 mm $^{1\!\!1}$	BEF-KHZ-RT-63	2077674
a be		Mounting bracket on round body cylinder with piston diameter of 8 mm 25 mm <sup>2)</sup>	BEF-KHZ-RT1-25	2077682
A STATE OF THE STA	Stainless steel, Zinc cast	Mounting bracket on round body cylinder with piston diameter of 8 mm $\dots$ 63 mm $^{2)}$	BEF-KHZ-RT1-63	2077683
	cast	Mounting bracket on round body cylinder with piston diameter of 8 mm $\dots$ 130 mm $^{2)}$	BEF-KHZ-RT1-130	2077684

 $<sup>^{1)}</sup>$  Ambient temperature min 0 °C max 50 °C.

#### For SMC cylinders with C-slot

Figure	Material	Description	Туре	Part no.
The second	Aluminum	Mounting bracket with T-slot for mounting a MPS on SMC C-slot cylinders. For each MPS a minimum of 2 brackets is recommended.	BEF-KHZ-CT23	2074119

<sup>&</sup>lt;sup>2)</sup> Ambient temperature min -30 °C max 80 °C.

# For SMC rails CDQ2 (T-/C-slot)

Figure	Material	Description	Туре	Part no.
W.	Aluminum	Mounting bracket for mounting on SMC rails CDQ2 (T-slot)	BEF-KHZ-TT2	2046440

# For SMC rails ECDQ2 (T-/C-slot)

Figure	Material	Description	Туре	Part no.
	Aluminum	Mounting bracket for mounting on SMC rails ECDQ2 (T-slot)	BEF-KHZ-TT1	2046439

# Others

Figure	Description	Туре	Part no.
20	Label Holder, 2.5 mm to 3.5 mm, 10 pcs.	LABEL HOLDER	2086019
*	Cable clips T-slot, 10 pcs./bag	CABLE CLIPS	2059322

# Connection systems

Connecting cables with female connector

M12, 4-pin, PUR, halogen-free, Oil / grease resistant

• Cable material: PUR, halogen-free

• Connector material: TPU

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
	Female connector, M12, 4-pin,	Cable, Flying leads	2 m, 4-wire	DOL-1204-G02MC	6025900
10	straight, unshielded		5 m, 4-wire	DOL-1204-G05MC	6025901
	Female connector, M12, 4-pin,	Coble Elving leads	2 m, 4-wire	DOL-1204-W02MC	6025903
7	angled, unshielded	Cable, Flying leads	5 m, 4-wire	DOL-1204-W05MC	6025904

M8, 4-pin, PUR, halogen-free, Oil / grease resistant

• Cable material: PUR, halogen-free

• Connector material: TPU

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
	Female connector, M8, 4-pin,	Cable, Flying leads	2 m, 4-wire	DOL-0804-G02MC	6025894
6	straight, unshielded	Cable, Flying leads	5 m, 4-wire	DOL-0804-G05MC	6025895
	Female connector, M8, 4-pin,	Cable Flying lands	2 m, 4-wire	DOL-0804-W02MC	6025897
	angled, unshielded	Cable, Flying leads	5 m, 4-wire	DOL-0804-W05MC	6025898

# Female connectors (ready to assemble), M12, 4-pin

Figure	Connection type head A	Connection type head B	Туре	Part no.
	Female connector, M12, 4-pin, straight, unshielded	Screw-type terminals	DOS-1204-G	6007302
	Female connector, M12, 4-pin, angled, unshielded	Screw-type terminals	DOS-1204-W	6007303

# Female connectors (ready to assemble), M8, 4-pin

Figure	Connection type head A	Connection type head B	Туре	Part no.
	Female connector, M8, 4-pin, straight, unshielded	Screw-type terminals	DOS-0804-G	6009974
W.	Female connector, M8, 4-pin, angled, unshielded	Solder connection	DOS-0804-W	6009975

#### Male connectors (ready to assemble), M12, 4-pin

Figure	Connection type head A	Connection type head B	Туре	Part no.
<b>1</b>	Male connector, M12, 4-pin, straight, unshielded	Screw-type terminals	STE-1204-G	6009932
	Male connector, M12, 4-pin, angled, unshielded	Screw-type terminals	STE-1204-W	6022084

# Male connectors (ready to assemble), M8, 4-pin

Figure	Connection type head A	Connection type head B	Туре	Part no.
	Male connector, M8, 4-pin, straight, unshielded	Screw-type terminals	STE-0804-G	6037323

# THE INTELLIGENT C-SLOT POSITION SENSOR



#### **Product description**

MPS-C position sensors continuously detect the piston position of pneumatic actuators using a direct, non-contact method. They can be mounted in C-slots without the need for additional accessories. The sensor settings can be adjusted during installation and during operation later on, using a teach field or IO-Link. The sensors continuously supply data via analog outputs

or IO-Link, enabling flexible machine concepts and making it possible to solve tasks in areas such as quality monitoring and process control in conjunction with pneumatic cylinders and drives. This continuous transfer of position data upgrades the functionality of the pneumatic cylinders by making them more intelligent – and, as a result, more versatile.

