



DFV60E-22EK01024

DFV60

MEASURING WHEEL ENCODERS

SICK
Sensor Intelligence.



Illustration may differ



Ordering information

Type	Part no.
DFV60E-22EK01024	1060309

DFV60 spring arm (part number: 2056155) not included with delivery

Other models and accessories → www.sick.com/DFV60

Detailed technical data

Features

Items supplied	DFV60 spring arm (part number: 2056155) not included with delivery
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Safety-related parameters

MTTF_D (mean time to dangerous failure)	300 years (EN ISO 13849-1) ¹⁾
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¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

Performance

Pulses per revolution	1,024
Resolution in pulses/mm	3.41 Pulses/mm ¹⁾
Measuring increment (resolution in mm/pulse)	0.03 mm/pulse ²⁾
Measuring step deviation	± 0.008° ³⁾
Error limits	± 4 mm/m, subject to measuring wheel (measuring wheel surface + measuring surface + ambient conditions)
Initialization time	30 ms

¹⁾ Calculation example: Pulses per revolution / measuring wheel circumference = 16,384 pulses per revolution / 200 mm = 81.92 pulses/mm.

²⁾ Calculation example: Circumference of wheel / pulses per revolution = 200 mm / 16384 pulses per revolution = 0,012mm/pulse.

³⁾ Value refers to the mounted encoder.

Interfaces

Communication interface	Incremental
Communication Interface detail	HTL / Push pull

Electrical data

Connection type	Cable, 8-wire, universal, 1.5 m
Power consumption max. without load	≤ 30 mA
Supply voltage	10 V ... 32 V
Load current max.	30 mA

Maximum output frequency	820 kHz
Reference signal, number	1
Reference signal, position	90°, electric, logically gated with A and B
Reverse polarity protection	✓
Short-circuit protection of the outputs	✓

Mechanical data

Measuring wheel circumference	300 mm
Measuring wheel surface	O-ring NBR70 ¹⁾
Mass	+ 500 g
Encoder material	
Shaft	Stainless steel
Flange	Aluminum
Housing	Aluminum
Cable	PUR
Spring arm mechanism material	
Spring element	Not contained in the scope of delivery of the system
Measuring wheel, spring arm	Aluminum
Start up torque	0.8 Ncm (at 20 °C)
Operating torque	0.6 Ncm (at 20 °C)
Operating speed	1,500 min ⁻¹
Maximum operating speed	3,000 min ⁻¹ ²⁾
Bearing lifetime	3 x 10 ⁹ revolutions
Maximum travel/deflection of spring arm	40 mm
Max. permissible working area for the spring (continuous operation)	± 10 mm
Recommended spring deflection	20 mm ... 40 mm
Mounting position relative to the measuring object	Preferably from above, from below possible

¹⁾ The surface of a measuring wheel is subject to wear. This depends on contact pressure, acceleration behavior in the application, traversing speed, measurement surface, mechanical alignment of the measuring wheel, temperature, and ambient conditions. We recommend you regularly check the condition of the measuring wheel and replace as required.

²⁾ Allow for self-heating of 3.3 K per 1,000 rpm when designing the operating temperature range.

Ambient data

EMC	According to EN 61000-6-2 and EN 61000-6-4
Enclosure rating	IP65
Permissible relative humidity	90 % (Condensation not permitted)
Operating temperature range	-20 °C ... +100 °C
Storage temperature range	-40 °C ... +100 °C, without package

