



# Inspector83x

AI-powered quality control made stress-free

**SICK**  
Sensor Intelligence.

## Advantages



## Unleash the capabilities of AI-assisted quality control

AI functionality makes machine vision tasks easier than ever. By teaching the vision sensor using examples instead of manually setting up rules, users can solve applications quickly while gaining new levels of inspection capabilities. Combining the benefits of AI tools and rule-based tools opens up extensive possibilities for solutions, regardless of how experienced the user is with machine vision.

Find out more about the AI solutions from SICK



### Quad-core CPU and AI accelerator

The high-speed CPU and on-board AI Accelerator provide impressively rapid analysis. This way, every single part can be thoroughly inspected, even at a high speed.



### Training the AI on the device

Inspector83x and SICK Nova provide easy-to-use AI tools that can be taught using examples. Collect, train, and execute directly on the Inspector83x. Combine with rule-based tools to easily verify known specifications.



### AI training using SICK dStudio

SICK dStudio Cloud Service trains AI at scale with optimized inspection accuracy and speed on the sensor. Convenient data management and collaborative annotation make handling large data sets a breeze and makes it possible to take on big projects with confidence.



## Color imaging

Color imaging enables inspection of vivid features, suitable for color sorting, defect detection, and quality assurance.



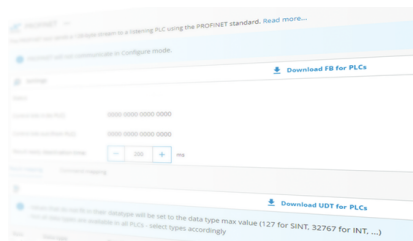
## Well connected

Put an end to complicated integration or data trapped on the shop floor. Industrial integration becomes a breeze with dual-port fieldbus capabilities and built-in export of customized PLC configurations for market-leading brands.



### The network professional

Dual-port Ethernet fieldbus ports make integration into EtherNet/IP™ or PROFINET a breeze. Meanwhile, a dedicated high-speed gigabit Ethernet port provides bandwidth for high-resolution image data, data logging, or TCP/IP integration. An additional USB-C network interface provides a convenient service interface without having to use the operational network.



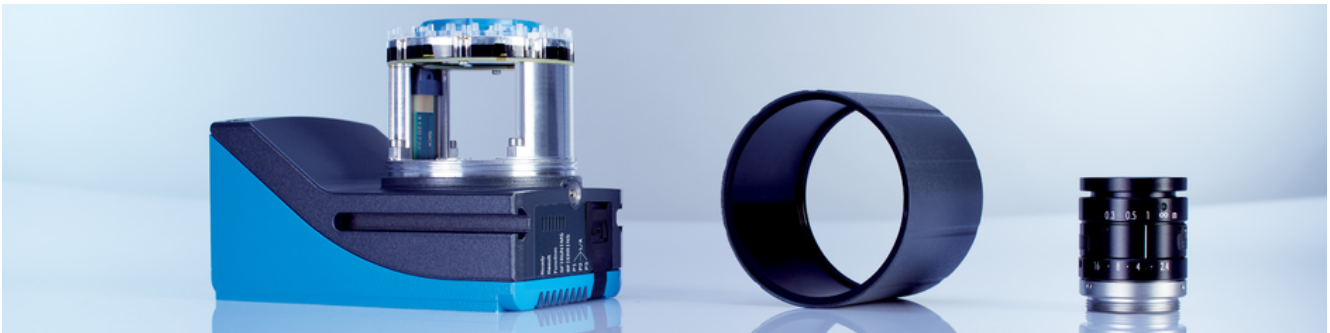
### Easy export of PLC configurations

The built-in export functionality makes it possible to export customized PLC configurations for market-leading brands – with just the push of a button.



### Flexible I/O

The up to seven inputs (and up to five outputs) are equipped with queued delay of signals. These can be based on time, or on built-in conveyer tracking using an encoder. This lets the sensor precisely calibrate its image timing and output signals to trigger at the right time as well as to control the ejectors. All of this is possible without the need for additional complex hardware such as a PLC.