#### At a glance

- Position sensor for direct mounting in C-slots on pneumatic cylinders and grippers
- Sensor variants with measuring ranges of 25 mm to 200 mm
- Analog outputs (for current or voltage), switching output, and IO-Link
- Mounting on other cylinder types (e.g., round body cylinders) is possible with adapters

#### Your benefits

- Rapid mounting and exchange of sensors with drop-in
- Straightforward installation as no additional mechanical components or position elements are required
- Can be integrated into the machine at any time, as the sensor is attached to the cylinder externally
- Easy adjustment of sensor settings and parameters during operation using a teach pad or IO-Link
- More flexibility compared to conventional cylinder sensors, as it is
  possible to define multiple switching
  points in the smallest of spaces
- Excellent reliability thanks to the rugged sensor design and non-contact measurement principle
- Advanced diagnostic options thanks to data transmission via IO-Link



#### Additional information

Detailed technical data	.17
Ordering information	18
Dimensional drawing	18
Connection diagram	18
Decemmended acceptation	10

→ www.sick.com/MPS-C

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more



#### Detailed technical data

#### **Features**

Cylinder type	C-slot
Cylinder types with adapter	Round body cylinder Profile cylinder and tie-rod cylinder SMC rails CDQ2 SMC rails ECDQ2
Measuring range	25 mm 200 mm <sup>1)</sup> (depending on type)
Housing length	41 mm 215 mm (depending on type)
Output function	Analog, IO-Link, Output type
Analog output (voltage)	0 V 10 V
Analog output (current)	4 mA 20 mA
Teach-in	V
Enclosure rating 2)	IP 67

<sup>1) ± 1</sup> mm.

# Mechanics/electronics

Supply voltage 1)	12 V DC 30 V DC
Power consumption <sup>2)</sup>	≤ 42 mA
Max. load resistance 3)	≤ 500 Ω
Min. load resistance 4)	≥ 2 kΩ
Protection class	III
Time delay before availability	1.5 s
Required magnetic field sensitivity, typ.	3 mT
Resolution, typ.	≥ 50 µm
Linearity error, typ. <sup>5)</sup>	0.3 mm
Repeat accuracy, typ. 6)	0.1 mm
Sampling rate, typ. 7)	1 ms
Digital switching output	V
IO-Link	V
Status indicator LED	V
Reverse polarity protection	V
Short-circuit protection	V
Ambient operating temperature	-20 °C +70 °C
Shock and vibration resistance	30 g, 11 ms / 10 55 Hz, 1 mm
EMC 8)	According to EN 60947-5-7
Housing material	Plastic
Cable material	PUR
Conductor cross-section	0.08 mm <sup>2</sup>
UL File No.	NRKH.E181493

 $<sup>^{\</sup>mbox{\tiny 1)}}$  Reverse-polarity protected, operation in short-circuit protected network: max. 8 A.

<sup>&</sup>lt;sup>2)</sup> According to EN 60529.

<sup>&</sup>lt;sup>2)</sup> Without load.

<sup>&</sup>lt;sup>3)</sup> Power output, at 24 V.

 $<sup>^{\</sup>scriptscriptstyle 4)}$  Voltage output.

 $<sup>^{5)}</sup>$  At 25  $^{\circ}$  C, linearity error (maximum deviation) depending on response curve and minimal deviation function.

 $<sup>^{\</sup>mbox{\tiny 6)}}$  At 25  $^{\circ}$  C, repeatability magnet movement in one direction.

 $<sup>^{7)}\,\</sup>mbox{Only}$  in standard mode, not in IO-Link mode.

 $<sup>^{\</sup>rm 8)}$  The analog measured value can deviate under transient conditions.

# **Ordering information**

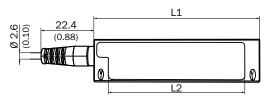
Other models → www.sick.com/MPS-C

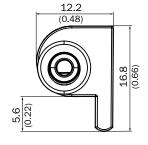
- Output function: Analog, IO-Link, Output type
- Teach-in: ✓
- Cable material: PUR

Measuring range 1)	Housing length	Connection <sup>2)</sup>	Connection diagram	Туре	Part no.
25 mm	41 mm	Cable, 2 m	Cd-358	MPS-025CLTU0	1079359
25 mm	41 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-357	MPS-025CLTP0	1079358
50 mm 65 mm	Cable, 2 m	Cd-358	MPS-050CLTU0	1079361	
	ווווו כס	Cable with M8 male connector, 4-pin, 0.3 m	Cd-357	MPS-050CLTP0	1079360
100 mm 115 mm	Cable, 2 m	Cd-358	MPS-100CLTU0	1079363	
	113 11111	Cable with M8 male connector, 4-pin, 0.3 m	Cd-357	MPS-100CLTP0	1079362
200 mm	01 F	Cable, 2 m	Cd-358	MPS-200CLTU0	1079365
	215 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-357	MPS-200CLTP0	1079364

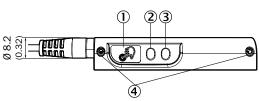
<sup>1) ± 1</sup> mm.