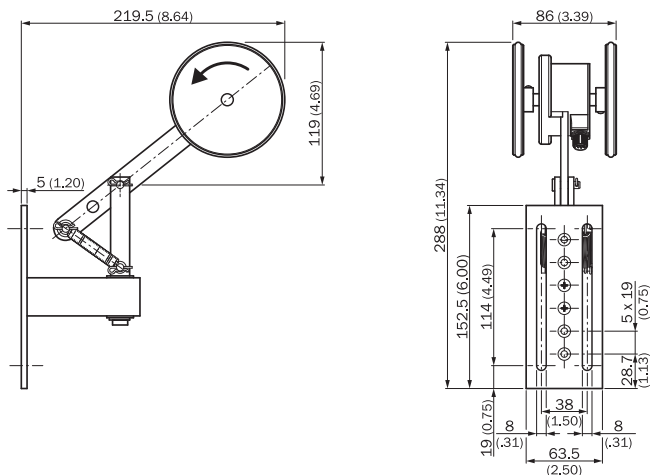
Classifications

ECLASS 5.0	27270501
ECLASS 5.1.4	27270501
ECLASS 6.0	27270590

ECLASS 6.2	27270590
ECLASS 7.0	27270501
ECLASS 8.0	27270501
ECLASS 8.1	27270501
ECLASS 9.0	27270501
ECLASS 10.0	27270790
ECLASS 11.0	27270707
ECLASS 12.0	27270504
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
ETIM 8.0	EC001486
UNSPSC 16.0901	41112113

Dimensional drawing (Dimensions in mm (inch))

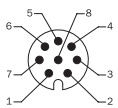
DFV60 spring arm (part number: 2056155) not included with delivery



PIN assignment

Cable 8-core

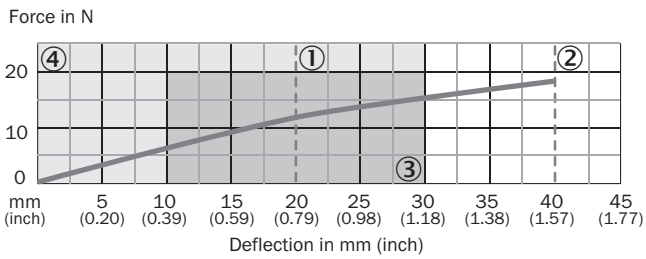
View to the connector M12 fitted to the encoder body



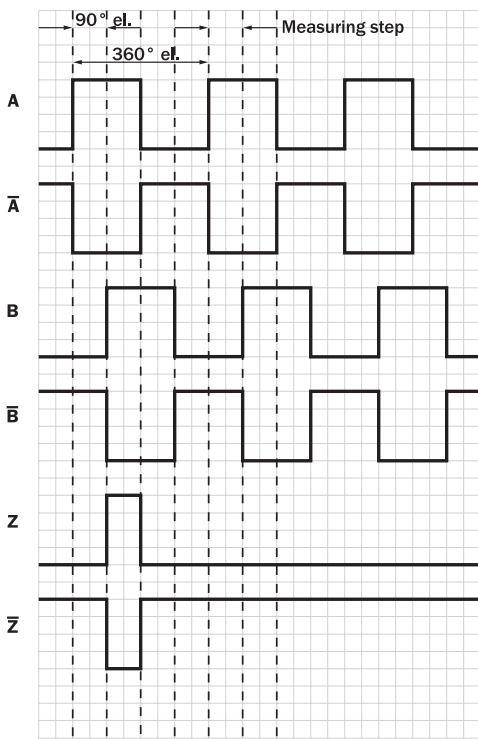
PIN, 8-pin, connector M12	Color of wires for encoders with cable outlet	Signal TTL, HTL	Explanation
1	Brown	A	Signal line
2	White	A	Signal line
3	Black	- B	Signal line
4	Pink	B	Signal line
5	Yellow	Z	Signal line
6	Lilac	Z	Signal line
7	Blue	GND	Ground connection of the encoder
8	Red	+U _i	Supply voltage (potential free to housing)
Screen	Screen	Screen	Screen connected to encoder housing. On the control side connected to earth.

Diagrams

Dual wheel, spring tension, yoke mount




- ① Recommended pre-tension (20 mm)
- ② Maximum deflection (40 mm)
- ③ Recommended deflection range (10 - 30 mm)
- ④ Permissible working area (0 - 30 mm)



Recommended accessories




Other models and accessories → www.sick.com/DFV60

	Brief description	Type	Part no.
Mounting brackets and plates			
	Spring arm / mounting arm for DFV60	DFV60 spring arm	2056155