## Accessories for demanding tasks

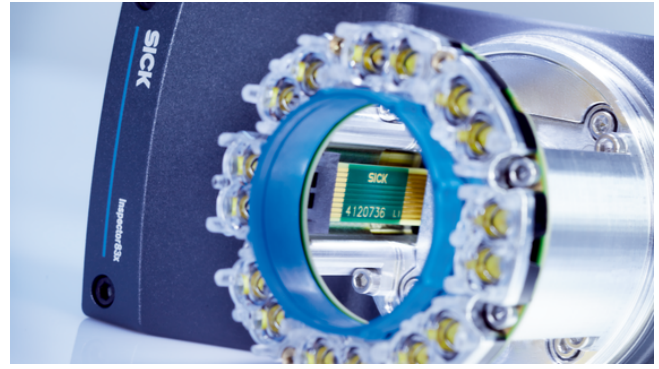
The vast accessory portfolio from SICK grants extensive options for varying needs. The broad range of optics, illumination, filters, cables, and integration accessories suitable for the Inspector83x provide solutions even for challenging applications.





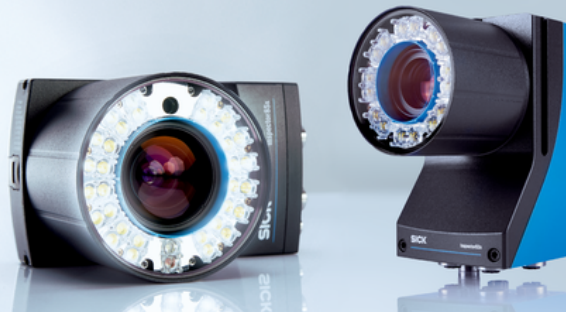
### Lenses as key components

Using a standard C-mount threading, the sensor can be ordered with high-quality optics from SICK. Alternatively, it can be equipped with specialized industrial lenses to fit complex inspection needs afforded by third-party lenses.



### Application-appropriate illumination

Adding to the flexible system of integrated ring lights, the sensor offers a dedicated port for external illumination. This port can be used to trigger or drive specialized illumination such as backlights or bar lights from the SICK portfolio or from third-party suppliers.

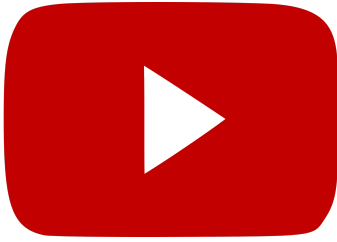


## Inspector8xx, the next generation 2D vision sensor

The Inspector8xx-series is designed to make quality control easy and efficient. The cutting-edge AI technology enables non-expert users to rapidly solve vision applications such as quality assurance, defect detection, and sorting. They can do so directly on the device by simply teaching it using examples. The user-friendly web interface eliminates the need for additional software. It also allows for combinations of AI and rule-based tools for optimal solutions in a broad range of applications. This powerful vision sensor enables high-precision inspections at full production speed without the need for external hardware. With variants for compact size or exceptional field of view, versatile connectivity makes integration into existing systems easy. The Inspector8xx-series comes preinstalled with SICK Nova, allowing users to conveniently extend the software's functionality. This also provides a scalability that makes it a safe choice for a cost-effective ownership.

## Go one step further with SICK Nova

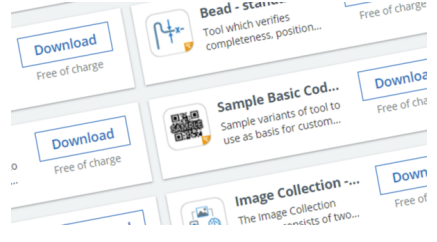
Machine vision applications are easily handled in a web browser using point-and-click configuration, giving users the freedom to combine tools for image processing and integration as they need. But the functionality does not end there: With SICK Nova, users can download additional Nova tools or develop their own, allowing them to quickly and conveniently extend functionality to fit the application – without limitations.



Quickly solve tasks with just the right tools at your fingertips, check out these Tutorials for how! Link to playlist



Choose the right sensor for the application and use the same familiar software.



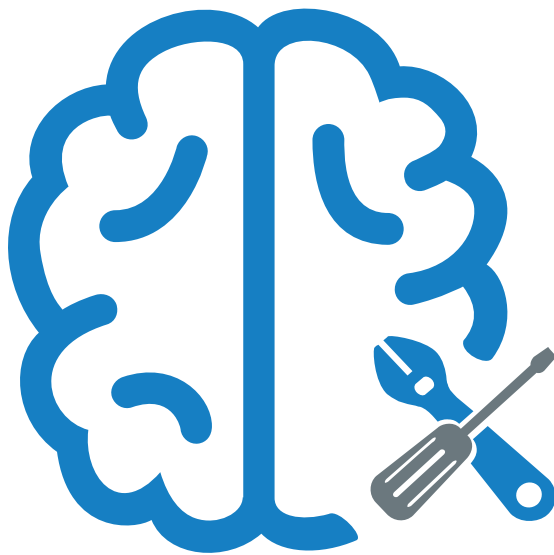
Rapidly create customized solutions with AppPool downloads or custom development.