# Dimensional drawing (Dimensions in mm (inch))



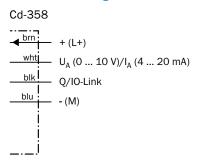


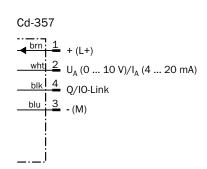
	Total length (L1) mm	Measuring range (L2) mm
MPS-xxx	40.6	25
MPS-xxx	64.9	50
MPS-xxx	114.9	100
MPS-xxx	214.7	200



- ① Teach-in button
- ② Status LEDs
- 3 Operating LEDs
- 4 Fixing screw SW1.5

# Connection diagram





<sup>2)</sup> Do not bend below 0 °C.

# Recommended accessories

# Mounting systems

# For round body cylinders

Figure	Material	Description	Туре	Part no.
	Stainlace	Mounting bracket on round body cylinder with piston diameter of 1 mm 25 mm $^{1)}$	BEF-KHZ-RC1-25	2077685
		Mounting bracket on round body cylinder with piston diameter of 1 mm $\dots$ 130 mm $^{1)}$	BEF-KHZ-RC1-130	2077686

 $<sup>^{\</sup>mbox{\tiny 1)}}$  Ambient temperature min  $-30~^{\circ}\mbox{C}$  max 80  $^{\circ}\mbox{C}.$ 

# For profile cylinders and tie-rod cylinders

Figure	Material	Description	Туре	Part no.
	Zinc diecast	Mounting bracket for integrated profile cylinder/tie-rod cylinder	BEF-KHZ-PC1	2076170

# For SMC rails CDQ2 (T-/C-slot)

Figure	Material	Description	Туре	Part no.
1	Aluminum	Mounting bracket for mounting on SMC rails CDQ2 (C-slot)	BEF-KHZ-TC2	2046442

# For SMC rails ECDQ2 (T-/C-slot)

Figure	Material	Description	Туре	Part no.
	Aluminum	Mounting bracket for mounting on SMC rails ECDQ2 (C-slot)	BEF-KHZ-TC1	2046441

# Others

Figure	Description	Туре	Part no.
20	Label Holder, 2.5 mm to 3.5 mm, 10 pcs.	LABEL HOLDER	2086019

# Connection systems

Connecting cables with female connector

M8, 4-pin, PUR, halogen-free, Oil / grease resistant

• Cable material: PUR, halogen-free

• Connector material: TPU

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
100	Female connector, M8, 4-pin,	Cable, Flying leads	2 m, 4-wire	DOL-0804-G02MC	6025894
	straight, unshielded		5 m, 4-wire	DOL-0804-G05MC	6025895
	Female connector, M8, 4-pin, angled, unshielded	Cable, Flying leads	2 m, 4-wire	DOL-0804-W02MC	6025897
			5 m, 4-wire	DOL-0804-W05MC	6025898

M8, 4-pin, PVC, chemical resistant

• Cable material: PVC

• Locking nut material: CuZn, nickel-plated brass

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
	Female connector, M8, 4-pin,	Cable, Flying leads	2 m, 4-wire	DOL-0804-G02M	6009870
	straight, unshielded		5 m, 4-wire	DOL-0804-G05M	6009872
	Female connector, M8, 4-pin,	Cable, Flying leads	2 m, 4-wire	DOL-0804-W02M	6009871
	angled, unshielded		5 m, 4-wire	DOL-0804-W05M	6009873

Female connectors (ready to assemble), M8, 4-pin

Figure	Connection type head A	Connection type head B	Туре	Part no.
	Female connector, M8, 4-pin, straight, unshielded	Screw-type terminals	DOS-0804-G	6009974
W.	Female connector, M8, 4-pin, angled, unshielded	Solder connection	DOS-0804-W	6009975

Male connectors (ready to assemble), M8, 4-pin

Figure	Connection type head A	Connection type head B	Туре	Part no.
No.	Male connector, M8, 4-pin, straight, unshielded	Screw-type terminals	STE-0804-G	6037323

# THE INTELLIGENT POSITION SENSOR FOR LARGE CYLINDERS



#### **Product description**

MPA position sensors continuously detect the piston position of pneumatic actuators using a direct, non-contact method. The sensors in the MPA product family are ideal for large piston diameters and long strokes. The sensor settings can be adjusted during installation and during operation later on, using a teach field or – depending on the variant – using IO-Link. The sensors continuously supply data via analog outputs

or IO-Link, enabling flexible machine concepts and making it possible to solve tasks in areas such as quality monitoring and process control in conjunction with pneumatic cylinders and drives. This continuous transfer of position data upgrades the functionality of the pneumatic cylinders by making them more intelligent – and, as a result, more versatile.