	Brief description	Type	Part no.
Other mounting accessories			
	Aluminium measuring wheel with O-ring (NBR70) for 10 mm solid shaft, circumference 300 mm	BEF-MR010030R	2049278
	O-ring for measuring wheels (circumference 300 mm), 2x O-ring	BEF-OR-083-050	2064076
Others			
	<ul style="list-style-type: none"> • Connection type head A: Female connector, JST, 8-pin, straight • Connection type head B: Flying leads • Signal type: Incremental, SSI • Items supplied: JST including sealing • Cable: 0.5 m, 8-wire, PUR, halogen-free • Description: Incremental, SSI, shielded, Head A: female connector, JST, 8-pin, straight Head B: cable Cable: incremental, suitable for drag chain, PUR, halogen-free, shielded, 4 x 2 x 0.15 mm², Ø 5.6 mm 	DOL-0J08-G0M5AA3	2046873
	<ul style="list-style-type: none"> • Connection type head A: Female connector, JST, 8-pin, straight • Connection type head B: Flying leads • Signal type: Incremental • Items supplied: JST including sealing • Cable: 1.5 m, 8-wire, PUR, halogen-free • Description: Incremental, shielded, Head A: female connector, JST, 8-pin, straight Head B: cable Cable: incremental, suitable for drag chain, PUR, halogen-free, shielded, 4 x 2 x 0.15 mm², Ø 5.6 mm 	DOL-0J08-G1M5AA3	2046874
	<ul style="list-style-type: none"> • Connection type head A: Female connector, JST, 8-pin, straight • Connection type head B: Flying leads • Signal type: SSI, Incremental • Items supplied: JST including sealing • Cable: 1.5 m, 8-wire, PUR, halogen-free • Description: SSI, Incremental, shielded 	DOL-0J08-G1M5AA6	2048590
	<ul style="list-style-type: none"> • Connection type head A: Female connector, JST, 8-pin, straight • Connection type head B: Flying leads • Signal type: Incremental, SSI • Items supplied: JST including sealing • Cable: 10 m, 8-wire, PUR, halogen-free • Description: Incremental, SSI, shielded, Head A: female connector, JST, 8-pin, straight Head B: cable Cable: incremental, suitable for drag chain, PUR, halogen-free, shielded, 4 x 2 x 0.15 mm², Ø 5.6 mm 	DOL-0J08-G10MAA3	2046877
	<ul style="list-style-type: none"> • Connection type head A: Female connector, JST, 8-pin, straight • Connection type head B: Flying leads • Signal type: SSI, Incremental • Items supplied: JST including sealing • Cable: 3 m, 8-wire, PUR, halogen-free • Description: SSI, Incremental, shielded 	DOL-0J08-G3M0AA6	2048591
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 8-pin, straight • Connection type head B: Flying leads • Signal type: Incremental, SSI • Cable: 2 m, 8-wire, PUR, halogen-free • Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm • Connection systems: Flying leads 	DOL-1208-G02MAC1	6032866
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 8-pin, straight • Connection type head B: Flying leads • Signal type: Incremental, SSI • Cable: 5 m, 8-wire, PUR, halogen-free • Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm • Connection systems: Flying leads 	DOL-1208-G05MAC1	6032867

