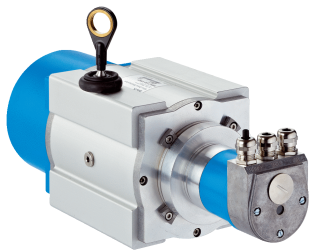


BTF13-D1HM2025

HighLine

WIRE DRAW ENCODERS

SICK
Sensor Intelligence.



Ordering information

Type	Part no.
BTF13-D1HM2025	1034314

Included in delivery: ATM60-D1H13x13 (1), MRA-F130-120D1 (1)

Bus adapter not included with delivery

Product is supplied fully assembled. See individual components for further technical data

Other models and accessories → www.sick.com/HighLine



Detailed technical data

Performance

Measurement range	0 m ... 20 m
Encoder	Absolute encoders
Resolution (wire draw + encoder)	0.04 mm ^{1) 2)}
Repeatability	≤ 2 mm ³⁾
Linearity	≤ ± 2 mm ³⁾
Hysteresis	≤ 5 mm ³⁾

¹⁾ The values shown have been rounded.

²⁾ Example calculation based on the BTF08 with PROFINET: 200 mm (wire draw length per revolution - see Mechanical data): 262,144 (number of steps per revolution) = 0.001 mm (resolution of wire draw + encoder combination).

³⁾ Value applies to wire draw mechanism.

Interfaces

Communication interface	DeviceNet™
Programmable/configurable	✓

Electrical data

Connection type	Bus adapter for DeviceNet ¹⁾
Supply voltage	10 V ... 32 V
Power consumption	≤ 2 W (without load)
MTTFd: mean time to dangerous failure	150 years (EN ISO 13849-1) ²⁾

¹⁾ Order bus adapter separately.

²⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

Mechanical data

Weight	5.59 kg
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¹⁾ These values were measured at an ambient temperature of 25 °C. There may be variations at other temperatures.

²⁾ Average values, which depend on the application.

³⁾ The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

Measuring wire material	Highly flexible stranded steel 1,4401 stainless steel V4A
Measuring wire diameter	0.81 mm
Weight (measuring wire)	2.6 g/m
Housing material, wire draw mechanism	Aluminum (anodised), plastic
Spring return force	10 N ... 20 N ¹⁾
Length of wire pulled out per revolution	332.4 mm
Life of wire draw mechanism	Typ. 1,000,000 cycles ^{2) 3)}
Actual wire draw length	20.2 m
Wire acceleration	30 m/s ²
Operating speed	6 m/s
Mounted encoder	ATM60 DeviceNet, ATM60-D1H13X13, 1030018
Mounted mechanic	MRA-F130-120D1, 6028628

¹⁾ These values were measured at an ambient temperature of 25 °C. There may be variations at other temperatures.

²⁾ Average values, which depend on the application.

³⁾ The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

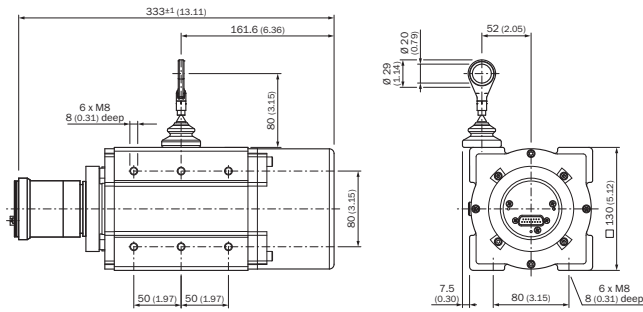
Ambient data

EMC	According to EN 61000-6-2 and EN 61000-6-3
Enclosure rating	IP64, mounted mechanic
Operating temperature range	-20 °C ... +70 °C

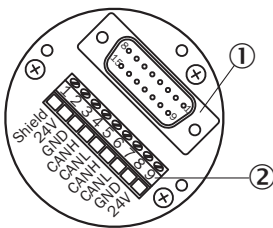
Classifications

ECLASS 5.0	27270590
ECLASS 5.1.4	27270590
ECLASS 6.0	27270590
ECLASS 6.2	27270590
ECLASS 7.0	27270590
ECLASS 8.0	27270590
ECLASS 8.1	27270590
ECLASS 9.0	27270590
ECLASS 10.0	27270613
ECLASS 11.0	27270503
ECLASS 12.0	27270503
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
ETIM 8.0	EC001486
UNSPSC 16.0901	41112113