#### At a glance

- Position sensor for use on pneumatic cylinders
- Sensor variants with measuring ranges of 107 mm to 1,007 mm
- Analog outputs (for current or voltage), switching output, and IO-Link
- Mounting with adapters on a multitude of cylinder types (tie-rod cylinders, round body cylinders, profile cylinders)

#### Your benefits

- Straightforward installation as no position elements or additional mechanical components are required for coupling with the piston rod
- Can be integrated into the machine at any time, as the sensor is attached to the cylinder externally
- Easy adjustment of sensor settings and parameters during operation using a teach pad or IO-Link
- More flexibility compared to conventional cylinder sensors, as it is possible to define multiple switching points in the smallest of spaces
- Maximum reliability thanks to the rugged aluminum housing and noncontact measurement principle
- Advanced diagnostic options thanks to data transmission via IO-Link



#### Additional information

Detailed technical data 23	3
Ordering information	4
Dimensional drawing	5
Connection diagram29	5
Perommended accessories 20	۵

#### → www.sick.com/MPA

For more information, simply enter the link or scan the QR code and get direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



#### Detailed technical data

#### **Features**

Cylinder types with adapter	Round body cylinder Tie-rod cylinder T-slot cylinder Festo cylinder DSBC SMC cylinder CP96
Measuring range	107 mm 1,007 mm <sup>1)</sup> (depending on type)
Housing length	109 mm 1,009 mm (depending on type)
Output function	Analog, IO-Link
Analog output (voltage)	0 V 10 V
Analog output (current)	4 mA 20 mA
Teach-in	<b>v</b>
Enclosure rating 2)	IP 65, IP 67, IP 68

<sup>1) ± 1</sup> mm.

# Mechanics/electronics

Supply voltage 1)	15 V DC 30 V DC
Power consumption 2)	≤ 35 mA
Max. load resistance 3)	≤ 500 Ω
Min. load resistance 4)	≥ 2 kΩ
Protection class	III
Required magnetic field sensitivity, typ.	2 mT
Resolution, typ. <sup>5)</sup>	0.03% FSR (max. ≥ 0.06 mm)
Linearity error, typ. <sup>6)</sup>	0.5 mm
Repeat accuracy, typ. 7)	0.06% FSR (≥ 0.1 mm)
Sampling rate, typ. <sup>8)</sup>	1.15 ms
IO-Link	V
Status indicator LED	V
Reverse polarity protection	V
Short-circuit protection	V
Ambient operating temperature	-20 °C +70 °C
Shock and vibration resistance	30 g, 11 ms/10 Hz 55 Hz, 1 mm
EMC 9)	According to EN 60947-5-2
Housing material	Aluminum, plastic
Cable material	PUR
Conductor cross-section	0.08 mm <sup>2</sup>
UL File No.	NRKH.E181493

 $<sup>^{\</sup>mbox{\tiny 1)}}$  Reverse-polarity protected, operation in short-circuit protected network: max. 8 A.

<sup>&</sup>lt;sup>2)</sup> According to EN 60529.

<sup>&</sup>lt;sup>2)</sup> Without load.

 $<sup>^{\</sup>scriptscriptstyle 3)}$  Power output, at 24 V.

<sup>4)</sup> Voltage output.

<sup>&</sup>lt;sup>5)</sup> FSR: Full Scale Range; max. measuring range.

 $<sup>^{6)}</sup>$  At 25  $^{\circ}$  C, linearity error (maximum deviation) depending on response curve and minimal deviation function.

 $<sup>^{\</sup>scriptscriptstyle{7)}}$  At 25  $^{\circ}$  C, repeatability magnet movement in one direction.

 $<sup>^{8)}\,\</sup>mbox{Only}$  in standard mode, not in IO-Link mode.

<sup>&</sup>lt;sup>9)</sup> The analog measured value can deviate under transient conditions.