	Brief description	Type	Part no.
	<ul style="list-style-type: none"> Connection type head A: Female connector, M12, 8-pin, straight Connection type head B: Flying leads Signal type: Incremental, SSI Cable: 10 m, 8-wire, PUR, halogen-free Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm Connection systems: Flying leads 	DOL-1208-G10MAC1	6032868
	<ul style="list-style-type: none"> Connection type head A: Female connector, M12, 8-pin, straight Connection type head B: Flying leads Signal type: Incremental, SSI Cable: 20 m, 8-wire, PUR, halogen-free Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm Connection systems: Flying leads 	DOL-1208-G20MAC1	6032869
	<ul style="list-style-type: none"> Connection type head A: Female connector, M12, 8-pin, straight Connection type head B: Flying leads Signal type: Incremental, SSI Cable: 25 m, 8-wire, PUR, halogen-free Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm Connection systems: Flying leads 	DOL-1208-G25MAC1	6067859
	<ul style="list-style-type: none"> Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: Incremental Cable: 2 m, 11-wire, PUR Description: Incremental, shielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: incremental, PUR, shielded, 4 x 2 x 0.25 mm² + 2 x 0.5 mm² + 1 x 0.14 mm², Ø 7.8 mm 	DOL-2312-G02MLA3	2030682
	<ul style="list-style-type: none"> Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: Incremental Cable: 3 m, 12-wire, PUR, halogen-free Description: Incremental, shielded, Head A: female connector, M23, 12-pin, straight Head B: Cable Cable: incremental, suitable for drag chain, PUR, halogen-free, shielded, 4 x 2 x 0.25 mm² + 2 x 0.5 mm² + 1 x 0.14 mm², Ø 7.8 mm 	DOL-2312-G03MMA3	2029213
	<ul style="list-style-type: none"> Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: Incremental Cable: 5 m, 12-wire, PUR, halogen-free Description: Incremental, shielded, Head A: female connector, M23, 12-pin, straight Head B: Cable Cable: incremental, suitable for drag chain, PUR, halogen-free, shielded, 4 x 2 x 0.25 mm² + 2 x 0.5 mm² + 1 x 0.14 mm², Ø 7.8 mm 	DOL-2312-G05MMA3	2029214
	<ul style="list-style-type: none"> Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: Incremental Cable: 7 m, 11-wire, PUR Description: Incremental, shielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: incremental, PUR, shielded, 4 x 2 x 0.25 mm² + 2 x 0.5 mm² + 1 x 0.14 mm², Ø 7.8 mm 	DOL-2312-G07MLA3	2030685
	<ul style="list-style-type: none"> Connection type head A: Female connector, M23, 12-pin, straight Connection type head B: Flying leads Signal type: Incremental Cable: 1.5 m, 12-wire, PUR, halogen-free Description: Incremental, shielded, Head A: female connector, M23, 12-pin, straight Head B: Cable Cable: incremental, suitable for drag chain, PUR, halogen-free, shielded, 4 x 2 x 0.25 mm² + 2 x 0.5 mm² + 1 x 0.14 mm², Ø 7.8 mm 	DOL-2312-G1M5MA3	2029212

	Brief description	Type	Part no.
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M23, 12-pin, straight • Connection type head B: Flying leads • Signal type: Incremental • Cable: 10 m, 11-wire, PUR • Description: Incremental, shielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: incremental, PUR, shielded, 4 x 2 x 0.25 mm² + 2 x 0.5 mm² + 1 x 0.14 mm², Ø 7.8 mm 	DOL-2312-G10MLA3	2030688
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M23, 12-pin, straight • Connection type head B: Flying leads • Signal type: Incremental • Cable: 10 m, 12-wire, PUR, halogen-free • Description: Incremental, shielded, Head A: female connector, M23, 12-pin, straight Head B: Cable Cable: incremental, suitable for drag chain, PUR, halogen-free, shielded, 4 x 2 x 0.25 mm² + 2 x 0.5 mm² + 1 x 0.14 mm², Ø 7.8 mm 	DOL-2312-G10MMA3	2029215
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M23, 12-pin, straight • Connection type head B: Flying leads • Signal type: Incremental • Cable: 15 m, 11-wire, PUR • Description: Incremental, shielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: incremental, PUR, shielded, 4 x 2 x 0.25 mm² + 2 x 0.5 mm² + 1 x 0.14 mm², Ø 7.8 mm 	DOL-2312-G15MLA3	2030692
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M23, 12-pin, straight • Connection type head B: Flying leads • Signal type: Incremental • Cable: 20 m, 11-wire, PUR • Description: Incremental, shielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: incremental, PUR, shielded, 4 x 2 x 0.25 mm² + 2 x 0.5 mm² + 1 x 0.14 mm², Ø 7.8 mm 	DOL-2312-G20MLA3	2030695
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M23, 12-pin, straight • Connection type head B: Flying leads • Signal type: Incremental • Cable: 20 m, 12-wire, PUR, halogen-free • Description: Incremental, shielded, Head A: Female connector, M23, 12-pin, straight Head B: Cable Cable: Incremental, suitable for drag chain, PUR, halogen-free, shielded, 4 x 2 x 0.25 mm² + 2 x 0.5 mm² + 1 x 0.14 mm², Ø 7.8 mm 	DOL-2312-G20MMA3	2029216
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M23, 12-pin, straight • Connection type head B: Flying leads • Signal type: Incremental • Cable: 25 m, 11-wire, PUR • Description: Incremental, shielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: incremental, PUR, shielded, 4 x 2 x 0.25 mm² + 2 x 0.5 mm² + 1 x 0.14 mm², Ø 7.8 mm 	DOL-2312-G25MLA3	2030699
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M23, 12-pin, straight • Connection type head B: Flying leads • Signal type: Incremental • Cable: 30 m, 11-wire, PUR • Description: Incremental, shielded, Head A: female connector, M23, 12-pin, straight Head B: cable Cable: incremental, PUR, shielded, 4 x 2 x 0.25 mm² + 2 x 0.5 mm² + 1 x 0.14 mm², Ø 7.8 mm 	DOL-2312-G30MLA3	2030702
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M23, 12-pin, straight • Connection type head B: Flying leads • Signal type: Incremental • Cable: 30 m, 12-wire, PUR, halogen-free • Description: Incremental, shielded, Head A: female connector, M23, 12-pin, straight Head B: Cable Cable: incremental, suitable for drag chain, PUR, halogen-free, shielded, 4 x 2 x 0.25 mm² + 2 x 0.5 mm² + 1 x 0.14 mm², Ø 7.8 mm 	DOL-2312-G30MMA3	2029217
	<ul style="list-style-type: none"> • Connection type head A: Flying leads • Connection type head B: Flying leads • Signal type: SSI, Incremental, HIPERFACE® • Items supplied: By the meter • Cable: 8-wire, PUR, halogen-free • Description: SSI, Incremental, HIPERFACE®, shielded 	LTG-2308-MWENC	6027529