**Rapidly handle your applications like never before. Add, combine, and customize tools with ease.**

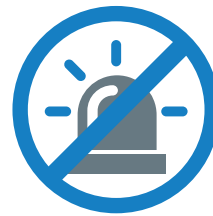


**Further functions to follow – soon!**



**Growing AI potential**

The AI functionality in SICK Nova and Inspector8xx is continuously being improved. AI Object Detection will soon be added to the Intelligent Inspection toolset and become available in SICK dStudio. This will enable even more applications to be solved in a simple way.



**NIR**

**Near infrared (NIR)**

The near infrared (NIR) variant does not disturb the surroundings with flashing lights, and it can shield against ambient light when using a NIR-pass filter. For some applications, it even provides a more suitable contrast.



## Technical data overview

<b>Sensor</b>	CMOS monochrome / CMOS Color (depending on type)
<b>Sensor resolution</b>	2,464 px x 2,048 px (5.1 Mpixel)
<b>Optical focus</b>	Adjustable focus (manually)
<b>Lens</b>	C-mount
<b>Optical format</b>	1/1.8"
<b>Operator interfaces</b>	Web server
<b>Ethernet</b>	✓, TCP/IP, FTP
<b>EtherNet/IP™</b>	✓, EtherNet/IP™ Dual Port
<b>PROFINET</b>	✓, PROFINET Dual Port
<b>Configuration software</b>	Web GUI (SensorApp configuration), SICK AppManager (IP determination and configuration, SensorApp installation), SICK AppStudio (programming)
<b>Dimensions</b>	108 mm x 63.1 mm x 84.5 mm 108 mm x 63.1 mm x 55.4 mm <sup>1)</sup>

<sup>1)</sup> Housing only, without lens and optics protection hood.

## Product description

Put an end to wasted material or faulty products. Put an end to long setup times or expensive reconfiguration when the product is changed. Put an end to complicated integration or data trapped on the shop floor.

The Inspector83x is designed to make quality control easy and efficient. The cutting-edge AI technology enables non-expert users to rapidly solve vision applications such as quality assurance, defect detection, and sorting directly on the device by simply teaching it by examples.

The high-speed vision sensor provides an easy way to inspect every single part, every detail, every time. Connected, reliable, intelligent – stress-free.

## At a glance

- AI-powered Intelligent Inspection toolset
- Quality inspection toolset
- Quad-core CPU and AI accelerator
- Monochrome or color imaging option
- Up to 5 megapixels and strong illumination
- Intuitive Web UI
- Dual-port fieldbus and high-speed IOs
- SICK Nova, SICK AppSpace, and HALCON support

## Your benefits

- Teach by example with the AI-powered Intelligent Inspection toolset to simplify common machine vision tasks such as classification of parts and anomaly detection
- Easy validation of known specifications with rule-based tools from the Quality Inspection toolset
- Solution for demanding inspection tasks, even at very high process speeds
- Excellent resolution for inspection of medium to large areas in great detail
- Easy and flexible to operate and configure
- Flexible integration into industrial network or PLC
- SICK Nova tool plug-ins for convenient customization of inspections in Lua script

## Fields of application

- Complex and unpredictable defect detection
- Sorting of parts, products or packages
- Inline, high-speed quality control in the production of parts, assembly or finalized products
- Manufacturing and assembly verification
- Track and trace by OCR and code reading
- OCR/OCV and quality inspection in packaging lines



## Ordering information

Other models and accessories → [www.sick.com/Inspector83x](http://www.sick.com/Inspector83x)

- **SensorApp:** Nova InspectorP
- **License included:** Quality Inspection License, Optional upgrade with the Intelligent Inspection Upgrade License, which enables productive use of the complete toolset.
- **Products by tasks:** classification, identifying, Position determination, 1D code, 2D code, presence inspection, Quality check, measuring, 2D, OCR
- **Illumination:** integrated
- **Illumination color:** White
- **Working distance:** 200 mm ... 2,500 mm
- **Sensor resolution:** 2,464 px x 2,048 px (5.1 Mpixel)
- **Optical focus:** adjustable focus (manually)