# Ordering information

Other models → www.sick.com/MPA

• Output function: Analog, IO-Link

• Teach-in: ✓

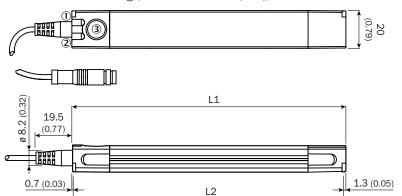
• Cable material: PUR

Measuring range 1)	Housing length	Connection <sup>2)</sup>	Connection diagram	Туре	Part no.
107	100	Cable, 2 m	Cd-354	MPA-107THTU0	1059443
107 mm	109 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-107THTP0	1059442
4.40	4.45	Cable, 2 m	Cd-354	MPA-143THTU0	1059445
143 mm	145 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-143THTP0	1059444
470	4.04	Cable, 2 m	Cd-354	MPA-179THTU0	1059447
179 mm	181 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-179THTP0	1059446
04 F	017	Cable, 2 m	Cd-354	MPA-215THTU0	1059449
215 mm	217 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-215THTP0	1059448
054	050	Cable, 2 m	Cd-354	MPA-251THTU0	1059451
251 mm	253 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-251THTP0	1059450
207	200	Cable, 2 m	Cd-354	MPA-287THTU0	1059453
287 mm	289 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-287THTP0	1059452
202	205	Cable, 2 m	Cd-354	MPA-323THTU0	1059455
323 mm	325 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-323THTP0	1059454
250 mm	261 mm	Cable, 2 m	Cd-354	MPA-359THTU0	1059457
359 11111	359 mm 361 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-359THTP0	1059456
20E	207	Cable, 2 m	Cd-354	MPA-395THTU0	1059459
395 mm	397 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-395THTP0	1059458
431 mm	433 mm	Cable, 2 m	Cd-354	MPA-431THTU0	1059461
431 11111	433 11111	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-431THTP0	1059460
167 mm	460 mm	Cable, 2 m	Cd-354	MPA-467THTU0	1059463
467 mm	469 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-467THTP0	1059462
E02 mm	EOE mm	Cable, 2 m	Cd-354	MPA-503THTU0	1059465
503 mm	505 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-503THTP0	1059464
539 mm	541 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-539THTP0	1059466
575 mm	577 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-575THTP0	1059467
611 mm	613 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-611THTP0	1059468
647 mm	649 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-647THTP0	1059469
683 mm	685 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-683THTP0	1059470
719 mm	721 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-719THTP0	1059471
755 mm	757 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-755THTP0	1059472
791 mm	793 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-791THTP0	1059473
827 mm	829 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-827THTP0	1059474
863 mm	865 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-863THTP0	1059475
899 mm	901 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-899THTP0	1059476
935 mm	937 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-935THTP0	1059477
971 mm	973 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-971THTP0	1059478
1,007 mm	1,009 mm	Cable with M8 male connector, 4-pin, 0.3 m	Cd-355	MPA-1007THTP0	1059479

<sup>1) ± 1</sup> mm.

<sup>&</sup>lt;sup>2)</sup> Do not bend below 0 °C.

# Dimensional drawing (Dimensions in mm (inch))



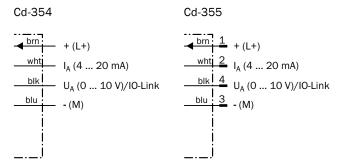
¥		20 (0.79	)	ø 2.6 (0.10)
$\cup$	(5.0) (7.7)	•		

	Total length (L1) mm	Measuring range (L2) mm
MPA-107	109	107
MPA-143	145	143
MPA-179	181	179
MPA-215	217	215
MPA-251	. 253	251
MPA-287	289	287
MPA-323	325	323
MPA-359	361	359
MPA-395	397	395
MPA-431	433	431
MPA-467	469	467
MPA-503	505	503
MPA-539	541	539

	Total length (L1) mm	Measuring range (L2) mm
MPA-575	577	575
MPA-611	613	611
MPA-647	649	647
MPA-683	685	683
MPA-719	721	719
MPA-755	757	755
MPA-791	793	791
MPA-827	829	827
MPA-863	865	863
MPA-899	901	899
MPA-935	937	935
MPA-971	973	971
MPA-100	7 1,009	1,007

- 1 Function signal indicator 1
- 2 Function signal indicator 2
- ③ Teach-Pad

# Connection diagram



# Recommended accessories

# Mounting systems

For profile cylinders and tie-rod cylinders

Figure	Material	Measuring range sensor (amount of required brackets)	Description	Туре	Part no.
3	Aluminum alloy (adapter), Stainless steel V2A (mounting-/fixing screw)	107 mm 251 mm (2 pcs.) 287 mm 431 mm (3 pcs.) 467 mm 647 mm (4 pcs.) 683 mm 791 mm (5 pcs.) 827 mm 1,007 mm (6 pcs.)	For tie-rod cylinder (diameter tie-rod max. 18 mm)	BEF-KHZPZ1MPA	2065578

# For round body cylinders

Figure	Material	Measuring range sensor (amount of required brackets)	Description	Туре	Part no.
		107 mm 359 mm (2 pcs.)	For round body cylinders with diameter up to 85 mm	BEF-KHZR085MPA	2066626
Stainless steel V2A 683 mm 935	395 mm 647 mm (3 pcs.) 683 mm 935 mm (4 pcs.)	For round body cylinders with diameter up to 135 mm	BEF-KHZR135MPA	2066627	
		971 mm 1,007 mm (5 pcs.)	For round body cylinders with diameter up to 210 mm	BEF-KHZR210MPA	2066628

# For T-slot cylinders

Figure	Material	Measuring range sensor (amount of required brackets)	Description	Туре	Part no.
	Stainless steel V2A (bracket/mounting screw), Brass (fixing screw/sliding nut)	107 mm 251 mm (2 pcs.) 287 mm 431 mm (3 pcs.) 467 mm 647 mm (4 pcs.) 683 mm 791 mm (5 pcs.) 827 mm 1,007 mm (6 pcs.)	For T-slot cylinders	BEF-KHZT01MPA	2065575