	Brief description	Type	Part no.
	<ul style="list-style-type: none"> • Connection type head A: Flying leads • Connection type head B: Flying leads • Signal type: SSI, Incremental • Items supplied: By the meter • Cable: 11-wire, PUR • Description: SSI, Incremental, shielded 	LTG-2411-MW	6027530
	<ul style="list-style-type: none"> • Connection type head A: Flying leads • Connection type head B: Flying leads • Signal type: SSI, Incremental • Items supplied: By the meter • Cable: 12-wire, PUR, halogen-free • Description: SSI, Incremental, shielded 	LTG-2512-MW	6027531
	<ul style="list-style-type: none"> • Connection type head A: Flying leads • Connection type head B: Flying leads • Signal type: SSI, TTL, HTL, Incremental • Items supplied: By the meter • Cable: 12-wire, UV and saltwater-resistant, PUR, halogen-free • Description: SSI, TTL, HTL, Incremental, shielded, Head A: cable Head B: cable Cable: suitable for drag chain, PUR, halogen-free, shielded, UV and saltwater resistant, 4 x 2 x 0.25 mm² + 2 x 0.5 mm² + 2 x 0.14 mm², Ø 7.8 mm 	LTG-2612-MW	6028516
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M12, 8-pin, straight, A-coded • Signal type: Incremental, SSI • Cable: CAT5, CAT5e • Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight, A encoded, shielded, for cable diameter 4 mm ... 8 mm Head B: - Operating temperature: -40 °C ... +85 °C • Connection systems: IDC quick connection • Permitted cross-section: 0.14 mm² ... 0.34 mm² 	DOS-1208-GA01	6045001
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M23, 12-pin, straight, A-coded • Signal type: HIPERFACE[®], SSI, Incremental • Description: HIPERFACE[®], SSI, Incremental, shielded, Head A: female connector, M23, 12-pin, straight, shielded, for cable diameter 5.5 mm ... 10.5 mm Head B: Operating temperature: -20 °C ... +130 °C • Connection systems: Solder connection 	DOS-2312-G	6027538
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M23, 12-pin, straight, A-coded • Signal type: HIPERFACE[®], SSI, Incremental • Description: HIPERFACE[®], SSI, Incremental, shielded, Head A: female connector, M23, 12-pin, straight, shielded, for cable diameter 5.5 mm ... 10.5 mm Head B: - Operating temperature: -40 °C ... +125 °C • Connection systems: Solder connection 	DOS-2312-G02	2077057
	<ul style="list-style-type: none"> • Connection type head A: Female connector, M23, 12-pin, angled, A-coded • Signal type: HIPERFACE[®], SSI, Incremental • Description: HIPERFACE[®], SSI, Incremental, shielded, Head A: female connector, M23, 12-pin, angled, shielded, for cable diameter 4.2 mm ... 6.6 mm Head B: - Operating temperature: -20 °C ... +130 °C • Connection systems: Solder connection 	DOS-2312-W01	2072580
	<ul style="list-style-type: none"> • Connection type head A: Male connector, M12, 8-pin, straight, A-coded • Signal type: Incremental • Cable: CAT5, CAT5e • Description: Incremental, shielded, Head A: male connector, M12, 8-pin, straight, A coded, shielded, for cable diameter 4 mm ... 8 mm Head B: - Operating temperature: -40 °C ... +85 °C • Connection systems: IDC quick connection • Permitted cross-section: 0.14 mm² ... 0.34 mm² 	STE-1208-GA01	6044892
	<ul style="list-style-type: none"> • Connection type head A: Male connector, M23, 12-pin, straight, A-coded • Signal type: HIPERFACE[®], SSI, Incremental, RS-422 • Description: HIPERFACE[®], SSI, Incremental, RS-422, shielded, M23 male connector • Connection systems: Solder connection 	STE-2312-G	6027537