Lens	Sensor	Type	Part no.
12 mm, C-mount	CMOS Color	V2D8305P-1CCICXAF1SXXXX	1144165
	CMOS monochrome	V2D8305P-1MCICXAF1SXXXX	1140202
16 mm, C-mount	CMOS Color	V2D8305P-1CCKDXAF1SXXXX	1144166
	CMOS monochrome	V2D8305P-1MCKDXAF1SXXXX	1143350
25 mm, C-mount	CMOS Color	V2D8305P-1CCKEXAF1SXXXX	1144168
	CMOS monochrome	V2D8305P-1MCKEXAF1SXXXX	1143351
8 mm, C-mount	CMOS Color	V2D8305P-1CCIBXAF1SXXXX	1144163
	CMOS monochrome	V2D8305P-1MCIBXAF1SXXXX	1143348

- **SensorApp:** Nova InspectorP
- **License included:** Intelligent Inspection License
- **Products by tasks:** classification, identifying, Position determination, 1D code, 2D code, presence inspection, Quality check, measuring, 2D, OCR
- **Illumination:** integrated
- **Illumination color:** White
- **Working distance:** 200 mm ... 2,500 mm
- **Sensor resolution:** 2,464 px x 2,048 px (5.1 Mpixel)
- **Optical focus:** adjustable focus (manually)

Lens	Sensor	Type	Part no.
12 mm, C-mount	CMOS monochrome	V2D8305P-1MCICXAF1SXXXX	1140569
16 mm, C-mount	CMOS Color	V2D8305P-1CCKDXAF1SXXXX	1144167
	CMOS monochrome	V2D8305P-1MCKDXAF1SXXXX	1141793
25 mm, C-mount	CMOS Color	V2D8305P-1CCKEXAF1SXXXX	1144169
	CMOS monochrome	V2D8305P-1MCKEXAF1SXXXX	1142249
8 mm, C-mount	CMOS Color	V2D8305P-1CCIBXAF1SXXXX	1144164
	CMOS monochrome	V2D8305P-1MCIBXAF1SXXXX	1143349

- **SensorApp:** Nova InspectorP
- **License included:** Intelligent Inspection License
- **Products by tasks:** classification, identifying, Position determination, 1D code, 2D code, presence inspection, Quality check, measuring, 2D, OCR, Color inspection, Color recognition
- **Illumination:** integrated
- **Illumination color:** White
- **Lens:** 12 mm, C-mount

Working distance	Sensor resolution	Sensor	Optical focus	Type	Part no.
200 mm ... 2,500 mm	2,464 px x 2,048 px (5.1 Mpixel)	CMOS Color	Adjustable focus (manually)	V2D8305P-1CCICXAF1SXXXX	1142976

- **SensorApp:** Nova InspectorP
- **License included:** Quality Inspection License, Optional upgrade with the Intelligent Inspection Upgrade License, which enables productive use of the complete toolset.
- **Products by tasks:** classification, identifying, Position determination, 1D code, 2D code, presence inspection, Quality check, measuring, 2D, OCR
- **Illumination color:** To be ordered separately as accessories
- **Lens:** To be ordered separately as accessories, C-mount
- **Working distance:** 200 mm ... 2,500 mm
- **Sensor resolution:** 2,464 px x 2,048 px (5.1 Mpixel)
- **Optical focus:** adjustable focus (manually)

Sensor	Type	Part no.
CMOS Color	V2D8305P-1CCXXXAF0SXXXX	1144161
CMOS monochrome	V2D8305P-1MCXXXAF0SXXXX	1140203

- **SensorApp:** Nova InspectorP
- **License included:** Intelligent Inspection License
- **Products by tasks:** classification, identifying, Position determination, 1D code, 2D code, presence inspection, Quality check, measuring, 2D, OCR
- **Illumination color:** To be ordered separately as accessories
- **Lens:** To be ordered separately as accessories, C-mount
- **Working distance:** 200 mm ... 2,500 mm
- **Sensor resolution:** 2,464 px x 2,048 px (5.1 Mpixel)
- **Optical focus:** adjustable focus (manually)

Sensor	Type	Part no.
CMOS Color	V2D8305P-1CCXXXAF0SXXXX	1144162
CMOS monochrome	V2D8305P-1MCXXXAF0SXXXX	1140638

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)