# For Festo cylinders DSBC

Figure	Material	Measuring range sensor (amount of required brackets)	Description	Туре	Part no.
	107 mm 251 mm (2 pcs.) 287 mm 431 mm (3 pcs.) 467 mm 647 mm (4 pcs.) 683 mm 791 mm (5 pcs.) 827 mm 1,007 mm (6 pcs.)	107 mm 251 mm (2 pcs.) 287 mm 431 mm (3 pcs.) 467 mm 647 mm (4 pcs.)	Sensor adapter DSBC-32	BEF-KHZPF032MPA	2086744
			Sensor adapter DSBC-40	BEF-KHZPF040MPA	2086745
1770			Sensor adapter DSBC-50	BEF-KHZPF050MPA	2086746
14 757			Sensor adapter DSBC-63	BEF-KHZPF063MPA	2086747
(4)		683 mm 791 mm (5 pcs.) 827 mm 1,007 mm (6 pcs.)	Sensor adapter DSBC-80	BEF-KHZPF080MPA	2086748
			Sensor adapter DSBC-100	BEF-KHZPF100MPA	2086749
			Sensor adapter DSBC-125	BEF-KHZPF125MPA	2086750

# For SMC cylinders CP96

Figure	Material	Messbereich Sensor (Anzahl benötigter Halter)	Description	Туре	Part no.
		107 mm 251 mm (2 pcs.)	Sensor adapter CP96-63	BEF-KHZTS063MPA	2086756
Steinlage steel V2A	287 mm 431 mm (3 pcs.)	Sensor adapter CP96-80	BEF-KHZTS080MPA	2086757	
1.2		683 mm 791 mm (5 pcs.)	Sensor adapter CP96-100	BEF-KHZTS100MPA	2086758
		827 mm 1,007 mm (6 pcs.)	Sensor adapter CP96-125	BEF-KHZTS125MPA	2086759

# Mounting brackets 1)

Figure	Material	Measuring range sensor (amount of required brackets)	Description	Туре	Part no.
A CONTRACTOR OF THE PARTY OF TH	Stainless steel V2A (bracket/mounting	107 mm 251 mm (2 pcs.) 287 mm 431 mm (3 pcs.)	Bracket for low mounting	BEF-WNL01MPA	2065973
4	screw), Brass (fixing screw)	467 mm 647 mm (4 pcs.) 683 mm 791 mm (5 pcs.) 827 mm 1,007 mm (6 pcs.)	Bracket for lateral mounting	BEF-WNZ01MPA	2065577

 $<sup>^{\</sup>mbox{\tiny 1)}}$  For measuring application with separate encoder (e.g. magnet).

#### Magnets

Figure	Description	Туре	Part no.
	Magnet with mounting hole for M4 countersunk screw, Ø 15.2 mm, height 6 mm	Magnet	5327349

#### Others

Figure	Description	Туре	Part no.
800	Label Holder, 2.5 mm to 3.5 mm, 10 pcs.	LABEL HOLDER	2086019

# Connection systems

Connecting cables with female connector

M8, 4-pin, PUR, halogen-free, Oil / grease resistant

• Cable material: PUR, halogen-free

• Connector material: TPU

Figure	Connection type head A	Connection type head B	Connecting cable	Туре	Part no.
	Female connector, M8, 4-pin,	Cable, Flying leads	2 m, 4-wire	DOL-0804-G02MC	6025894
6	straight, unshielded	Cable, Flying leads	5 m, 4-wire	DOL-0804-G05MC	6025895
	Female connector, M8, 4-pin, angled, unshielded	Cable, Flying leads	2 m, 4-wire	DOL-0804-W02MC	6025897
			5 m, 4-wire	DOL-0804-W05MC	6025898

# Female connectors (ready to assemble), M8, 4-pin

Figure	Connection type head A	Connection type head B	Туре	Part no.
	Female connector, M8, 4-pin, straight, unshielded	Screw-type terminals	DOS-0804-G	6009974
W.	Female connector, M8, 4-pin, angled, unshielded	Solder connection	DOS-0804-W	6009975

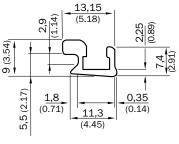
# Male connectors (ready to assemble), M8, 4-pin

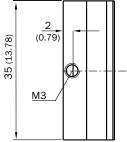
Figure	Connection type head A	Connection type head B	Туре	Part no.
	Male connector, M8, 4-pin, straight, unshielded	Screw-type terminals	STE-0804-G	6037323

# Dimensional drawings accessories (Dimensions in mm (inch))

# Brackets for cylinder sensors

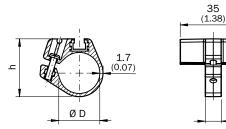
#### BEF-KHZ-ST1





# BEF-KHZ-RT-xx

2077674



Part no.	Туре	Ø D	Ø D (cylin- der piston)	н
2077681	BEF-KHZ-RT-12	13.5	12	22.4
2077680	BEF-KHZ-RT-16	17.7	16	26.6
2077679	BEF-KHZ-RT-20	21.7	20	30.6
2077678	BEF-KHZ-RT-25	26.8	25	35.7
2077677	BEF-KHZ-RT-32	34	32	42.9
2077676	BEF-KHZ-RT-40	42	42	50.9
2077675	BEF-KHZ-RT-50	52.9	50	61.8