	Brief description	Type	Part no.
	<ul style="list-style-type: none"> • Connection type head A: Male connector, M23, 12-pin, straight, A-coded • Signal type: HIPERFACE[®], SSI, Incremental • Description: HIPERFACE[®], SSI, Incremental, shielded, M23 female connector with central fixing (for cabinet bushing) • Connection systems: Solder connection 	STE-2312-GX	6028548
	<ul style="list-style-type: none"> • Connection type head A: Male connector, M23, 12-pin, straight, A-coded • Signal type: HIPERFACE[®], SSI, Incremental • Description: HIPERFACE[®], SSI, Incremental, shielded, Head A: male connector, M23, 12-pin, straight, for cable diameter 5.5 mm ... 10.5 mm Head B: - Operating temperature: -40 °C ... +125 °C • Connection systems: Solder connection 	STE-2312-G01	2077273
	<ul style="list-style-type: none"> • Connection type head A: Female connector, JST, 8-pin, straight • Connection type head B: Male connector, M23, 12-pin, straight • Signal type: Incremental • Cable: 0.35 m, 8-wire, PUR, halogen-free • Description: Incremental, shielded, Head A: female connector, JST, 8-pin, straight Head B: male connector, M23, 12-pin, straight Cable: suitable for drag chain, PUR, halogen-free, shielded, 4 x 2 x 0.15 mm², Ø 5.6 mm 	STL-2312-GM35AA3	2061621
	<ul style="list-style-type: none"> • Connection type head A: Female connector, JST, 8-pin, straight • Connection type head B: Male connector, M23, 12-pin, straight • Signal type: Incremental • Cable: 1 m, 8-wire, PUR, halogen-free • Description: Incremental, shielded, Head A: female connector, JST, 8-pin, straight Head B: male connector, M23, 12-pin, straight Cable: suitable for drag chain, PUR, halogen-free, shielded, 4 x 2 x 0.15 mm², Ø 5.6 mm 	STL-2312-G01MAA3	2061622
	<ul style="list-style-type: none"> • Connection type head A: Female connector, JST, 8-pin, straight • Connection type head B: Male connector, M23, 12-pin, straight • Signal type: Incremental • Cable: 2 m, 8-wire, PUR, halogen-free • Description: Incremental, shielded, Head A: female connector, JST, 8-pin, straight Head B: male connector, M23, 12-pin, straight Cable: suitable for drag chain, PUR, halogen-free, shielded, 4 x 2 x 0.15 mm², Ø 5.6 mm 	STL-2312-G02MAA3	2061504

SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

WORLDWIDE PRESENCE:

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