Dimensional drawing (Dimensions in mm (inch))



PIN assignment



- ① Internal plug connector to encoder
- ② External connection to the bus

Terminal strip	Male device connector	Signal	Explanation
1	1	shield	Screen
2	2	U _S (24 V)	Operating voltage 10 ... 32 V
3	3	GND (COM)	0 V (GND)
4	4	CAN _H	CAN Bus Signal high
5	5	CAN _L	CAN Bus Signal low
6	-	CAN _H	CAN Bus Signal high
7	-	CAN _L	CAN Bus Signal low
8	-	GND (COM)	0 V (GND)
9	-	U _S (24 V)	Operating voltage 10 ... 32 V

Recommended accessories

Other models and accessories → www.sick.com/HighLine

	Brief description	Type	Part no.
Bus adapter			
	KR1 bus adapter, 1 x PG	AD-ATM60-KR1DN	2029228
	KR2 bus adapter, 2 x PG	AD-ATM60-KR2DN	2029229
	SR1 bus adapter, 1 x M12, 5-pin	AD-ATM60-SR1DN	2029226
	SR2 bus adapter, 2 x M12, 5-pin	AD-ATM60-SR2DN	2029227

	Brief description	Type	Part no.
Wire draw mechanism			
	HighLine wire draw mechanism for servo flange with 6 mm shaft, measuring range 0 m ... 20 m	MRA-F130-120D1	6028628
Flanges			
	Flange adapter for HighLine wire draw mechanisms, adaption of face mount flange with centering hub 20 mm to 50 mm servo flange, Aluminum, including 3 countersunk screws M3 x 10	BEF-FA-020-050WDE	2073776
Other mounting accessories			
	Joint ball for later insertion in wire end ring with 20 mm diameter. The use of this joint ball enables movement in multiple levels of freedom.	Joint protection for wire rope BTF/PRF/MRA	5318683
	Compressed air attachment for MRA-F080... and MRA-F130... HighLine wire draw mechanism	MRA-F-P	6073769
	Additional brush attachment for wire draw mechanism MRA-F130 (5 m, 10 m, 20 m and 30 m from HighLine series)	MRA-F130-B	6038562
	Wire draw deflection pulley for wire draw mechanism MRA-F130 (5m, 10m, 20m and 30m from HighLine series)	MRA-F130-R	6028631
Plug connectors and cables			
	<ul style="list-style-type: none"> • Connection type head A: Flying leads • Connection type head B: Flying leads • Signal type: CANopen, DeviceNet™ • Cable: 4-wire, twisted pair • Description: CANopen, DeviceNet™, shielded • Note: Wire shield Al-Pt film, overall shield C-screen tin-plated 	LTG-2804-MW	6028328
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 5-pin, straight • Connection type head B: Male connector, M12, 5-pin, straight • Signal type: CANopen, DeviceNet™ • Cable: 6 m, 5-wire, PUR, halogen-free • Description: CANopen, DeviceNet™, unshielded, Head A: female connector, M12, 5-pin, straight Head B: male connector, M12, 5-pin, straight Cable: drop cable, PUR, halogen-free, unshielded, 2 x 0.34 mm², Ø 6.9 mm 	DSL-1205-G06MK	6028327
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 5-pin, straight • Signal type: CANopen, DeviceNet™ • Description: CANopen, DeviceNet™, shielded, Head A: female connector, M12, 5-pin, straight, shielded, for cable diameter 4.5 mm ... 7 mm Head B: - • Connection systems: Screw-type terminals • Permitted cross-section: ≤ 0.75 mm² 	DOS-1205-GA	6027534
	<ul style="list-style-type: none"> • Connection type head A: Male connector, M12, 5-pin, straight, A-coded • Signal type: CANopen, DeviceNet™ • Description: CANopen, DeviceNet™, shielded, Head A: male connector, M12, 5-pin, straight, A coded, shielded, for cable diameter 4 mm ... 8 mm Head B: - • Connection systems: Screw-type terminals • Permitted cross-section: ≤ 0.75 mm² 	STE-1205-GA	6027533

SICK AT A GLANCE

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We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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