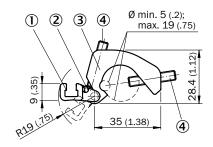
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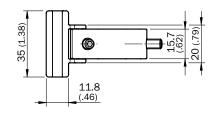
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63

73.9

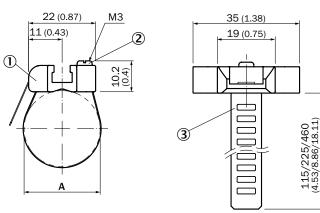
#### BEF-KHZ-PT1





- ① Sensoradapter with T-slot
- ② Fixing for cable <  $\emptyset$  3.2 mm (0.126 inch)
- 3 Cylinderadapter
- 4 Mounting screws M5

# BEF-KHZ-RT1-xx

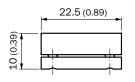


- ① Sensoradapter with T-slot
- 2 Fixing screw
- 3 Strap

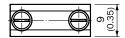
Part no.	Туре	Ø D (cylinder piston)
2077682	BEF-KHZ-RT1-25	8 25
2077683	BEF-KHZ-RT1-63	8 63
2077684	BEF-KHZ-RT1-130	8 130

BEF-KHZ-RT-63

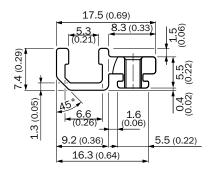
#### BEF-KHZ-CT23

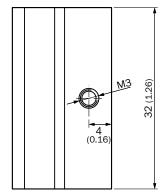




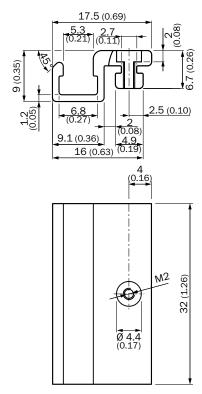


#### BEF-KHZ-TT2

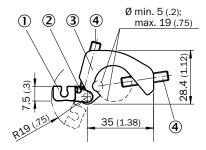


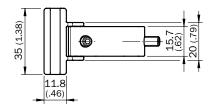


#### BEF-KHZ-TT1



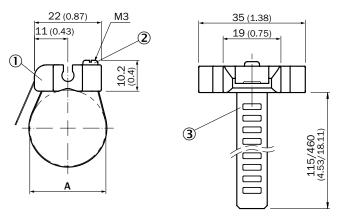
# BEF-KHZ-PC1





- $\ensuremath{\text{\textcircled{1}}}$  Sensoradapter with C-slot for magn. cylilnder sensors
- ② Fixing for cable < Ø 3.2 mm (0.126 inch)
- ③ Cylinderadapter
- 4 Mounting screws M5

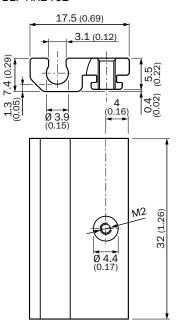
#### BEF-KHZ-RC1-1xx



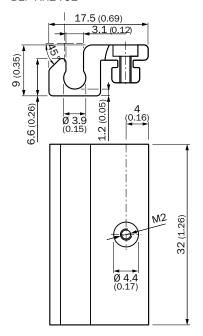
- $\ensuremath{\textcircled{1}}$  Sensoradapter with C-slot for round body cylinder
- ② Fixing screw
- 3 Strap

Part no.	Туре	Ø D (cylinder piston)
2077673	BEF-KHZ-RC1-25	8 25
2077672	BEF-KHZ-RC1-130	8 130

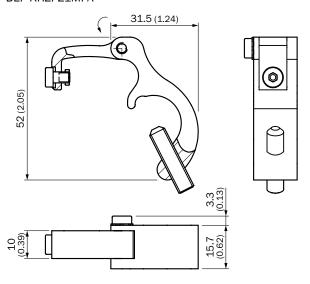
#### BEF-KHZ-TC2



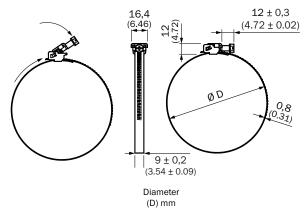
#### BEF-KHZ-TC1



#### BEF-KHZPZ1MPA



#### BEF-KHZRxxxMPA

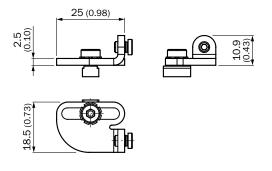


 BEF-KHZR085MPA
 25 - 100

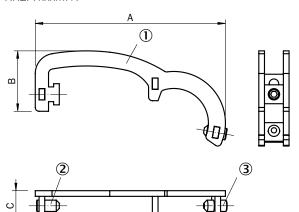
 BEF-KHZR135MPA
 25 - 150

 BEF-KHZR210MPA
 25 - 225

#### BEF-KHZT01MPA



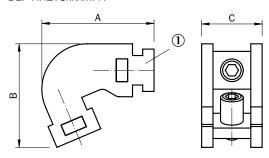
#### KHZPFxxxMPA

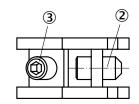


- ① Sensor adapter
- 2 Mounting screw wrench size 1,5 for sensor
- 3 Mounting screw wrench size 1,5 for cylinder

Part no.	Туре	Α	В	С
2086744	KHZPF032MPA	38.7	16	8
2086745	KHZPF032MPA	40.7	16	8
2086746	KHZPF032MPA	46.1	16	8
2086747	KHZPF032MPA	50.3	16	8
2086748	BEF-KHZ-RT-32	54.6	16	8
2086749	BEF-KHZ-RT-40	55.5	17.3	8
2086750	BEF-KHZ-RT-50	58.4	23.4	8

#### BEF-KHZTSxxxMPA

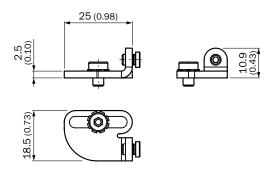




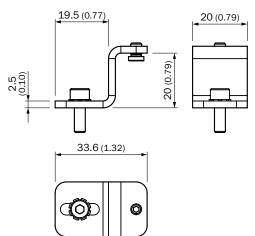
- Sensor adapter
- ② Mounting screw wrench size 1,5 for sensor
- 3 Mounting screw wrench size 1,5 for cylinder

Part no.	Туре	Α	В	С
2086756	BEF-KHZTS063MPA	10.9	11.7	8
2086757	BEF-KHZTS080MPA	14.8	13.7	8
2086758	BEF-KHZTS100MPA	14.8	12.9	8
2086759	BEF-KHZTS125MPA	14.6	12.2	8

# Mounting brackets and mounting plates BEF-WNL01MPA

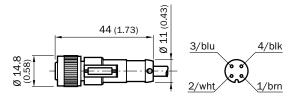


#### BEF-WNZ01MPA

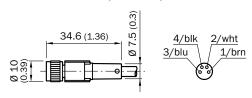


#### Plug connectors and cables

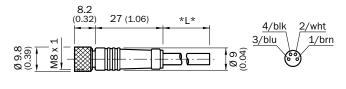
DOL-1204-G02MC (6025900) DOL-1204-G05MC (6025901)



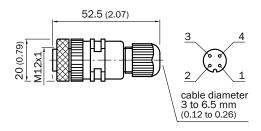
DOL-0804-G02MC (6025894) DOL-0804-G05MC (6025895)



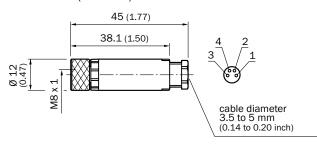
DOL-0804-G02M (6009870) DOL-0804-G05M (6009872)



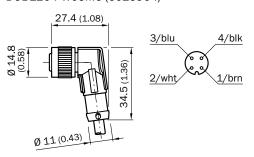
#### DOS-1204-G (6007302)



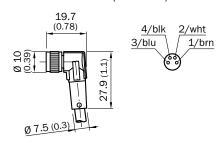
#### DOS-0804-G (6009974)



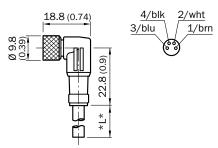
# DOL-1204-W02MC (6025903) DOL-1204-W05MC (6025904)



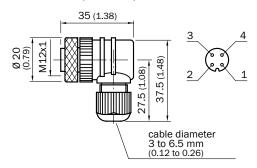
DOL-0804-W02MC (6025897) DOL-0804-W05MC (6025898)



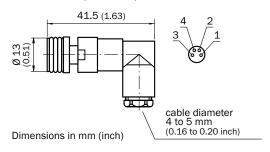
DOL-0804-W02M (6009871) DOL-0804-W02M (6009873)



#### DOS-1204-W (6007303)



#### DOS-0804-W (6009975)

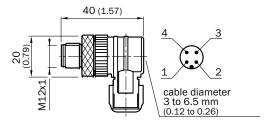


# **Dimensional drawings for accessories POSITION SENSORS**

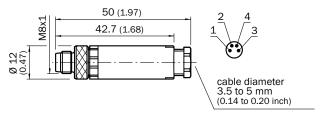
#### STE-1204-G (6009932)

# 58 (2.28) 4 3 1 2 2 cable diameter 3 to 6.5 mm (0.12 to 0.26)

#### STE-1204-W (6022084)

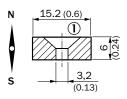


#### STE-0804-G (6037323)



# Magnets

Magnet (5327349)



① Reduction 90°

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